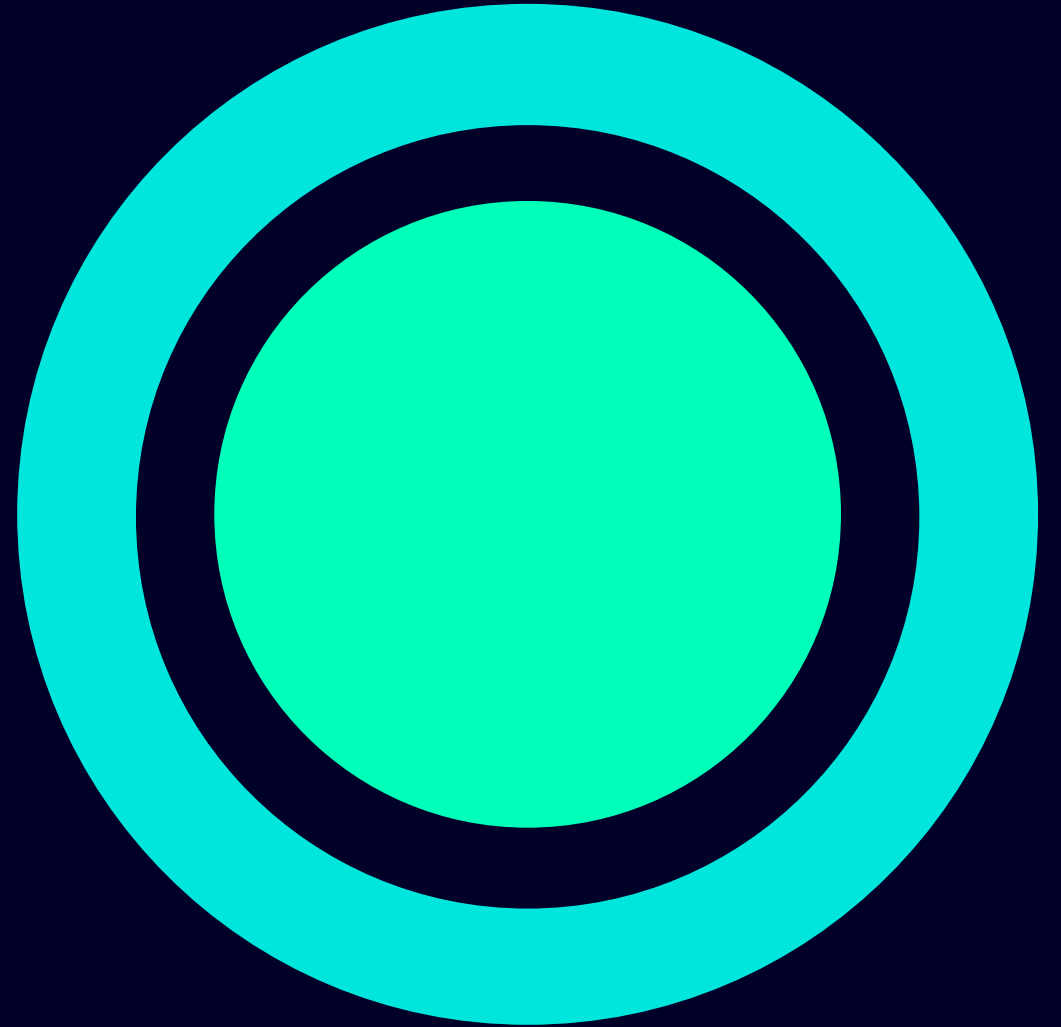


# Sustainability at Siemens

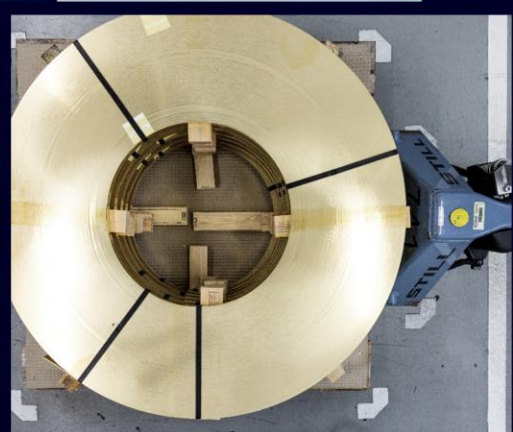
Scaling sustainability impact  
2024





**OUR PURPOSE**

We create technology  
to transform the everyday,  
for everyone



# Five megatrends shape our future

## Demographic change

- Aging society impacting healthcare systems
- Productivity improvements as main GDP growth driver in particular mature markets
- Heterogeneous population growth among regions impacting labor development and migration

## Urbanization

- Urbanization especially in developing regions
- Increasing investment in buildings and infrastructure
- Increasing demand for urban transport and logistics

## Glocalization

- From globalization to glocalization
- Shifting center of gravity from EU27 and USMCA to RCEP and India
- Demand for higher resilience

## Environmental change

- Climate change
- Biodiversity loss
- Pollution
- Increasing material extraction and circular economy

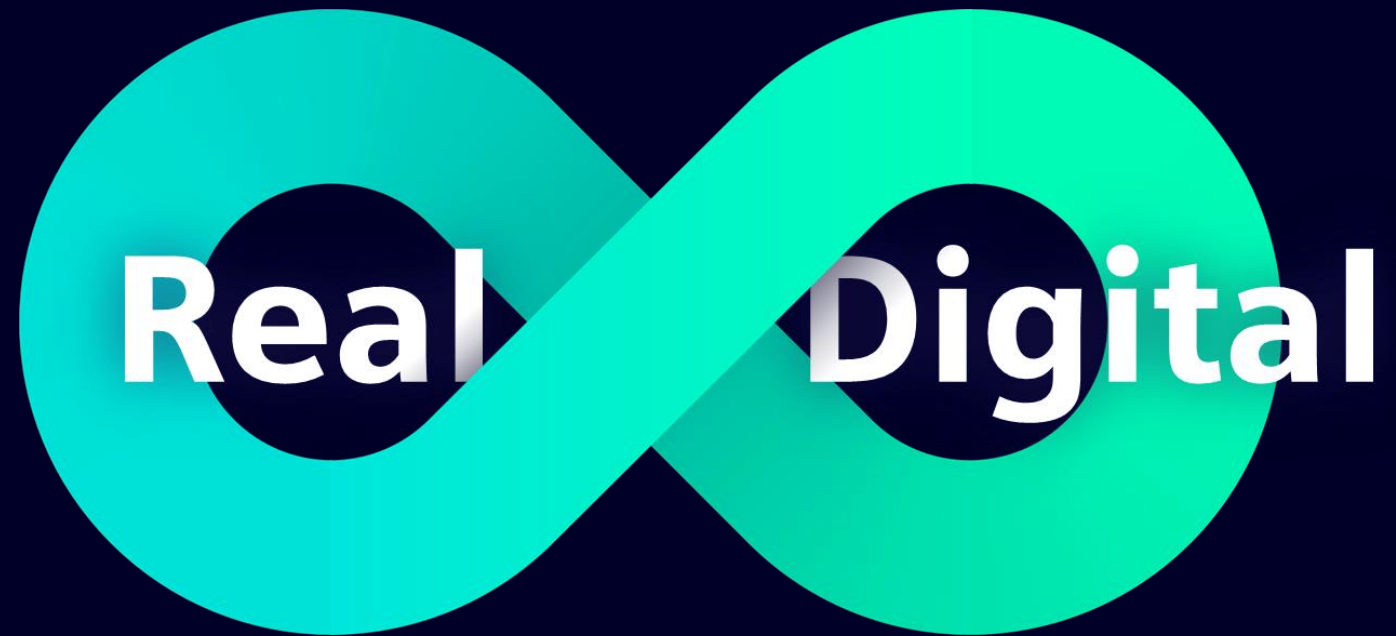
## Digitalization

- Digital value creation
- Connectivity and IoT
- Automation
- Artificial intelligence
- Industrial metaverse
- Cybersecurity

USMCA: United States, Mexico, Canada; RCEP: Regional Comprehensive Economic Partnership

# Technology drives sustainability

We combine the real and digital worlds to empower our customers to become more competitive, resilient, and sustainable



# Accelerating our customers' **sustainability transformation**



Technology is the most powerful tool humanity has to build a more sustainable future.

By combining the real and digital worlds and harnessing the transformative power of technologies like AI, we're helping customers and societies accelerate their path to sustainability, while also reducing our own environmental footprint.

**Dr. Roland Busch**

President and CEO of Siemens AG

# We help our customers to achieve a positive sustainability impact

**>90%**  
of Siemens' business enables customers to achieve a positive sustainability impact\*

By combining the real and the digital worlds, we support our customers along key impact areas



**Decarbonization & energy efficiency**



**Resource efficiency & circularity**



**People centricity & societal impact**

\* Calculation based on revenue. <10% is excluded as it relates to products that contain SF6-gas, or stems from business with sectors like oil and gas, coal mining, or coal power generation. We anticipate reducing this number over time. Applies to Siemens without SHS

# We support our customers across three impact areas

## Decarbonization & energy efficiency



### Accelerating towards net-zero

Reaching net-zero is the greatest challenge of our time, and entire industries have to adapt the way they operate.

Siemens is shaping this transformation. Our technology enables companies to decarbonize operations, infrastructure, and supply chains. By integrating renewable energy, enhancing energy efficiency, and decarbonizing transportation, we empower entire sectors and cities to reduce their carbon footprint.

Through digital transformation and collaboration across a growing ecosystem, we are accelerating towards net-zero.

## Resource efficiency & circularity



### Scaling circularity

It's time for the world economy to shift. Our consumption patterns are depleting resources, increasing waste, and harming the environment, while businesses face pressure to innovate, remain competitive, and build resilience.

Siemens is helping entire industries transition from linear to circular. We create circular products, embrace circular business, and empower circularity across sectors – decoupling growth from consumption.

By scaling circularity, we reduce the burden on the planet while creating opportunities for growth and innovation.

