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# SIMATIC ET 200

## MultiFieldbus Interfaces – One Fits All

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[siemens.com/et200](https://www.siemens.com/et200)

# Agenda



- 1 Overview
- 2 Functionality
- 3 Customer benefit
- 4 MFCT
- 5 How to integrate
- 6 Summary

# Agenda



## 1 Overview

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## 2 Functionality

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## 3 Customer benefit

---

## 4 MFCT

---

## 5 How to integrate

---

## 6 Summary

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# SIMATIC ET 200 MultiFieldbus Overview



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## Features

- MF devices support multiple Ethernet-based protocols with high distribution rate
- Different SIMATIC MF Devices
  - ET 200SP (IM155-6MF HF)
  - ET 200MP (IM155-5MF ST)
  - PN/MF Coupler
  - In further delivery stages also ET 200eco PN
- Standardized .eds-file Export

## Benefits

- No exchange of the peripheral system required when changing the fieldbus
- Standardization, both for HW and for SW
- Local IO data coupling
- Consistently modular and scalable system
- Inventory costs and planning effort firmly defined

## Possible applications

### 1. Machine building

Controller-independent connection of the periphery to the PLC

### 2. Tunnel application

ModbusTCP as communication standard

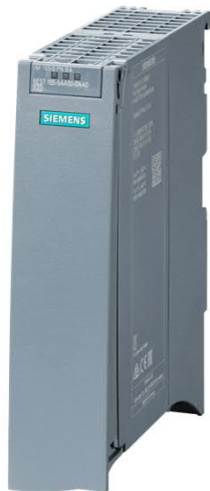
### 3. Energy management

Common use ModbusTCP  
→ Price sensitive market

# Portfolio



## SIMATIC ET 200 MultiFieldbus Devices for



ET 200MP\*



ET 200SP



PN/MF Coupler\*  
(release planned for August 2020)



ET 200eco PN\*

# Overview

## ET 200SP MultiFieldbus



### Feature / function

- Three Ethernet based fieldbus types supported
  - PROFINET
  - EtherNet/IP
  - Modbus TCP
- Simple and free of charge engineering tool **MultiFieldbus Configuration Tool (MFCT)**
- Shared-Device\*
- Redundant storage of configuration data\*
- Local IO-Data coupling\*

### Benefit

- Constant hardware setup while covering local preferences
- Fast configuration and parametrization "4 steps to the configured MF device" [FAQ](#)
- Access from up to 6 controllers (max. 2 per protocol)
- Exchange without need of reconfiguration
- Simple controller - controller communication via different protocols

# Agenda



**1** Overview

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**2** **Functionality**

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**3** Customer benefit

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**4** MFCT

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**5** How to integrate

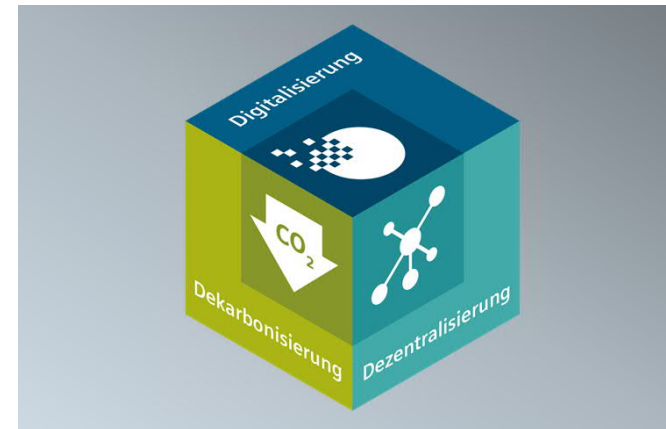
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**6** Summary

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## Target industries / applications



### Machine Building

- End customer often specifies PLC vendor to OEM
- Standard for periphery is commonly unspecified
- MF enables PLC independent connection of ET 200 I/O to specified protocols

### Tunnel Applications

- Connect ET200 periphery to applications, wherever Modbus TCP is communication standard
- Connect ET 200 periphery with specified protocol for tunnel application

### Energy Management

- Use ET 200SP I/O (e.g. Energy Meter) in the energy measurement market with ModbusTCP
- Use advantages of energy management tools in combination with ET 200SP



# Solutions for Machine Building

## EtherNet/IP via IM155-6MF HF



### ET 200SP (IM155-6MF HF)

- Peripheral stays unchanged, independently of the fieldbus protocol
- Customer requirements on controller can be met without exchange of periphery
- Minimizes engineering costs and time to market for application exchange to different countries or applications
- Local boundaries can easily be overcome
- Use of ET 200SP system advantages on foreign fieldbus protocols

