

SIEMENS



Catalog
HA 26.41 ·
Edition 2019

**Circuit-Breaker Switchgear Type 8BT2
up to 36 kV, 31.5 kA, Air-Insulated**
Medium-Voltage Switchgear

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Invalid: Catalog HA 26.41 · 2016

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Application	Page
Typical uses	4
Requirements	
Customer benefits and features	5
Technical Data	
Electrical data, dimensions	6
Room planning	7
Product Range	
Panels	8 and 9
Design	
Classification	10
Panel design	11 / 12
Compartments, operation, interlocks	13
Components	
Switching-device truck	14
Vacuum circuit-breaker	14
Current transformer	15
Voltage transformer	15
Low-voltage cables	16
Low-voltage compartment	16
Standards	
Standards	17
Specifications and guidelines	18 / 19

The products and systems described in this catalog are manufactured and sold according to a certified management system (acc. to ISO 9001, ISO 14001 and BS OHSAS 18001).

Application

Typical uses



Typical uses

The 8BT2 circuit-breaker switchgear is used in transformer and switching substations, mainly at the primary distribution level, e.g.:



Application: Industry

- Power stations
- Cement industry
- Iron and steel works
- Rolling mills
- Mining industry
- Textile, paper and food industries
- Chemical industry
- Petroleum industry
- Pipeline installations
- Electrochemical plants
- Diesel power plants
- Emergency power supply installations
- Traction power supplies
- Airports
- Wind parks.



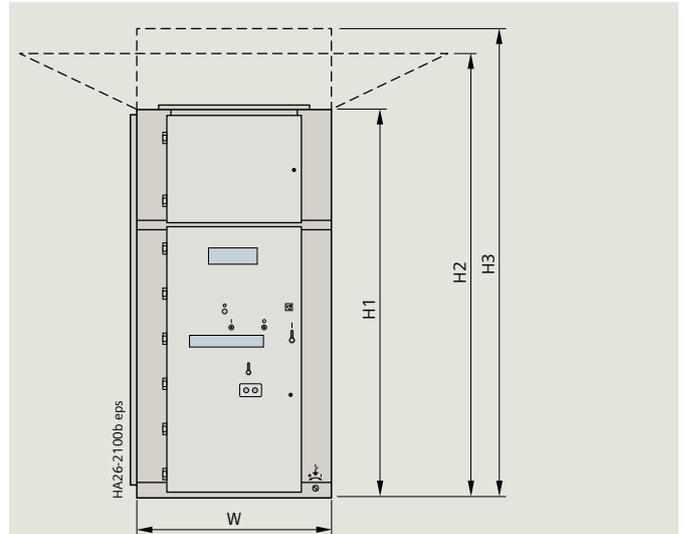
Customer benefits	Features
<ul style="list-style-type: none"> • Peace of mind For power supply companies and industrial plants, the certification of the 8BT2 according to the latest standards has very concrete advantages: Smooth operation, exemplary availability and maximum safety. 	<ul style="list-style-type: none"> – Factory-assembled, type-tested switchgear according to IEC 62271-200 – More than 510,000 air-insulated switchgear panels from Siemens in operation worldwide – Use of maintenance-free vacuum circuit-breakers – Use of standard, worldwide available components – Quality management according to DIN EN ISO 9001 – As insulating medium, air is always available; it requires no monitoring – Type testing of the vacuum circuit-breaker and the make-proof earthing switch in the panel
<ul style="list-style-type: none"> • Saves lives 8BT2 is approved with internal arc classification IAC A FLR, loss of service continuity category LSC 2B, partition class PM. This makes it suitable for universal installation, meeting the highest requirements regarding personal safety. 	<ul style="list-style-type: none"> – All switching operations with high-voltage door closed – Metallic enclosure, earthed shutters and partitions – Switchgear with internal arc classification according to IAC A FLR (front, lateral and rear accessibility) for all short-circuit currents and an arc duration of 1 s – Loss of service continuity category LSC 2B (separate partitions for busbar, cable and switching-device compartments) – Partition class PM – Clear switch position indicators and control elements on the high-voltage door – Use of vacuum circuit-breakers – Standard degree of protection IP4X – Logical mechanical interlocking system
<ul style="list-style-type: none"> • Increases productivity Use of metallic, earthed shutters and partitions between the compartments ensures highest service continuity of the switchgear during maintenance. 	<ul style="list-style-type: none"> – Loss of service continuity category LSC 2B (separate partitions for busbar, connection and switching-device compartments) – Cable testing without isolating the busbar – Use of maintenance-free vacuum circuit-breakers – Easy access to all panel components
<ul style="list-style-type: none"> • Saves money Thanks to the use of the new circuit-breaker series 3AH, the economic design of the 8BT pays twice for the owner. On the one hand building costs can be reduced, and on the other hand, the maintenance-free circuit-breakers and the modular design enable continuous operation without expensive shutdown times. 	<ul style="list-style-type: none"> – Use of maintenance-free vacuum circuit-breakers – Minimized space requirements (reduced building investments) due to compact design – Maintenance-free switchgear up to 10 years
<ul style="list-style-type: none"> • Preserves the environment Air used as insulating medium, local production locations with short transportation ways and times, as well as a service life > 35 years, optimize the local energy balance. 	<ul style="list-style-type: none"> – As insulating medium, air is absolutely neutral to the environment – Service life > 35 years optimizes the energy balance additionally – The materials used are fully recyclable without special knowledge