## People centricity & societal impact



### Transforming societies

Communities, cities, and entire societies are changing. Demographic shifts, urbanization, climate change, and new migration patterns are challenging us to ensure that change is for the better.

Siemens is driving the positive transformation. We make trains and infrastructure that connect communities, build renewable energy grids, enable access to clean water, and create building technologies to transform the way we work and live.

By combining the real and the digital worlds, we ensure technology creates opportunities for people everywhere.



# Our businesses drive sustainability impact

Decarbonization, resource efficiency, and people centricity through all businesses



## Decarbonization & energy efficiency



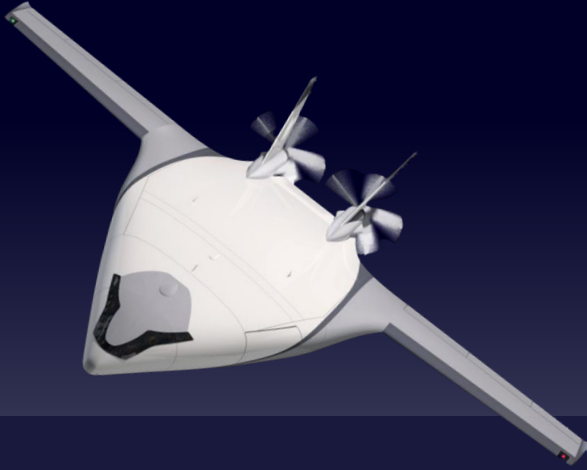
## Resource efficiency & circularity



## People centricity & societal impact

<b>Industry</b>	Energy optimization and carbon footprint management across product lifecycle and supply chain	Optimal use and reuse of resources and materials, extending product lifecycles	Ergonomics and safety in manufacturing and workflow optimization, product safety
<b>Buildings</b>	Building energy efficiency, sustainability consulting, modular solutions and services	Optimized asset performance, availability, and lifetimes, building space utilization	Healthy indoor climates, fire safety
<b>Electrification &amp; grids</b>	Renewables integration and electrification in real and digital domain, eMobility	Optimized asset performance, availability, and lifetimes, electrical asset protection	Access to reliable and resilient electricity, electrical safety
<b>Mobility</b>	Efficient rail transport with zero local greenhouse gas emissions, e.g. high-speed, battery, and hydrogen trains	Extended lifecycles from repairability, reusability, or refurbishment	Safe, efficient, and reliable mobility as backbone for societal and economical development
<b>Financial Services</b>	Financing new clean technologies, new business models, and sustainable innovation		

# Digital Industries



## DECARBONIZATION & ENERGY EFFICIENCY



### Natilus

Real-time, scalable digital twin builds a more sustainable aviation industry

- 1.5 times increase in cargo capacity per flight and reduction in fuel consumption by 50% compared to traditional planes
- Compatible with sustainable aviation fuels and future hydrogen propulsion
- Digital twin software accelerates time to market by 50%
- Immersive engineering improves team collaboration and customer engagement



## RESOURCE EFFICIENCY & CIRCULARITY



### HERU Technologies

Automation technology optimizes a hybrid energy resource unit (HERU) using pyrolysis

- Production of twice the energy required for operation
- CO<sub>2</sub> emission reductions and cost savings achieved by producing energy to heat water
- Energy generation from products that would otherwise be incinerated or sent to landfill



## PEOPLE CENTRICITY & SOCIETAL IMPACT



### Blendhub

Automation and digital twin complement portable food powder blending factories

- Local processing of harvests enables access to nutrition in underserved communities and supports local economies
- Plug-and-play factories optimized with Siemens technology reduce deployment time from years to 6 months
- Portable factories empower local SMEs and entrepreneurship

# Smart Infrastructure



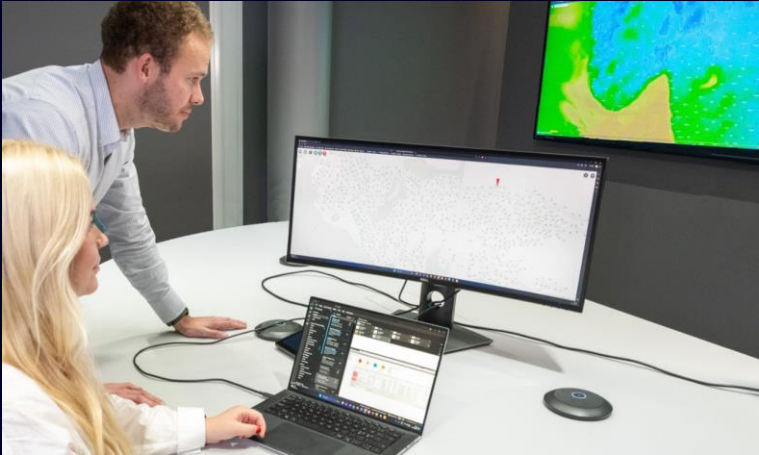
## DECARBONIZATION & ENERGY EFFICIENCY



### HEINEKEN

Multi-phase decarbonization program to support HEINEKEN to reach net-zero in Scopes 1 and 2 across all production sites by 2030

- Scalable solution designed with digital twin to optimize heating and cooling requirements in production and packaging processes
- 50% CO<sub>2</sub> reduction by 2025 and estimated energy savings between 15-20% at each site
- Five-year monitoring service contract to ensure ongoing project optimization



## RESOURCE EFFICIENCY & CIRCULARITY



### Elvia

Siemens SaaS solution supports Elvia in achieving their goal in enhancing grid capacity by 20%

- LV Insights® X is used to automate processes and handle grid complexity in the Low Voltage grid
- Enablement of a future-proof distribution grid management in Norway, one step further on the journey towards autonomous grids



## PEOPLE CENTRICITY & SOCIETAL IMPACT



### Humber College

Long-term strategic alliance to advance higher education and support an ambitious campus decarbonization plan in Canada

- 30% Reduction in overall GHG emissions
- 15% Reduction in overall energy use
- Smart Lab for hands-on experience using around 30% of real-time data from the microgrid for student coursework

# Mobility



## DECARBONIZATION & ENERGY EFFICIENCY



### ICE4 fleet for Deutsche Bahn

New standards in intercity transport

- 30% less energy than previous models, as lighter and more aerodynamic
- Replacement of 20,000 cars and savings of 400,000 tons CO<sub>2</sub> over the lifetime of each train
- Modular design with flexible powercar technology, adapts to different intercity transport needs to ensure high reliability with redundant systems



## RESOURCE EFFICIENCY & CIRCULARITY



### S-Bane Copenhagen

Capacity increase of up to 40% on network through full automation

- CBTC system increases network efficiency, enabling smoother traffic flow and reducing delays
- More precise control of train operations minimizes energy waste, contributing to resource efficiency
- The upgraded S-bane system supports sustainable urban growth



## PEOPLE CENTRICITY & SOCIETAL IMPACT



### Brightline Florida

Inventory and reservation system drives the shift to rail

- Scalability of operations supports expanding service to new destinations and ensures efficient management of higher passenger volumes with 100% less manual tracking effort
- S3 Passenger system enhances accessibility, offering passengers a seamless booking experience and reduces time to book by 70%
- Focus on hospitality-driven service ensures personalized travel options

# Financial Services



## DECARBONIZATION & ENERGY EFFICIENCY



### Stegra

Investment in the world's first large-scale green steel plant in Sweden

- Decarbonization of a hard-to-abate sector (steel sector responsible for ~7% of global CO<sub>2</sub> emissions)
- Flagship green steel plant, with integrated green hydrogen and green iron production, secured total funding of ~€6.5bn
- 95% reduction in CO<sub>2</sub> emissions compared to traditional steel production expected



## RESOURCE EFFICIENCY & CIRCULARITY



### PlantSwitch

Financing the production of biodegradable plastic resin in the US

- Revolution in plastics production through biodegradable plastic resin (recycling rate of non-biodegradable plastic <10%)
- Production capacity of up to 50mn pounds of bioplastic pellets p.a.
- Compatibility with existing machines leading to negligible switching costs



## PEOPLE CENTRICITY & SOCIETAL IMPACT



### Velindre Cancer Center

Financing for a state-of-the-art cancer treatment center in the UK

- Access to cancer care to be improved in an area of >1.7mn people
- Leadership in national and international education, research, and innovation in cancer patient care
- Strong focus on sustainability with low carbon emissions and renewable energy systems

# For the first time Siemens enables customers to avoid more emissions than caused along our entire value chain

Scope 1, 2 & 3 Emissions<sup>1</sup>  
**121 Mt CO<sub>2</sub>e**  
Scope 1 & 2  
**0.4 Mt CO<sub>2</sub>e**



Positive Customer  
Avoided Emissions<sup>2, 3</sup>  
**144 Mt CO<sub>2</sub>e**

### Committed to reducing our footprint with science-based net-zero targets

- -90% in Scope 1 & 2 and -30% in Scope 3 by FY2030 from FY2019 base year
- Reach net-zero CO<sub>2</sub>e across the value chain by FY2050

### Enabling customers to avoid emissions via our portfolio's impact on

- Energy efficiency
- Electrification
- Renewable energy

<sup>1</sup> 121 Mt CO<sub>2</sub>e represent Siemens Scope 1, 2 and 3 emissions, whereby Scope 3 downstream emissions exclude Innomatics

<sup>2</sup> Numbers showing Siemens without Innomatics as Innomatics was sold on October 1<sup>st</sup>, 2024

<sup>3</sup> CO<sub>2</sub>e impact (saved or avoided emissions) at customers compared to reference solution. Accounting for avoided emissions of offerings sold in reporting year over their entire use phase

# Our portfolio's contribution to decarbonization

Enabling customers to avoid emissions

## Customer Avoided Emissions

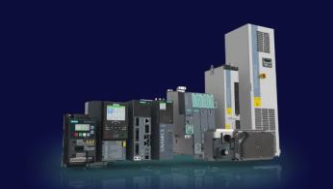
# 144

million metric tons of **CO<sub>2</sub>e avoided emissions** through Siemens offerings sold in FY24<sup>1</sup>

Positive CO<sub>2</sub>e impact (saved or avoided emissions) at customers compared to reference solution.

