SIEMENS

Siemens Energy & Automation, Inc. Bellefontaine, Ohio 43311 U.S.A.

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Item: TA6FD04 Special Purpose Wire Connector

For Use with: FD Frame Sentron

Circuit Breakers

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Pc. No. 411755A00

Installation Instructions



A DANGER

Hazardous Voltage Will cause death or serious injury.

Turn power off supplying device before installing this special purpose wire connector.

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SAFETY INSTRUCTIONS

This kit contains a solderless connector, insulator shield and associated hardware for use on FD6(-A), FXD6-A, (H)HFD6, (H)(H)FXD6 and CFD6 circuit breakers.

CAUTION: Special purpose wire connector - Not for general use. These connectors are for OEM use only.

- 1. Turn power off supplying device before installing
- 2. Assemble insulating shield to the wire connector as shown.
- 3. Mount connector to circuit breaker load, terminal with lockwasher and mounting screw. Mounting

screw must be torqued to 275 Lb-In [31 N-m]. to securely attach connector.

NOTE: Trip unit must be installed in breaker prior to mounting load-end connector.

4. Install conductor cables and tighten binding screws securely to prevent overheating of conductors and connector. Tighten as follows:

75°C and 60°C Wire Size	Binding Screw Tightening Torque	Wire Stranding
14-10 AWG Copper	35 Lb-In	19 Strands 7 Strands and Solid
8-4 AWG Copper	[3.95 N-m]	19 Strands 7 Strands
6-4 AWG Aluminum	35 Lb-In [3.95 N-m]	19 Strands

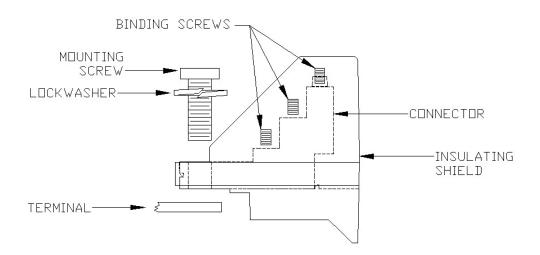


Figure 1