Technical Data

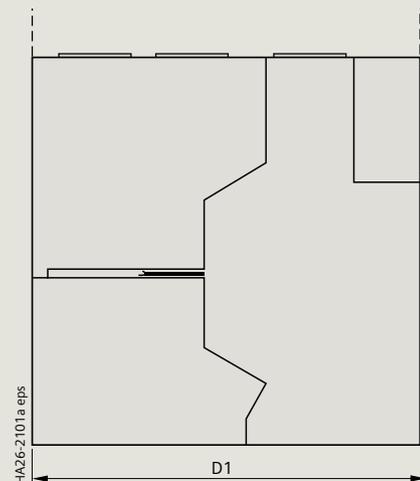
Electrical data, dimensions

Rated values			
Rated – voltage	kV	24	36
– frequency	Hz	50/60	50/60
– short-duration power-frequency withstand voltage	kV	50	70
– lightning impulse withstand voltage	kV	125	170
– short-circuit breaking current	max. kA	31.5	31.5
– short-time withstand current, 3 s	max. kA	31.5	31.5
– short-circuit making current	max. kA	82	82
– peak withstand current	max. kA	82	82
– normal current of busbar	max. A	3150	3150
– normal current of feeders:			
with circuit-breaker	max. A	3150	3150
with disconnecter link	max. A	3150	3150
bus sectionalizer	max. A	3150	3150
busbar connection panel	max. A	3150	3150

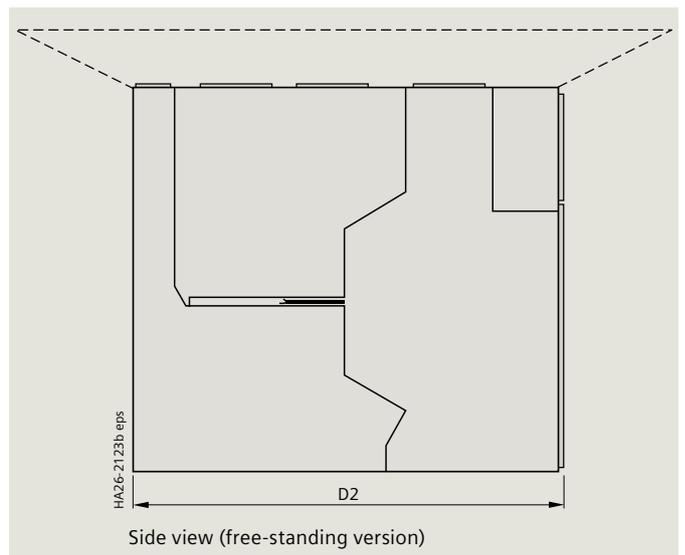
Dimensions			
Width	W	Circuit-breaker panel	1200 mm
		Disconnecter panel	1200 mm
		Metering panel	1200 mm
		Bus sectionalizer	2x1200 mm
		Busbar connection panel	1200 mm
Height	H1	Panel height	2400 mm
	H2	With internal arc routing baffles	
		25 kA	2750 mm
	31.5 kA	2800 mm	
	H3	With closed pressure relief duct 1)	2900 mm
Depth	D1	Wall-standing, IAC A FL panel	2450 mm
	D2	Free-standing, IAC A FLR panel	2700 mm



Front view

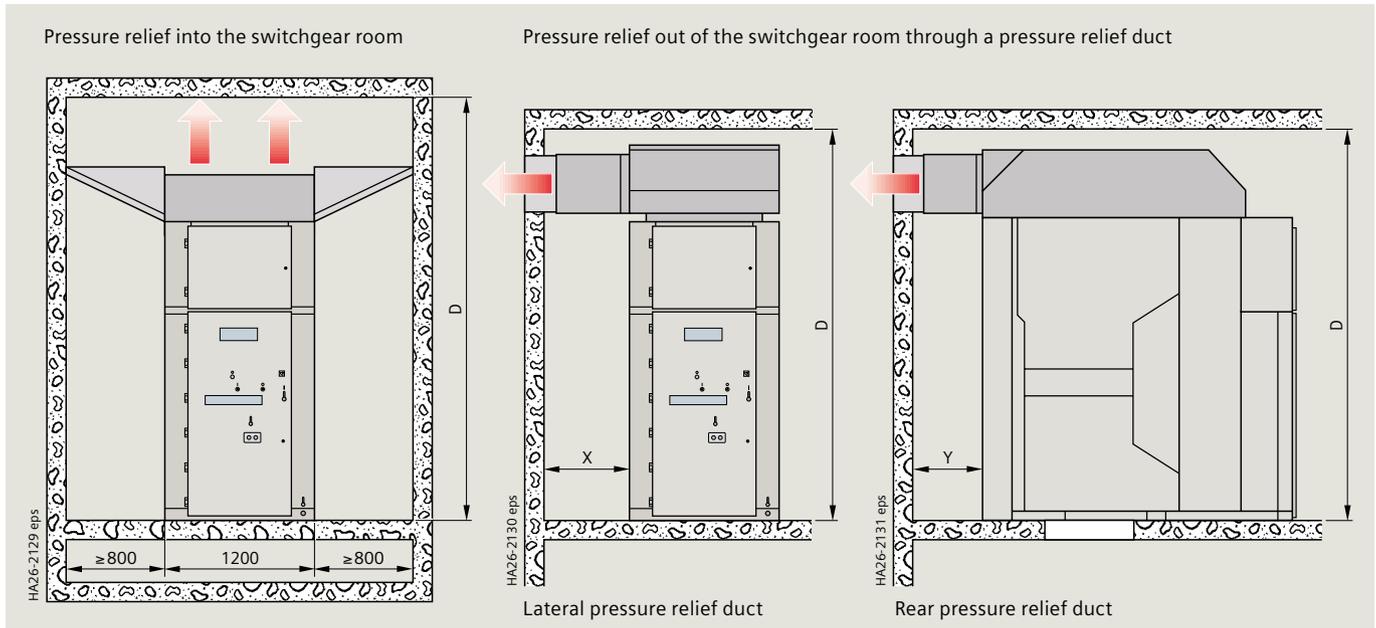


Side view (wall-standing version)