### SIMATIC periphery on 3rd party PLC



# Solutions for mixed I/O operation of different controllers\*

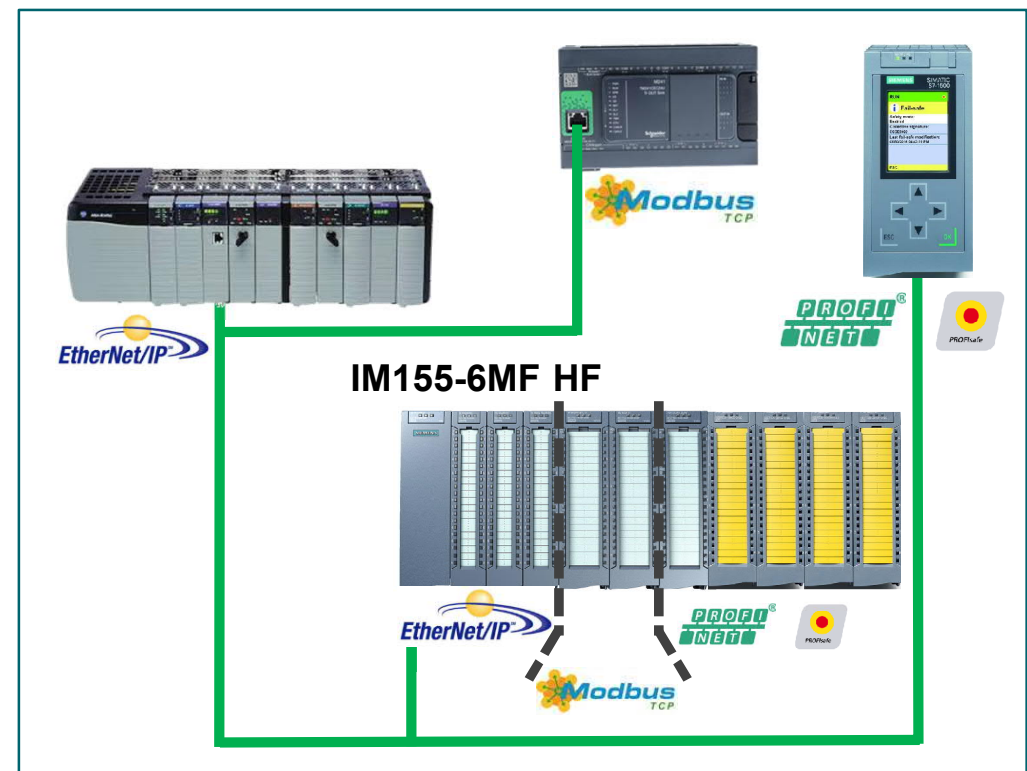
## Shared devices between EtherNet/IP, Modbus TCP, PROFINET

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### ET 200SP (IM155-6MF HF) shared devices\*

- „Shared Device“ allows exclusive sharing of IO's within one ET 200 station to different protocols
- Regular IO's are assigned to the Rockwell or Schneider controllers (via EtherNet/IP or Modbus TCP)
- Safety and additional regular IO's are assigned to Simatic controller (via PROIsafe/PROFINET)
- One common cable for communication via EtherNet/IP and Modbus TCP and PROFINET
- Always up-to-date: New functionality can easily be added via firmware update.

### One cable shares I/O modules for different protocols\*



# Solutions for integration of SIMATIC in 3<sup>rd</sup> party environment

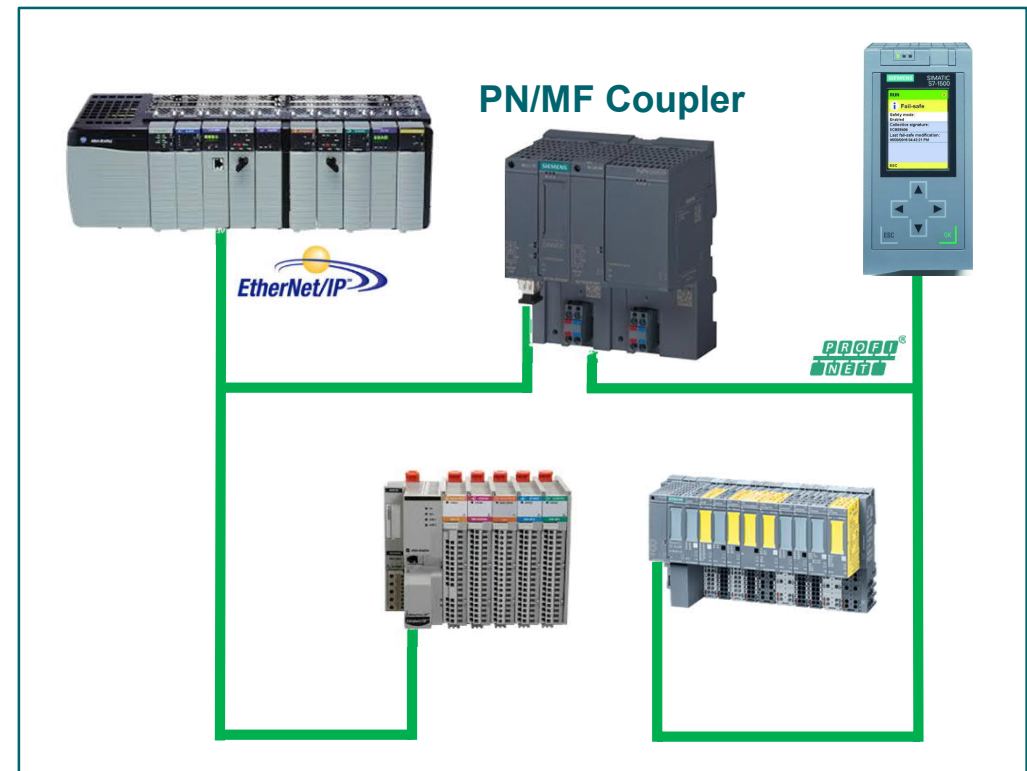
## Modbus TCP via PN/MF Coupler\*

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### PN/MF Coupler\*

- Simple engineering of data exchange between Simatic Controller and 3rd party controller via virtual I/O interface
- Separated network interfaces ensure data security
- SIMATIC PLC and periphery can be operated in parallel to 3rd Party infrastructure
- Brownfield applications can easily be expanded: Minimized engineering costs and time to market for application extension with SIMATIC
- Local boundaries can easily be overcome

### Enhanced data security\*



## Feature differences PROFINET – EtherNet/IP – Modbus TCP



Functionality only as PROFINET device	Functionality as EtherNet/IP device	Functionality as Modbus TCP device
I / O communication with PROFINET controller	I / O communication with EtherNet/IP scanner	I / O communication with Modbus client
Configuration via TIA Portal or GSDML file	Configuration via MFCT	Configuration via MFCT
Support of all ET 200SP modules and functions, except isochronous mode	Limited support of ET 200SP modules and functions (see manual)	Limited support of ET 200SP modules and functions (see manual)
Comprehensive support of diagnostic messages and alarm handling	Read diagnostics (alarms are not supported) Diagnostic bit in the data status of the cyclic I / O data per submodule	Device status register Diagnostic bit in the data status of the cyclic I / O data per submodule (alarms are not supported)
Shared device, MSI/MSO	Shared Device, MSI/MSO (planned for next firmware update)	Shared Device, MSI/MSO (planned for next firmware update)
Media redundancy (MRP) and System redundancy (S2)	DLR (planned for next firmware update)	Free user registers (e.g. for coordinating redundancy)
Supported Ethernet services: PING, ARP, SNMP, LLDP	Supported Ethernet services: PING, ARP, SNMP, LLDP	Supported Ethernet services: PING, ARP, SNMP, LLDP
	Normative CIP objects	
Configuration control	Yes (planned for next firmware update)	-
Minimum update time 250 µs	2 ms	2 ms
Multi hot swap	yes	yes
Module to Module Communication	no	no

