

Siemens Energy & Automation, Inc.
 Bellefontaine, Ohio 43311 U.S.A.
 For questions call 1-800-241-4453 or our web site:
<http://www.sea.siemens.com/dpd>


Item: Neutral Kit
 Catalog Numbers HN612, HN623, HN263

For use with:
 60 - 100 Amp General Duty, 30 - 100 Amp
 Heavy Duty VBII Safety Switches

Page 1 of 1

Pc. No. 500209A01

Installation Instructions for Neutral Kit



⚠ DANGER

**Hazardous voltage.
Will cause death or serious injury.**

Turn off and lock out all power supplying this Safety Switch before installing kit.

Replace the covers and shields before restoring power to switch.

⚠ SAFETY INSTRUCTIONS

Note: This instruction outlines recommended installation procedure.

1. Turn OFF and lock out the power supplying the Safety Switch.
2. Turn the Safety Switch OFF.
3. Slide Neutral into left side of Line Base as shown in Fig. 1.

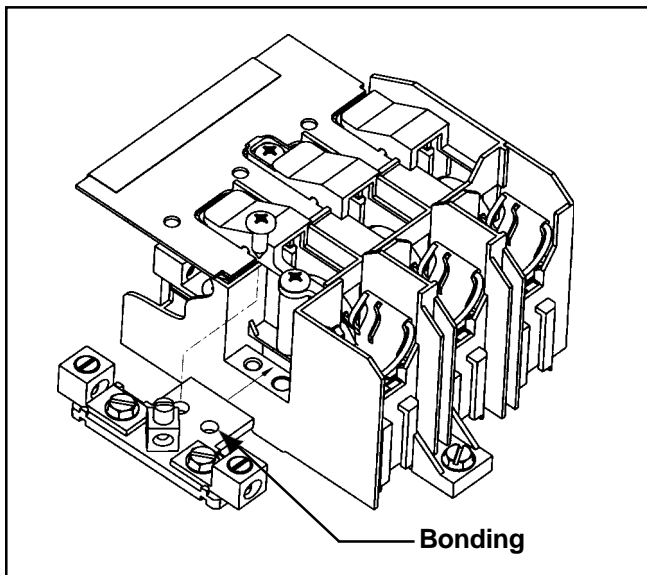


Fig. 1

4. Secure neutral with screw provided, see Fig. 2 for mounting and bonding locations. Torque to 30 lb.-ins.
5. Install conductors and torque wire connectors to the values listed in the torque table on the interior labels.
6. When bonding is required, insert green thread rolling screw and torque to 29 lb.-ins.
7. Close cover before supplying power to this switch.

NOTE: Installation of Neutral Kit Cat. No. HN263 (100A, 200% Neutral) and Neutral Kit Cat. No. HN623 are identical.

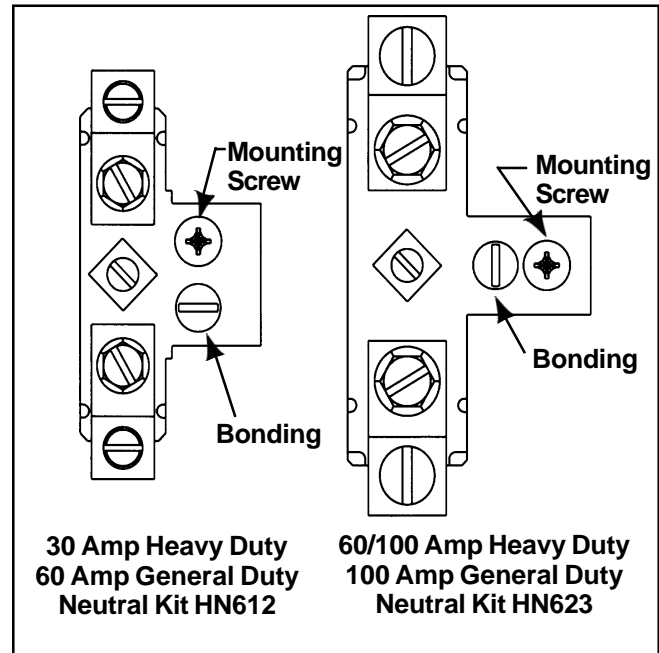


Fig. 2