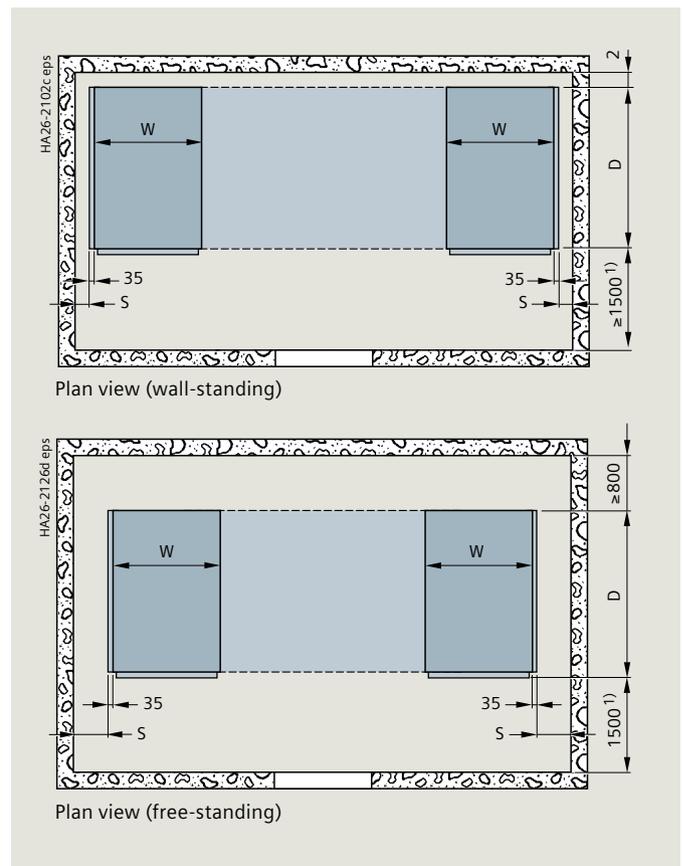


Side view (free-standing version)

1) Closed pressure relief duct is only available in FLR panels.



Type of pressure relief			
Pressure relief into the switchgear room	D	25 kA 31.5 kA	≥ 3400 mm ≥ 3400 mm
Pressure relief out of the switchgear room through a pressure relief duct ⁴⁾	D	25 kA 31.5 kA	≥ 3000 mm ≥ 3000 mm
Lateral pressure relief duct Distance to wall	X		≥ 500 mm
Rear pressure relief duct Distance to wall	Y		≥ 800 mm



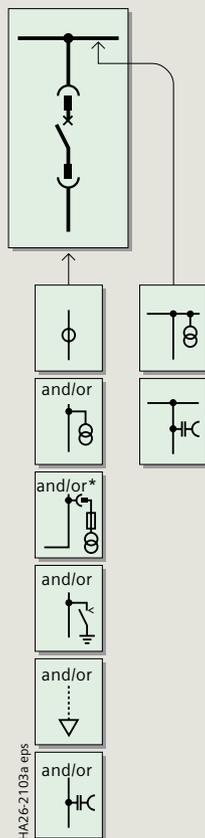
Single-row arrangement (plan view)			
Control aisle	Standard For panel replacement, IAC A FL For panel replacement, IAC A FL R		≥ 1500 mm ≥ 2750 mm ≥ 3000 mm
Distance from end panel to left wall S		25 kA 31.5 kA	≥ 500 mm ²⁾ ≥ 800 mm ²⁾
Distance from end panel to right wall S		25 kA 31.5 kA	≥ 500 mm ²⁾ ≥ 800 mm ²⁾
Distance from end panel to rear wall	Wall-standing, IAC A FL panel Free-standing, IAC A FLR panel	25 kA 31.5 kA	200 mm ³⁾ ≥ 800 mm ²⁾

- 1) For panel replacement, wall-standing ≥ 2750 mm
For panel replacement, free-standing ≥ 3000 mm
- 2) If smaller distances are required, please consult PLM
- 3) For wall-standing panels, both ends must be closed due to backward pressure relief from connection compartment in the event of internal arc fault. To prevent rear access to switchgear, the factory provides rear cover plates (standard: 200 mm depth) to close both ends.
- 4) For free-standing application only

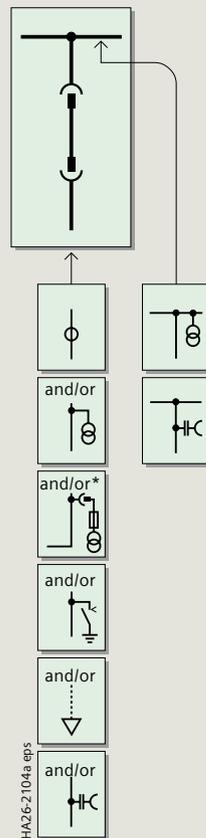
Product Range

Panels

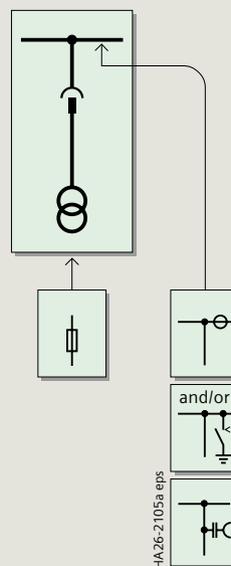
Circuit-breaker panel



Disconnecting panel



Metering panel



Components

	Current transformer
	Current transformer in run of busbar
	Voltage transformer
	Withdrawable voltage transformer with primary fuses

