#### SINUMERIK CNC TRAINING

# Level 2: programGuide for turning

## online, instructor-led

### Operation and programming for machine tool progammers, operators and users

Upon completion of the course, participants will be able to create part programs in G-code using the programGuide interface, setup jobs through the jog functionality and run parts in auto mode.

#### Requirements

Advanced Basic knowledge of how to operate and program turning machines is required. Previous attendance in the Level 1 ShopTurn class is recommended.

#### **Class specifics**

This is an online class consisting of 3 days of 4-hour sessions. We will provide a trial version of SINUTRAIN for use on your Windows 10 computer. Speakers and *I* or a headset plus a microphone will be required.

#### **Target group**

CNC end-users, machine builders, and machine tool dealers, who provide support and training for the programming and operation of CNC turning machines utilizing the programGuide user interface.

#### Content

- Introduction to advanced functions in SINUMERIK CNC
- Introduction to advanced tool management including tool life management
- Introduction to MDI mode
- Introduction to G-code program creation, testing, modifying and saving through programGuide
- Programming with standard turning cycles
- Programming free contours using the contour calculator
- Centering, drilling, thread cutting
- Programming with sub-routines
- Working with transformations
- Setup, operation and programming of lathes with milling capabilities

#### **Course details**

Length	3 days, 4-hour sessions each
Location	online, instructor-led
Registration	usa.siemens.com/cnc-training
Capacity	10 participants
Cost	There is no fee for the workshop.  A Windows 10 computer with speakers and I or headset plus a microphone are required.  We will provide a trial version of SINUTRAIN for use on your computer.

