

Occurring drive train failures can cause severe damage



With their high degree of electronic and electrical components, frequency converters can suffer from disturbances and faults, endangering the drive train availability.

Operative challenges

- Disturbances and faults at electronic and electrical components are often subject to occur suddenly without any prior announcement
- This is why it is crucial to be able to immediately assess these faults and to quickly define remedial measures



Possible consequences

Sudden failure on converter component can lead to a breakdown of the complete drive train



Time consuming error identification and troubleshooting measures resulting in long non-scheduled plant downtimes



Significant financial loss due to the interruption of the production process

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Fast downtime recovery by support via remote access connection





Solution

- Siemens is offering Remote Support as add-on for on-call service contracts for SINAMICS medium-voltage (e.g. SINAMICS PERFECT HARMONY) and low-voltage converters
- Based on customer request, a remote connection can be established to the customer's system, enabling data analysis, error detection and in several cases also direct troubleshooting



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Remote Support as a service package out of our modular digital service approach



Remote Support service modules

1

Digital Check

IBase assessment

 Structured collection of required equipment data as basis for monitoring concept

Digital concept

 Conceptual overview of equipment connectivity and monitoring concept

Proposed specification

Overview of required hardware, software and digital services



2 Connect Package

Hardware package

 SIMATIC IPC, Network Equipment, Cables, Wear & Tear Material, Service Tool (Starter, Scout, Tool Suite)

Software package

 cRSP/ Customer Web Portal Platform Access & Settings (cRSP / CWP)

Mobilization package

 Installation, Commissioning and Initial Platform Settings



3 Expert Assistance

Remote Support Service

 Remote Support Service by an expert on the basis of the Siemens Remote Service Platform (cRSP)

On-Call service

 Defined availability of Siemens experts with defined service times and reaction times

Onsite support

 Siemens Field Service experts to support and perform onsite trouble-shooting within defined reaction time

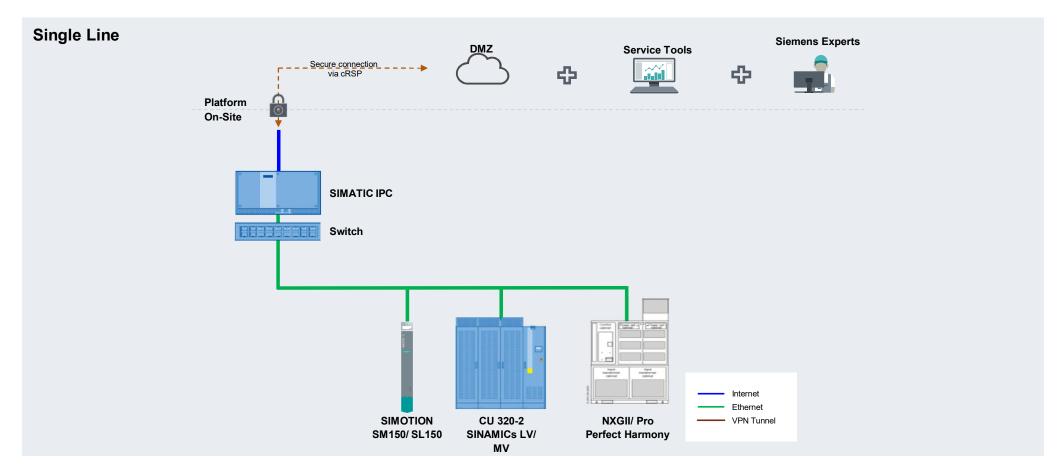


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With Remote Support you can connect various converters and controls



