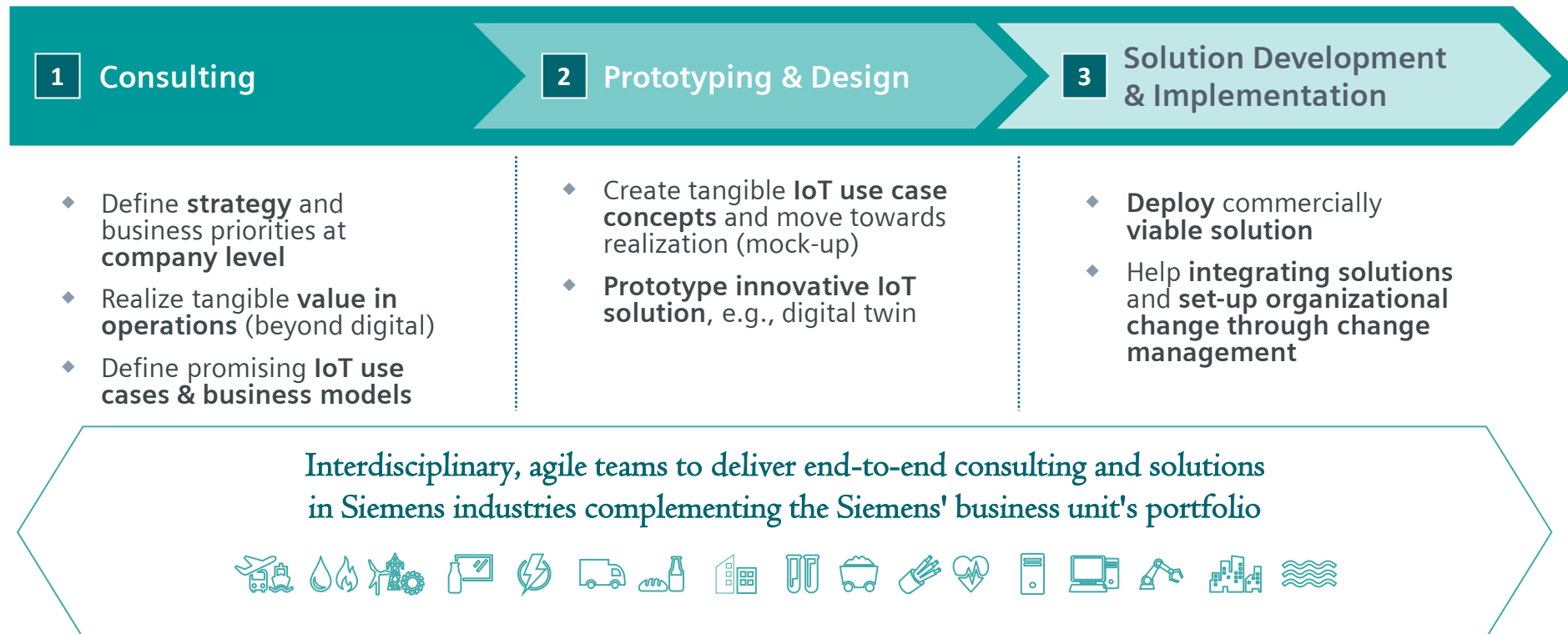


Realizing added value for our customers through innovative IoT technologies

May 15th, 2019

Siemens IOT: We create your unique digital journey – from consulting to design to implementation



Your challenge:

How can I increase productivity and throughput and reduce lead times in my production?

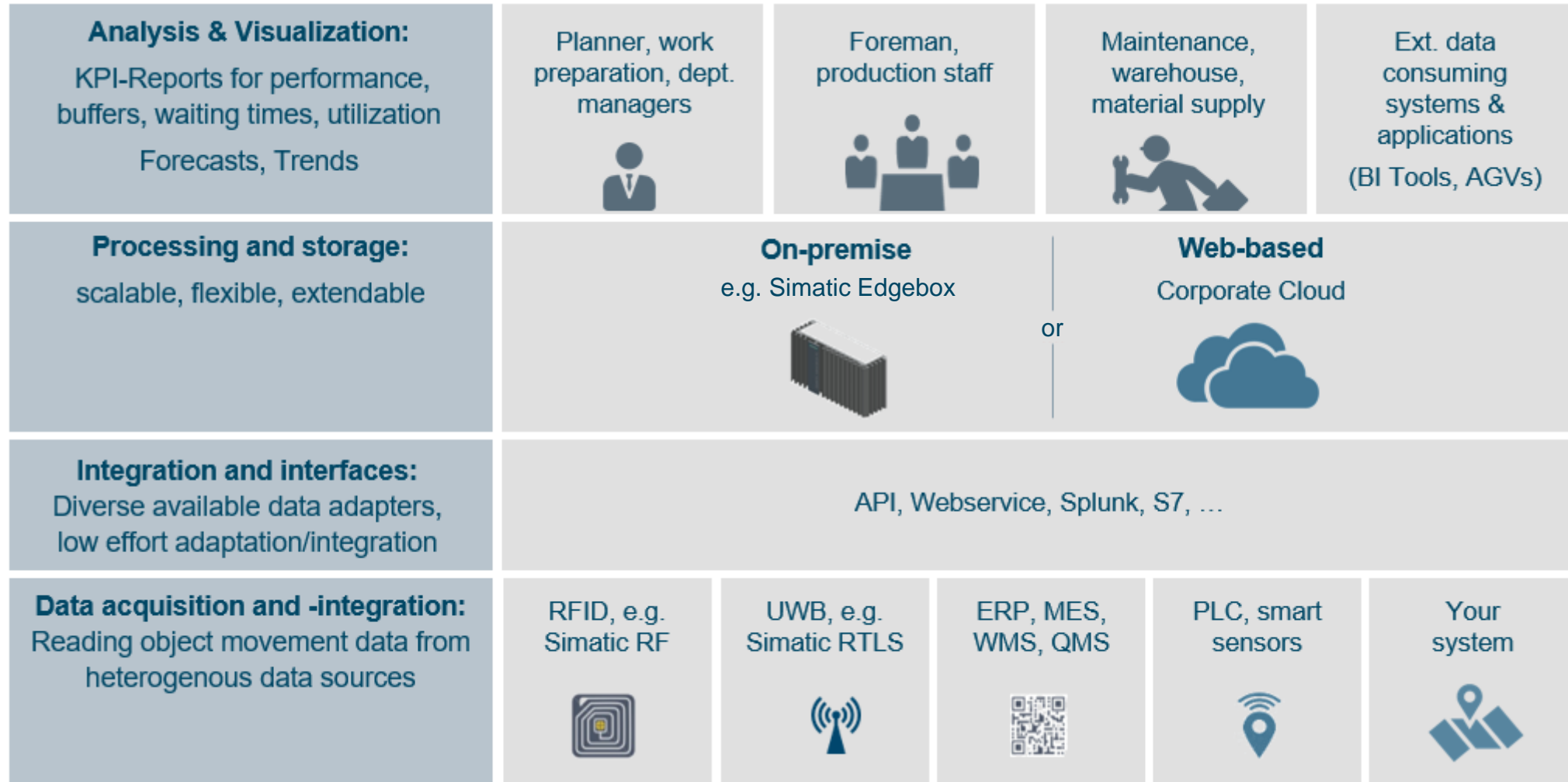


Our answer:

Production Throughput Inspector (PTI)

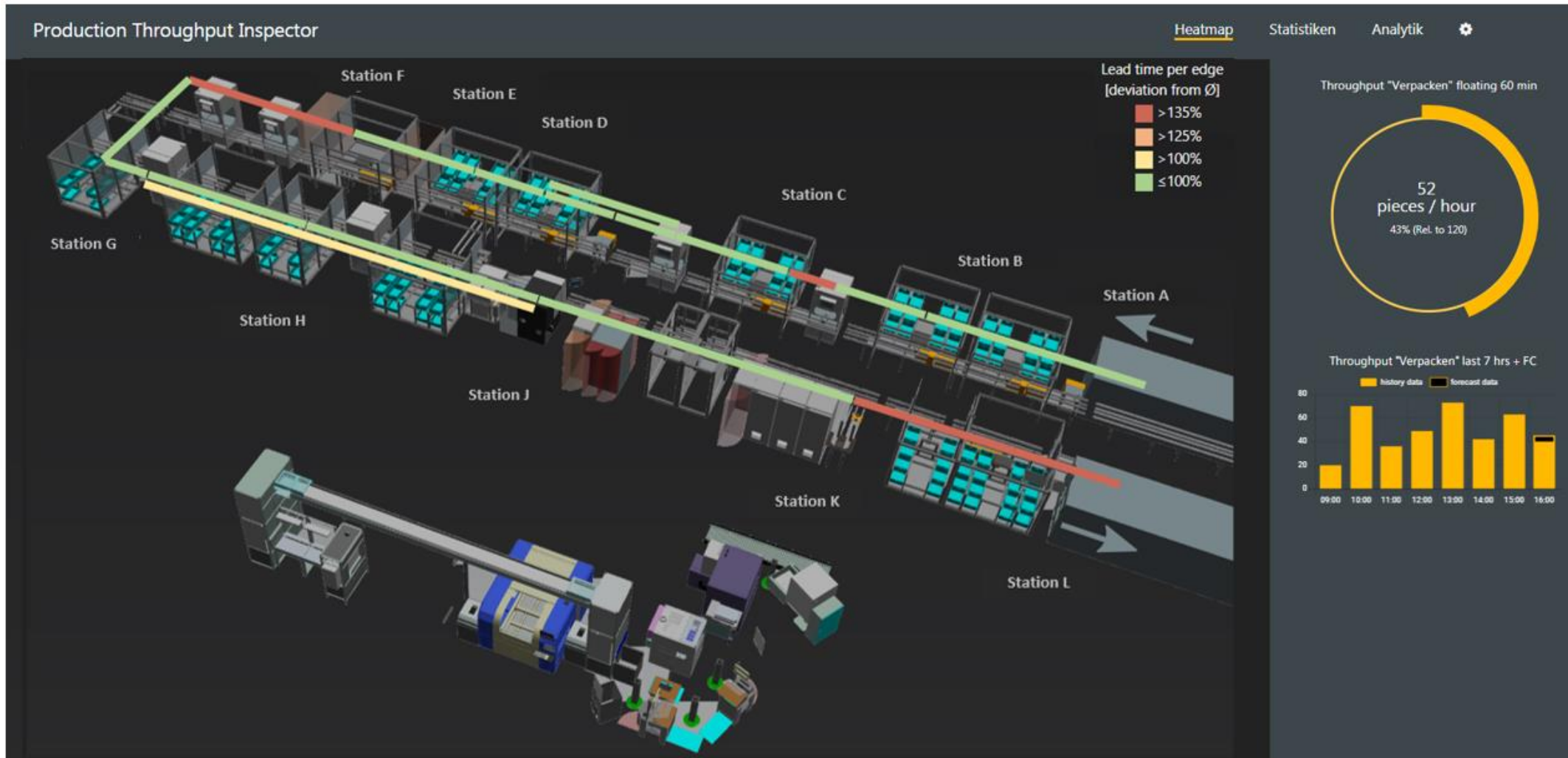


Support different stakeholders with insight statistics of production and Logistics



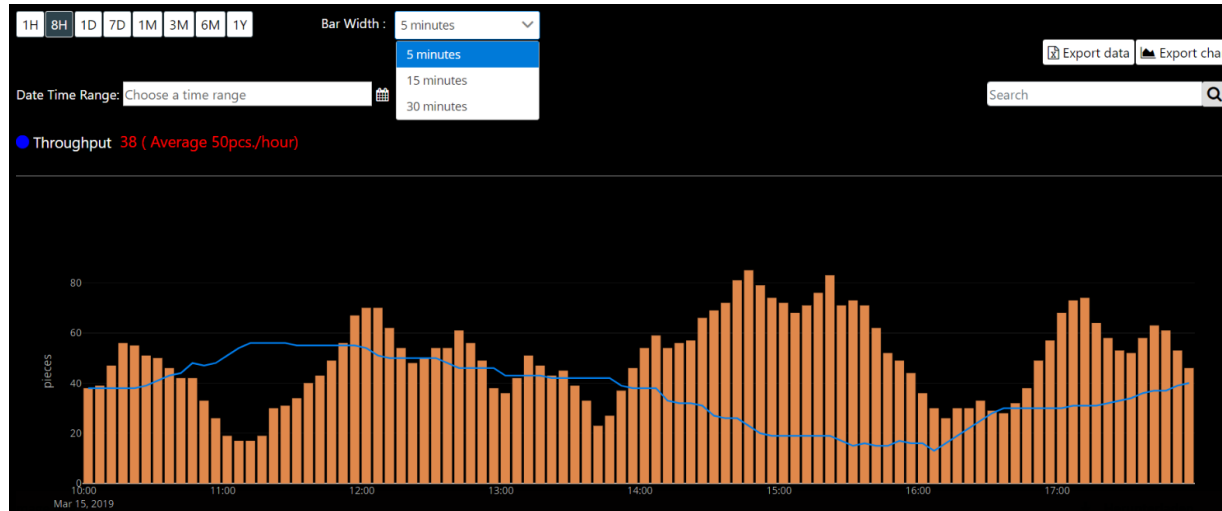
Dashboards can be configured for fast evaluation and improvement

- Flow visualization and bottleneck identification (Heat Map)



Dashboards can be configured for fast evaluation and improvement

- KPIs and Historical Data (Statistic Modul)

