



1

2

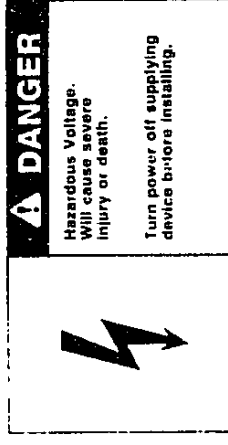
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4

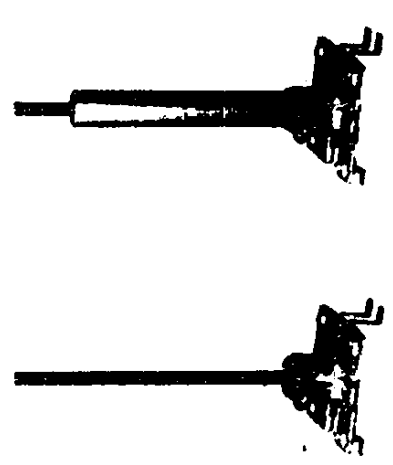
REV.	DESCRIPTION	DATE	APPROVED

Siemens Energy & Automation, Inc.  
Bellefontaine, Ohio 43311 U.S.A.

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Pc. No. 57728  
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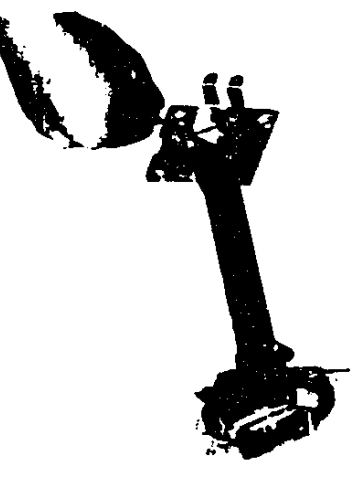


**Installation Instructions**



5. Place square shaft into bushing on lower mechanism and then place support pipe over this shaft and into collar of flange.

6. With both lower and upper mechanisms in "OFF" position (lower mechanism is "OFF" when square shaft is turned fully to the right) place upper mechanism on to support pipe. Make sure square shaft engages upper mechanism.



7. Lay assembly on flat surface (this will square assembly). If "B" dimension is the minimum, as shown on dimensional chart, tighten pipe clamps with support pipe seated fully into both flange collars. If "B" dimensions is other than minimum, adjust support pipe so that approximately same amount of pipe is in each of the upper and lower flange collars. (A minimum of 1/2 inch of pipe must be in each flange collar). Tighten pipe clamps.

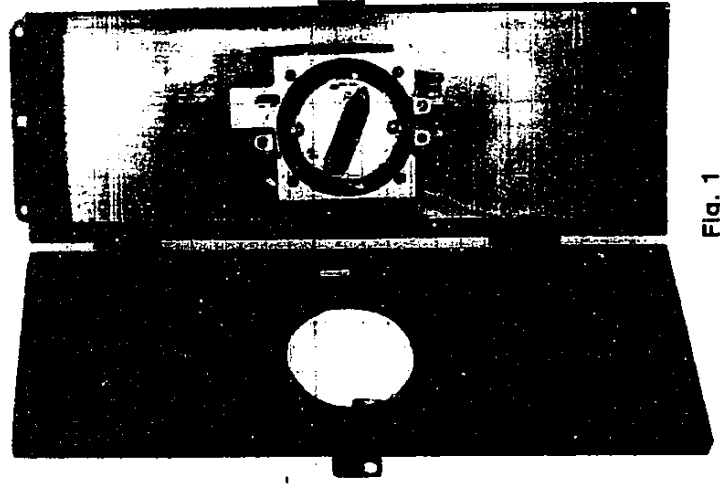


Fig. 1

**MOUNTING OF BREAKER AND MECHANISM**

- Mount breaker with handle up by sliding under tabs in mounting plate.
- With breaker in "OFF" position and rotary handle mechanism in "OFF" position, mount mechanism on breaker using 4 screws (8-32 X 4 1/2). Make sure opening in mechanism lever engages breaker operating handle. Tighten screws.
- Loosely secure the door rings with the 3 screws provided (6-32 X 1/4). Position the interior ring (has the latch tabs and threaded holes) as shown in Fig. 1. The exterior ring mounts on the outside of the door with the small flange to the inside (as shown in Fig. 2).
- Close enclosure door and adjust external ring on door so it is concentric with handle ring. Tighten the 3 screws.
- Check door operation. Latch on mechanism should engage latch tab interior ring when breaker is "ON" and disengage latch tab when operating handle is rotated to "Open Door" position.
- Enclosure door may be opened when breaker is "ON" by turning defeater screw clockwise.

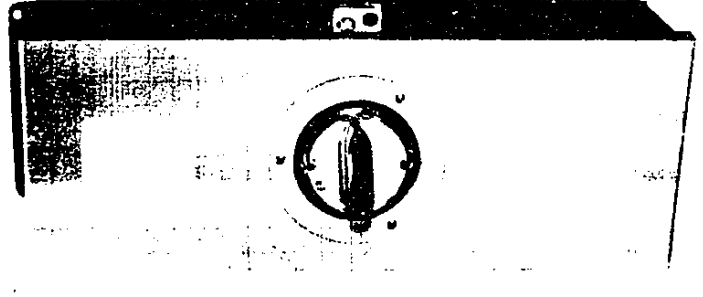
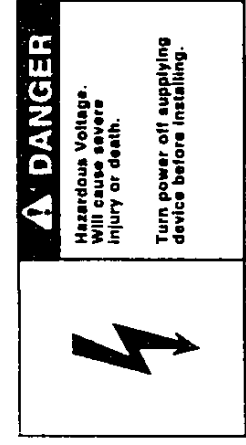


Fig. 2

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**Installation Instructions**

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MAT'L  
40# WHITE BOND PAPER  
BLACK PRINTING ON WHITE  
BACKGROUND  
2 SHEETS FRONT AND BACK  
8.5 x 11

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Siemens Energy & Automation, Inc.  
Circuit Protection Division

INSTRUCTION SHEET

DWN S.L.O.	DATE DEC 5, 1970	SIZE F50M NO.	REV B
CHK	DATE	DWG NO. B-57728	SHEET 2 OF 2
APVD	DATE	SCALE NTS	