## Impact Examples

**Energy Efficiency:** Digital industries enables up to 60% energy savings in the overall production system by offering energy-efficient drive components



**Electrification & Energy Efficiency:** Siemens Mobility enables ~18,5 megatons of CO<sub>2</sub>e of Customer Avoided Emissions over the lifetime of electric locomotives delivered in FY24



**Renewable Energy:** ~8 Mt CO<sub>2</sub>e of Customer Avoided Emissions achieved through Smart Infrastructure, Digital Industries, and Siemens Financial Services, supporting the enablement, expansion and use of additional renewable electricity globally



### Calculation methodology

Siemens' proprietary methodology aligned with GHG Protocol Scope 3 use phase reporting: Accounting for avoided emissions of offerings sold in reporting year over their entire use phase

Accounting for both product-level and system-level decarbonization effects.

Avoided emissions methodological updates in FY24:

- Dynamic emissions factors consider grid decarbonization over time
- Expanded methodology to capture Customer Avoided Emissions across three levers: energy efficiency, electrification, increase in renewable energy

Main contributors include, e.g. frequency converters, building systems, railbound passenger, and freight transportation as well as electrification and automation offerings

<sup>1</sup> Numbers showing Siemens without Innomotics as Innomotics was sold on October 1<sup>st</sup>, 2024

# Enabling sustainability with **Siemens Xcelerator**



# A comprehensive digital twin unlocks sustainability potential

A digital twin is a virtual representation of a physical object.

Covering the entire lifecycle of assets, from their design and production to operation, servicing, and maintenance, Siemens' comprehensive digital twin contributes to a circular economy by creating unlimited design freedom for endless lifetimes, including reuse, remanufacturing, and recycling.

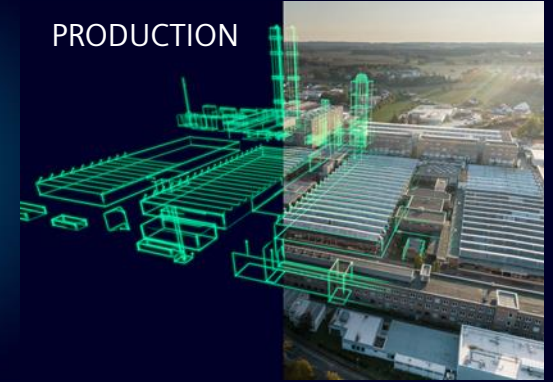
We build digital twins for products like trains, machines, and aircraft and for complex systems like buildings, chemical plants, and electricity grids.

## Digital Industries

PRODUCT



PRODUCTION



## Smart Infrastructure

BUILDINGS



GRIDS

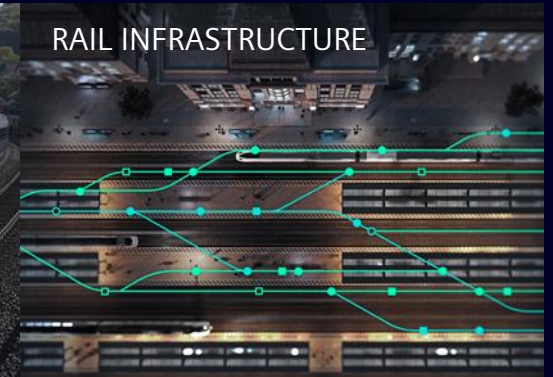


## Mobility

ROLLING STOCK



RAIL INFRASTRUCTURE



# Digital twin technology tackles sustainability challenges along the entire value chain

Selected examples showcasing different uses of digital twin technology



## Enhance energy system performance with Digital Energy Twin

- Improve energy efficiency to achieve saving potential up to 50-60% of CO<sub>2</sub> and kWh
- Analyze energy system performance providing transparency and actionable information, saving up to 50% of time
- Simulate different scenarios by assessing decarbonization and energy saving potential, reducing audit costs by up to 50%



## Increase asset life and reduce waste with AI-based predictive maintenance in production

- Optimize consumption, stock level, and lead time of spare parts
- Improve downtime forecasting by up to 85% and reduce unplanned machine downtime by up to 50%
- Increase maintenance staff productivity by up to 50% and optimize maintenance schedules



## Manage carbon footprint impact of electronics components early in development

- Analyze bill of materials for CO<sub>2</sub>e values, from material selection to end of life, while considering risk, cost, and requirements
- Get actionable insights to make trade-off decisions that meet emission targets and regulatory requirements
- Get access to CO<sub>2</sub>e values for more than 300 million parts to validate electronic components up to 5x faster

# Siemens Xcelerator enables our customers' digital and sustainability transformation at scale and speed

## Our open digital business platform



Scaling sustainability impact through technology and ecosystems

### Portfolio

A curated, modular portfolio of IoT-enabled hardware, software, and digital services from Siemens and qualified partners

### Ecosystem

An ever-growing, diverse ecosystem of companies, startups, and developers

### Marketplace

An evolving marketplace to explore, evaluate, and exchange digital offerings in a simple and seamless way



# More than 300 offerings on the Siemens Xcelerator marketplace deliver sustainable outcomes

## Empowering a more sustainable production

Industrial Operations X is a continuously growing open and interoperable portfolio for industrial production, empowering automation technology with IT and software capabilities leading to less resource consumption



Siemens  
Xcelerator



## Optimizing buildings for net-zero

Building X is a digital building platform that allows data-driven decisions to improve sustainability by digitalizing, managing, and optimizing building operations

## Optimizing sustainable transportation

Mobility Software Suite X provides an ecosystem of software products addressing intermodal operators that aim to optimize processes and maximize passenger comfort



## Increasing energy efficiency

Electrification X combines the real and digital worlds in a scalable IoT SaaS offering to help manage entire energy networks, increase uptime and improve reliability, asset utilization, energy efficiency, sustainability, and cyber security

## Improving rail maintenance efficiency

Railigent X is an open application suite that makes intelligent use of rail asset data to create added value



portfolio  
highlights



## Empowering a cleaner grid

GridScale X provides modular software to support utilities to tackle their most pressing challenges related to the energy transition

# Advancing **circularity**

# Our circularity approach supports our commitment to sustainability

We do more with less, for our customers, society, and planet

Resource efficiency  
& circularity



## Create circular products

We design for sustainable materials, optimal use, and value recovery. We optimize secondary material use and increase supply chain resilience. Our commitment to improving production efficiency helps minimizing resource consumption.

### Examples

**Siemens EcoTech** products enhance circularity by outperforming in value recovery and circularity, optimal use, and sustainable materials

**Recycled materials** save resources and reduce emissions, for example, up to 70% upstream CO<sub>2</sub>e by use of scrap, arc furnace, and green electricity for green steel production

## Embrace circular business

We aim to enhance and preserve value through lifetime-extending services and the reuse of products and components. By closing the loop, we effectively recover value.

**Sustainable lifecycle services** enable circularity throughout the entire lifecycle of rail assets by maximizing efficiency and availability, lifetime extension and marketplaces for repair services and resale

**Retrofit of switchgears** extends operational lifetime by up to 15 years, decreases CO<sub>2</sub>e emissions by up to 75%, and reduces material usage by up to 80% (compared to new installations)

## Empower customer circularity

We enable the creation of circular products with our software portfolio. We provide solutions for optimized, resource-efficient customer operations and generate value through innovative business models, agreements, and partnerships.

**Digital Product Passports**, beginning with Battery Passports, facilitate data-driven circularity by enhancing product lifecycle transparency, supporting the reuse and recycling of materials across the entire value chain

**Predictive maintenance** maximizes the use of existing resources, reduces waste, lowers energy use, and promotes longer product lifecycles

# Siemens EcoTech empowers our customers to make informed decisions on sustainable products

Siemens EcoTech is an environmental product performance self-declaration designed to drive the sustainable transformation of industry and infrastructure



Individual product assessments based on Siemens Robust Eco Design framework

## 1. Mandatory requirements

- Overall requirements for all Siemens EcoTech products
- Environmental transparency provided by Environmental Product Declaration Type II/III (incl. Lifecycle Impact Assessment)
- Compliance with current substance of concern regulations
- Manufactured in production facilities using 100% renewable electricity

## 2. Product assessment

- Individual product to prove its outperformance compared to an existing norm, market standard or predecessor product
- Fulfillment of minimum one criteria from each dimension of our Robust Eco Design framework



### Sustainable materials



- Low carbon material
- Secondary material
- Minimum material use
- Sustainable Packaging
- Substances of concern

### Optimal use



- Energy efficiency
- Durability/longevity
- Maintenance possible/updatability

### Value recovery and circularity



- Repairability
- Upgradability
- Ease of disassembling/circularity instructions
- Recyclability
- Take-back scheme

Siemens EcoTech Profile provides maximum transparency through product-specific KPIs

March 21, 2024 | SEP00002 V1.1

**SIEMENS**

SETRON ECPD - ELECTRONIC CIRCUIT PROTECTION DEVICE 5TY1

**Siemens EcoTech Profile**

SETRON ECPD - All you need. And more.

**Secondary material**  
Product housing is made out of plastic with recycled content to save resources.

**Packaging**  
Packaging waste is reduced compared to ordering single conventional products\*, that are substituted by SETRON ECPD.

**Durability / Longevity**  
Robustness, high quality and long mechanical and electronic lifetime of the SETRON ECPD supports reliability and high availability of the application.

**Minimum material use**  
Bundling of multiple functionalities in one device leads to significant material and resource savings\* in production as well as space reduction in application.

**Energy efficiency**  
Significant savings in power consumption based on incorporation of multiple product features in one single device\*.

**Upgradability**  
Firmware upgrades of additional product functionalities are available to adapt to upcoming application requirements.

**Compliant with substance regulations**  
Product people and environment by avoiding substances of concern.

**EPD Type II available**  
According to ISO 14021 including Life Cycle Impact Assessment (LCIA). The Environmental Product Declaration (EPD) provides transparency on the environmental impact of the product throughout its life cycle (e.g. Product Carbon Footprint (PCF) data).