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# Agenda



**1** Overview

---

**2** Functionality

---

**3** **Customer benefit**

---

**4** MFCT

---

**5** How to integrate

---

**6** Summary

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## Customer benefit

### Constant hardware setup while covering local preferences

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**PROFI**  
**NET**



**EtherNet/IP**

**Modbus**

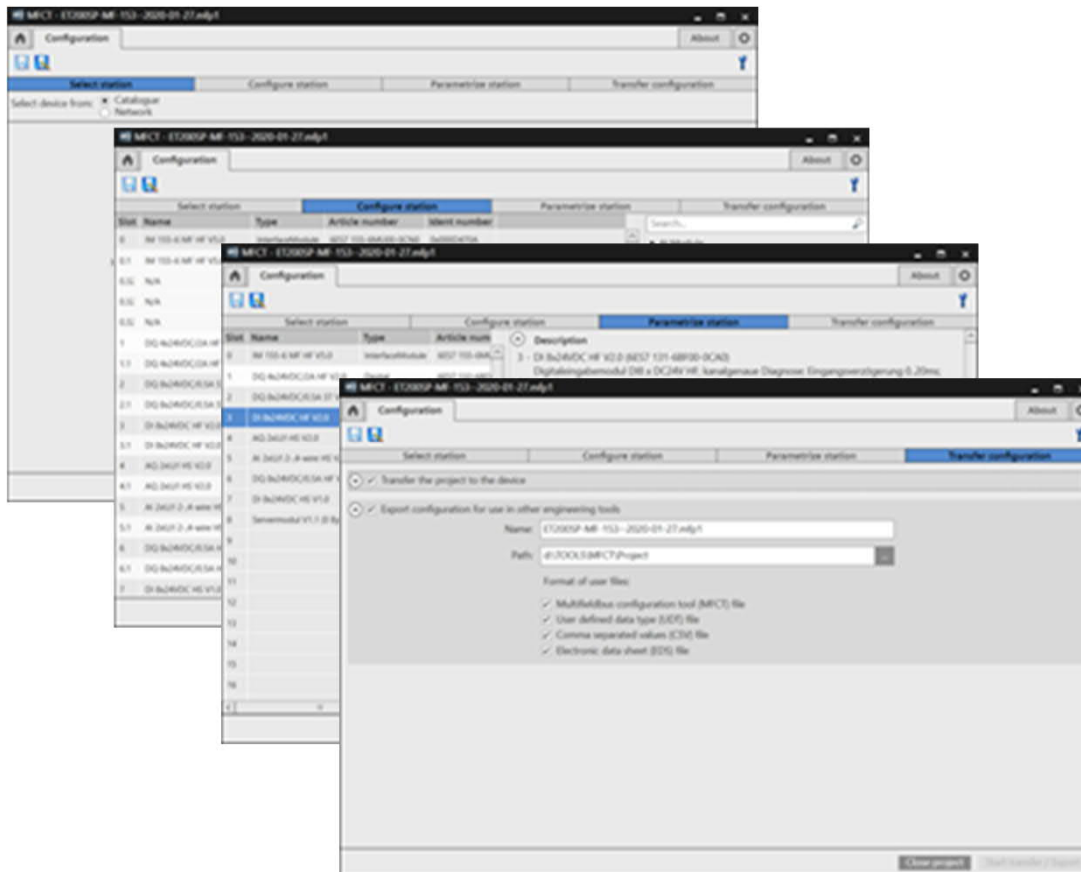
- With the three ethernet based fieldbus types:
  - PROFINET
  - EtherNet/IP
  - Modbus TCP
- Local market preferences and market requirements can be covered and customer only needs to engineer one peripheral system
  - ⇒ no change of cabinet design
  - ⇒ no change of wiring and test methods
  - ⇒ only one documentation
  - ⇒ no additional knowledge and spare parts
  - ⇒ simplified service
  - ⇒ simplified function extension (only once)



## Customer benefit

### Fast and easy commissioning

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Just 4 steps to the configured MF device with free of charge engineering tool MFCT:

1. Select station
  2. Configure station
  3. Parametrize station
  4. Transfer project to station
- Configuration and parameterization is based on GSDML file
  - GSDML file can be updated
  - EDS and UDT file for implementation in EtherNet/IP will be provided by MFCT

# Customer benefit

## Diagnostics in Modbus TCP and EtherNet/IP



### Modbus TCP

1. LED's of the device
  - Further information in the manual
2. Device status register:
  - general diagnostic information e.g. configured, error or maintenance
3. Diagnostic byte in the data status of the cyclic I/O data per submodule (alarms are not supported)
  - IDS/ODS with diagnostic information e.g. IO data valid, error or diagnostic information available

### EtherNet/IP

1. LED's of the device
  - Further information in the manual
2. Read diagnostics (alarms are not supported)
  - Read diagnostic data via "Message function" in EtherNet/IP environment
3. Diagnostic bit in the data status of the cyclic I/O data per submodule (alarms are not supported)
  - IDS/ODS with diagnostic information e.g. IO data valid, error or diagnostic information available

Further information to this topic in the manual at SIOS entry ID: 109773210  
FAQ to Diagnostics at Modbus TCP or EtherNet/IP at SIOS entry ID: XXXXX

