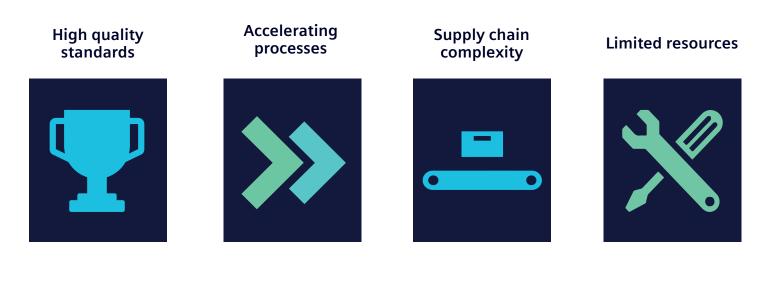
### SIEMENS

**DIGITAL INDUSTRIES** 

# Enhance pharmaceutical manufacturing processes with RTLS

Real-time locating systems (RTLS) offer precise, end-to-end visibility of moving objects in the pharma industry

#### What's driving change in the pharmaceutical industry?



What are the challenges pharmaceutical manufacturers face?



Deliver rapidly and at scale



Flexibility to produce diverse drug product portfolios



Quality risks related to tech transfer and scale up



Regulatory compliance and traceability issues



Cybersecurity threats

How does RTLS address industry challenges?

#### **Reduces delays**

Prevents production delays by locating materials and equipment swiftly

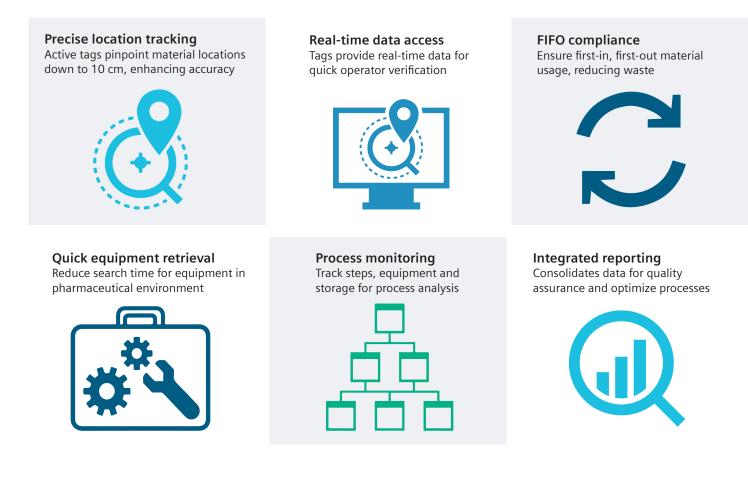
#### Minimizes manual processes

Automatic documentation and tracking batches in real-time

#### Enables paperless manufacturing

Digital documentation reduces paper and search time

## How does tracking the real-time location of materials and equipment create efficiency in pharma manufacturing?



#### Make smarter decision with better data.

The future of RTLS in pharmaceutical operations lies in its ability to provide a competitive advantage through quick decision-making with accurate data while supporting sustainable operations through seamless technology integration.