

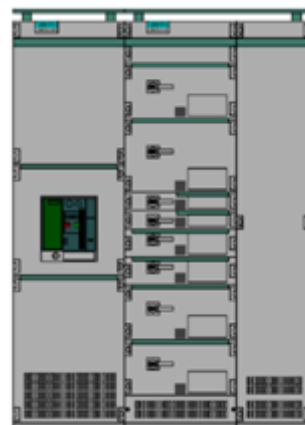


ENVIRONMENTAL PRODUCT DECLARATION

SIVACON S8

Low Voltage Switchboard

Type II according to ISO 14021 including life cycle impact assessment (LCIA)



SIEMENS

General information

This environmental product declaration (EPD) is based on the international standard ISO 14021 ("Environmental labels and declarations – Self declared environmental claims – Type II environmental labelling"). The data in this EPD has been evaluated on a full-scale life cycle assessment (LCA) study according to ISO 14040/44, taking into account the product category rules (PCR) for electronic and electrotechnical products and systems defined in EN 50693, as well as product specific rules (PSR) for low-voltage switchgear and control gear equipment in IEC TS 63058 ED1.0.

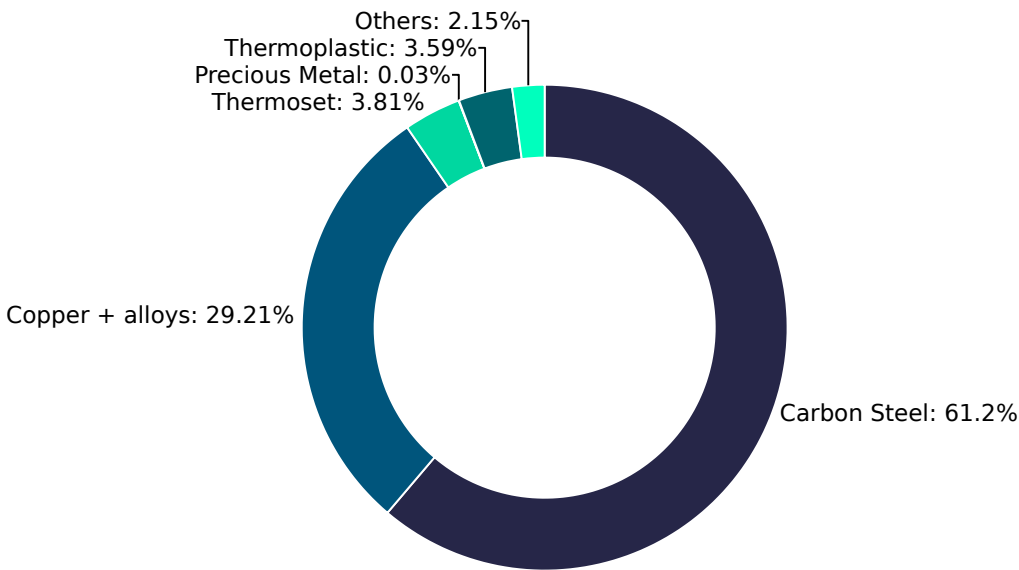
Siemens is dedicated to an environmentally conscious design of its products in line with IEC 62430 and has implemented an integrated management system according to ISO 9001, ISO 14001 and ISO 45001.

Products	All variants of SIVACON S8
Represented by the reference product	8PQ9700-0AA45
Product Description	SIVACON S8 Low voltage switchgear and control gear for power distribution / motor control center tested according to IEC 61439-2. This switchgear is available for a rating up to Un= 690V, In=6300A
Functional Unit	Low voltage switchboard for motor control center with withdrawable unit design including 4 x 3VA2, 2 x 3RT1, 2 x 3RT2, 3 x 3RV3 and incoming FCB1 Panel with 3WA circuit breaker; operating at Ue = AC 400V, In = 1600A, Icw = 55kA, @24/7/365 for the reference service lifetime of 30 years.

Material composition

The following chart outlines the overall material composition of the calculated reference product without packaging. Product weight of 1408 kg adds up with packaging weight of 17 kg to a total weight of 1425 kg. Packaging consists of: Wooden pallet (20 re-uses), PE film

Product Weight 1408 kg



Substance assessment

At Siemens, we are committed to the development and production of environmentally sound and sustainably produced equipment. This includes avoiding hazardous substances in our products without compromising their benefits for our customers. Please visit the following website to learn more about how we comply with product-related environmental regulations like RoHS, REACH, WEEE and others: [Product Related Environmental Protection](#).