## Comparison Diagnostics in PROFINET IO, EtherNet/IP and Modbus TCP

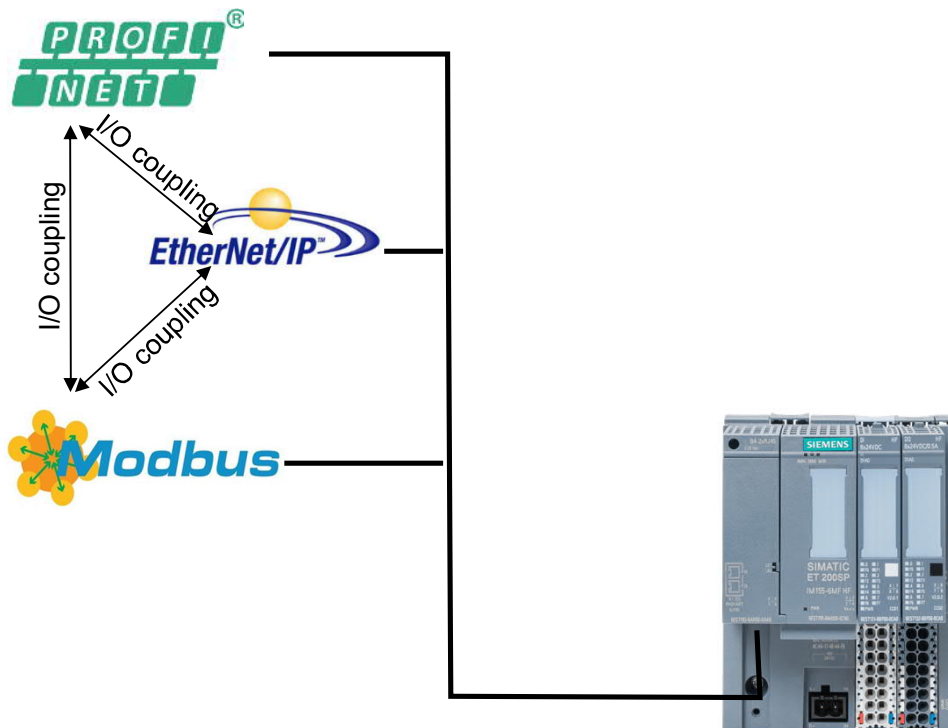


Diagnostics	PROFINET	EtherNet/IP	Modbus TCP
Diagnostic alarms	supported	not supported	not supported
I&M Data	supported	supported using CIP Object	limited support (IDS/ODS) via Device-Info Area
Module diagnostics	supported	limited support (IDS/ODS)	limited support (IDS/ODS)
Channel Diagnostics (e.g. wire break, short circuit, cross circuit)	supported (channel granular)	supported - Channel Granular (using CIP Object)	limited support - Module granular (IDS/ODS)
Invalid configuration	supported	supported using CIP Object and from MFCT Download Result	Limited support (via Device-Info Area & MFCT Download Result)
Failure supply voltage	supported	Supported using CIP Objects	limited support (common Maintenance diagnostics from Device-Info Area)
STOP Controller	supported via RDREC	supported using CIP Object	limited support (IDS/ODS)

## Customer benefit

### Access from up to 6 controllers

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- Shared device\* will allow access to the IO-Modules of an MF interface module from up to 6 controller:
  - Two EtherNet/IP Scanner
  - Two Modbus TCP Clients
  - Two PROFINET Controllers
- Access will be possible submodule granular
- I/O data can be shared between all controllers via local data coupling

\* planned for next firmware update

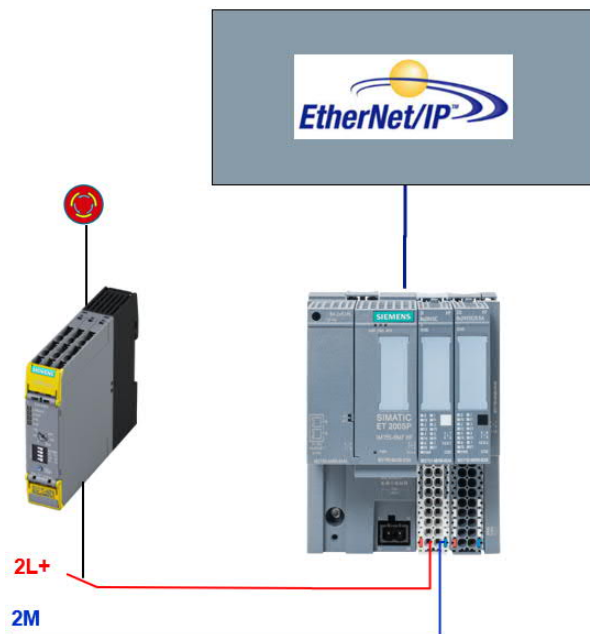
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## Customer benefit Safety solutions



### Local safety

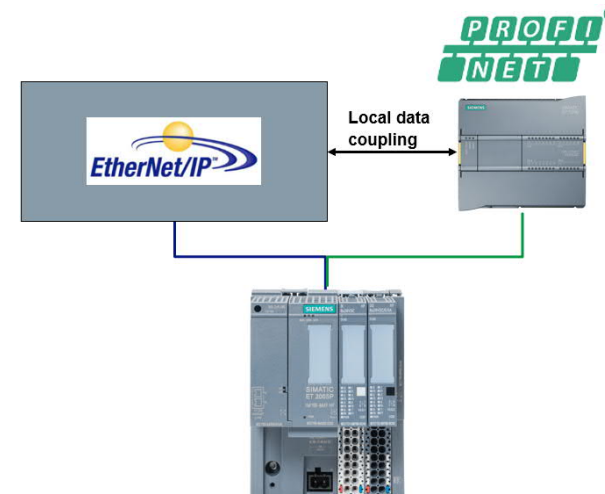
- solution up to SIL2/ PLd with external safety relay
- A FAQ to for fail-safe load group shutdown can be found here: SIOS ID: 39198632



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### PROFIsafe modules\*

- non safe modules were controlled via EtherNet/IP or Modbus TCP controller
- PROFIsafe modules were controlled by SIMATIC F-controller
- Local data coupling\* allows direct data exchange between controllers of different fieldbusses