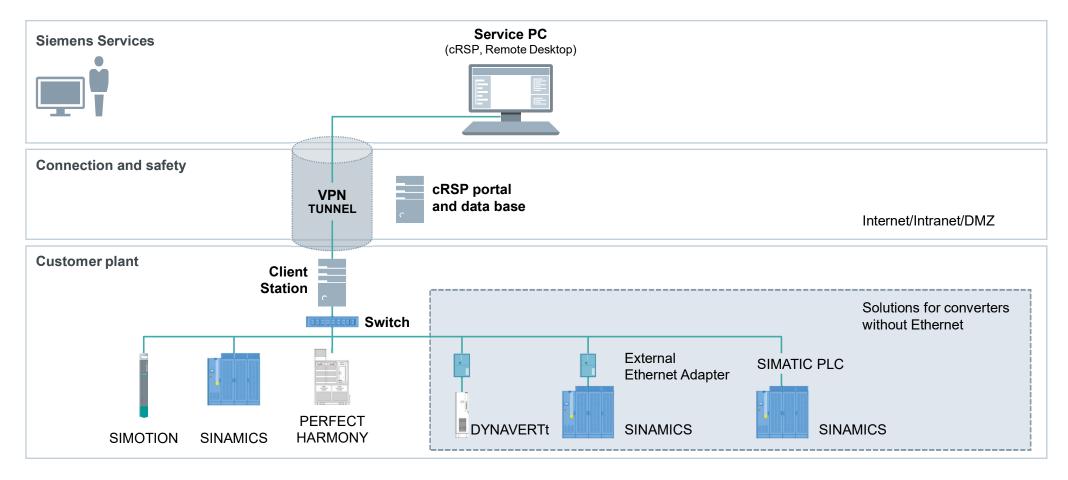


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Common Remote Service Platform (cRSP) – The software basis for Siemens Remote Services





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Remote connection enables fast troubleshooting and easy optimization of the drive train











settings



Alarm and fault history



Trace record tool

...based on



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Remote connection enables faster access to alarm and fault history



Fault buffer	Component	Fault code	Description (with fault value)
Current fault - fault 1	S <u></u>	7950	Drive: Incorrect motor parameter(Parameter: 304)
Current fault - fault 2	\$ <u>##</u>	49112	Fan monitoring: Differential pressure actual value not plausible(1)
1. acknowledged fault - f	D <u>22</u>	7950	Drive: Incorrect motor parameter(Parameter: 300)
1. acknowledged fault - f	\$ <u>25</u>	7950	Drive: Incorrect motor parameter(Parameter: 300)
1. acknowledged fault - f	52 00 1	30098	External safety circuit opened
Current alarm buffer 1	203	1416	Topology: Component additionally inserted(Voltage Sensing Module, to Contro
Current alarm buffer 2	7 	30091	Protection: The EMERGENCY STOP function has been activated
Current alarm buffer 3	8 -0	8526	PN/COMM BOARD: No cyclic connection
Current alarm buffer 4	30 - TM15_1	35906	TM: 24 V power supply missing(10 hex)
Current alarm buffer 5	1-CU	1073	POWER ON required for backup copy on memory card
			9.85
Alarm history 🔢 Con	vert 🔡 BICO serve	r 🔢 Topology ou	tput

- Alarm and fault history of the converter gives an overview of latest faults and alarms
- Customer can access a limited view of the alarm and fault history via the converter panel
- Remote connection enables faster access to the alarm and fault history and all detailed information

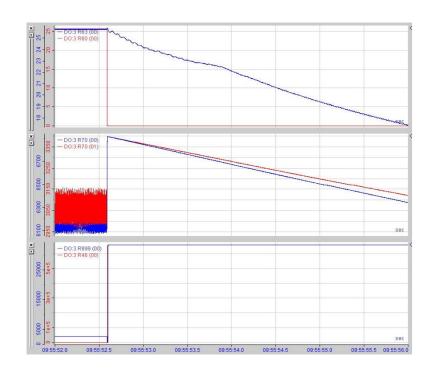
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Converter data is stored on the "black box" which can be easily accessed remotely





- Siemens converters provide a powerful black box tool for experienced Service experts
- To find the root cause of faults and eliminate them, it is very important to know the converter status before and during a fault situation
- Converter operation data is stored on the black box tool which can be easily accessed remotely
- Without remote connection the customer has to switch off the converter completely to remove the CF card for copying files

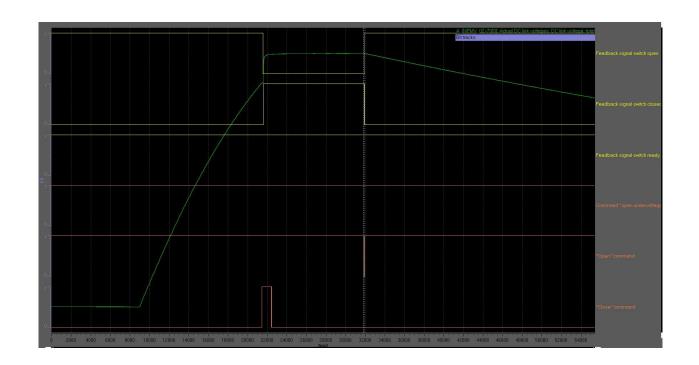
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Trace record tool enables to analyze the whole drive system based on actual converter data