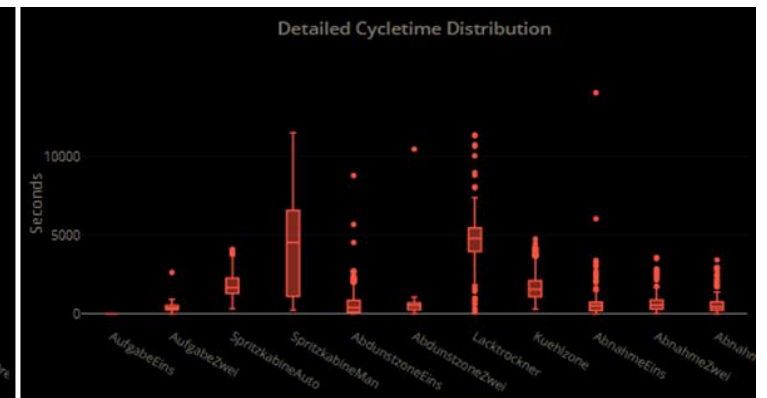
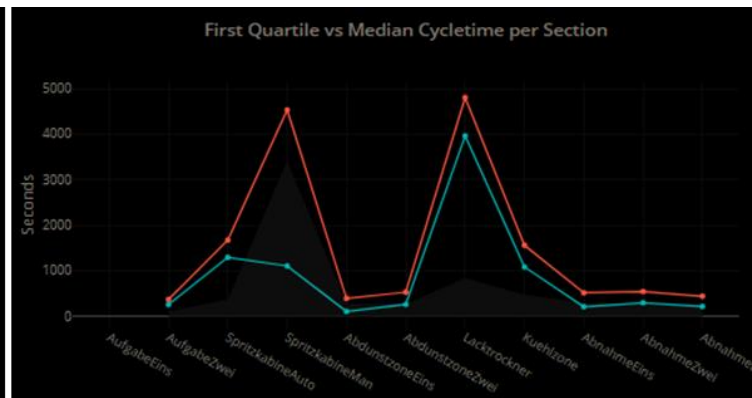


Peak Cycletime per ASE-Number for 5 subsequent pieces

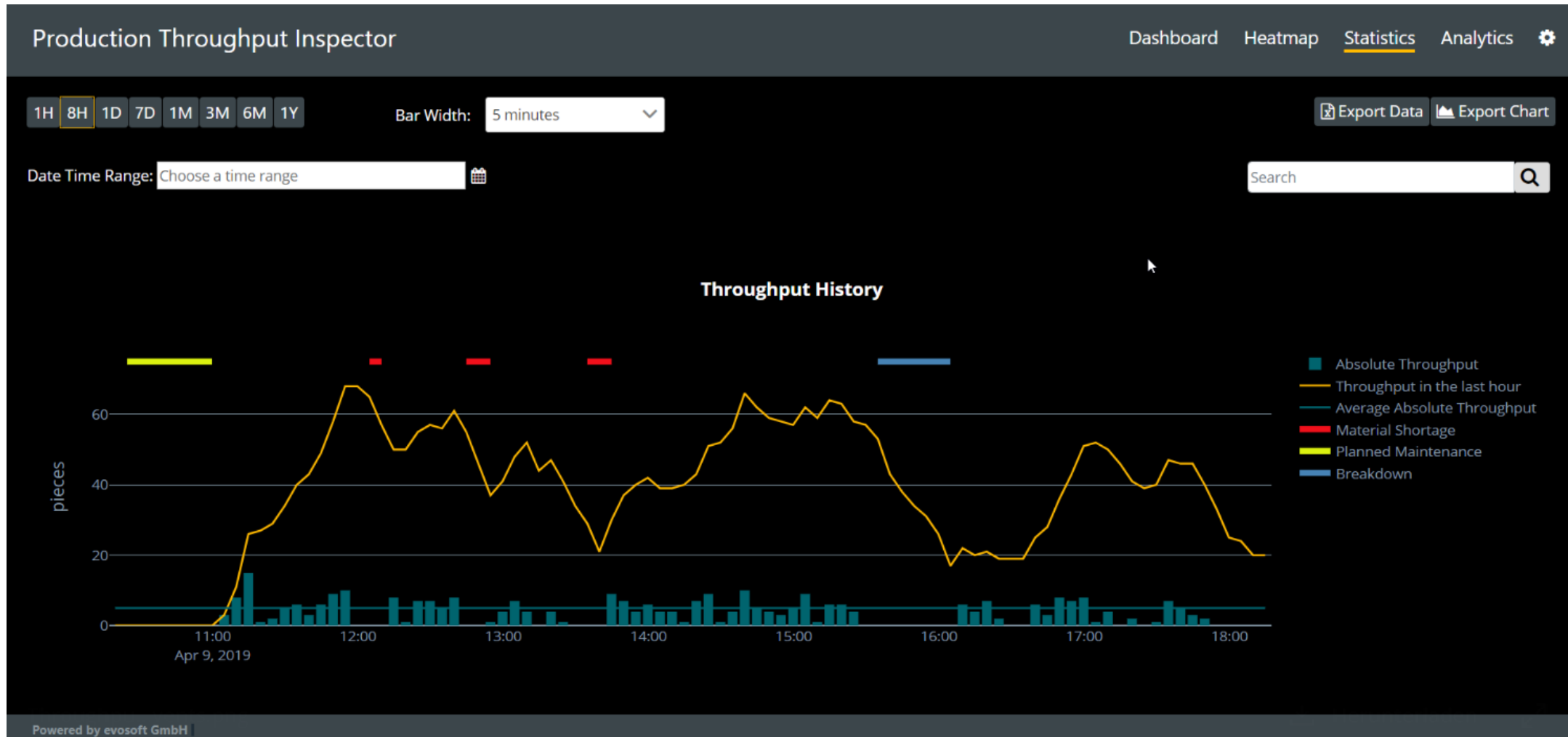
33512913	15.8	28.2	29.4	14	29	22.8	31.2	25.6	29.4	10.8	0	31.2	124
33512921	14.2	28.2	29.4	13.8	28.8	24.4	27.6	25.4	18.4	10.2	0	29.4	336
33512929	16.2	30.6	29.4	13.6	28.2	21.4	33.4	25.6	18.8	13.4	0	33.4	358
33513101	16	30.6	29.4	13.8	28.4	21.2	33.4	24.2	33	19	0	33.4	131
344719953	0	0	0	0	0	0	0	0	0	0	0	0	0
344719964	0	0	0	0	0	0	0	0	0	0	0	0	0
35079037	22.8	28.2	29.4	13.8	24	22.8	31.4	22.2	26.2	12.6	0	31.4	76
35079038	18.6	30.6	29.4	18.4	28.4	21.2	33.4	28.4	34	19.6	0	34	71
35079040	19.6	30.6	29.6	22.4	28.2	21	33.4	23.4	32.6	17.4	0	33.4	96
36372620	16.6	28.2	29.4	13.8	28.8	23.6	31.4	25.6	21.4	19.4	0	31.4	104
36372794	14	28.2	29.4	14.8	29	22.2	31.2	25.4	20.4	11.8	0	31.2	140
36372811	15	28.2	29.4	6.4	28.6	22.2	27.4	25.4	22.6	7.6	0	29.4	338
36372904	15.6	28.2	29.4	13.6	28.6	22.4	27.6	25.4	18.4	9.8	0	29.4	444
38483798	16.6	7.2	29.4	15.6	28.4	20.8	43.6	21	22	14.8	0	43.6	155
38679053	18	9.2	29.4	16.8	28.4	21.2	43.6	22.2	21	17.8	0	43.6	108
38679878	0	0	0	0	0	0	0	0	0	0	0	0	0
38879937	0	0	0	0	0	0	0	0	0	0	0	0	0

