# Simogear

Siemens Drives Days 2021, Dolní Morava



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# Kdo prezentuje

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## SIMOGEAR The new integrated explosionprotected geared motors

ATEX zone 2 and 22



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#### SIMOGEAR The new integrated explosion-protected geared motors Explosion-protected areas

#### Gases

(Zone 2 with gas/vapor)

- Painting systems
- Biogas stations
- Chemical and petrochemical industry
- Gas plants
- Wastewater





#### Dusts

(Zones 22 with dust/fibers)

- Power generation, e.g. Lump coal dust
- Agriculture, e.g. concentrated feed, malt, grain
- Processing plastics, e.g. rubber, natural rubber (caoutchouc)
- Wood industry, e.g. wood dust, wood resin

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#### SIMOGEAR The new integrated explosion-protected geared motors Suitable for zone 2 and 22



**NEW** integrated explosion-protected geared motor can be offered



Explosion-protected gearboxes with adapter Mounting is additionally required.



#### SIMOGEAR The new integrated explosion-protected geared motors Top highlights



Feature / Function	Benefits
Easy selection in one tool	<ul> <li>Integration in DTK makes the selection and dimensioning extremely user friendly.</li> </ul>
Fully assembled from factory	<ul> <li>The integrated version with one MLFB can be easily ordered as one package.</li> </ul>
Compact design	<ul> <li>With the integration we can save installation space and be more effective.</li> </ul>
Competitive delivery times	<ul> <li>The customers can get solution delivered in 20 WD as a standard.</li> </ul>
Power range from 0,25kW up to 22kW	<ul> <li>The focus on applications and power range allows for short delivery times.</li> </ul>
Certified according to ATEX 2014/314/EU	<ul> <li>This certificate allows us to serve customers with focus in Europe.</li> </ul>

#### SIMOGEAR The new integrated explosion-protected geared motors Product consist of

Motor SIMOGEAR Gearbox		SIMOGEAR		29	39	49	59	69	79	89	109	129	149	169	189		
	Po (at 5	wer 0Hz)		1-stage	E		E39	E49		E69		E89	E109	E129	E149		
Frame size	IE2	IE3		J			65 Nm	Nm		205 Nm		365 Nm	565 Nm	800 Nm	1490 Nm		
71	0,25 kW		Helical Geared Motors	2/3-	7 ( 5	D/Z29	D/Z39	D/Z49	D/Z59	D/Z69	D/Z79	D/Z89	D/Z10 9	D/Z12 9	D/Z14 9	D/Z16 9	D/Z18 9
80	0,07 KW	0,55 kW		stage	270	140 Nm	200 Nm	320 Nm	450 Nm	600 Nm	840 Nm	1680 Nm	3100 Nm	5000 Nm	8000 Nm	14000 Nm	19000 Nm
		0,75 KW	Parallel Shaft	2 /2	2 /3 - stageFZ / FD2-stageB	F29	F39	F49		F69	F79	F89	F109	F129	F149	F169	F189
90		1,1 kW 1,5 kW	Geared Motors	stage		150 Nm	290 Nm	480 Nm		600 Nm	1000 Nm	1850 Nm	3100 Nm	4850 Nm	8000 Nm	14000 Nm	19000 Nm
100		2,2 kW 3 kW		2-stage		B29	B39	B49									
112		4 kW	Bevel			Nm	250 Nm	450 Nm									
132		5,5 kW 7,5 kW	Geared Motors	3 -stage	к		K39 220	K49 420		K69 600	K79 820	K89 1600	K109 2900	K129 4400	K149 8000	K169 13500	K189 19500
160		11 kW 15 kW				C29	Nm C39	Nm C49		Nm C69	Nm	Nm C89	Nm	Nm	Nm	Nm	Nm
180		18,5 kW 22 kW	Helical Worm Geared motors	2-stage	С	110 Nm	235 Nm	400 Nm		680 Nm		1460 Nm					

We fulfil the EU-directive efficiency requirements valid from 07/2021 and 07/2023



## SIMOGEAR The new integrated explosion-protected geared motors Certified according to ATEX directive 2014/34/EU and CCC certification for Ex motor



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### SIMOGEAR The new integrated explosion-protected geared motors Suitable for zone 2 and 22

