

# SIEMENS

DFK07	DFK12	DFK17
DFK08	DFK13	DFK18
DFK09	DFK14	DFK19
DFK10	DFK15	DFK20
DFK11	DFK16	DFK21

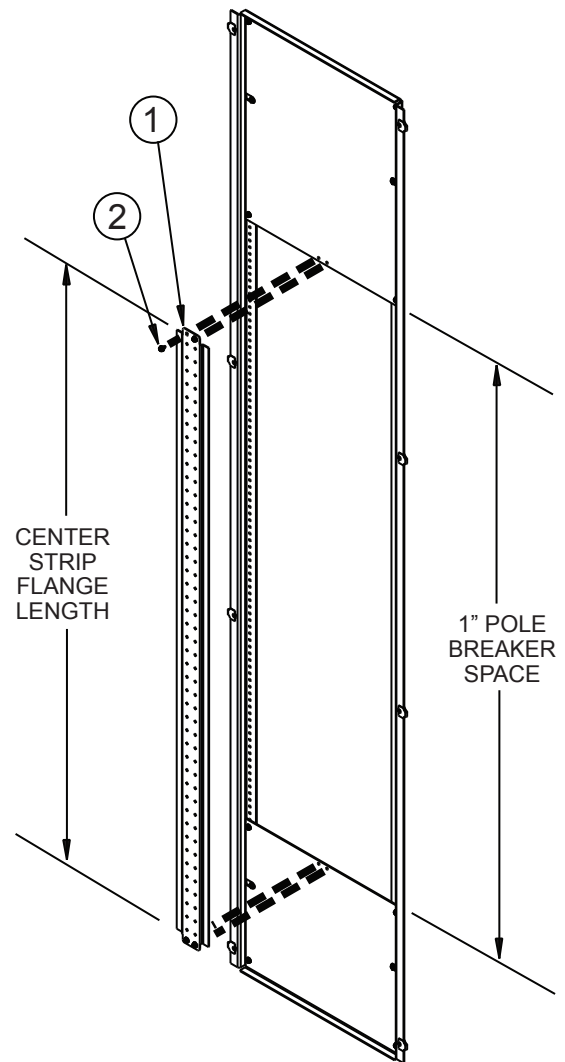


**Installation Instructions for replacement of a deadfront center strip for use in Siemens Type P2 and P3 panelboards, to cover dual-mounted 1" pole breakers and provisions. The parts provided in this kit will cover any standard 3" increment of 1" pole breaker unit space from a minimum of 21" to a maximum of 63".**  
**KIT INCLUDES:** Qty. (1) Deadfront Center Plate (p/n: 11-D-3018-XX) and Qty. (4) #8-32 x 9/16" screws.

1. Lock off ALL power supplying this equipment before working on it.
2. Ensure the parts in this kit are the correct size for your application. Measure / calculate the height of the deadfront opening after any / all strap kit changes have been made (if necessary) and compare it to the length of the strip flange length in hand. They should be the same. (If not, do not proceed; contact Siemens to order correct kit.)
3. Remove the current deadfront center plate -- if installed -- by removing the two screws at the top and the two screws at the bottom of the deadfront center plate. Dispose of those five pieces properly.
4. Ensure all strap kit changes are made (if any), then install all full width deadfront plates required and re-check the deadfront center plate length needed before proceeding.
5. Place the new deadfront center plate (Item 1) onto the upper and lower deadfront plates, ensuring that the center plate hump is above the level of the two deadfront plates.
6. Align the four holes on the deadfront center plate to the matching holes on the deadfront plates. Secure by fastening with the four new screws (Item 2), tightening them to the torque value noted on back of the deadfront.
7. **Before energizing the panel**, ensure that any barriers and fillers are in place and secure, that the deadfront is installed, that the trim is in place, and the door is closed and locked.

**THIS KIT CONTAINS THE FOLLOWING ITEMS:**

ITEM	DESCRIPTION	QTY
1	Deadfront Center Plate *	1
2	#8-32 x 9/16" Self-threading Screw	4



**\* DEADFRONT CENTER PLATE FLANGE LENGTH:**

KIT NO.	LEN.	KIT NO.	LEN.	KIT NO.	LEN.
DFK07	21"	DFK12	36"	DFK17	51"
DFK08	24"	DFK13	39"	DFK18	54"
DFK09	27"	DFK14	42"	DFK19	57"
DFK10	30"	DFK15	45"	DFK20	60"
DFK11	33"	DFK16	48"	DFK21	63"

Contact Siemens Sales Office if considering usage in applications other than as shown.

These instructions do not purport to cover all details or variations in equipment, or to provide for every possible contingency to be met in connection with installation, operation or maintenance. Should further information be desired or should particular problems arise, which are not covered sufficiently for the purchaser's purposes, the matter should be referred to the local Siemens sales office. The contents of this Instruction manual shall not become part of or modify any prior or existing agreement, commitment or relationship. The sales contract contains the entire obligation of Siemens. The warranty contained in the contract between the parties is the sole warranty of Siemens. Any statements contained herein do not create new warranties or modify the existing warranty.

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