\* Solution requires shared device and local data coupling  
=> planned for next firmware update

## Customer benefit Exchange without PG\*



- Configuration stored redundantly within interface and server module
  - In case of maintenance, interface module can be exchanged without additional usage of engineering tool
- ⇒ New Interface module will be automatically updated with configuration data

\* planned for next firmware update

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# Agenda



**1** Overview

---

**2** Functionality

---

**3** Customer benefit

---

**4** **MFCT**

---

**5** How to integrate

---

**6** Summary

---

# MFCT

## Overview



### System requirements

- The MFCT runs on Windows 10
- Start-up is possible without installation
- Administrator rights are not required

### Installation requirements for MFCT

You also need to install the following software for MFCT:

- Microsoft .NET Framework 4.6.1 (Offline Installer)  
(<https://www.microsoft.com/en-US/download/confirmation.aspx?id=49982>)
- WinPcap from directory "Misc,,
- Microsoft C++ Redistributable:
  - For x86 systems ([https://aka.ms/vs/15/release/vc\\_redist.x86.exe](https://aka.ms/vs/15/release/vc_redist.x86.exe))
  - For x64 systems ([https://aka.ms/vs/15/release/vc\\_redist.x64.exe](https://aka.ms/vs/15/release/vc_redist.x64.exe))

**Note:** For commissioning with MFCT, the MF device must be connected via an Ethernet connection with 100Mbps full duplex.

# MFCT Overview

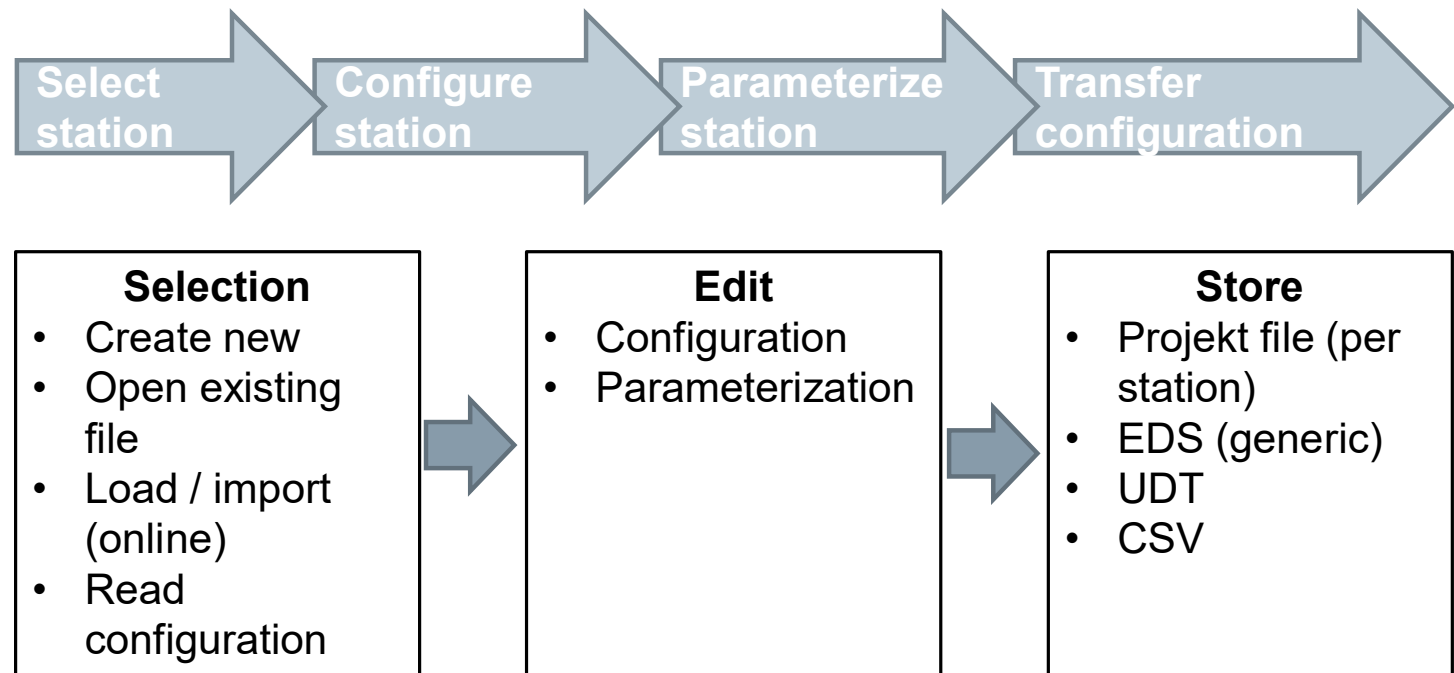
## Tasks of MFCT

- Engineering for EtherNetIP and ModbusTCP
- Create project files to embed into 3<sup>rd</sup> party engineering systems and for upload into the MF-devices
- Unterstützende Diagnosen
- Supporting diagnosis
- Keeping of project data

### Info to MFCT

- MFCT is free of charge
- MFCT has not to be installed (no admin rights necessary!)

## Project planning process



Download MFCT: <https://support.industry.siemens.com/cs/ww/en/view/109773881>

Introduction: MFCT: <https://support.industry.siemens.com/cs/ww/en/view/109778898>

# MFCT Export files

Export configuration for use in other engineering tools

Name:

Path:

Format of user files:

- ☒ MultiFieldbus configuration tool (MFCT) project
- ☒ User defined data type (UDT) project
- ☒ Comma separated values (CSV) project
- ☒ Electronic data sheet (EDS) project



Protocol  
independent

- User defined data type (UDT)
- Generic Electronic data sheet (EDS)
- Comma separated values (CSV)
- MFCT project file

# MFCT

## Diagnostics in MFCT



Transfer/export project

⚠

Transfer

Download of configuration has been finished successfully, but not all modules/submodules have been configured correctly. For more details, please check configuration status below.

