



IF IN DOUBT ASK  
DO NOT SCALE

DRAWING OFFICE ONLY NOTE  
ANY CHANGE TO THIS DRG MUST BE REFLECTED  
ON DRG 2995X10017 & CATALOGUE

NOTE:  
THE  $\phi 3.6$  HOLES ARE FOR M4 THREAD FORMING (TRILOBULAR) SCREWS.  
THESE ARE SUPPLIED AS STANDARD AND ARE SUITABLE FOR USE IN  
FERROUS/ALUMINIUM PANELS 1.6mm THICK AND ABOVE. FOR OTHER  
PANELS, HOLES TO BE M4 CLEARANCE (TYPICALLY  $\phi 4.5$ ) AND RELAYS  
MOUNTED USING M4 MACHINE SCREWS, NUTS AND LOCKWASHERS  
(SUPPLIED IN PANEL FIXING KIT).

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ENSURE CORRECT REVISION  
DESTROY AFTER USE

4	RDW	04/06/07	MN995/2883 (AL)
3	RDW	27/09/06	MN995/2462(ML/RDW)
2		30/7/01	MN995/2125
1		12/07/00	CHANGE
ISSUE		DATE	NOTED $\triangle$

**MATERIAL:**

Dimensions in millimetres ; Surface texture in micrometres.  
Machine where marked  $\checkmark$   
For explanation of dimensions, tolerances, notes etc. see B.S.308.  
Limit on untoleranced unmachined dimensions  $\pm$  \_\_\_\_\_  
Limits on untoleranced machined dimensions to B.S.4500;  
i.e. up to  $6\pm 0.1$ ; over 30 to  $120\pm 0.3$ ; over 315  $\pm 0.8$ ;  
over 6 to  $30\pm 0.2$ ; over 120 to  $315\pm 0.5$ ;  
General unmachined angular tolerance  $\pm$  \_\_\_\_\_

Finish: \_\_\_\_\_  
Treatment: \_\_\_\_\_

Title:  
OVERALL DIMENSIONS AND PANEL DRILLING  
FOR EPSILON E6 CASE.  
**SIEMENS PROTECTION DEVICES LTD.**  
Original Scale:  
1:2

First used on:  
Similar Articles:  
Supersedes:  
Drg. No.  
2995X10006

DRAWN	A.LAW	CHECKED	APPROVED	DATE	IE	OPS	PCP	Purch.Spec.	TQ	EAC	CE	STD	A3
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