Life cycle stages and reference scenarios

 Manufacturing This stage covers the extraction of natural resources, production of raw materials, manufacturing, packaging, and transportation.	 Distribution and Operation This stage covers the product's distribution, installation, use, and maintenance. Different operating conditions can lead to deviations from the reference scenario.	 End-of-Life This stage covers the disassembly or shredding and material recycling of all recyclable materials, as well as energy recovery, thermal treatment and the disposal of all other materials.
Scenarios		
Energy model used: Own manufacturing: Germany (renewable mix) Supplier manufacturing: Europe (standard mix), Germany (standard mix) Transportation model: Inbound transport acc. to EN 50693 and depending on the location of the supplier	Energy model used: Europe (standard mix) Distribution scenario: Truck, 12 - 14t gross weight 1000 km Use Scenario: Load rate and use time rate acc. to IEC TS 63058 (Table B.3.), resulting in 301 W continuous power consumption for a reference service lifetime of 30 years. Considered circuits in the assembly: Main busbar, distribution busbar, motor and control circuit, distribution circuit and breaker circuit	Energy model used: EMEA End-of-life methodology: Avoided burden

Key environmental performance indicators

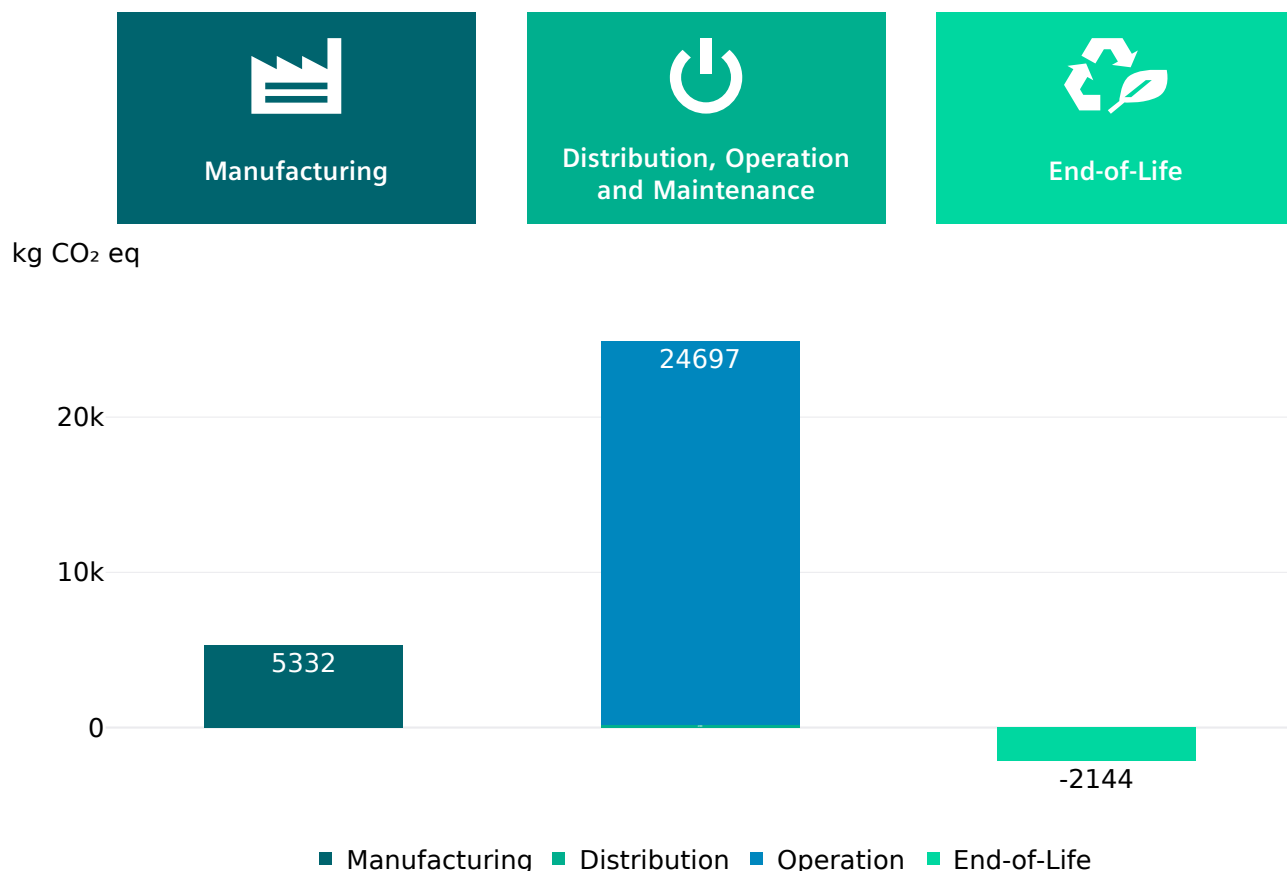
The following impact categories characterize the product's environmental footprint. They have been calculated with LCIA methodology EF3.1; LCA tool: Green Digital Twin (GDT), Database: One Siemens LCA Database (based on MLC CUP 2023.2, formerly GaBi).