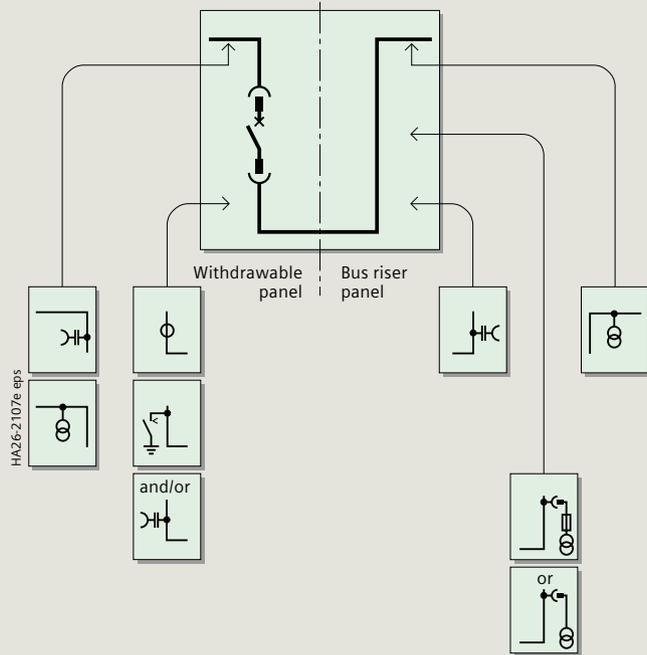
HA26-2106a eps

	Make-proof earthing switch
	Disconnecting link
	Capacitive voltage detecting system

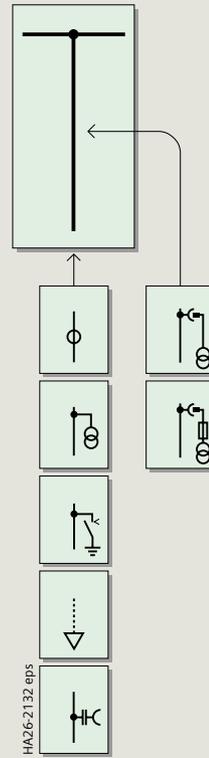
	Cable sealing ends max. 6 x 500 mm ² per phase
	Withdrawable circuit-breaker
	HV HRC fuse

*) This version can only be selected for free-standing application.

Bus sectionalizer (mirror-image installation also possible)



Busbar connection panel



Components

ϕ	Current transformer
	Voltage transformer
	Make-proof earthing switch

HA26-2108a eps

	Capacitive voltage detecting system
	Withdrawable circuit-breaker
	Cable sealing ends max. 6 x 500 mm ² per phase

	Withdrawable voltage transformer with primary fuses
	Withdrawable voltage transformer

Design

Classification

Circuit-breaker switchgear type 8BT2 is a factory-assembled, type-tested, metal-enclosed and metal-clad switchgear for indoor installation according to IEC 62271-200. Classification.

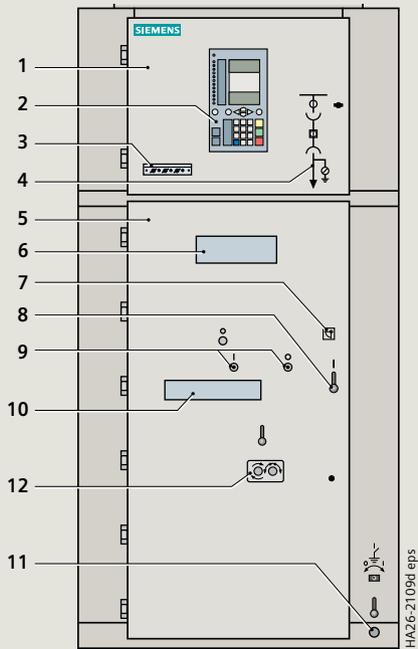
The 8BT2 switchgear corresponds to the following classifications according to IEC 62271-200

Loss of service continuity category and partition class	
Loss of service continuity category	LSC 2B (metal-clad)
Partition class	PM (metallic partition)
Accessibility to compartments	
Busbar compartment	Tool-based
Switching-device compartment	Interlock-controlled
Cable compartment	Interlock-controlled and tool-based
Internal arc classification	
The following internal arc classifications are fulfilled: IAC A FLR, I_{sc} , t IAC	Internal arc classification
A	Distance between the indicators 300 mm, i.e. installation in rooms with access for authorized personnel only, closed electrical service location
F	Accessibility: Front arrangement of indicators for test
L	Accessibility: Lateral arrangement of indicators for test
R	Accessibility: Rear arrangement of indicators for test
I_{sc}	Test current for 8BT2 up to 31.5 kA
t	Internal arc duration (1 s)

