

# SIEMENS

## **P1 Panelboard Replacement Parts Kit P1CONBPHAL & P1CONBPHCU B-Phase Connector Kits** (for use in Revised P1 Panelboards ONLY)<sup>1</sup>

**Installation  
Instructions**

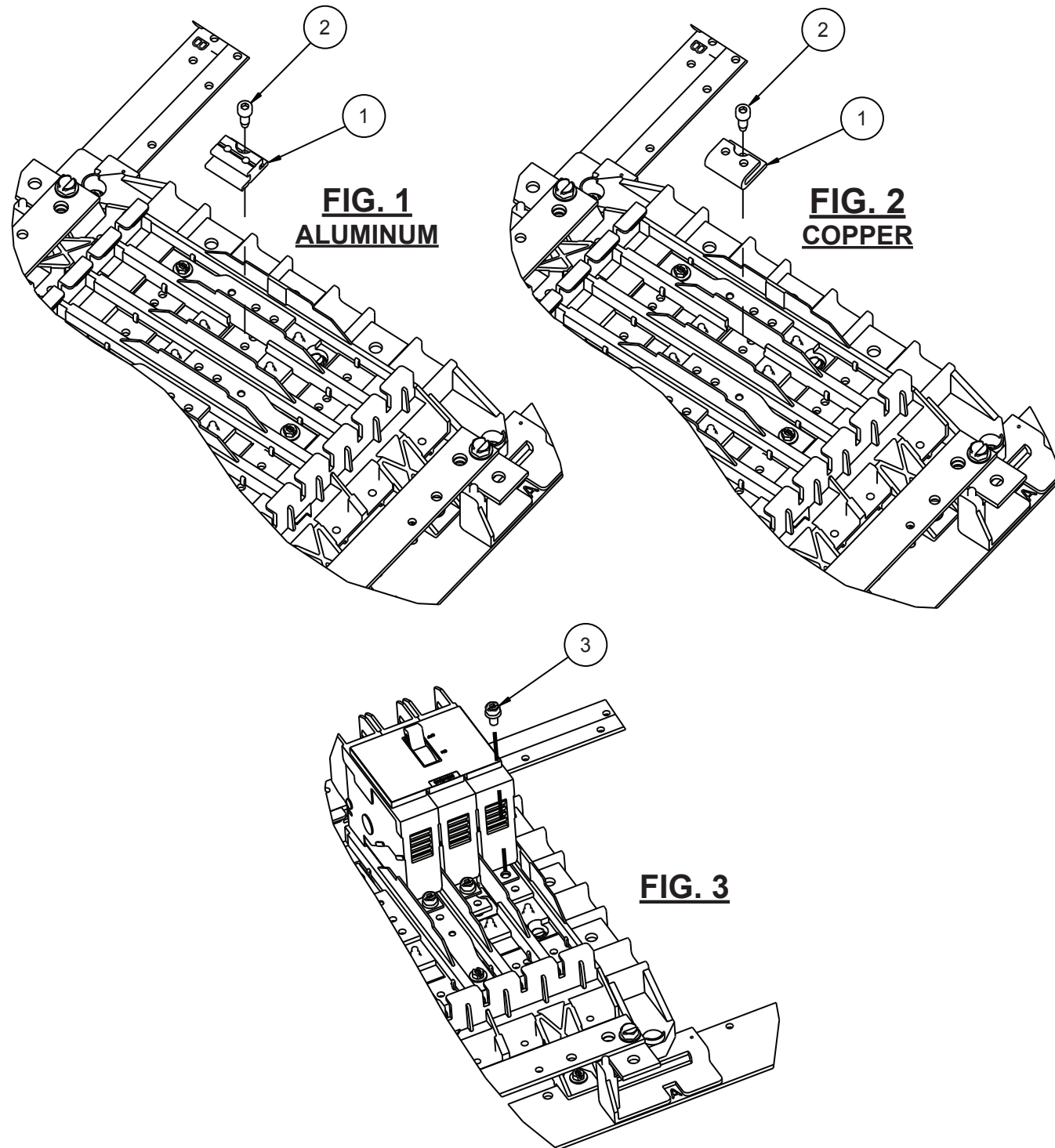
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<sup>1</sup> To confirm, note the part number of the panel (marked on the interior label).  
If it ends in an "N" or a "T" it is a "Revised P1" and is compatible with this kit.  
(For example: P1E42MC250A is an Original P1; P1E42MC250AT is a Revised P1)

# Installation Instructions

The following instructions are for the installation of Siemens replacement part connector kits in a Revised P1 panelboard. The parts provided in this kit are for connection to a 3-phase 3 or 4-wire system for BL / BQD / GB Type breakers.



1. **Lock off all power supplying this equipment before working on it.**
2. Remove the deadfront.
3. Remove any/all B-phase connectors that are being replaced by the new parts in this kit. (Breakers will need to be removed for access to connectors, if installed.)
4. These connectors are specifically for B-phase connections. For each proper position, attach the phase connector (item 1) to the phase bus using #10-24 hex washer head screws (item 2) as shown in Fig. 1 (for aluminum) or Fig. 2 (for copper). (There is an anti-turn feature on the bottom of each B-phase connector; ensure that feature is completely seated PRIOR to fastening the hardware.)
5. A & C-phase connectors must be installed prior to any breaker installation on the following step. (A/C-phase connectors available in a separate kit.)
6. Once all necessary connectors are installed, install proper breaker (for system; not provided), using #10-32 SEMS assembly screws (item 3) as shown in Fig. 3.
7. Torque all connections to the values specified on the Hardware Tightening Torque label affixed to the rear of the deadfront.
8. Attach the main cables to the breaker and torque connections to values specified on the device. If no values are listed on the device, refer to the Hardware Tightening Torque label affixed to the rear of the deadfront.
9. **Before energizing the panel, ensure that all connections have been properly torqued, that the deadfront is installed and that all fillers are in place.**

## THIS KIT CONTAINS THE FOLLOWING ITEMS:

ITEM	DESCRIPTION	QTY	TORQUE
1	B-PHASE CONNECTOR	6	N/A
2	#10-24 x 9/16" HEX WASHER HEAD SCREW	6	**
3	#10-32 x 5/16" HEX HEAD SEMS* ASSEMBLY SCREW	12	20 lb-in

\* SEMS assembly screws have a captive washer on the screw  
 \*\* See torque table on next page

Thread Size	Torque (lb-in) per Bus Material			
	1/8" CU	3/16" AL	3/16" CU	1/4" AL
#10-24	25	30	50	30