Minimum Cycletime per ASE

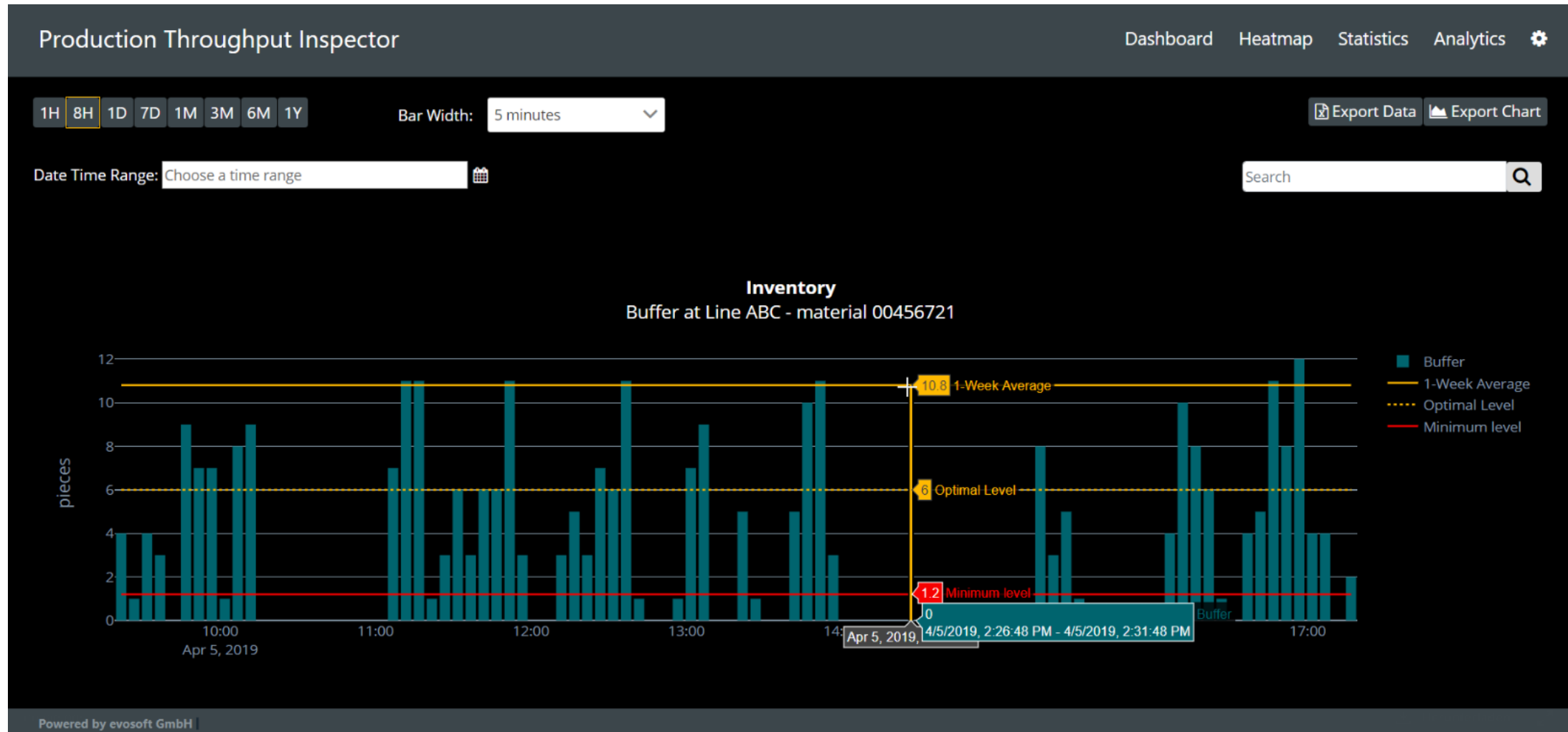
Benchmark Stations: ZWK, ZH, GUB, L4V, JES, EJO, UES, ZSK, ZUS, ZZZ, -, LINE, #ZZZ



Objective view of reality: Mapping planned and unplanned events to production performance