- STARTER provides a powerful trace record tool which records important parameter values, such as output voltage, output current, motor speed and output torque
- Trace record tool enables to evaluate the converters actual state and also external or feedback signals can be checked
- Based on this data analysis the converter performance can be improved which is only possible during field service if remote access is not available

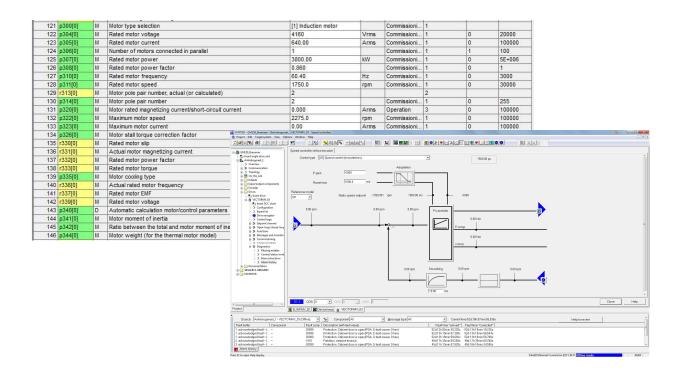
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Checking parameters and parameterizing can be easily done via remote connection





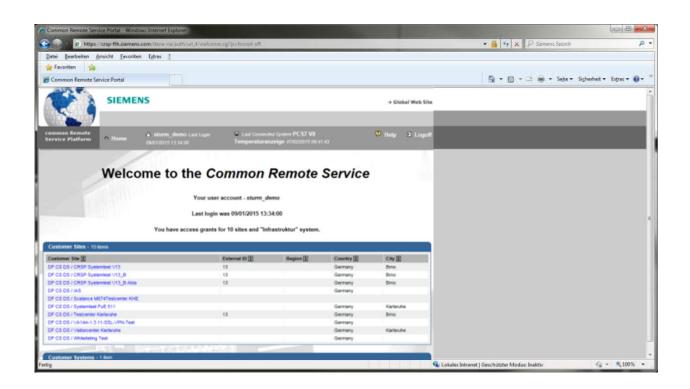
- STARTER tool supports you when parameterizing, commissioning, troubleshooting and when service is required
- Remote connection parameters and control settings as well as signal exchange can be easily checked
- If the customer need to change any parameters during operation this could be done easily via remote connection

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Customer Web Portal provides a good overview of connected plants and systems





- Customer Web Portal provides a good overview of connected plants and systems for customers
- Via the Customer Web Portal the customer can activate or lock the remote access for Siemens expert
- After permission a Siemens expert can connect to the system via remote access using the cRSP connection
- This provides full control over all systems for the customer

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Why you should choose Remote Support





Shorten unplanned downtimes by faster access to expert analysis and thus faster converter troubleshooting

Reduced service intervention cost by less and faster on site services and a high rate of first-time-fix

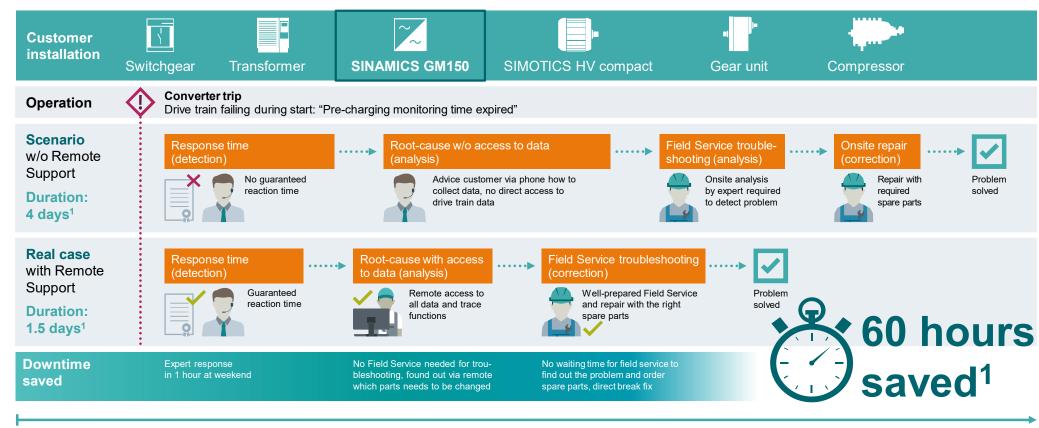
High data security by state of the art security standards (ISO 27001 & CERT certified) and full customer control

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Use-Case "Polluted short-circuiter"





1 Specific use-case, exact time depending on e.g. contact time/availability of spares

Unplanned downtime

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Let us know if there is anything we can support you with!





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