

# SIEMENS

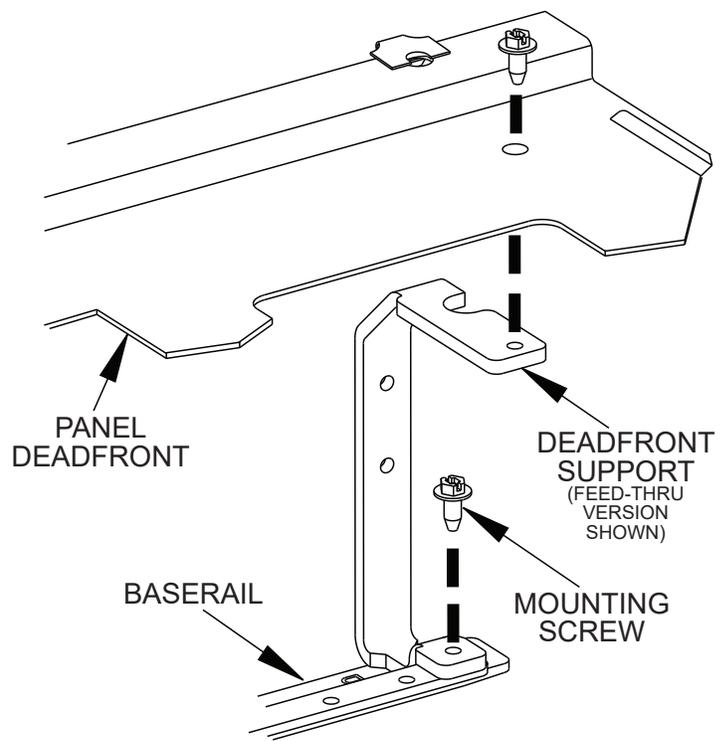
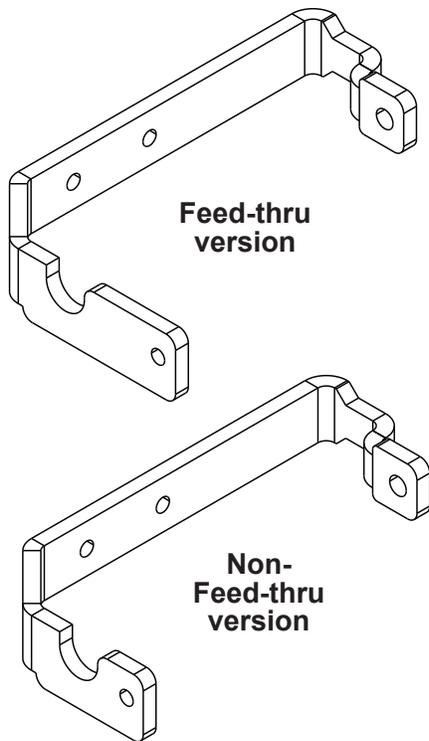
## P1DFS250AFT or P1DFS250ANFT

Replacement installation instructions  
for RP1-250 Panelboard Deadfront Supports



**KIT INCLUDES:** Quantity (4) of either Feed-thru or Non-Feed-thru RP1-250 Deadfront Supports and  
Quantity (8) of Mounting Screws

1. Lock off ALL power supplying this equipment before working on it.
2. Remove the panelboard front cover and deadfront.
3. Locate and remove the existing deadfront support.  
(NOTE: It is advised to mark the location of the existing deadfront support prior to its removal.)
4. Fasten the replacement deadfront support to the baserail as shown, using one #10-24 hex washer head screw.
5. Repeat Steps 3 & 4 for any other deadfront supports intended to be replaced.
6. Tighten these four screws to 30 lb-in.
7. Mount the deadfront onto the deadfront supports, using the four remaining #10-24 hex washer head screw. (If holes do NOT align, check whether or not the new deadfront supports were mounted in the locations marked in Step 3.)
8. Tighten these four screws to 30 lb-in. (Ensure the four screws are fully seated against the deadfront.)
9. Reinstall the panelboard front cover.
10. Before energizing the panel, ensure that the deadfront, barriers and fillers are all in place and secure, that the panelboard front cover is properly installed and that the door is closed/latched/locked.



**Contact Siemens Sales Office if considering usage in applications other than as shown.**

These instructions do not purport to cover all details or variations in equipment, or to provide for every possible contingency to be met in connection with installation, operation or maintenance. Should further information be desired or should particular problems arise, which are not covered sufficiently for the purchaser's purposes, the matter should be referred to the local Siemens sales office. The contents of this Instruction manual shall not become part of or modify any prior or existing agreement, commitment or relationship. The sales contract contains the entire obligation of Siemens. The warranty contained in the contract between the parties is the sole warranty of Siemens. Any statements contained herein do not create new warranties or modify the existing warranty.

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