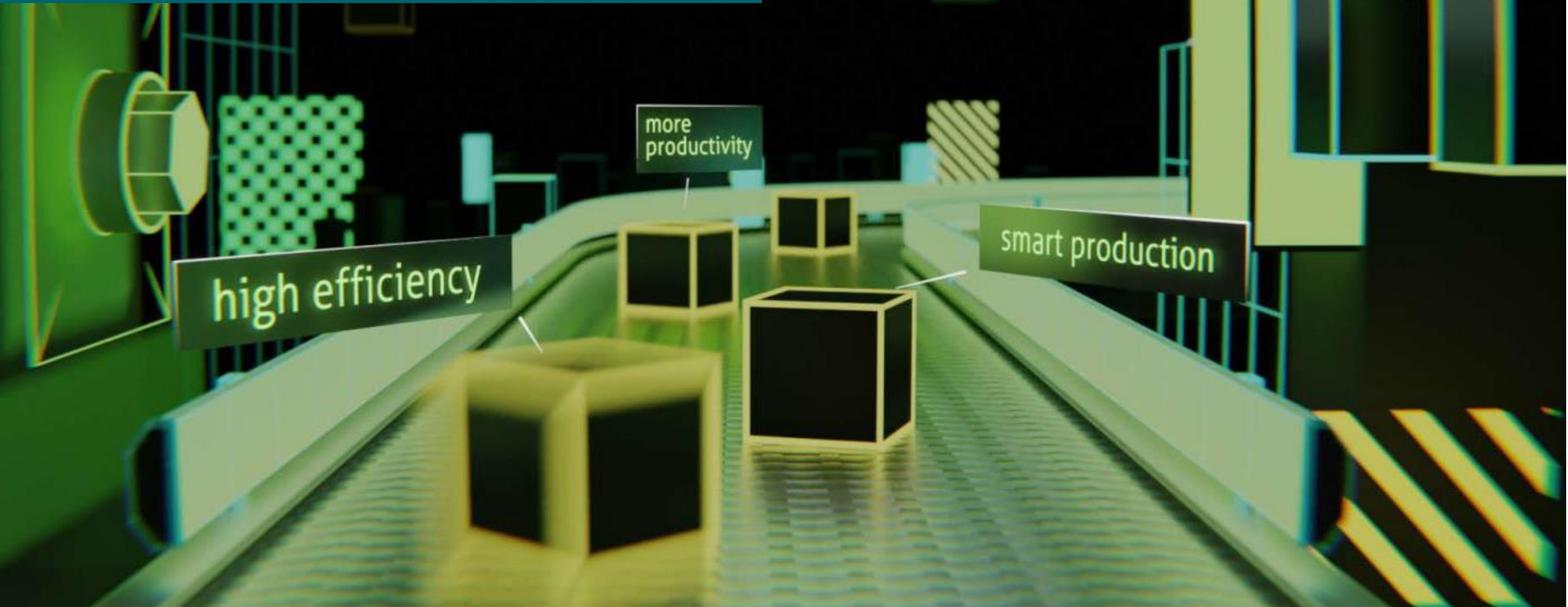


Managing WIP and buffers: Display inventory indicators



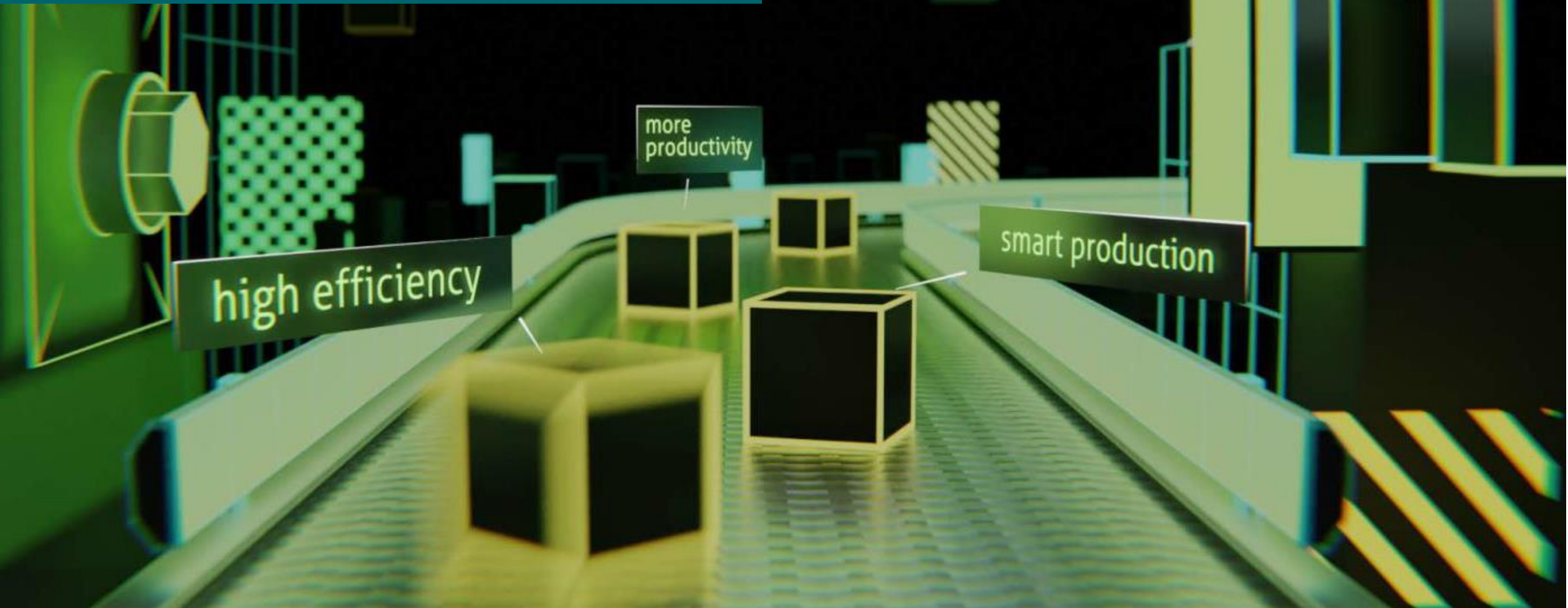
Your challenge:

How can avoid blockades or inefficiencies in your production flow?

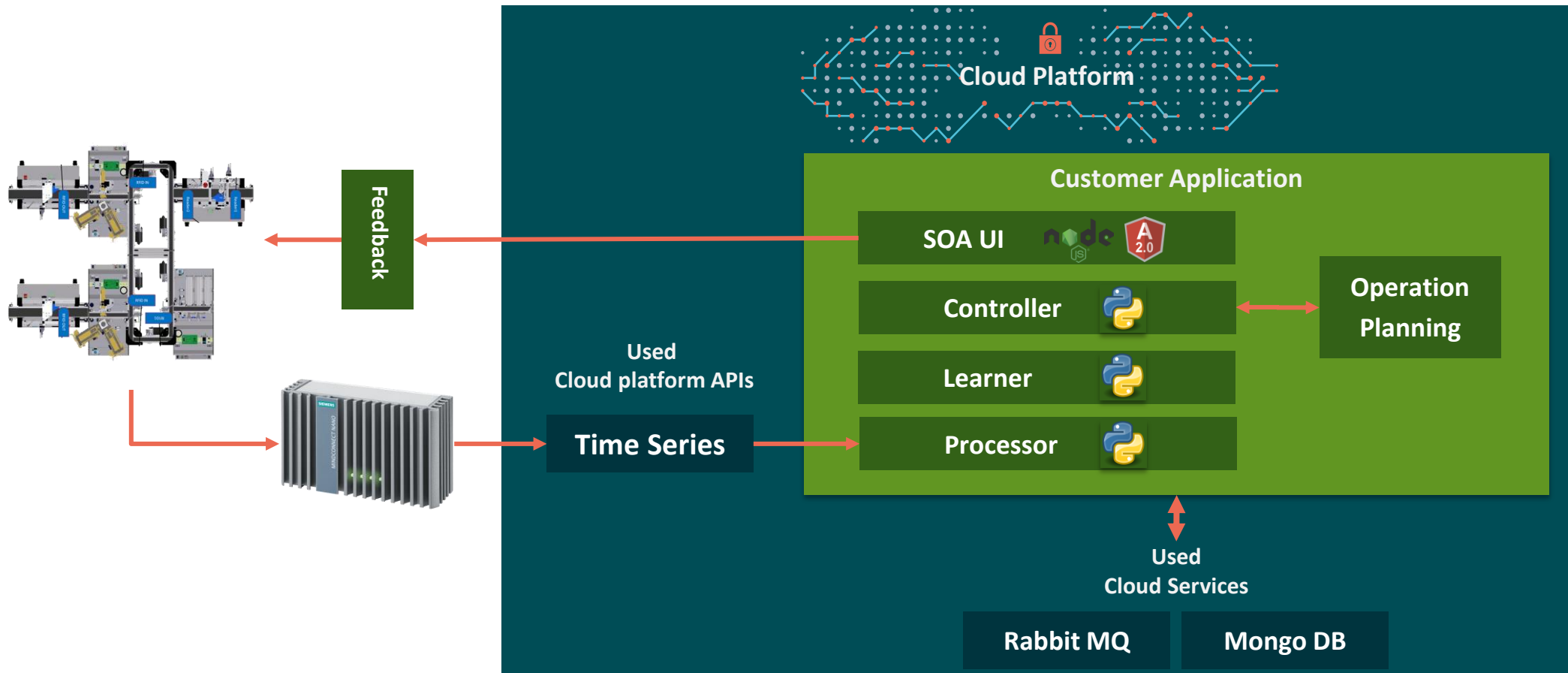


Our answer:

Advanced Flow (AdvFlow)

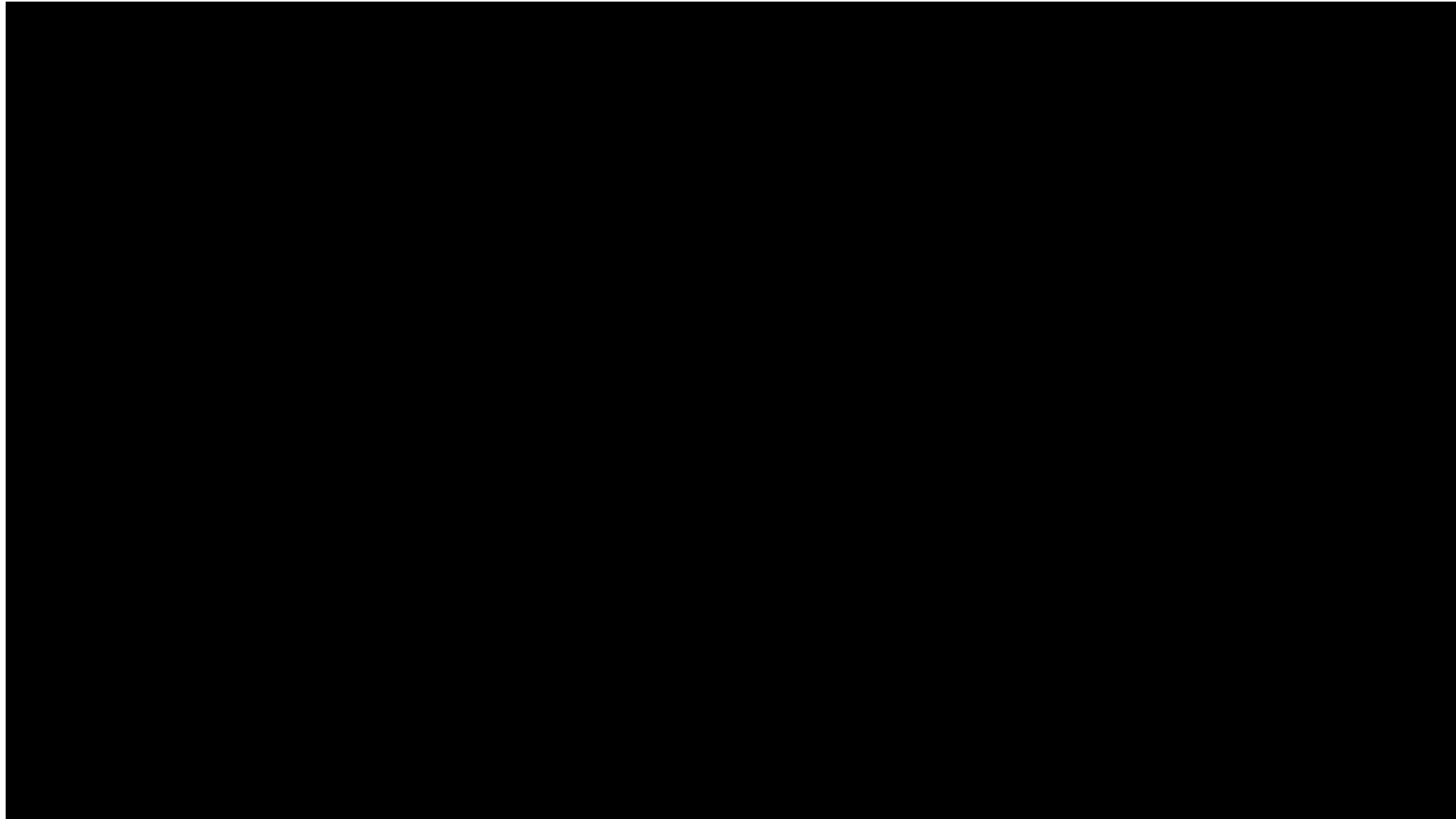


Using MindSphere to optimize an assembly line

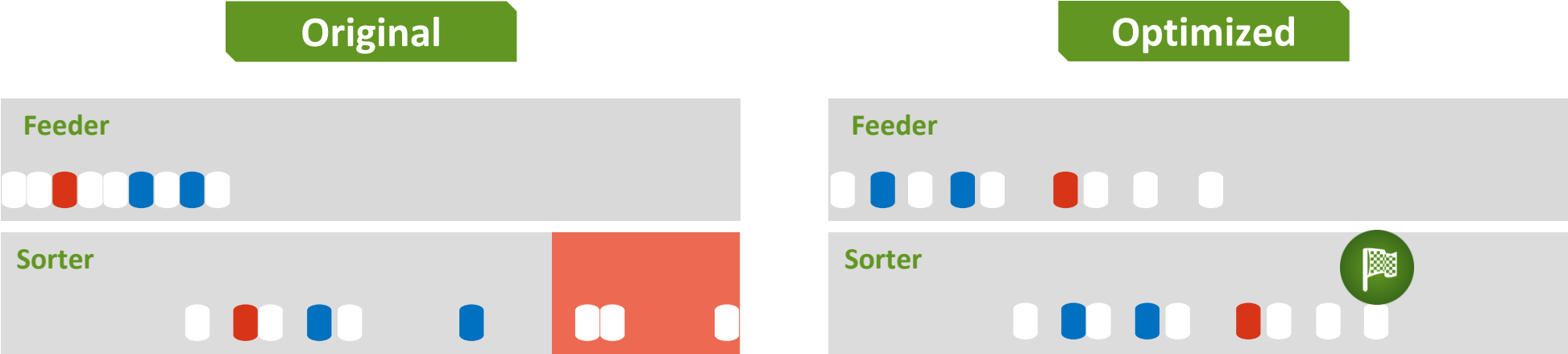


Bottlenecks in in production flow are avoided - Products and parts are at the right time and at the right place available