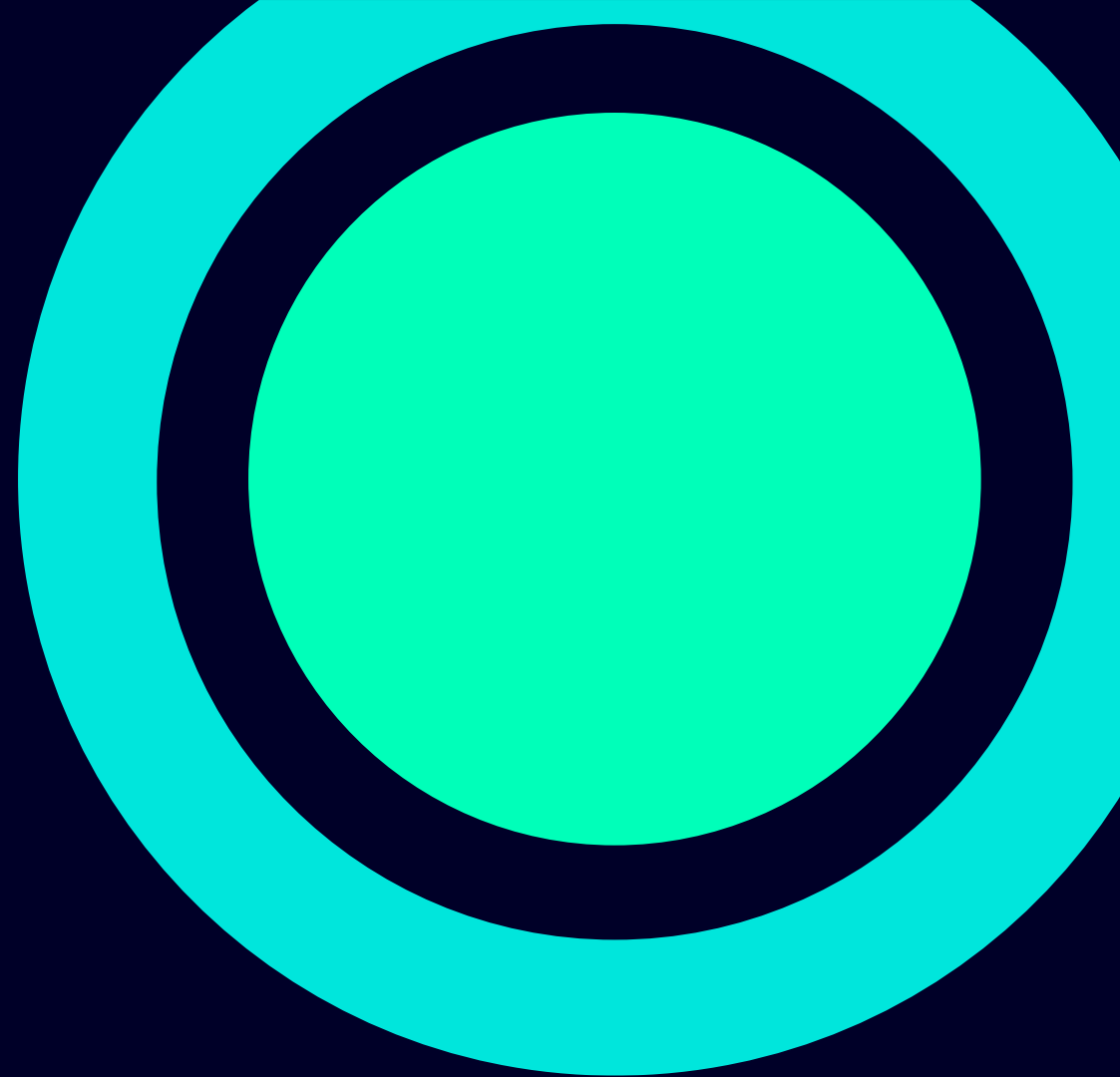
**Scan for Environmental Product Declaration (EPD) and further technical information.**

**Siemens EcoTech** **Range of application**  
This Siemens EcoTech Profile is valid for all products in the range of 5TY1.

Page 1/2

# Commitments and track record

From strong foundation to leading ambitions





# Siemens sustainability track record

More than 20 years of leadership ...



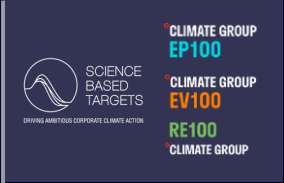
**2003**  
UN Global Compact



**2015**  
Carbon-neutral pledge



**2018**  
Charter of Trust



**2021**  
SBTi commitment



**2024**  
Siemens EcoTech launch

**2008**  
Environmental Portfolio



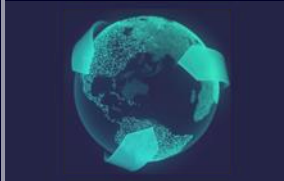
**2016**  
Business to Society®



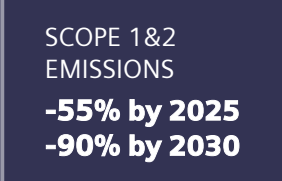
**2020**  
Eco Efficiency @Siemens



**2021**  
Siemens DEGREE launch



**2022**  
Step-up CO<sub>2</sub> ambitions






**2024**  
SBTi Net-Zero commitment & Step-up CO<sub>2</sub> ambitions



# Siemens sustainability rating scores at a glance

... and a widely recognized sustainability performance

	<p><b>80</b> pts</p>	<p>Platinum medal awarded (Top 1% of all companies assessed)</p>		<p><b>A</b></p>	<p>Over 10 years at leadership level (A/A-) in Climate Change</p>
	<p><b>AA</b></p>	<p>Constant leader for 10 years (AAA/AA)</p>		<p><b>Prime</b></p>	<p>Prime status in ESG Corporate Ratings since 2016</p>
	<p><b>78</b> pts</p>	<p>More than 20 years in the Dow Jones Sustainability World Index (top 10%)</p>		<p><b>25.6</b> pts</p>	<p>Strong Score in "Carbon - Products and Services" risk management</p>

## Rating highlights

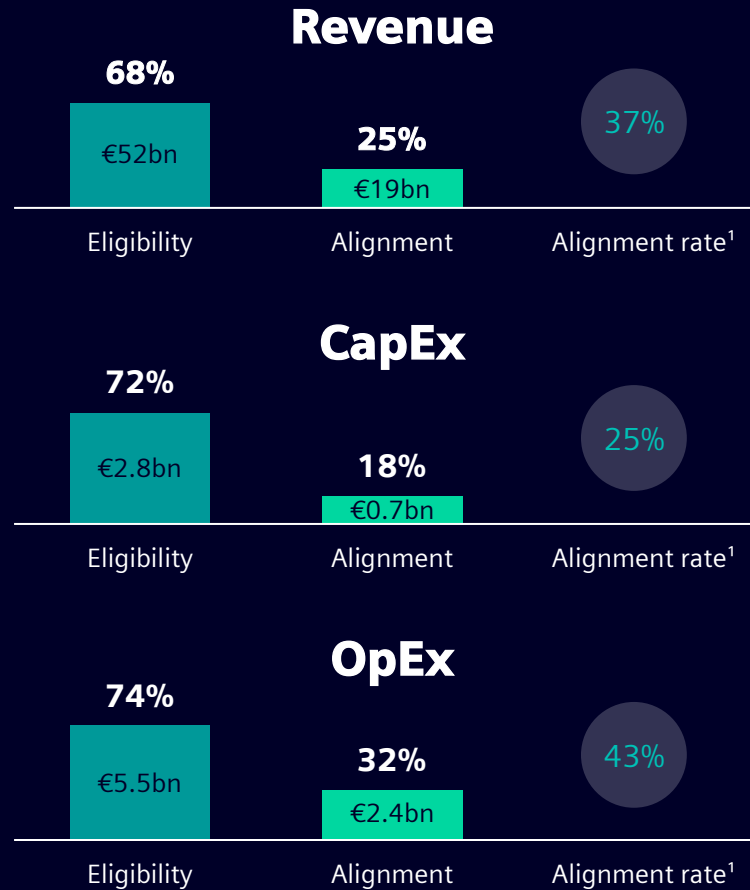
- Green products and service and eco-design
- Compliance management system
- Environmental management system
- Customer relationship management
- Cybersecurity program
- Innovation management

# EU taxonomy for sustainable activities

Siemens' portfolio enables sustainable transformation based on EU objectives

## EU's environmental objectives

-  Climate change mitigation
-  Climate change adaptation
-  Protection and restoration of biodiversity and ecosystems
-  Pollution prevention and control
-  Sustainable use and protection of water and marine resources
-  Transition to a circular economy



Siemens' **portfolio enables sustainable transformation** for EU's **climate change mitigation** and **circular economy** objectives

First full scope EU taxonomy assessment with **voluntary alignment** reporting for **all environmental objectives**

**Main alignment gap** is due to EU taxonomy criteria on **substances of concern**, which go beyond current regulations

Siemens works towards **continuous improvement** of **EU taxonomy numbers**. Siemens **numbers** are independently **audited**

<sup>1</sup> Alignment rate of eligibility ("scope"), for reference only

# Siemens' strategic sustainability partnerships and commitments

Driving towards standardization and sustainable outcomes at scale

## Environment and climate

- Science Based Targets initiative: Pledge to limit global warming to 1.5°C
- The Climate Group: Climate Week NYC, EV100, EP100, RE100 initiatives
- United Nations: Conference of the Parties, Global Compact Working Group on Climate
- U.S. Department of Energy: Better Buildings initiative
- The World Bank Carbon Pricing Leadership Coalition
- The World Economic Forum: Alliance of CEO Climate Leaders, Clean Power, Grids and Electrification, Circular Transformation of Industries, Global Future Council on the Future of Advanced Manufacturing and Value Chains
- The European Union Business and Biodiversity Platform
- The European Union Circular Plastics Alliance Declaration
- The Federation of German Industries Circular Economy Initiative
- Responsible Minerals Initiative