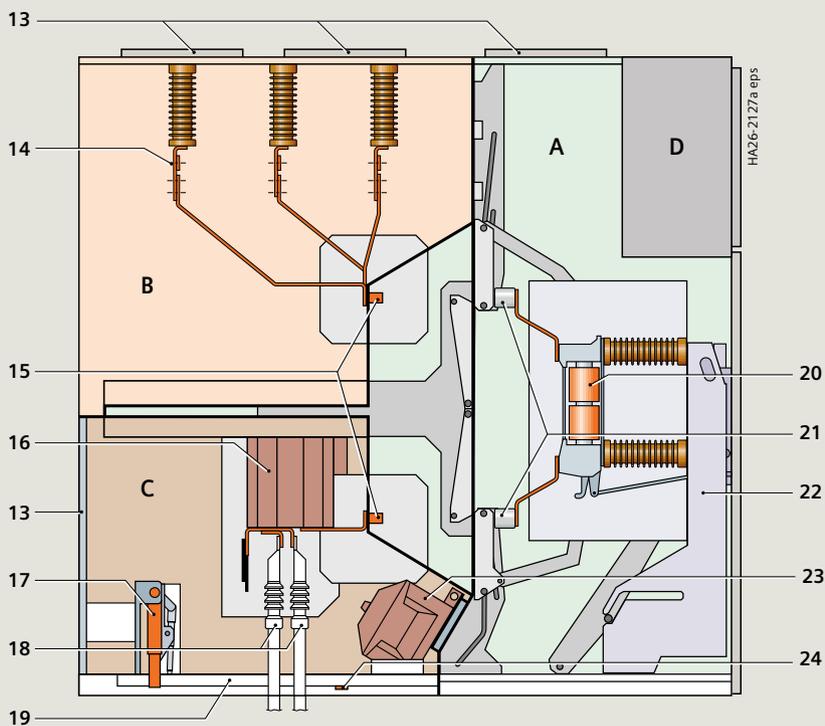
8BT2 switchgear is suitable for unrestricted application (wall or free-standing arrangement) in electrical service locations up to the maximum short-circuit ratings.



8BT2 panel

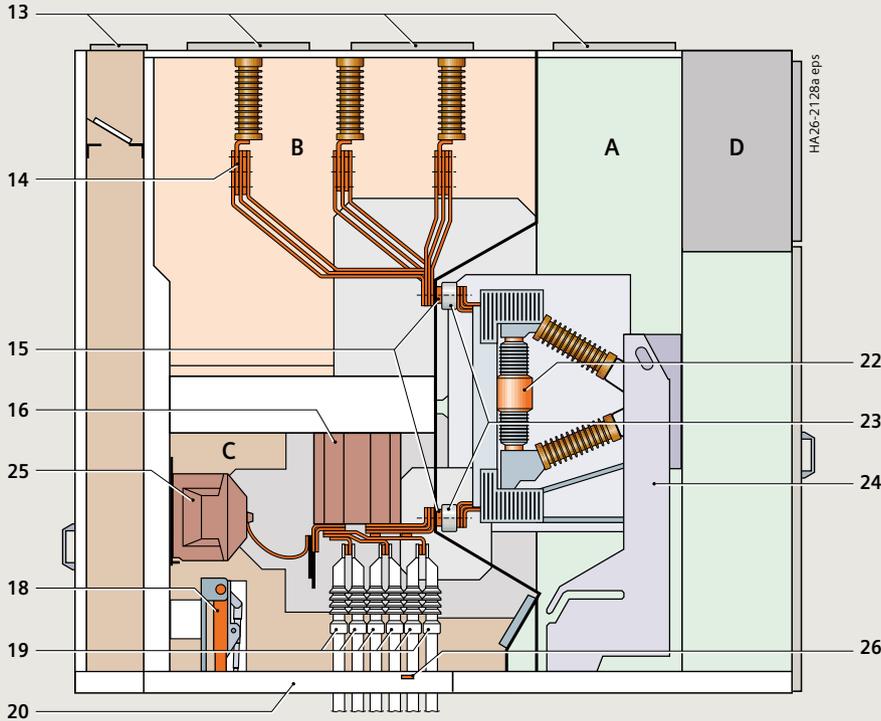


- 1 Door of low-voltage compartment
- 2 Protection device
- 3 Option: Capacitive voltage detecting system for feeder and busbar
- 4 Mimic diagram
- 5 High-voltage door
- 6 Inspection window for checking the switching-device truck
- 7 Opening for locking and unlocking the high-voltage door
- 8 Door handle
- 9 Opening for manual (ON/OFF) operation of the circuit-breaker
- 10 Inspection window for reading the indicators located on the circuit-breaker
- 11 Opening for earthing-switch operation
- 12 Openings for switching-device truck operation
- 13 Pressure relief flaps
- 14 Busbars
- 15 Bushings
- 16 Block-type current transformer
- 17 Earthing switch
- 18 Cable sealing ends
- 19 Cable bracket
- 20 Vacuum interrupters
- 21 Contact system
- 22 Switching-device truck
- 23 Voltage transformer
- 24 Earthing busbar