SIEMENS
Ingenuity for life



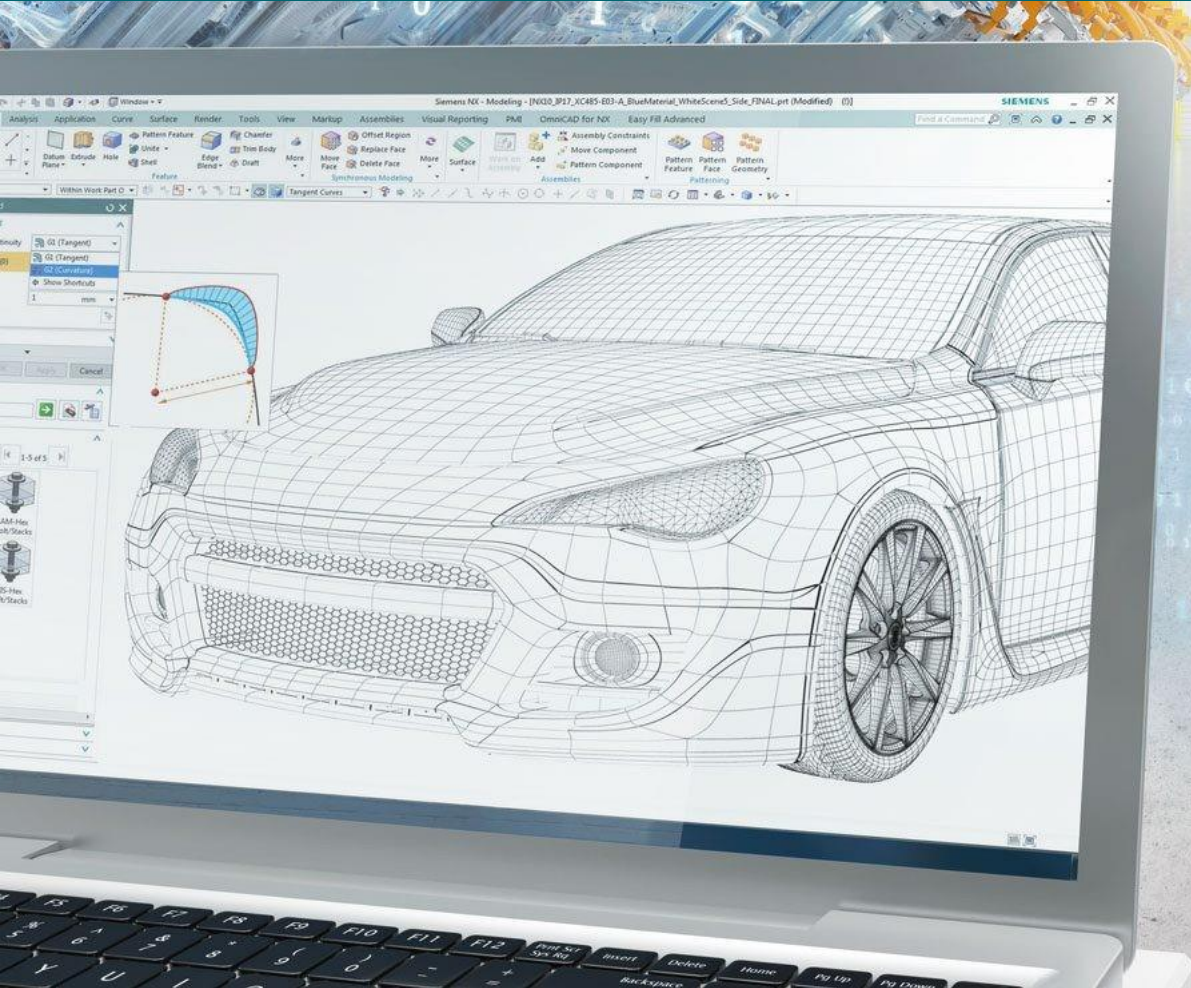
With AI we gain significant efficiency increases with nearly no invest of the customer



Efficiency Increase
31,4%

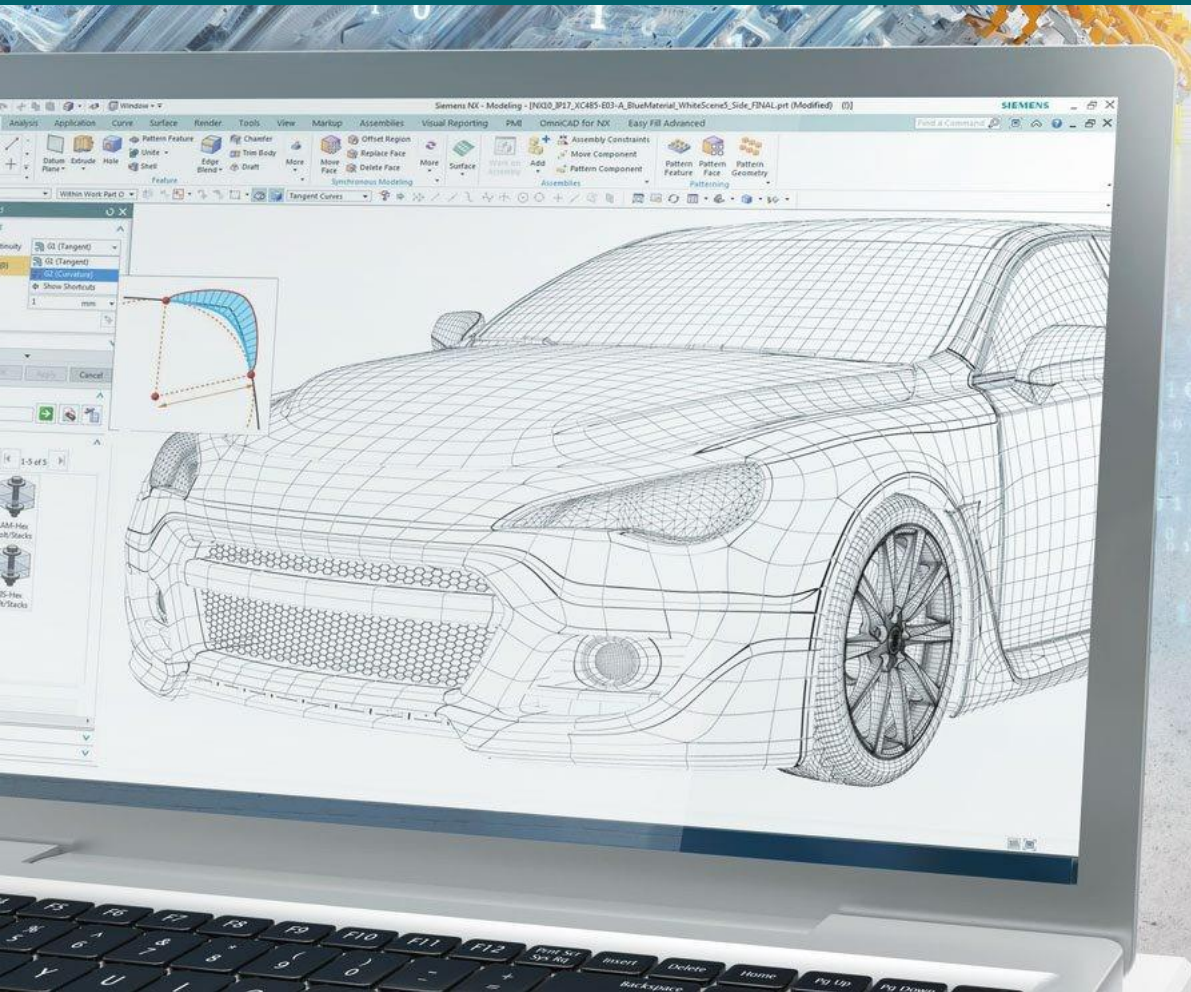
Your challenge:

How can I sync data between a physical and virtual environments?