✓

Export

Export of configuration files completed successfully

Active fieldbus: Modbus TCP

Configuration status:

Slot	Name	Type	Module ident number in project	Modulidentnummer online	Module ident number online
0	IM 155-6 MF HF V5.0	InterfaceModule	0x000D470A	0x000D470A	Ok
1	DI 8x24VDC HF V2.0	Digital	0x00004D4D	0x00004D4D	Ok
2	DQ 8x24VDC/0.5A HF V2.0	Digital	0x00004D93		No module
3	AI 4xRTD/TC 2-,3-,4-wire HF V2.0	Analog	0x00004A4A	0x00004D93	Wrong module
4	Server module V1.1 (0 bytes)	ServerModule	0x00004710	0x00004710	Ok

Ok

Information if download was successful and if configuration was correct

Feedback about currently active fieldbus type

Information about Module state:

- OK
- No module
- Wrong module

# MFCT

## Export files: EtherNet/IP - EDS



### Electronic data sheet (EDS)

The screenshot shows the 'General' tab of the EDS configuration window. The left sidebar lists the configuration sections: General, Connection, Module Info, Internet Protocol, and Port Configuration. The main area contains the following fields:

- Type: 6ES7 155-6MU00-0CN0 ET 200SP MF V5.0
- Vendor: Siemens AG
- Parent: Local
- Name: ET200SP\_IM\_MF
- Description: (empty text box)
- Ethernet Address:
  - ☐ Private Network: 192.168.1.
  - ☒ IP Address: 10 . 11 . 23 . 45
  - ☐ Host Name: (empty text box)
- Module Definition:
  - Revision: 50.001
  - Electronic Keying: Compatible Module
  - Connections: Connection00 Exclusive

At the bottom right of the module definition section is a 'Change ...' button. At the bottom of the window are 'OK', 'Cancel', 'Apply', and 'Help' buttons. The status at the bottom left is 'Status: Offline'.

### Description of EDS file

- EDS is necessary for integration of the MF device in an EtherNet/IP controller engineering tool, e.g. Studio 5000®
- EDS allows to set the device IP address, device name and some rudimentary parameters.
- EDS is a generic file  
=> EDS does not depend on the configuration or parameterization of the station.



# MFCT

## Export files: EtherNet/IP - UDT



### User defined data type (UDT)

Name: UDT\_EtherNetIP\_config\_Input Data Type Size: 16 byte

Description: IM 155-6 MF HF V5.0 / 6ES7 155-6MU00-0CN0

Members:

Name	Data Type	Description
Slot0_1_IDS	SINT	IM 155-6 MF HF V5.0 / Input Data State
Slot1_1_channel_0_0	SINT	DI 8x24VDC HF V2.0
Slot1_1_IDS	SINT	DI 8x24VDC HF V2.0 / Input Data State
Slot3_1_1_channel_0_0	SINT	AI 4xRTD/TC 2-,3-,4-wire HF V2.0
Slot3_1_1_channel_0_1	SINT	AI 4xRTD/TC 2-,3-,4-wire HF V2.0
Slot3_1_1_channel_1_0	SINT	AI 4xRTD/TC 2-,3-,4-wire HF V2.0
Slot3_1_1_channel_1_1	SINT	AI 4xRTD/TC 2-,3-,4-wire HF V2.0
Slot3_1_1_channel_2_0	SINT	AI 4xRTD/TC 2-,3-,4-wire HF V2.0
Slot3_1_1_channel_2_1	SINT	AI 4xRTD/TC 2-,3-,4-wire HF V2.0
Slot3_1_1_channel_3_0	SINT	AI 4xRTD/TC 2-,3-,4-wire HF V2.0
Slot3_1_1_channel_3_1	SINT	AI 4xRTD/TC 2-,3-,4-wire HF V2.0
Slot3_1_IDS	SINT	AI 4xRTD/TC 2-,3-,4-wire HF V2.0 / Input Data State
Slot4_1_IDS	SINT	Server module V1.1 (0 bytes) / Input Data State
Slot2_1_ODS	SINT	DQ 8x24VDC/0.5A HF V2.0 / Output Data State

### Description

- The UDT contains data areas, matched to the configuration of the MF device. These can be used for simplified mapping of the input and output data area.
- The UDT depends on the configuration of the station and is not generic.

# MFCT

## Export files: Modbus TCP



### Comma separated values file (CSV)

	A	B	C	D	E	F	G	H	I	J	K	L
1	Connection	Direction	RegAddr	Lo/Hi	ByteAddr	Slot	Subslot	DataItem	Submodule			
2	Connection0	INPUT	0	MSB	0	0	1	IDS	IM 155-6 MF HF V5.0 / Input Data State			
3	Connection0	INPUT	0	LSB	1	0	1	0x00	Padding			
4	Connection0	INPUT	1	MSB	2	1	1	Inputs	DI 8x24VDC HF V2.0			
5	Connection0	INPUT	1	LSB	3	1	1	0x00	Padding			
6	Connection0	INPUT	2	MSB	4	1	1	IDS	DI 8x24VDC HF V2.0 / Input Data State			
7	Connection0	INPUT	2	LSB	5	1	1	0x00	Padding			
8	Connection0	INPUT	3	MSB	6	3	1	I-channel_0	AI 4xRTD/TC 2-,3-,4-wire HF V2.0			
9	Connection0	INPUT	3	LSB	7	3	1	I-channel_0	AI 4xRTD/TC 2-,3-,4-wire HF V2.0			
10	Connection0	INPUT	4	MSB	8	3	1	I-channel_1	AI 4xRTD/TC 2-,3-,4-wire HF V2.0			
11	Connection0	INPUT	4	LSB	9	3	1	I-channel_1	AI 4xRTD/TC 2-,3-,4-wire HF V2.0			
12	Connection0	INPUT	5	MSB	10	3	1	I-channel_2	AI 4xRTD/TC 2-,3-,4-wire HF V2.0			
13	Connection0	INPUT	5	LSB	11	3	1	I-channel_2	AI 4xRTD/TC 2-,3-,4-wire HF V2.0			
14	Connection0	INPUT	6	MSB	12	3	1	I-channel_3	AI 4xRTD/TC 2-,3-,4-wire HF V2.0			
15	Connection0	INPUT	6	LSB	13	3	1	I-channel_3	AI 4xRTD/TC 2-,3-,4-wire HF V2.0			
16	Connection0	INPUT	7	MSB	14	3	1	IDS	AI 4xRTD/TC 2-,3-,4-wire HF V2.0 / Input Data State			
17	Connection0	INPUT	7	LSB	15	3	1	0x00	Padding			
18	Connection0	INPUT	8	MSB	16	4	1	IDS	Server module V1.1 (0 bytes) / Input Data State			
19	Connection0	INPUT	8	LSB	17	4	1	0x00	Padding			
20	Connection0	INPUT	9	MSB	18	2	1	ODS	DQ 8x24VDC/0.5A HF V2.0 / Output Data State			
21	Connection0	INPUT	9	LSB	19	2	1	0x00	Padding			
22	Connection0	OUTPUT	720	MSB	0	2	1	Outputs	DQ 8x24VDC/0.5A HF V2.0			
23	Connection0	OUTPUT	720	LSB	1	2	1	-	Padding			
24												