Example			Ex	II	3	G	Ex h	IIB	Т3
Meaning	Variant		ATEX clas	sification					
Classification	Explosion protection symbol		Ex						
Device group	Above-ground use			II					
Cotogony	Zone 1, 21				2	]			
Category	Zone 2, 22				3				
	Explosive atmosphere caused by	gas				G	]		
	Explosive atmosphere caused by	dust				D			
Ignition protection type	Constructional safety/liquid imme	ersion					Ex h		
Explosion group:	High ignition power required							IIA	
Areas exposed to dases	Medium ignition power required						IIB		
Areas exposed to gases	Low ignition power required						IIC		
	Lint							IIIA	
Exposed to dust	Non-conductive dust							IIIB	
	Conductive dust							IIIC	
	<=450°C								T1
	<=300°C	Explosion sp	here Explosion	Marking		Marking		Order code	T2
Temperature class for	<=200°C	Gas (G)			IIB T4 Gc	Ex II 3G Ex ec IIB T3 Gc Ex II 3G Ex ec IIC T3 Gc		K72+K81	Т3
the zones Gas	<=135°C	Zone 2		Ex II 3D Ex h IIIB T120°C Dc					T4
	<=100°C	1	IIC	Ex II 3G Ex h IIC T4 Gc Ex II 3D Ex h IIIC T120°C Dc				K72+K82	T5
	<=85°C	Dust (D)	IIIB Ex II 3		Ex II 3G Ex h IIB T4 Gc		IB T120°C Dc	K74+K81	Т6
Cemperature limit for the	Zone 22		-	Ex II 3D Ex h	IIIB T120°C Dc		1		120°C



#### SIMOGEAR The new integrated explosion-protected geared motors Easy to order with one MLFB:



ZF39-MB80ZMQ4P SIMOGEAR geared motor



ZF39-K4-80 - SIMOGEAR gearbox with Adapter K4 and IEC SIMOTICS Motor

Explosion sphere	Explosion group	Marking Type of protection gearbox	Marking Type of protection motor	Order code
Gas (G) Zone 2	IIB	Ex II 3G Ex h IIB T4 Gc Ex II 3D Ex h IIIB T120°C Dc	Ex II 3G Ex ec IIB T3 Gc	K72+K81
	IIC	Ex II 3G Ex h IIC T4 Gc Ex II 3D Ex h IIIC T120°C Dc	Ex II 3G Ex ec IIC T3 Gc	K72+K82
Dust (D) Zone 22	IIIB	Ex II 3G Ex h IIB T4 Gc Ex II 3D Ex h IIIB T120°C Dc	Ex II 3D Ex to IIIB T120°C Do	K74+K81

Z-Option

7 = explosion-protected motors (Zone 2 and 22)



SIEMENS S FDUN1/255255701 1P 2KJ3408-9EA73-0HL1-Z	C € ⟨Ēx⟩
KAZ89-MB100ZLR4P-1 185kg Tamb -20+40°C	(IM)M4-B/M1-B/80 II 3G Ex h IIB T4 Gb
K-ID: 1234567890	II 3D Ex h IIIB T120°C Db
16.0L OIL CLPH1 VG460 i: 206.32 n2: 6.86r/min	n1max: 1415r/min
T2: 1341Nm fB: 1.2 T1max: 9.5 SIEMENS AG, Bahnhofstr. 40, DE-72072 Tuebin	Nm ngen / Made in Germany

SIEMENS S FDUN1/255255701 1P 2KJ3408-9EA73-0HL1-Z	C€ ⟨£x⟩
KAZ89-MB100ZLR4P-1 185kg Tamb -20+40°C	(IM)M4-B/M1-B/80 II 2G Ex h IIB T4 Gb
16.0L OIL CLPH1 VG460 i: 206.32 n2: 6.0r/min	n1max: 1415r/min
T2: 1341Nm fB: 1.2 T1max: 9.5 SIEMENS AG, Bahnhofstr. 40, DE-72072 Tuebir	Nm ngen / Made in Germany



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#### SIMOGEAR The new integrated explosion-protected geared motors Easy selection and configuration in DTK

#### Product group

#### Geared motor

Geared motor explosion-protected direct mounting

Gearbox with adapter

Gearbox with adapter explosion-protected

#### Motor selection 3AC 380-480V (Standard) Line voltage range ✓ 4 Converter operation 🔵 Yes 💿 No ے Converter ~ Motor efficiency / specials ATEX Zone 2 (gas) / 1MB three-phase motor Premium efficiency IE3 v 4 ATEX Zone 2 (gas) / 1MB three-phase motor Premium efficiency IE3 Number of poles / Reference motor speed ATEX Zone 22 (dust) / 1MB three-phase motor Premium efficiency IE3 Certificates Specification (●) CE (Europe / other countries) (○) (N68) Without CE mark for export outside EEA (N38) UL-R/CSA (North America) (N32) Ex version for the Chinese market (CCC) (N30) EAC (Russia)





#### Easy to select in DTK

- System responsibility in production factory
- Easy to handle and deliver as one certified product
- Temperature calculation is checked by DTK with Hydra



#### SIMOGEAR The new integrated explosion-protected geared motors Operating instructions



#### **Operating instructions**

**Operating instructions** 



The declaration of conformity is provided in the Appendix to the operating instructions



