SIEMENS
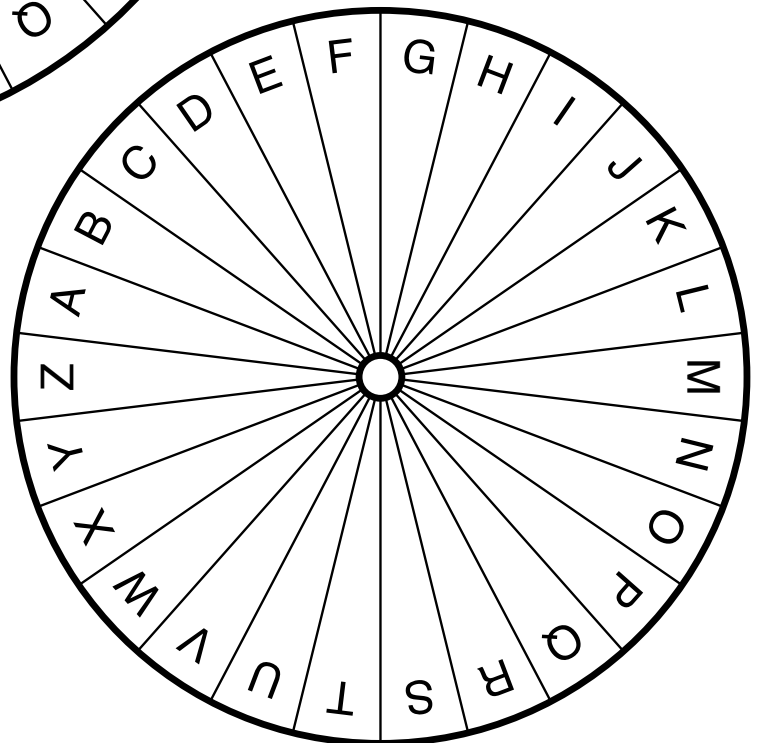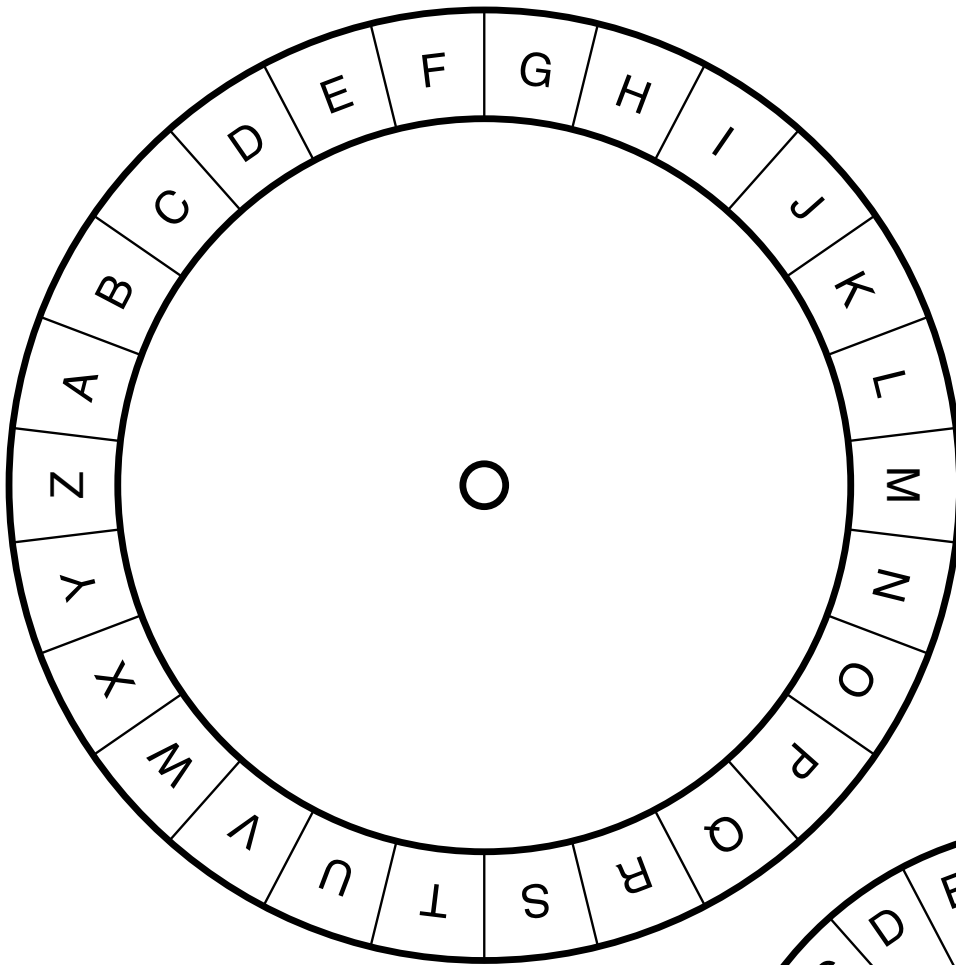
Cut out the circles and attach the smaller
one to the larger one using a split pin.
Make sure the outer edge of the smaller
circle matches up with the inner line on
the bigger circle.