## Social

- International Bill of Human Rights
- United Nations: Guiding Principles on Business and Human Rights, Global Compact Women's Empowerment Principles, European Working Group on Business and Human Rights
- OECD Due Diligence Guidance for Responsible Chains of Minerals from Conflict-Affected and High-Risk Areas
- G7 and the International Labour Organization, e.g. Declaration on Fundamental Principles and Rights at Work, Vision Zero Fund
- The World Economic Forum: AI Governance Alliance, Chief Diversity and Inclusion Officers, Chief Health Officer Group, Chief Learning Officers
- The European Union Agency for Safety and Health at Work
- Global Business Initiative on Human Rights
- The International Organization of Employers Global Occupational and Health Network
- Healthy Workplaces Lighten the Load
- One Young World
- Charter of Trust

## Governance

- United Nations Agenda 2030, including 17 Sustainable Development Goals
- 10 Principles of UN Global Compact, UN Convention against Corruption
- OECD Guidelines for Multinational Enterprises
- OECD Anti-Bribery Convention
- The World Business Council for Sustainable Development



**GRI**  
Limited Assurance  
in line with Global  
Reporting Initiative

**CDP**  
Reporting in line  
with CDP

**Disclosure**  
Support for World Economic Forum Intl.  
Business Council (IBC) Measuring  
Stakeholder Capitalism

**TCFD**  
Supporting the Task Force  
on Climate related  
Financial Disclosures

**SASB**  
Mapping acc. to  
Sustainability Accounting  
Standards Board

# Investments into Research and Development following the eleven Siemens Company Core Technologies

## Selected examples within the eleven Siemens Company Core Technologies

€6.3bn

R&D invest ~8% of revenue

5,136


new inventions

41,700

patents granted

47.9%

of active patent families contributing to SDGs




**Decarbonization & energy efficiency**

**Sustainable Energy & Infrastructure**




70% less CO<sub>2</sub> emissions of apartments by combination of energy and building technologies in one of Europe's most innovative energy efficiency projects in Seestadt Aspern, Vienna

**Simulation & Digital Twin**




Predictive maintenance of industrial drive systems through virtual sensing with a unified Executable Digital twin reduces sensor hardware by 30% and CO<sub>2</sub> emissions by 60 kg per drive

**Power Electronics**



Silicon carbide technology in traction converters reduces power consumption of light rail vehicles by up to 10% and noise emissions by up to 10dB(A)

**Software Systems & Processes**




Scalable and adaptable SaaS offerings for low-voltage grid monitoring and outage management increases the capacity of existing grids and helps accelerate the energy transition




**Resource efficiency & circularity**

**Advanced Manufacturing & Circularity**




Exploring the potential of automated battery recycling to protect staff from hazards during manual opening and to reduce carbon footprint up to 75% by enabling circularity of battery materials

**Connectivity & Edge**



Automated quality detection in fresh food production by multimodal sensor data fusion requires powerful in-field edge computing, enhancing food safety and reducing food waste

**Integrated Circuits & Electronics**




Computational physics instead of physical testing for electronic designs reduces hardware samples, enabling a more efficient and eco-friendly product validation




**People centricity & societal impact**

**Data Analytics & AI**




Generative AI-powered assistants like the Industrial Copilot optimize operations and support automation tasks – and empower less-experienced employees to grow into engineering roles

**Cybersecurity & Trust**




Replacing analog with digital interlocking systems in rail networks reduces trackside delays by 50% and enhances safety, punctuality, and capacity

**Future of Automation**



Autonomous driving technology in trams uses advanced algorithms to interpret and predict driving situations. This reduces the driver's workload and ensures safe operation

**User Experience**

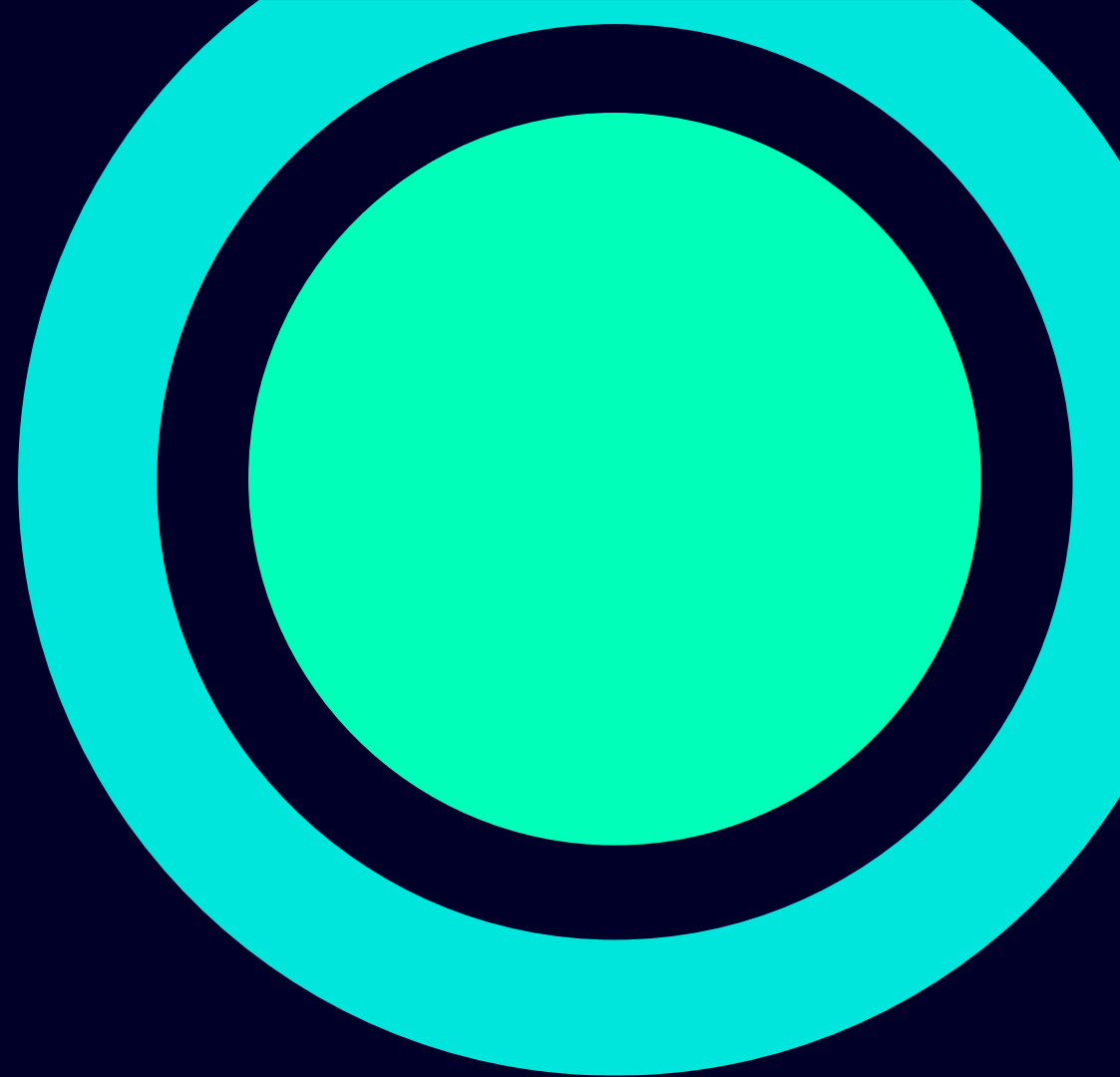


Digital customer experience delivered with low-code within 4 weeks: accessible planning app enabling train passengers to travel as safely and pleasantly as possible

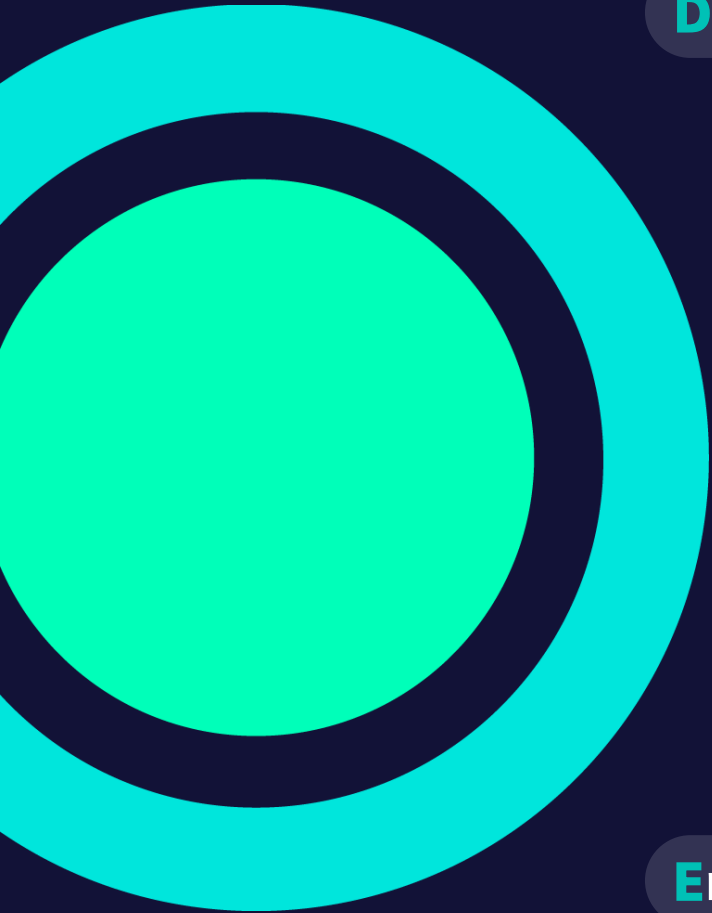
Note: Numbers showing Siemens AG without Innomotics as Innomotics was sold on October 1<sup>st</sup>, 2024

# DEGREE sustainability framework

Delivering on our commitments



# Our DEGREE sustainability framework



**D**ecarbonization

Support the 1.5°C target to fight global warming

**E**thics

Foster a culture of trust, adhere to ethical standards, and handle data with care

