



25mm MIN. CLEARANCE FOR TERMINAL WIRING  
70mm MIN. CLEARANCE FOR F/O COMMS CABLE

- NOTES:
1. THE  $\phi 3.6$  HOLES ARE FOR M4 THREAD FORMING (TRILOBULAR) SCREWS. THESE ARE SUPPLIED AS STANDARD AND ARE SUITABLE FOR USE IN FERROUS/ALUMINIUM PANELS 1.6mm THICK AND ABOVE. FOR OTHER PANELS, HOLES TO BE M4 CLEARANCE (TYPICALLY  $\phi 4.5$ ) AND RELAYS MOUNTED USING M4 MACHINE SCREWS, NUTS AND LOCKWASHERS (SUPPLIED IN PANEL FIXING KIT).
  2. 52MM DIMENSION USED FOR 7PG18 RELAYS ONLY, FOR HOLES AS NOTE 1.

**DRAWING OFFICE ONLY NOTE**  
ANY CHANGE TO THIS DRG MUST BE REFLECTED  
ON DRG 2995X10017 & CATALOGUE

**MATERIAL:**

Dimensions in millimetres : Surface texture in micrometres:  
Machine where marked ✓

For explanation of dimensions, tolerances, notes etc. see B.S.308.

Limit on untoleranced unmachined dimensions  $\pm$  \_\_\_\_\_

Limits on untoleranced machined dimensions to B.S.4500:  
i.e. up to  $6\pm 0.1$ ; over 30 to  $120\pm 0.3$ ; over 315  $\pm 0.8$ ;  
over 6 to  $30\pm 0.2$ ; over 120 to  $315\pm 0.5$ ;

General unmachined angular tolerance  $\pm$  \_\_\_\_\_

DRAWN ALAW CHECKED APPROVED DATE IE OPS PCP Purch.Spec. TQ EAC

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Title: OVERALL DIMENSIONS AND PANEL DRILLING  
FOR EPSILON E4 CASE.

**SIEMENS PROTECTION DEVICES LTD.**

Original Scale: 1 : 2

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2995X10004

5 N.C.	17/05/2016	ADD 7PG18 HOLE CENTRES	L.D.
4 REV	04/06/07	MN95/2883 (A)	
3 REV	27/09/06	MN95/2462(M/REV)	
2	30/7/01	MN995/2125	
1	12/07/00	CHANGE	
ISSUE	DATE	NOTED	△