

# Overcome operational shortcomings to achieve your business goals

SIEMENS

## HVAC systems run inefficiently

70%

The annual amount of energy HVAC systems typically consume in a building.

In many facilities, more than

50%

of annual electricity use can be attributed to building chillers alone.

A poorly maintained chiller uses about

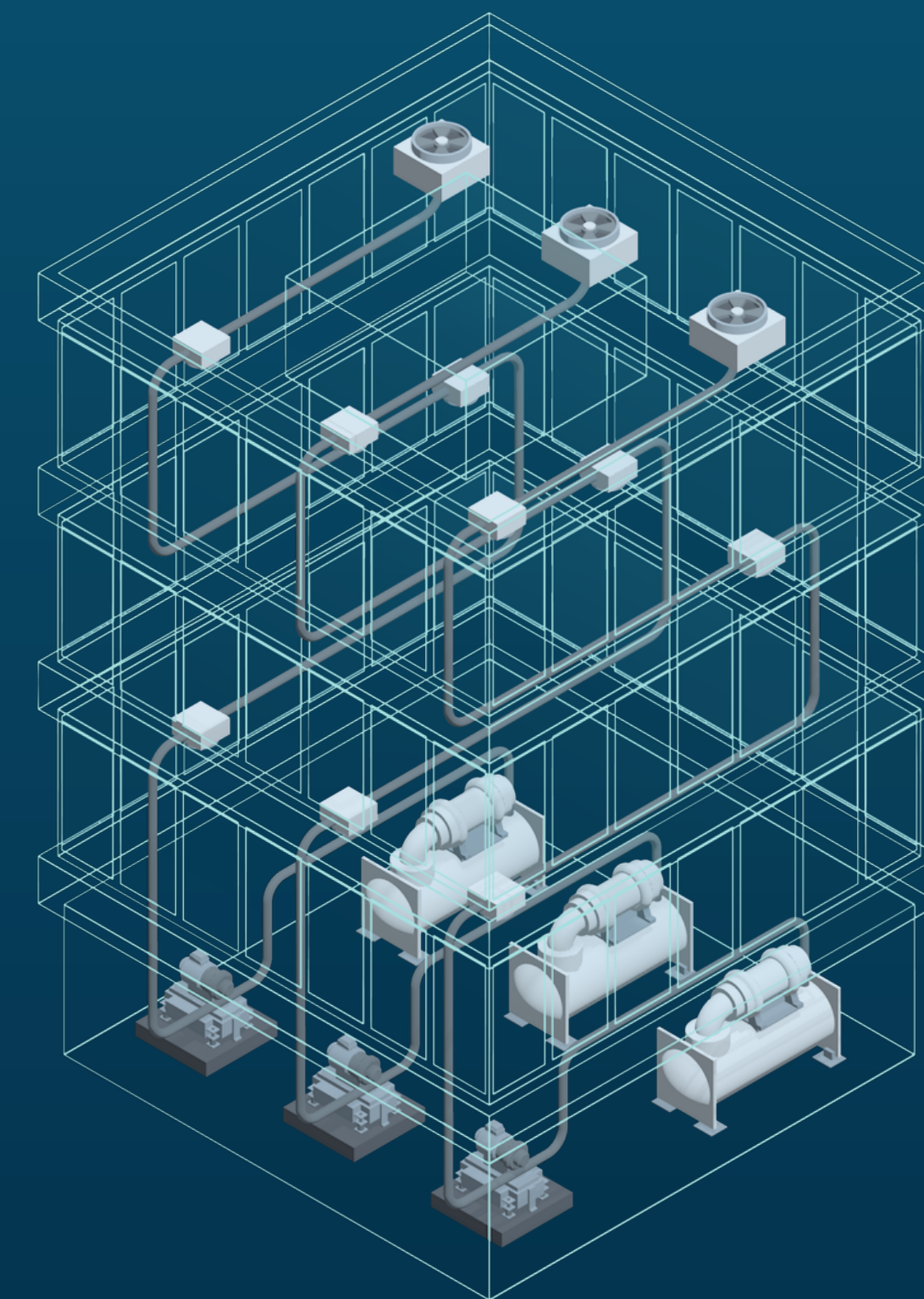
30%

more energy than necessary on an annual basis to achieve the same comfort settings.

Annually, that amounts



to 1,000s of dollars every business spends on energy that could be used to drive the business forward.



## Inefficient operations have wide-ranging effects

Excessive energy consumption can be caused by:



Excessive chiller life



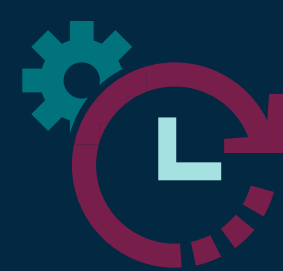
Chilled water flow bypass



Constant volume pumping



Static pressure reset strategies



Aging equipment

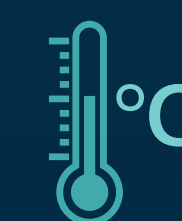


Deferred maintenance

Many buildings' cooling systems:

5%

of the time just run at design intent conditions



Sacrifice occupant comfort



Sacrifice production to obtain energy efficiency goals

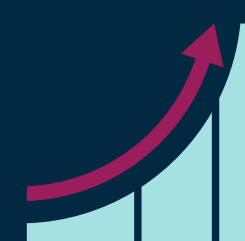


Overdrive operations to achieve temperature and humidity requirements

## HVAC system optimization is a smart solution



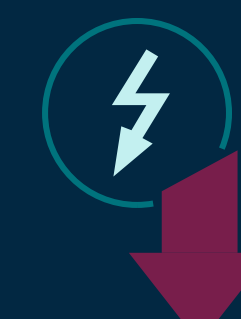
Optimizing chilled water and air distribution system operations is an effective, long-term solution that may avoid significant capital outlay.



Studies show that optimizing comfort systems to achieve optimum indoor conditions helps improve occupants' productivity by as much as **1,000s of dollars** annually.



Demand Flow® from Siemens provides a holistic approach to optimizing both your chilled water and air distribution systems – all without sacrificing savings or building comfort.



Demand Flow® often pays for itself in about three years, and annual energy savings of up to **40 %** are immediately achievable.