#### SIMOGEAR The new integrated explosion-protected geared motors Catalog



Catalog D 50.1: New revision within 2021 SIMOGEAR Geared Motors

#### Catalog MD 50.11: SIMOGEAR Gearboxes with adapter

Catalog D 81.1: SIMOTICS GP, SD, XP, DP Low-Voltage Motors









#### SIMOGEAR The new integrated explosion-protected geared motors Converter operation explosion-protected geared motors with frequency converter

Option		
P94	Converter duty SINAMICS G120 PM240-2, operation with reduced voltage and torque (LVM B40) - 20%	
P95	Converter duty SINAMICS S120 ALM, operation with same voltage but slightly with reduced power (LVM B41) - 7%	
P96	Converter duty SINAMICS G120D PM250, operation with reduced voltage and torque - 35%	





EW

The temperature should be observed with PTC. For evaluation, SIRIUS 3RN2 thermistor motor protection relays for hazardous areas should be used.

Converter operation	● Yes ◯ No	¢
Converter	×	Ę
Motor efficiency / specials	(P94) SINAMICS G120 PM240-2	¢
Number of poles / Reference motor speed	(P95) SINAMICS 5120 (ALM)	¢
	(P96) SINAMICS G120D PM250	





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#### SIMOGEAR The new integrated explosion-protected geared motors

- 1. Temperature monitoring with PTC as a standard for converter operation
- 2. SIRIUS 3RN2... thermistor motor protection relay
- 3. Cable gland always included
- 4. Encoder: LeineLinde 841 9000 13 (Q10)
- 5. DC connection available only.

The rectifier cannot be placed in the motor terminal box. Brake rectifier is not a part of our supply. See the cabinet rectifier for an example: 50001 MURRELEKTRONIK ACTIVE BRAKE RECTIFIER











#### SIMOGEAR The new integrated explosion-protected geared motors

1. Gearbox inspection - temperature check

System	Gearbox	Motor	Additional Options	Gearbox inspection	ATEX checklist					KB version: 20.9
Configured Gearbox ty Gearbox Transmissic Mounting t Output sha Output sha Output sha Gearbox oi Output sha	d geared mot pe on ratio oosition type gearbox fft type fft dimensions fft bearing I fft sealing	or	Bevel gear B49 53.89 (D11) M1 Foot-mou Solid shaf V35 x 70 Standard (K07) Syn Standard	box output side A nted design t with feather key searing thetic oil CLP PG VG220 ealing	<ul> <li>✓ 4</li> <li>✓ 4</li> <li>✓ 4</li> <li>✓ 4</li> <li>✓ 4</li> </ul>	Motor rating Motor Motor power [kW] Motor speed [rpm] Rated motor torque 50 Hz [Nm] Ventilation	MB80MH4P 0.550 1440 3.64 Standard fan	<b>ئ</b> ا ک		
										تې
Inspection	nt		20 - 40	- 40		Output torque [Nm]	106 57	_		
temperatur Input powe Input spee	re [°C] er [kW] d [rpm]		0.55 1440	5 40	ب ب ب	Output speed [rpm]	26.721	Oil t The	emperature [°C] maximum permissible (	115.65 pil temperature of 90 °C was exceeded

#### 2. Gearbox inspection - approval of the values

Thermal load: 62.19 %; Mechanical load: 83.33 %					
System Gearbox Motor Additional Options	Gearbox inspection ATEX checklist				KB version: 19.42
Operating environment			Information		
ATEX Zone	(K72) Zone 2		Operating mode	Line operation	ب ۲
Maximum ambient temperature	-20 +40 °C		Converter		
Explosion Group	IIC				
(K77) Temperature class <= T3			ATEX markings		
(K75) Maximum permissible surface temperature <- 120	PC		ATEX marking order code	(K82) Ex II 3G Ex h IIC T4 Gc, II 3D Ex h IIIC T120°C Dc	
			ATEX-marking gas	Ex II 3G Ex h IIC T4 Gc	
Geared motor data			ATEX-marking dust	Ex II 3D Ex h IIIC T120°C Dc	
Type designation	K69-MB112ZMKB4P-1		ATEX marking motor	Ex II 3G Ex ec IIC T3 Gc	
Mounting position	(D11) M1 output side A				
Transmission ratio	16.88		Confirmation		
Max. input power [kW]	4.00	تې	ATEX-Message	A thermal calculation is needed!	
Max. input speed [rpm]	1460	تې			
Base frequency [Hz]	50	✓ 41			I confirm ALEX statements





## SIMOGEAR reluctance geared motor

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#### SIMOGEAR reluctance geared motor Position in the geared motor portfolio