To ensure the high quality and completeness of the LCA results, Primary Data have been used whenever possible. Datasets for resources, such as electrical energy or natural gas, are chosen from the region where the device is produced and assembled. If primary data are not available, datasets reflecting state-of-the-art manufacturing technology are considered.

Impact Category	Unit	Total	Manufacturing	Distribution	Operation	End-of-life
Acidification	Mole of H+ eq	7.10E+1	4.59E+1	2.52E-1	5.22E+1	-2.73E+1
Climate change – total	kg CO ₂ eq	2.81E+4	5.33E+3	2.00E+2	2.47E+4	-2.14E+3
Climate change – fossil	kg CO ₂ eq	2.79E+4	5.32E+3	1.97E+2	2.45E+4	-2.14E+3
Climate change – biogenic	kg CO ₂ eq	2.28E+2	1.10E+1	6.32E-1	2.17E+2	-5.07E-1
Climate Change, land use and land use change	kg CO ₂ eq	8.74E-1	2.81E+0	1.80E+0	2.67E+0	-4.61E+0
Ecotoxicity, freshwater – total	CTUe	1.75E+5	4.07E+4	1.94E+3	1.43E+5	-1.10E+4
Eutrophication, freshwater	kg P eq	1.15E-1	2.46E-2	7.16E-4	9.17E-2	-2.19E-3
Eutrophication, marine	kg N eq	1.66E+1	5.62E+0	8.45E-2	1.25E+1	-1.64E+0
Eutrophication, terrestrial	Mole of N eq	1.77E+2	6.12E+1	1.02E+0	1.31E+2	-1.63E+1
Human toxicity, cancer – total	CTUh	1.74E-5	1.03E-5	3.94E-8	7.57E-6	-5.00E-7
Human toxicity, non-cancer – total	CTUh	3.79E-4	3.18E-4	1.74E-6	1.21E-4	-6.12E-5
Ionising radiation, human health	kBq U235 eq	1.38E+4	2.38E+2	7.31E-1	1.36E+4	3.66E+1
Land Use	dimensionless (pt)	2.04E+5	1.48E+4	1.34E+3	2.03E+5	-1.51E+4
Ozone depletion	kg CFC-11 eq	8.77E-7	4.28E-7	2.57E-11	4.52E-7	-3.14E-9
Particulate matter	Disease incidences	1.00E-3	7.84E-4	2.08E-6	4.39E-4	-2.25E-4
Photochemical ozone formation, human health	kg NMVOC eq	4.57E+1	1.83E+1	2.18E-1	3.33E+1	-6.15E+0
Resource use, fossils	MJ	5.56E+5	6.29E+4	2.71E+3	5.14E+5	-2.33E+4
Resource use, mineral and metals	kg Sb eq	5.62E-1	1.62E+0	1.30E-5	3.78E-3	-1.06E+0
Water use	m ³ water eq deprived water	8.13E+3	3.61E+3	3.07E+0	5.39E+3	-8.72E+2

Climate change

This chart shows the overall impact of the product on climate change – total. The operations phase is the lifecycle phase with the biggest overall impact of the maintenance free reference product. Different operating conditions can lead to deviations from the reference scenario.



End-of-life results

The end-of-life stage was modelled by using state of the art processes, including sorting and material separation. The end-of-life parameters are calculated according to IEC TR 62635 and EN 45555.



It leads to:

- an overall **product recyclability of up to 87%** mainly due to metal content
- an **energy recoverability of up to 7%** from plastic materials
- a **minimum disposal rate of 6%**

The exact final values depend on the used recycling process and add up to 100%.

Note: The device should not be disposed of as unsorted municipal waste. Special treatment for specific components may be mandated by law or recommended for environmental reasons. Observe all local and applicable laws.

Legal Disclaimer

This Environmental Product Declaration (EPD) is for information purposes only. It is based upon the standards mentioned above. This EPD does not warrant or guarantee the composition of a product or that the product will retain a particular composition for a particular period. Therefore, all warranties, representations, conditions, and all other terms of any kind whatsoever implied by statute or common law are – to the fullest extent permitted by applicable law – excluded.

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Please be aware that the data of this EPD cannot be compared with data calculated based upon product category rules (PCRs) other than the standards mentioned above. The values given are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

Published by

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