**G**overnance

Apply state-of-the-art systems for effective and responsible business conduct

**R**esource efficiency

Achieve circularity, dematerialize, and conserve biodiversity

**E**quity

Foster diversity, equity, inclusion, and community development to create a sense of belonging

**E**mployability

Enable people to stay resilient and relevant in a permanently changing environment

A 360° approach to our core sustainability values

# Key highlights from Sustainability Report 2024

Delivering on our commitments with 7 of our ambitions achieved ahead of target year 2025

## DECARBONIZATION

**60% CO<sub>2</sub>e emission reduction in own operations** since 2019 and interim ambition of 55% reduction **achieved ahead of target year 2025** (+10% ppts)<sup>1</sup>

**DEGREE** ambition #1

## RESOURCE EFFICIENCY

**Launched Siemens EcoTech** and increased degree of **Robust Eco Design implementation to 54%** (+13% ppts)<sup>1,2</sup>

**DEGREE** ambition #6

## GOVERNANCE

Enhanced AI governance based on Siemens **Responsible AI principles** and implementation of **Generative AI guardrails**

## DECARBONIZATION

**173 million metric tons customer avoided CO<sub>2</sub>e emissions<sup>3</sup>**

144 million metric tons customer avoided CO<sub>2</sub>e emissions excl. Innometrics which exited Siemens on October 1<sup>st</sup>, 2024

## EQUITY

**Increase of female share** in Top Management to 32.6% and ambition of 30% **achieved ahead of target year 2025**

(+1.5% ppts)<sup>1</sup>

**DEGREE** ambition #9

## EMPLOYABILITY

**Increase to 27 digital learning hours** per employee and ambition of 25 digital learning hours **achieved ahead of target year 2025**

(+4 hours)<sup>1</sup>

**DEGREE** ambition #12

<sup>1</sup> Compared to FY23

<sup>2</sup> Prior periods are presented on a comparable basis, based on an adjusted portfolio scope
















<sup>3</sup> Expanded methodology in FY24 to capture Customer Avoided Emissions across three levers: energy efficiency, electrification, increase in renewable energy

Note: DEGREE sustainability framework and its ambitions apply to Siemens without SHS



# Our DEGREE sustainability framework

Accelerating the implementation of DEGREE: 7/14 ambitions achieved ahead of 2025

	DEGREE ambitions	Baseline	Progress until end of FY24	Ambitions	Achieved
<b>Decarbonization</b>	1. Reduce emissions in own operations by 55% by 2025	FY 19: <b>737 kt CO<sub>2</sub>e</b>	 <b>-60%</b>	<b>-55%</b> by 2025	✓
	Reduce emissions in own operations by 90% by 2030 and compensate residual emissions	FY 19: <b>737 kt CO<sub>2</sub>e</b>	 <b>-60%</b>	<b>-90%</b> by 2030	
	2. Net-Zero supply chain by 2050, 20% emissions reduction by 2030	FY 20: <b>8,098 kt CO<sub>2</sub>e</b>	 <b>-2%</b>	<b>-20%</b> by 2030 <b>-100%</b> by 2050	
<b>Ethics</b>	3. Strive to train 100% of our people on Siemens' Business Conduct Guidelines every three years	From FY 23	 <b>91%</b>	<b>100%</b> by 2025	
<b>Governance</b>	4. ESG-secured supply chain based on supplier commitment to the Supplier Code of Conduct	--	 <b>Suppliers committed</b>	--	✓
	5. Long-term incentives based on ESG criteria <sup>1</sup>	--	 <b>ESG criteria anchored</b>	--	✓
<b>Resource efficiency</b>	6. Robust Eco Design for 100% of relevant hardware, software, and service portfolio by 2030 <sup>2</sup>	FY 21: <b>16%</b>	 <b>54%</b>	<b>100%</b> by 2030	
	7. Natural resource decoupling through increased purchase of secondary materials for metals and resins <sup>3</sup>	--	 <b>Metals: 35%, Resins 1%</b>	--	
	8. Circularity through waste-to-landfill reduction of 50% by 2025 and toward zero landfill waste by 2030	FY 21: <b>0%</b>	 <b>-30%</b>	<b>-50%</b> by 2025 <b>~ -100%</b> by 2030	
<b>Equity</b>	9. 30% female share in Top Management by 2025	FY 20: <b>22.7%</b>	 <b>32.6%</b>	<b>30%</b> by 2025	✓
	10. Access to employee share plans – maintain high level and expand globally to up to 100% <sup>4</sup>	FY 21: <b>98%</b>	 <b>99,96%</b>	<b>~100%</b> by 2025	✓
	11. Global commitment to the New Normal Working Model <sup>5</sup>	--	 <b>Committed</b>	--	✓
<b>Employability</b>	12. Increase digital learning hours to "25 by 25" <sup>6</sup>	FY 20: <b>7h</b>	 <b>27h</b>	<b>25h</b> by 2025	✓
	13. Access to Employee Assistance Program: maintain high level and expand to 100% globally by 2025	FY 20: <b>82%</b>	 <b>99%</b>	<b>100%</b> by 2025	
	14. 30% improvement in Siemens' globally aggregated LTIFR <sup>7</sup> by 2025	FY 20: <b>0.31</b>	 <b>-19%</b>	<b>-30%</b> by 2025	

1 Assessment based on the Siemens internal ESG/Sustainability Index, which is based on CO<sub>2</sub>e reduction and digital learning hours

2 Prior periods are presented on a comparable basis, based on an adjusted portfolio scope

3 Product specifications for the use of secondary plastics are in development

4 Where legally possible and reasonable

5 For employees with job profiles that make this possible and reasonable

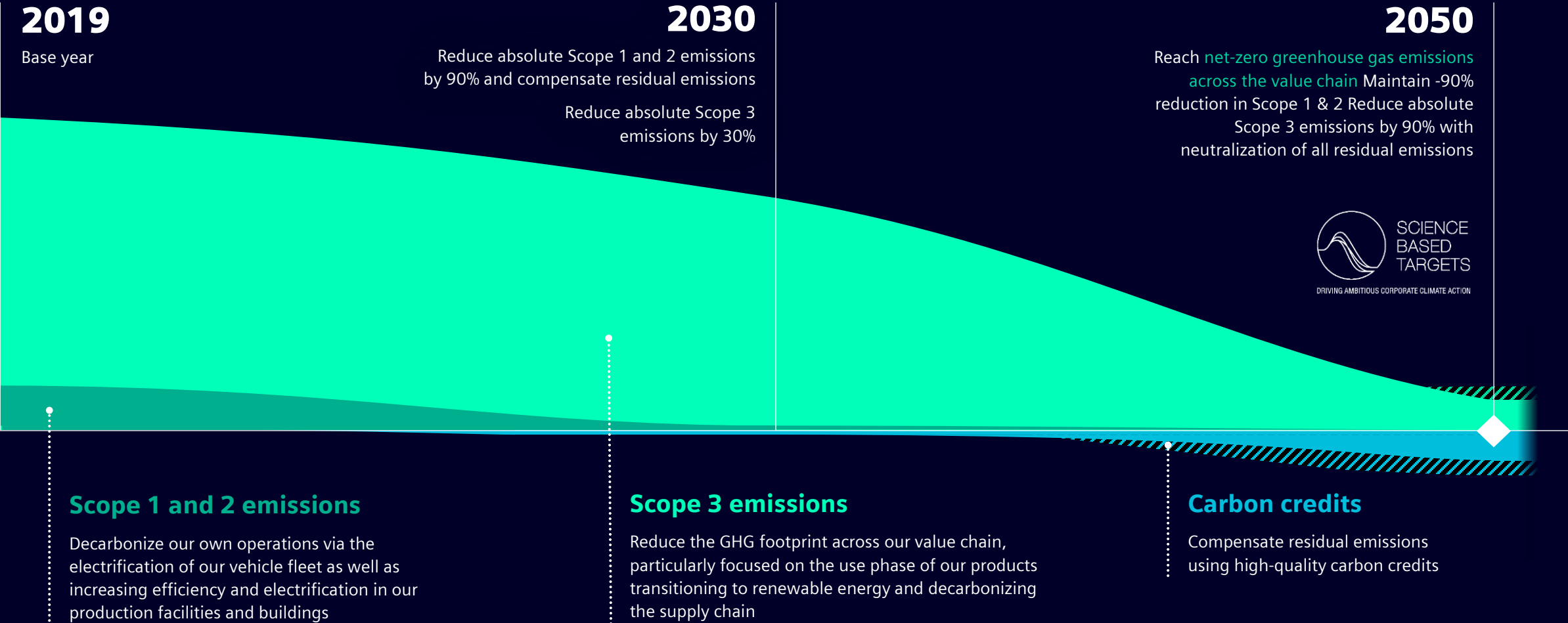
6 Digital learning hours per headcount on average

7 LTIFR: Lost Time Injury Frequency Rate (Siemens employees and temporary workers)

Note: DEGREE sustainability framework and its ambitions apply to Siemens without SHS