### SIMOGEAR reluctance geared motor Compact. Rugged. Energy efficient.



#### Energy efficient – Cost optimized – Highly dynamic

Features / Function	_	Benefits
Efficiency		<ul> <li>Motor-efficiency higher than comparable IE4 induction motors, higher efficiency in partial load</li> </ul>
Performance	•	<ul> <li>Low inertia allows high dynamics, sensor less vector control</li> <li>Precise speed even without encoder, no need for encoder in many applications</li> </ul>
Thermal behavior		<ul> <li>High permanent overload possible in high speed range</li> </ul>
No permanent magnets		<ul> <li>Environmentally friendly</li> <li>Independent on rare-earths</li> </ul>
Serviceability		<ul> <li>Modular system (gearbox, motor and inverter) allows efficient repairs</li> <li>Easier to service compared to permanent magnet motors</li> </ul>



#### SIMOGEAR reluctance geared motor Overview

#### SIMOGEAR reluctance geared motor High efficient drive system

#### **Technical specifications**

Power range	AH80 – AH112 (0.55 – 4kW)
Overload Capability	Up to 200%
Certificates	CE, UL/CSA, CCC (in preparation)
Gearboxes	Helical, Parallel shaft, Bevel, Helical worm
Tools	DT-Configurator, SIZER





#### SIMOGEAR reluctance geared motor Available with SINAMICS G110M, G115D, G120D, G120 and S120



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#### Industries

- Warehouse and
   Distribution Logistics
- Baggage and Cargo Handling
- Postal and Package
   Distribution Automotive

#### Typical fields of application

SINAMICS G115D

• Roller, chain and belt conveyors



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## SINAMICS S120

**SINAMICS G120** 

Conveyor technology Roller, chain,

Industries

storage and retrieval machines

#### Typical fields of application

continuous material webs and clocked high-dynamic processes – such as is the case for presses and roller feeds



#### **SINAMICS G120D**



#### Industries

Roller, chain, belt and skid conveyors in the automotive industry





- Roller, chain and belt conveyors
- hoisting gear
- Scissor Lift Table
- Monorail conveyors



Control cabinet based conveyor technology with increased communication needs





#### SIMOGEAR reluctance geared motor Energy efficiency at rated load and partial load





 The efficiency of the drive system with the reluctance motor at partial load is much higher than the efficiency of the drive system with IE4 asynchronous motors

 Minimum efficiency acc. IEC 60034-30-1. Converted to inverter operation acc. DIN EN 50598-2 (chapter 5.3.2.6: additional losses depending on harmonics)



#### SIMOGEAR reluctance geared motor Dynamic - Low intrinsic moment of inertia

Average rel. intrinsic moment of inertia of reluctance motors 0,55 - 4 kW



## Rel. intrinsic moment of inertia reluctance motors 0.55 - 4 kW compared to IE3



Due to the synchronous reluctance technology the intrinsic moment of inertia is lower than IE3 and IE4 induction motors' moment of inertia.



#### SIMOGEAR reluctance geared motor Thermal behaviour - High reliability of operation due to low motor temperature





SIMOGEAR reluctance motors provide high thermal reserves due to lower losses in the rotor



#### SIMOGEAR reluctance geared motor Compact. Rugged. Energy efficient.



Features / Function	Benefits
Efficiency	<ul> <li>Motor-efficiency higher than comparable IE4 induction motors, higher efficiency in partial load</li> </ul>
Performance	<ul> <li>Low inertia allows high dynamics, sensorless vector control</li> <li>Precise speed even without encoder, no need for encoder in many applications</li> </ul>
Thermal behaviour	High permanent overload possible in high speed range
No permanent magnets	<ul> <li>Environmentally friendly</li> <li>Independent on rare earths</li> </ul>
Encoderless	Cheaper     Without slip

#### Energy efficient – Cost optimized – Highly dynamic





## SIMOGEAR Ecodesign Regulation (EU) 2019/1781 as of July 1, 2021

Eco design



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#### SIMOGEAR geared motor Motor product cancellation Ecodesign Regulation (EU) 2019/1781 as of July 1, 2021

https://support.industry.siemens.com/cs/ww/en/view/109793259

According to the Regulation of the European Union 2019/1781, SIMOGEAR motors affected by the definition of the Ecodesign Regulation are to be discontinued.

The Regulation applies to the 3~ asynchronous motors
Power 0.12 kW to 1000 kW
Pole numbers 2, 4, 6 and 8
Line frequency 50 and 60 Hz or 50/60 Hz
Designed for continuous operation in operating modes S1, S3≥80%, S6≥80%.

Design IE3: from 0,75 to 1000 kW Design IE2: from 0,12 to 0,55 kW





# Díky za pozornost

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