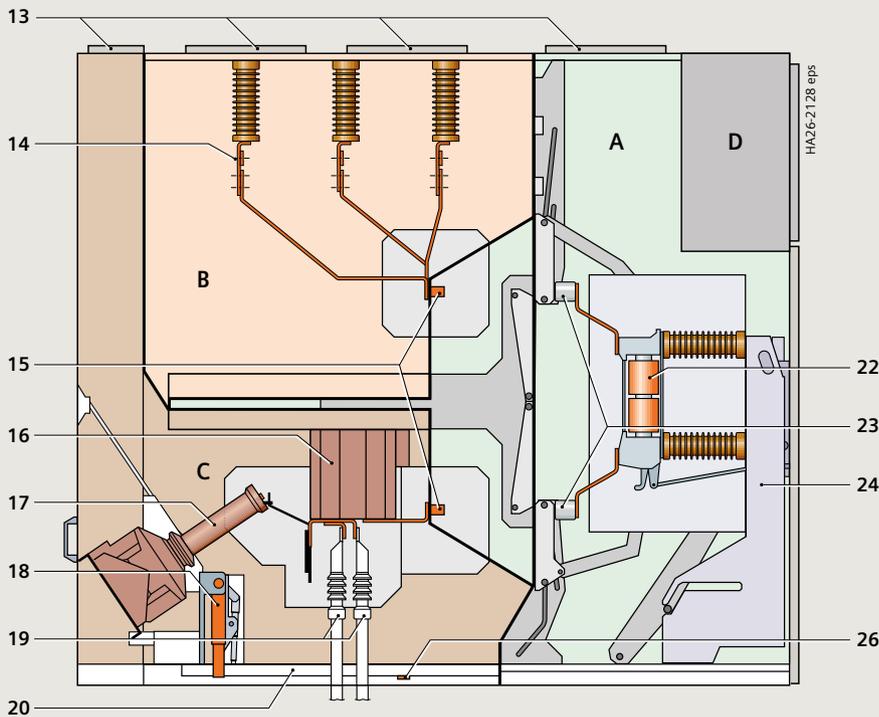
Wall-standing, width: 1200 mm, depth: 2450 mm

-
- A Switching-device compartment
 - B Busbar compartment
 - C Cable compartment
 - D Low-voltage compartment



Free-standing, width: 1200 mm, depth: 2700 mm, fixed type VT in CC

- 13 Pressure relief flaps
- 14 Busbars
- 15 Bushings
- 16 Block-type current transformer
- 18 Earthing switch
- 17 Withdrawable voltage transformer with primary fuses
- 19 Cable sealing ends
- 20 Cable bracket
- 22 Vacuum interrupters
- 23 Contact system
- 24 Switching-device truck
- 25 Voltage transformer
- 26 Earthing busbar



Free-standing, width: 1200 mm, depth: 2700 mm, withdrawable VT with primary fuses in CC

- A Switching-device compartment
- B Busbar compartment
- C Cable compartment
- D Low-voltage compartment

Switching-device compartment

- All switching operations with high-voltage door closed
- Pressure relief upwards
- Panel powder-coated with epoxy resin
- Metallic, earthed shutters ensure partition class PM
- High-voltage door pressure-resistant in the event of internal arcs in the panel
- Metallic ducts on the side for laying control cables
- Interlocking between high-voltage door and circuit-breaker truck ensures interlock-controlled access
- Switching-device compartment to accommodate components for implementing various panel versions with
 - Vacuum circuit-breaker truck
 - Disconnecter truck
 - Metering truck.

Busbar compartment

- Pressure relief upwards
- Busbars made of flat copper, bolted from panel to panel
 - For rated normal current of up to 3150 A
 - Option: Insulated busbars with removable polyester cover at joints
- Bolted top covers provide tool-based access.

Components at the busbar (option)

- Busbar transverse partition between panels
- Voltage transformers
 - Cast-resin insulated
 - Max. 3x1-pole
 - Fixed-mounted
- Current transformer in metering panel
- Busbar earthing switch in metering panel
- Surge arresters
- Coupling electrode for voltage detecting system.

Cable compartment

- Pressure relief to the rear through rear wall
Pressure relief upwards through rear pressure relief duct (for free-standing arrangement)
- Suitable for connection of single-core cables
- Earthing busbar
- Connection from front
Connection from front or rear (for free-standing arrangement)
- Interlocked high-voltage door and bolted partitions between cable compartment and switching-device compartment provide interlock-controlled and tool-based access for panels with connection from front, tool-based access for panels with connection from rear
- Access to withdrawable voltage transformer with primary fuses is provided with a metallic, earthed shutter ensuring partition class PM (for free-standing arrangement).

**Components at the panel connection (option)**

- Single-core XLPE cables up to max. 6 x 500 mm² per phase
- Coupling electrode for capacitive voltage detecting system
- Voltage transformers
 - Cast-resin insulated
 - Max. 3x1-pole
 - Fixed-mounted
- Make-proof earthing switch
 - Manual operating mechanism
 - In addition to standard interlocking between earthing switch and circuit-breaker truck, optionally with padlock or electromagnetic interlocking
- Surge arresters
 - Protection of the switchgear against external over-voltages.

Interlocks

- Interlocking conditions are satisfied according to IEC 62271-200 / VDE 0671-200
- Earthing switch can only be operated with circuit-breaker truck in test position
- Circuit-breaker can only be moved with circuit-breaker "OPEN" and earthing switch "OPEN"
- Interlocking of high-voltage door against circuit-breaker truck
- The high-voltage door can only be opened when the circuit-breaker truck is in test position
- Option: Electromagnetic interlocking
- Option: Mechanical key interlocking (based on interlocking scenarios).

Components

Switching-device truck, vacuum circuit-breaker



Switching-device truck

- The truck frame is a precision structure of rigidly welded 4 mm sheet-steel elements
- 4 NO + 4 NC auxiliary switch contacts at the carriage mechanism indicate the service and test position of the truck
- Interlocks to the panel door and the earthing switch are integrated in the operating mechanism box
- The truck is mechanically interlocked with the circuit-breaker
- 25 kA / 31.5 kA 3 s, with silver-plated tulip contacts.

Vacuum circuit-breaker

- According to IEC 62271-100, VDE 0671-100
- Stored-energy spring mechanism with motor operating mechanism, manual operation always possible
- 64-pole low-voltage plug connector between circuit-breaker and fixed part
- Maintenance-free operating mechanism under normal climatic conditions and for the maximum permissible number of operating cycles
- Racking the circuit-breaker with manual operating mechanism.