### Description

#### Column C:

Register address: address of the Modbus TCP register the cyclic information of an channel are given.

#### Column D:

Information how the registers are mapped. Most significant byte/Least significant byte.

16#00**11** → LSB

16#**1**00 → MSB

#### Column E:

Additional information about used data length

#### Column H:

Description on the data item. E.g. channel number, input, output, IDS or ODS.

#### Column I:

Description of information behind register adress.

# MFCT

## Export files: Modbus TCP – Address Alignment - Byte

- Set I/O data alignment to: Byte

Multi fieldbus parameters

Parameter	Value	Description
Fieldbus type	ModbusTCP ▼	
Connection ID	0	
Modbus hold time [ms]	5000	
I/O data alignment	Byte ▼	

- Exported CSV file without fill-bytes
- Mixed Register Addresses possible

Direction	RegAddr	Lo/Hi	ByteAddr	Slot	Subslot	DataItem	Submodule	
INPUT	0	MSB	0	0	1	IDS	IM 155-6 MF HF V5.0 / Input Data State	
INPUT	0	LSB	1	1	1	Inputs	DI 8x24VDC HF V2.0	
INPUT	1	MSB	2	1	1	IDS	DI 8x24VDC HF V2.0 / Input Data State	
INPUT	1	LSB	3	3	1	I_channel_0_0	AI 4xRTD/TC 2-,3-,4-wire HF V2.0	
INPUT	2	MSB	4	3	1	I_channel_0_1	AI 4xRTD/TC 2-,3-,4-wire HF V2.0	
INPUT	2	LSB	5	3	1	I_channel_1_0	AI 4xRTD/TC 2-,3-,4-wire HF V2.0	
INPUT	3	MSB	6	3	1	I_channel_1_1	AI 4xRTD/TC 2-,3-,4-wire HF V2.0	

# MFCT

## Export files: Modbus TCP – Address alignment - Word

- Set I/O data alignment to: Word

Multi fieldbus parameters

Parameter	Value	Description
Fieldbus type	ModbusTCP ▼	
Connection ID	0	
Modbus hold time [ms]	5000	
I/O data alignment	Word ▼	

- Exported CSV file with fill-bytes; usual Modbus TCP data structure
- No mixed register addresses, each information gathered in word structure

Direction	RegAddr	Lo/Hi	ByteAddr	Slot	Subslot	DataItem	Submodule		
INPUT	0	MSB	0	0	1	IDS	IM 155-6 MF HF V5.0 / Input Data State		
INPUT	0	LSB	1	0	1	0x00	Padding		
INPUT	1	MSB	2	1	1	Inputs	DI 8x24VDC HF V2.0		
INPUT	1	LSB	3	1	1	0x00	Padding		
INPUT	2	MSB	4	1	1	IDS	DI 8x24VDC HF V2.0 / Input Data State		
INPUT	2	LSB	5	1	1	0x00	Padding		
INPUT	3	MSB	6	3	1	I_channel_0_0	AI 4xRTD/TC 2-,3-,4-wire HF V2.0		
INPUT	3	LSB	7	3	1	I_channel_0_1	AI 4xRTD/TC 2-,3-,4-wire HF V2.0		
INPUT	4	MSB	8	3	1	I_channel_1_0	AI 4xRTD/TC 2-,3-,4-wire HF V2.0		
INPUT	4	LSB	9	3	1	I_channel_1_1	AI 4xRTD/TC 2-,3-,4-wire HF V2.0		

# Agenda



- 1 Overview
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- 4 MFCT
- 5 How to integrate**
- 6 Summary

# How to integrate

## Quick guide: integration in EtherNet/IP

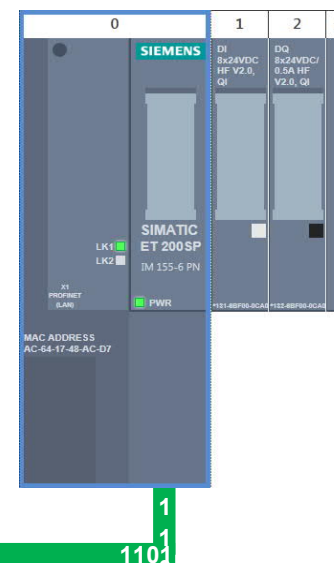
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## IO data exchange via EtherNet/IP

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### Required engineering steps