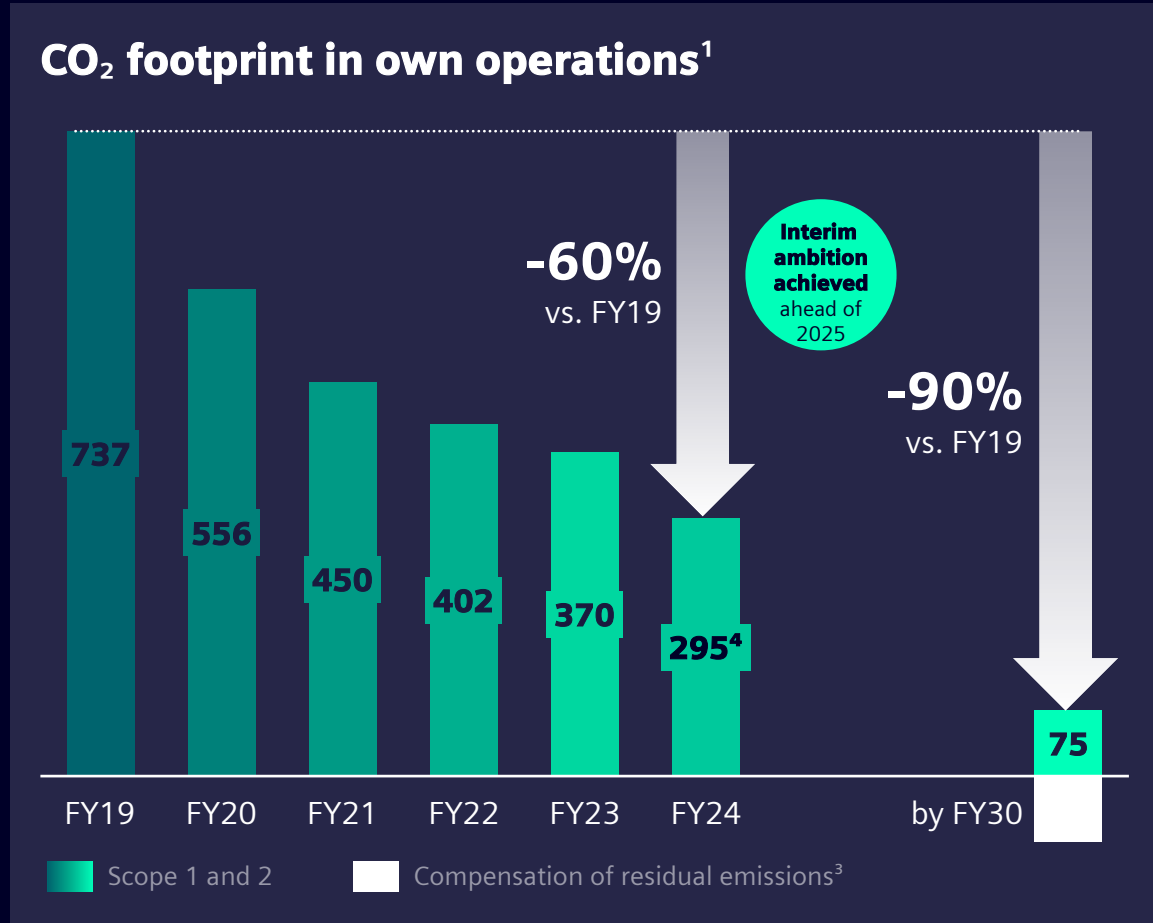
# With our SBTi Net-Zero target we are leading the way towards a decarbonized future

## Scope 1, 2, and 3 emissions



Note: Chart segments and curves only indicative and not proportional in their size

# Decarbonizing our operations – CO<sub>2</sub>e reductions in Scope 1 and 2 emissions lead the way to support our 1.5 °C-aligned SBTi Net-Zero commitment



## We reached our DEGREE interim ambition (w/o SHS)

- ✓ **Reached** our FY25 interim DEGREE ambition of -55% Scope 1 and 2 emissions from a FY19 base year one year in advance (-60%)
  - ✓ FY30 ambition: reduce emissions in own operations by 90% by 2030 and compensate residual emissions
  - ✓ Already 21% electric cars at Siemens (up from 11% in FY23)
  - ✓ Already 91% of electricity from renewable sources<sup>2</sup> (up from 80% in FY23)
  - ✓ Invest of ~€650m in operational decarbonization between FY22–FY30 (for fleet electrification, buildings, and production emissions)
- DEGREE ambition #1

## Our Siemens commitments (w/ SHS)

- ✓ Validated 1.5 °C-aligned SBTi Net-Zero target
  - ✓ 100% electrical vehicles, 100% renewable energy, and 100% net-zero buildings by 2030
- SCIENCE BASED TARGETS  
DRIVING AMBITIOUS CORPORATE CLIMATE ACTION

CLIMATE GROUP  
**EV100**

RE100  
CLIMATE GROUP

CLIMATE GROUP  
**EP100**

1 Siemens without SHS, in 1,000 metric tons of CO<sub>2</sub>e     2 70% already meets the new requirements of RE100 (plant age <15 years)     3 With high-quality carbon offsets     4 Without Innomotics: ~277 kt

# Our commitment to decarbonizing our operations is powered by our own portfolio



## GERMANY

### Digitalization powers holistic decarbonization

- **25% lower energy** consumption while also increasing production capacity
- **50% less energy** needed to produce one converter
- **70% reduction** in the energy consumed by the ventilation system
- Factory cut its carbon footprint in half and is on track to become **net-zero by 2030**
- **Third Siemens** location to be named **Digital Lighthouse Factory** by the World Economic Forum
- Blueprint for the **industrial metaverse** by utilizing technologies like AI, digital twins, and robotics



## UNITED STATES OF AMERICA

### Fit for long-term sustainable growth

- Future on-site microgrid, powered by a **1.5 MW AC solar photovoltaic array** and supported by a **3.9 MWh battery storage system**, scheduled for completion by fall 2025
- Renewable-powered microgrid will generate nearly **100% of the facility's energy needs**
- Replacing natural gas-fired heating units with **electric heat pumps**
- CO<sub>2</sub>e savings of 800 metric tons per year



## MEXICO

### All-electric manufacturing hub

- All electric design enables net-zero operations using **100% renewable energy**
- Superior energy performance monitored by Siemens **SI products and services**
- Awaiting **LEED Gold** green building certificate
- Solar carport with 500 kW solar PV modules
- Advanced rainwater management and water use reduction measures

# Consistent steps toward a net-zero supply chain (Scope 3 upstream)

## Reduce Scope 3 upstream emissions by 20% by 2030

### Impact through global supplier footprint

 **~67,500**  
Suppliers

 **~€35bn**  
goods and services purchased

 **~140**  
countries

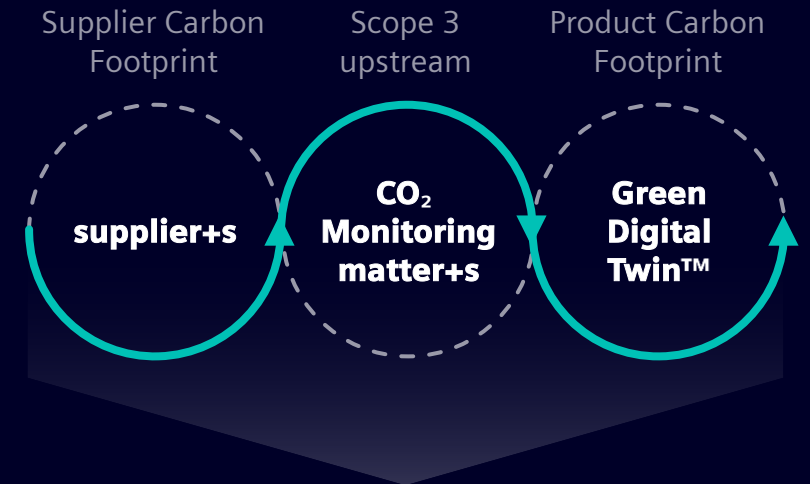
### Scope 3 upstream development in FY24<sup>1</sup>

**~2%**  
decrease of Scope 3 upstream emissions compared to FY20 baseline

**DEGREE** ambition #2

**~26%**  
increase in purchasing volume at the same time

### Collaboration and technology as enabler to reach targets



**~5,356**  
suppliers reported their CO<sub>2</sub> reduction efforts leading to

**~9%**  
average reduction of CO<sub>2</sub> footprint of suppliers actively engaged

<sup>1</sup> Siemens without SHS

# Responsible Business Practices – A global, risk-based compliance system

Ethics and integrity are the basis for sustainable business practices



Siemens has **zero tolerance** for corruption, other breaches of applicable law and of our Business Conduct Guidelines. In all our interactions, and without exceptions, **we are committed to always act ethically**, legally, and with the highest integrity.

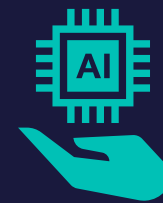


The **Siemens Integrity Initiative** supports organizations and **85 projects** in over **50 countries** that combat corruption and fraud through Collective Action with more than **120 million USD**.



Siemens has set itself the goal of training all our people on our **Business Conduct Guidelines** in a three-year cycle. By end of this fiscal year the BCG training “Doing the right thing!” has been rolled out to 97% of all active employees worldwide with a current KPI result of 91% trained employees.<sup>1</sup>

**DEGREE** ambition #3



Our responsibility towards our employees, customers, partners, society, and the environment involves **prioritizing ethical standards** and responsible business conduct in the **development and use of AI-based products to ensure responsible AI**.

<sup>1</sup> Siemens without SHS

# Integrating Responsible AI

Tackling ethical challenges in the real and digital world

**We address ethical challenges by integrating Responsible AI into our business processes and portfolio**

## Responsible AI Principles



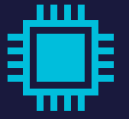
- Address **legal requirements**
- Align with **international standards** and best practices
- Follow **Siemens Business Conduct Guidelines** and adhere to **Siemens Ethical Principles**
- Guide and ensure **responsible development and deployment of AI technologies**

## Siemens Generative AI Guardrails



- Siemens Generative AI Guardrails broken down **into actionable Guidelines**
- Ensure **compliant, responsible, and secure use of Generative AI**
- Accompany Siemens Business Conduct Guidelines and Siemens Ethical Principles

## Siemens Industrial Copilots



- **Constantly evolving** implementation of Generative AI-powered Industrial Copilots aims to
  - Enhance human-machine collaboration
  - Accelerate innovation
- **Commitment to Responsible AI Principles**

# Cybersecurity and data privacy

Cyber resilience is a key business enabler and essential foundation for Siemens' and customers' data

Protection of our **IT & OT infrastructure** and protection of our **products, solutions, and services**

**Culture of ownership** for cybersecurity attracting, developing, and retaining **best talent**

Cybersecurity **Zero Trust** as a holistic approach aiming to use **high-quality, real-time signals** to verify and authorize access in IT, OT and products

**Data Privacy as integral part** of Siemens' business activities and processes

Commitment to protecting the privacy of our people, customers, suppliers, and consumers

## **AI-based threat detection:**

Dynamic detection of anomalies in network and systems as potential **security threats**

Siemens' cybersecurity governance certified with **ISO 27001:2022**

## Cybersecurity in our products – Siemens ProductCERT

- **The Security Vulnerability Monitoring** team checks for vulnerabilities in the many software and hardware parts that make up Siemens products
- Siemens' **SIESTA** application is used to test the security of components, products, and solutions, even in live systems and important IT/OT networks
- The **SBOM** (Software Bill of Materials) team keeps detailed lists of all the components used in products, tracking them through the supply chain
- Information about any security issues found in Siemens products is **publicly reported** to pursue Siemens' high standards of **transparency**



# Continuous assessment of actual and potential impacts on people and environment throughout our value chain

## Clear requirements for our suppliers

~ €35bn goods and services purchased, sourcing in ~140 countries (FY24)

**~67,500**

Suppliers

**6,878**

Corporate Responsibility Self-Assessments

**430**

External Sustainability Audits

**Risk-based approach in supplier management**

**DEGREE** ambition #4

**ESG secured supply chain<sup>1</sup>**

**Ambition achieved ahead of 2025**

## Commitment to human rights along the value chain

Commitment to responsible business conduct **led from the top** – Human Rights Officer reporting to the Supervisory Board and Managing Board and governance ownership in place at central functions level.