Electrical data		
Vacuum circuit-breakers	3AH3	3AH5
		
Rated operating voltage	36 kV	36 kV
Rated short-circuit breaking current	up to 31.5 kA	up to 25 kA
Rated short-time withstand current	up to 31.5 kA/3 s	up to 25 kA/3 s
Rated short-circuit making current	up to 78.75/82 kA	up to 63/65 kA
Rated peak withstand current	up to 78.75/82 kA	up to 63/65 kA
Rated normal current	up to 2500 A	up to 3150 A
Endurance class	E2, M2, C2	E2, M2, C2

Current transformer

- Inductive indoor support-type current transformer in block-type design according to IEC 61869-2, VDE 0414-9-2, standardized, available worldwide
- Cast-resin-insulated
- Insulation class E
- Narrow design according to DIN 42600 Part 8
- Current transformer with routine test certification.

Electrical data for current transformer



Primary operating voltage	up to 36 kV
Rated primary current	up to 3150 A
Short-time thermal current	up to 31.5 kA
Rated peak withstand current	up to 82 kA
Number of secondary cores	up to 3
Secondary current	1 A or 5 A
Accuracy class	Measuring 0.2 FS10; 0.5 - 1 FS5
Accuracy class	Protection 5P/10P
Rating	up to 30 VA

Voltage transformer

- Inductive principle according to IEC 61869-3, VDE 0414-9-3
- Cast-resin-insulated, single-pole
- Insulation class E
- Secondary connection via screw-type terminals
- Option
- with earth-fault winding
- Voltage transformers withdrawable with primary fuses only in free-standing application
- Replaceable primary fuses
- Voltage transformer with routine test certification.

Electrical data for voltage transformer



fixed-mounted

Primary operating voltage	up to 36 kV
Secondary operating voltage	up to 120/3 or up to 120 V/√3
Accuracy class	Measuring 0.2/0.5/1.0
Accuracy class	Protection 3P/6P

Components

Low-voltage cables, low-voltage compartment



Low-voltage cables

- Low-voltage cables are flexible and have metallic covers
- Connection between switching-device truck and panel wiring to low-voltage compartment via 64-pole coded plug connectors
- Bus wires pluggable from panel to panel.

Low-voltage compartment

- Accommodates equipment for protection, control, measuring and metering
- Separated from high-voltage part of the panel, safe-to-touch
- Low-voltage compartment can be removed, bus wires and control cables are plugged in.



Standards

The switchgear complies with the relevant standards and specifications applicable at the time of type tests. In accordance with the harmonization agreement reached by the countries of the European Community, their national specifications conform to the IEC standard.

Overview of standards (August 2017)				
		IEC standard	VDE standard	EN standard
Switchgear	8BT2	IEC 62271-1	VDE 0671-1	EN 62271-1
		IEC 62271-200	VDE 0671-200	EN 62271-200
	Circuit-breaker	IEC 62271-100	VDE 0671-100	EN 62271-100
	Earthing switch	IEC 62271-102	VDE 0671-102	EN 62271-102
	HV HRC fuses	IEC 60282	VDE 0670-4	EN 60282
	Voltage detecting system	IEC 61243-5	VDE 0682-415	EN 61243-5
Degree of detecting	IP-code	IEC 60529	VDE 0470-1	EN 60529
Insulation	–	IEC 60071	VDE 0111	EN 60071
Instrument transformers	–	IEC 61869-1	VDE 0414-1	EN 61869-1
	Current transformer	IEC 61869-2	VDE 0414-2	EN 61869-2
	Voltage transformer	IEC 61869-3	VDE 0414-3	EN 61869-3
Installation	–	IEC 61936-1	VDE 0101	–

Standards

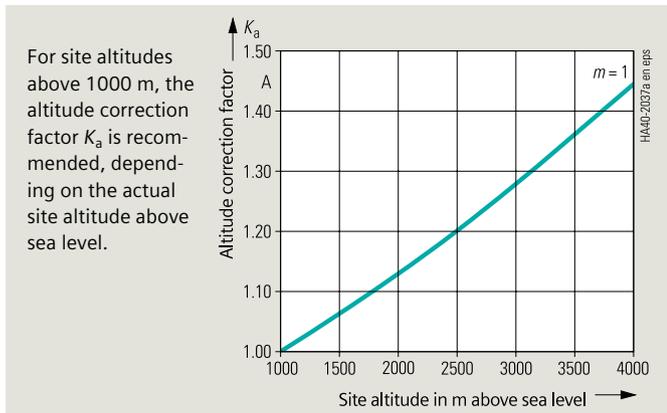
Specifications and guidelines

Type of service location

The switchgear can be used for indoor installation in accordance with IEC 61936 (Power installations exceeding 1 kV AC) and VDE 0101:

- Outside lockable electrical service locations at places which are not accessible to the public. Enclosures of switchgear can only be removed with tools.
- Inside lockable electrical service locations. A lockable electrical service location is a place outdoors or indoors that is reserved exclusively for housing electrical equipment and which is kept under lock and key. Access is restricted to authorized personnel and persons who have been properly instructed in electrical engineering. Untrained or unskilled persons may only enter under the supervision of authorized personnel or properly instructed persons.