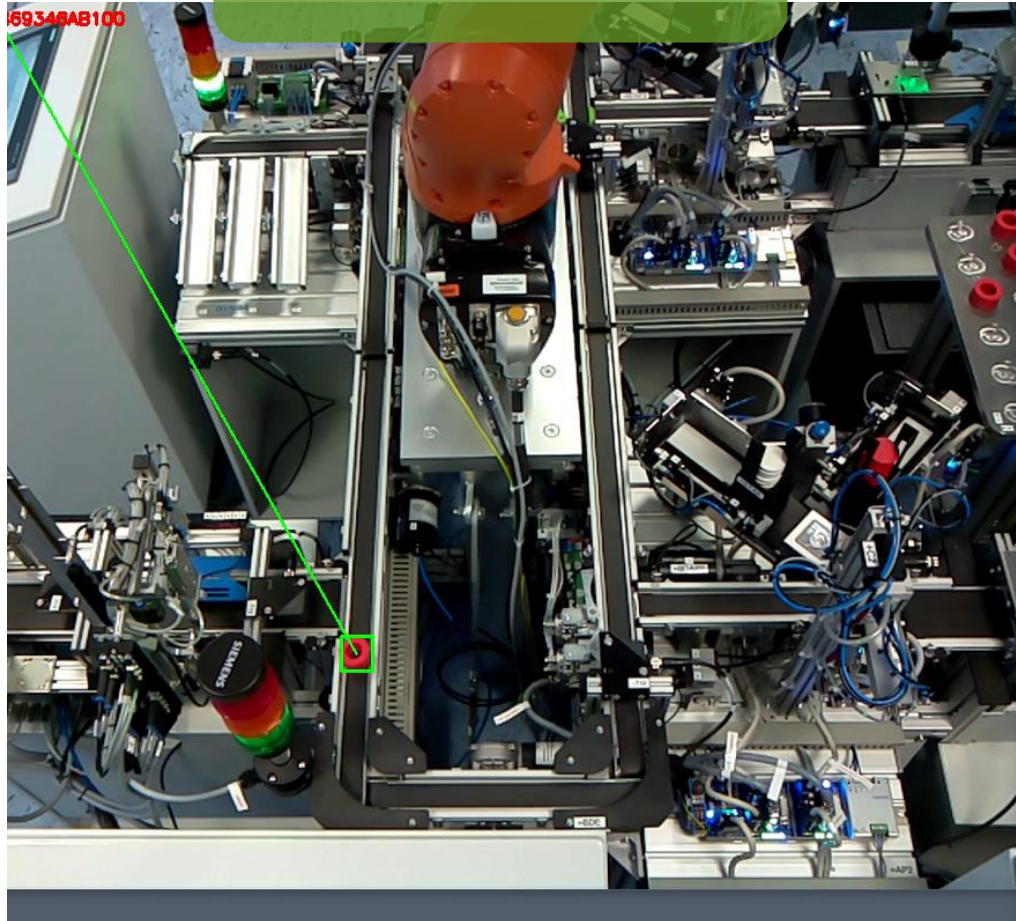
Your challenge:

Augmented Machine Vision



It is an easy way to generate a real-time digital representation

Cameras track movements on the whole plant



Augmented Machine Vision Control Interface

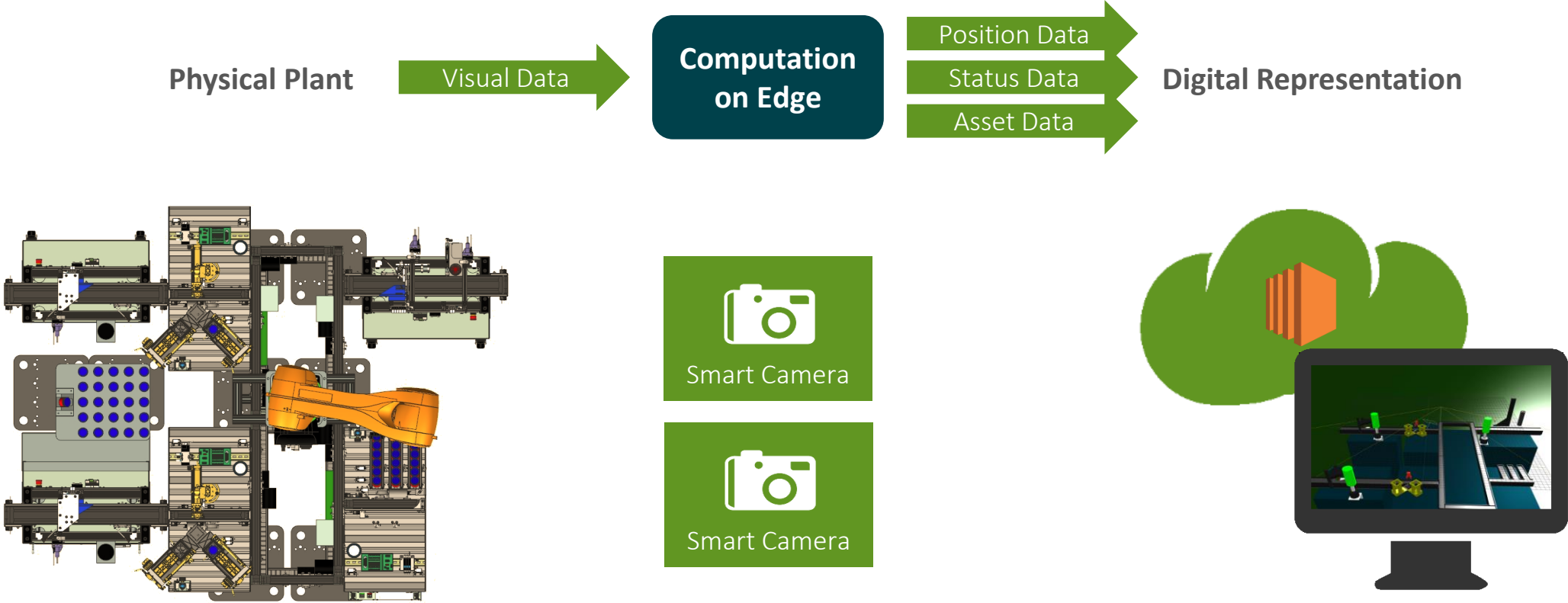
Positions are transferred to digital representation

AREA_1	AREA_2	AREA_3	AREA_4	AREA_5	AREA_6	AREA_7	AREA_8	AREA_9	AREA_10	AREA_11	AF
	E008014869346AB100										

E008014869346AB100

Workpieces on feeder are linked with data of MES

Real-Time digital twin using edge computing



- **Set focus on customer value**
- **Leverage through reusable buildings blocks**
- **Adapt solutions by flexible integration concepts**

Thank You!

Thank you for your attention!