### Own workforce

Commitment to human rights-related core working conditions, based on the **comprehensive, global due diligence processes**. It includes, among other measures, local and global risk assessments.



### Supply chain

**Supplier Code of Conduct** affirms the fundamental human rights of our suppliers' employees. Potential risks are identified via Corporate Responsibility Self-Assessments and External Sustainability Audits.



### Customer-related business

Comprehensive **environmental, social, and human rights due diligence** in place to support transactional, site level and business partner due diligence in customer related business (ESG Radar).



**Regular stakeholder dialogues** with external human rights advisors, investors, rating agencies, and NGOs as well as external collaborative dialogues



GLOBAL BUSINESS INITIATIVE ON HUMAN RIGHTS



United Nations Global Compact

econsense

<sup>1</sup> Siemens without SHS

# Strong sustainability governance and accountability

Anchored across the organization



20% of board members' and senior managers' **long-term compensation** (stock awards) based on Siemens **ESG criteria**.

For FY24 two equally weighted components:

- CO<sub>2</sub>e emissions
- Digital learning hours

**DEGREE** ambition #5

**Ambition achieved**  
ahead of 2025

# Robust Eco Design

Accelerated commitment for software and service portfolio

## Eco Design

**DEGREE** ambition #6

**DEGREE** ambition #7

### Key ambitions

**Robust Eco Design** for 100% of relevant hardware, software, and service portfolio by 2030<sup>1</sup>

Natural resource decoupling through increased purchase of secondary materials for metals and resins<sup>1</sup>



### Where we stand

Degree of coverage of our Robust Eco Design approach on the relevant hardware, software, and service portfolio increased to 54%<sup>1</sup> (from 41% in FY23)<sup>2</sup>

35% of metals used in manufacturing purchased from recycled sources<sup>1</sup>

## Robust Eco Design (RED)

- With our eco design approach we aim to support circularity and increase dematerialization
- **Expanding our effort beyond hardware portfolio to software and services**, we amplify our efforts to reduce the footprint of our offerings
- RED is the **foundation for Siemens EcoTech**, integrating eco design systematically into our product development
- Siemens EcoTech Profiles showcase the outcomes of the RED approach and highlight outperforming portfolio elements

Siemens  
EcoTech



<sup>1</sup> Siemens without SHS    <sup>2</sup> Prior periods are presented on a comparable basis, based on an adjusted portfolio scope

# Our strong ambitions regarding conserving resources

## Waste

## Energy

## Water

## Biodiversity

**DEGREE** ambition #8

### Key ambitions

- **Waste-to-landfill reduction** of 50% by 2025, and towards zero landfill by 2030<sup>1</sup>

- **Improve energy efficiency of our sites** until 2030<sup>1,2</sup>

- **Managing water efficiently** at own facilities and providing solutions for customers to handle water and wastewater more efficiently

- The aim of Siemens' environmental management system is to **preserve a diverse natural environment**

### Where we stand

- Share of **material recycling** in total waste in FY24 at 82%
- Waste-to-landfill **reduced by 30%** to the base year<sup>1</sup>

- **53% improvement** of efficiency in primary and secondary energy use compared to 2021<sup>1</sup>
- Accomplished **energy reduction of 16.9%** as part of our energy efficiency ambition compared to 2021<sup>1</sup>

- 97% of our locations have a water strategy in place
- Water strategy supports our compliance with the Do No Significant Harm (DNSH) criteria for sustainable use and protection of water and marine resources in the EU Taxonomy

- Calculated our **biodiversity footprint** for own operations and upstream value chain according to SBTN principles
- **Global strategy** framed to address our own operation impact and develop local mitigation measures

<sup>1</sup> Siemens without SHS    <sup>2</sup> Energy consumption in relation to sales development

# Fostering diversity, equity, inclusion, and lifelong learning and growth to create a sense of belonging and empower our people

## Working at Siemens



## Diversity, Equity & Inclusion



## Professional education and lifelong learning and growth



### Key ambitions

**DEGREE** ambition #10, #11

Access to employee share plans – Maintain high level and expand globally up to 100% by 2025<sup>1</sup>

FY20: 98%      FY24: 99,96%

Global commitment to the New Normal Working Model<sup>1</sup>

**Committed**

**DEGREE** ambition #9

30% share of women in Top Management by 2025<sup>1</sup>

FY20: 22,7%      **32.6%**

**DEGREE** ambition #12

25 digital learning hours per employee by 2025<sup>1</sup>

FY20: 7h      **27h**

**Ambitions achieved ahead of 2025**

### Key actions

- Global values and corporate culture
- 327,000 employees Siemens Group worldwide
- ~168,000 employees are shareholders of Siemens AG through respective programs
- New **“P&O Strategy 2030”**<sup>1</sup> for 2030 and beyond our own people with three key ambitions
  - **Skills for Life**
  - **Organizing for Impact**
  - **Leaders who Transform**

- Strengthening belonging and fostering an **equitable workplace**, where all our people have equal access and opportunity to thrive
- Ensuring equity of opportunities across our entire organization’s management through our global **Gender Equity Program**<sup>1</sup>
  - from equitable hiring into business functions and equitable promotions to management to representation of women in Top Management

- **€442m** invest in learning and education
- ~6,300 apprentices and students in dual study programs
- Extensive portfolio of lifelong learning and growth opportunities supporting our people to stay **resilient and relevant** to equip them for today and tomorrow
- **MyGrowth approach**<sup>1</sup> to foster individual growth and performance at scale
- ~261,100 learners<sup>1</sup> on learning platforms
- My Skills approach selected as **Skills-First Lighthouse by World Economic Forum**

<sup>1</sup> Siemens without SHS

# Strengthening health, safety, resilience, and well-being of our people

The **Siemens Global Healthy and Safe @ Siemens** program aims to empower our people to make a difference to health and safety within the organization.

Based on our **five core principles**, the program guides locations in taking informed actions to enhance the health, safety, and well-being of our people.



We care for our own and each other's well-being.



We are engaged in learning and sharing about how we can work better, safer, and healthier.



We speak up and take part in making the workplace healthier and safer.



We prepare for and adapt well to changing circumstances.



We are inclusive and invite a diverse range of views on health and safety.

**DEGREE** ambition #14

30% improvement in Siemens' globally aggregated LTIFR by 2025: **19% of improvement in FY24** compared to FY20 (from 0.31 down to 0.25)<sup>1</sup>



**DEGREE** ambition #13

100% access to **Employee Assistance Programs (EAP)** by 2025: **99% in FY24** (82% in FY20)<sup>1</sup>



- Siemens received multiple **awards for excellence in Health and Safety Management**
  - ISSA Vision Zero Award at the World Congress Safety and Health at work
  - Canada Safest Employer award for Best Environmental Management Program
  - Brazil Excellence Safety and Sustainability Leadership Award

<sup>1</sup> Siemens without SHS

# Scaling sustainability impact with a shared value approach – Siemens total community investment in FY24



Provision of **>1 million laptops and software licenses** to disadvantaged families all over the world<sup>1</sup>.

Provision of control & automation tools incl software **for > 5.000 students in Argentina** to improve LOGO! coding skills and work readiness.



Making culture accessible to **>1 million people** with our Siemens Festival>Nights linked to Salzburg Festival<sup>1</sup>.

**Promote intercultural understanding to foster societal dialogue** and democracy in Germany.



Promoting development of **> 40,000 young talents** in Industry 4.0 together with SENAI in **Brazil**<sup>1</sup>.

Empowering **> 600 young women in Africa** through digital skills and mentoring to support career opportunities together with the African Girls Can Code initiative of UN Women.



Empowering **>500,000 people in India** through provision of Siemens solutions, knowledge, and technology in rural areas<sup>1</sup>.

The SIE-HOPE program in **China** aims to improve social issues by providing tech classes to **> 20,000 children**.

## Siemens Employee Engagement Programs

**Disaster Relief Fund**  
**> €2.5m**

to support victims of the earthquakes & floodings in Türkiye, Syria, Morocco & Libya via the charitable organization Siemens Caring Hands.

**Corporate Volunteering**  
**> 55k hours**

in support for charitable organizations (2 volunteering days/ year granted to each employee).

**Cents4Sense Initiative**  
**> €1.6m**

for social projects from share dividend donations by employee shareholders (since 2019).

**Solidarity Hub**  
offer our employees various opportunities for **personal engagement**, including volunteering, in-kind donations, in addition to monetary donations.

1 Multi-annual project    2 Sponsorships in Education and Arts as well as Donations; incl. SHS

## Read more

about our approach  
and commitment  
to sustainability



[Sustainability website](#)



[Sustainability report 2024](#)