Altitude correction factor K_a for site altitudes



Rated short-duration power-frequency withstand voltage to be selected for site altitudes > 1000 m

≥ Rated short-duration power-frequency withstand voltage up to ≤ 1000 m · K_a

Rated lightning impulse withstand voltage to be selected for site altitudes > 1000 m

≥ Rated lightning impulse withstand voltage up to ≤ 1000 m · K_a

Example:

- 3000 m site altitude above sea level
- 24 kV switchgear rated voltage
- 125 kV rated lightning impulse withstand voltage

Rated lightning impulse withstand voltage to be selected
 $125 \text{ kV} \cdot 1.28 = 160 \text{ kV}$

Result:

According to the above table, a switchgear for a rated voltage of 36 kV with a rated lightning impulse withstand voltage of 170 kV is to be selected.

Table – Dielectric strength

Rated voltage (rms value)	kV	24	36
Rated short-duration power-frequency withstand voltage (rms value)			
– Between phases and to earth	kV	50	70
Rated lightning impulse withstand voltage (peak value)			
– Between phases and to earth	kV	125	170

Dielectric strength

- The dielectric strength is verified by testing the switchgear with rated values of short-duration power-frequency withstand voltage and lightning impulse withstand voltage according to IEC 62271-1 / VDE 0671-1 (see table “Dielectric strength”).
- The rated values are referred to sea level and to normal atmospheric conditions (1013 hPa, 20 °C, 11 g/m³ humidity in accordance with IEC 60071 / VDE 0111).
- The dielectric strength decreases with increasing altitude. For site altitudes above 1000 m (above sea level) the standards do not provide any guidelines for the insulation rating. Instead, special regulations apply to these altitudes.
- Site altitude
 - As the altitude increases, the dielectric strength of insulation in air decreases due to the decreasing air density. This reduction is permitted up to a site altitude of 1000 m according to IEC and VDE.
 - For site altitudes above 1000 m, a higher insulation level must be selected. It results from the multiplication of the rated insulation level for 0 to 1000 m with the altitude correction factor K_a .

Current-carrying capacity

- According to IEC 62271-1 / VDE 0671-1 and IEC 62271-200 / VDE 0671-200 current-carrying capacities refer to the following ambient air temperatures:
 - Maximum of 24-hour mean + 35 °C
 - Maximum + 40 °C
- The current-carrying capacity of the panels and busbars depends on the ambient air temperature outside the enclosure.

Protection against solid foreign objects, electric shock and ingress of water

The 8BT2 switchgear fulfills acc. to the standards

- IEC 62271-1
- IEC 62271-200
- IEC 60529
- VDE 0470-1
- VDE 0671-200

the following degrees of protection:

- Enclosure: IP4X
- Compartments: IP2X

Climate and ambient conditions

The switchgear may be used, subject to possible additional measures, under the following ambient conditions and climate classes:

Ambient conditions

- Natural foreign materials
- Chemically active pollutants
- Small animals

Climate classes

- 3K3
- 3K5

The climate classes are classified according to IEC 60721-3-3.

Seismic capacity (option)

8BT2 switchgear can be upgraded for regions at risk from earthquakes.

For upgrading, earthquake qualification testing has been carried out in accordance with the following standards:

- IEC/TS 62271-210 "Seismic qualification for metal enclosed switchgear and controlgear for rated voltages above 1 kV"
- IEC 60068-3-3 "Guidance – seismic test methods for equipment"
- IEC 60068-2-57 "Test Ff: Vibration – Time history method"
- IEC 60068-2-6 "Environmental testing part 2–6: Test Fc: Vibration (sinusoidal)"
- IEEE 693-2005 "Recommended Practice for Seismic Design of Substations".

For installation on even and rigid concrete or steel structure (without considering building influences), the tested ground accelerations meet the following requirements:

- Uniform Building Code 1997 (UC) – Zone 4
- IEEE 693-2005 – High required response spectrum (Figure A.1).

Internal arc classification

- Safety of operating personnel ensured by tests to verify internal arc classification
- Internal arc tests performed in accordance with IEC 62271-200 / VDE 0671-200
- The switchgear complies with criteria 1 to 5 specified in the mentioned standards for the basic version up to 31.5 kA
- 8BT2 complies with the internal arc classification: IAC A FLR up to 31.5 kA, 1 s, providing for maximum personal safety
- Definitions of criteria:
 - Criterion 1
Correctly secured doors and covers do not open. Limited deformations are accepted.
 - Criterion 2
No fragmentation of the enclosure. Projection of small parts up to an individual mass of 60 g, are accepted.
 - Criterion 3
Arcing does not cause holes in the accessible sides up to a height of 2 m.
 - Criterion 4
Horizontal and vertical indicators do not ignite due to the effect of hot gases.
 - Criterion 5
The enclosure remains connected to its earthing point.
- If the switchgear is supplied with transverse partitions segregating adjacent panels (optional), internal arcing in any panel will not affect the adjacent panels. This means that the damage is limited to the panel where the fault has occurred.

Terms

"Make-proof earthing switches" are earthing switches with short-circuit making capacity according to

- IEC 62271-102 and
- VDE 0671-102 / EN 62271-102.

Recycling

The switchgear can be recycled in ecological manner in compliance with existing legislation. Auxiliary devices such as short-circuit indicators have to be recycled as electronic scrap. Batteries have to be recycled professionally.

Color of the panel front

RAL 7035 (light gray)

For the U.S. published by
Siemens Industry Inc.

100 Technology Drive
Alpharetta, GA 30005
United States

Published by
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Article No. EMMS-K1426-A401-A7-7600

Printed in Germany

Dispo 40403

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PU 184/5378 KG 06.19 0.0 En

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of further development of the products.

The requested performance features are binding
only when they are expressly agreed upon in the
concluded contract.

2019