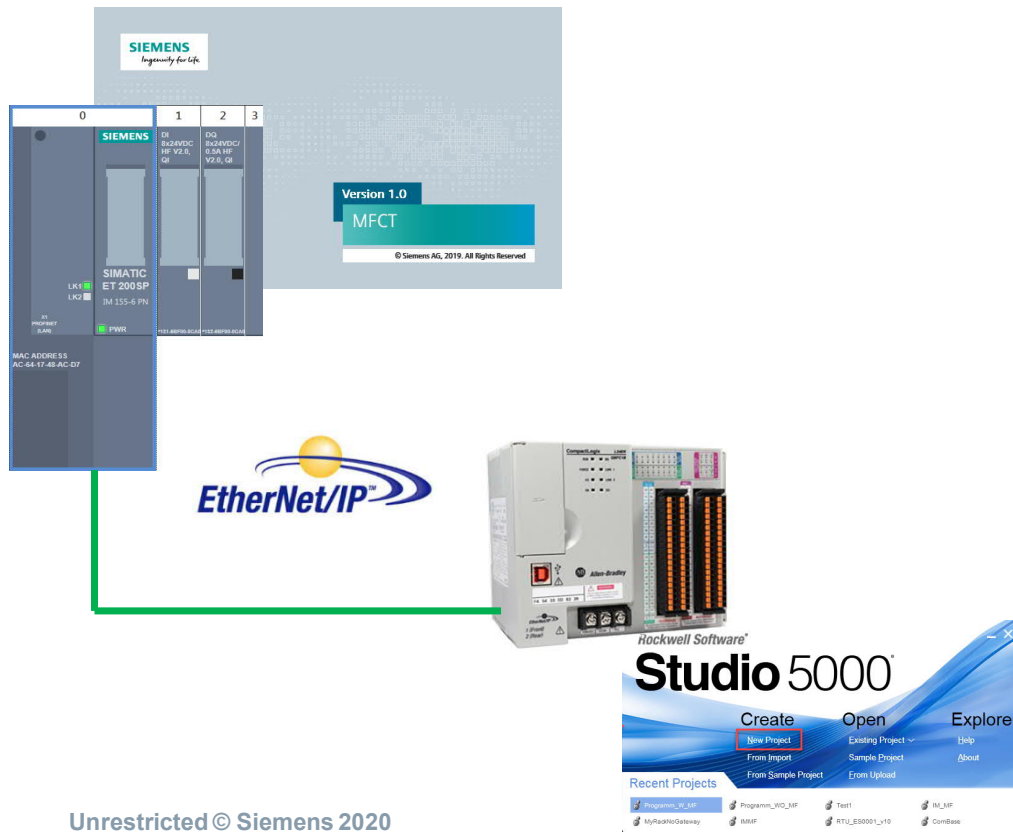
- 1 ET 200 configuration via MFCT  
(MultipleFieldbus Configuration Tool)
- 2 Implementation in controller-dependent engineering tool

# LiveDemo

## Configuration with MFCT + Integration in 3rd Party Engineering

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# LIVE DEMO



- Configuration of SIMATIC ET 200SP IM 155-6 via MFCT
  1. Select I/O station
  2. Configure I/O station
  3. Parameterize I/O station
  4. Download config to MF-Device
- Integration of ET 200 I/Os in controller-dependent engineering tool
  - Integration with Studio 5000 - Rockwell

# Agenda



- 1 Overview
- 2 Functionality
- 3 Customer benefit
- 4 MFCT
- 5 How to integrate
- 6 **Summary**

## Top highlights at a glance

Easily connect ET 200SP peripherals to 3<sup>rd</sup> party PLCs

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Support for PROFINET,  
EtherNet/IP and  
Modbus TCP



Simple data exchange  
between controllers via  
different fieldbus protocols  
(local data coupling)\*



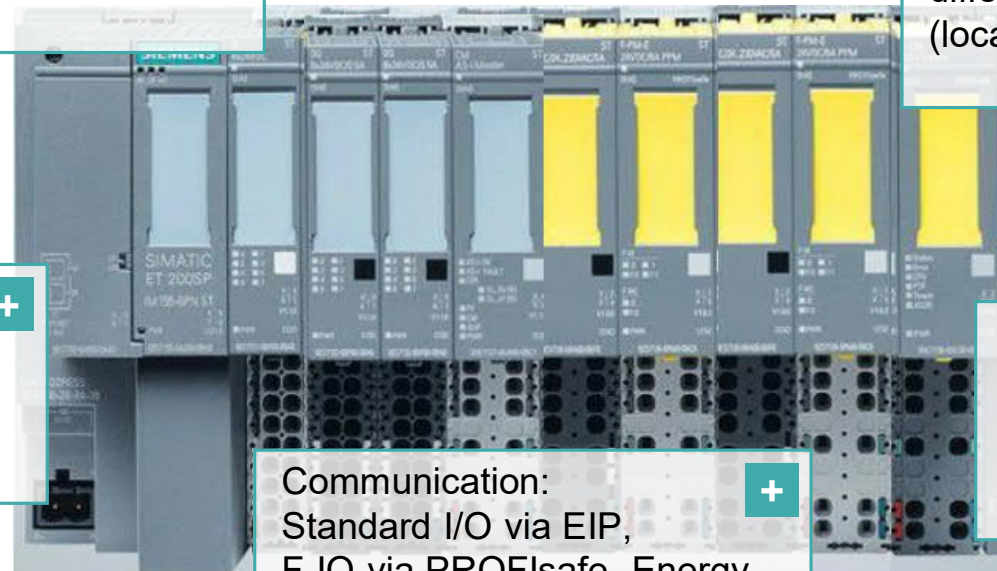
Access to modules of a  
station can be assigned to  
different PLCs  
(Shared Device)\*



Engineering via MFCT  
(MultiFieldbus  
Configuration Tool)



Communication:  
Standard I/O via EIP,  
F-IO via PROFI-safe, Energy  
Metering via MTCP\*



## Product data overview

Great portfolio offers perfect integration into new application



### Product data overview

	Order Number	Designation	Availability
ET 200SP (IM155-6MF HF)	6ES7155-6MU00-0CN0	IM155-6PN HF	Since 12/2019
ET 200MP (IP155-5MF ST)*		IP155-5MF ST	
PN/MF Coupler*	6ES7 158-3MU10-0XA0	PN/MF Coupler	Release planned for 08/2020
ET 200 eco PN* (will follow later)		ET 200 eco PN	
MutliFieldbus Configuration Tool (Tool free of charge)	Download	MultiFieldbus Configuration Tool (MFCT)	Since 12/2019

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# Thank You!

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