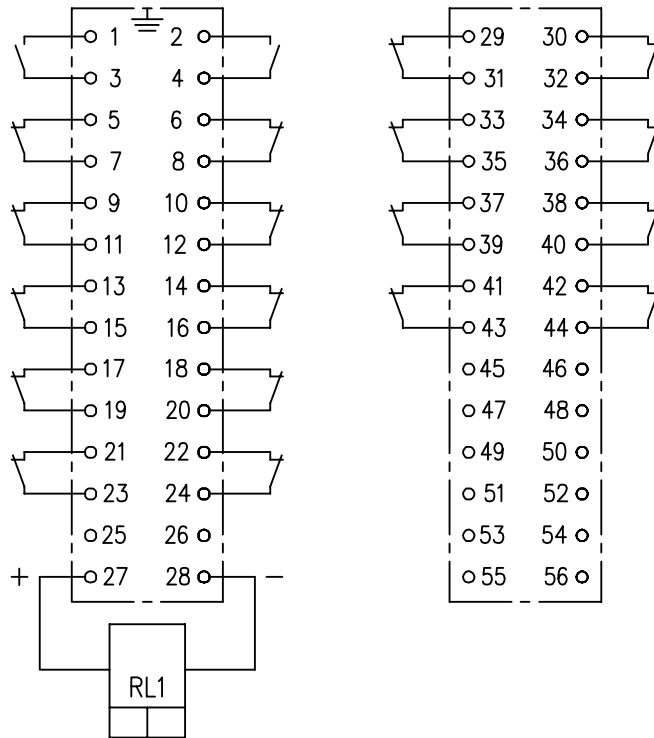


LOOKING ON REAR OF RELAY

2112W50179



- KEY**
- make contact
  - break contact
  - c/o contact
  - ext. conn
  - plug bridge - shorting
  - metering point
  - 5Kv barrier
  - test socket - shorting
  - plug & socket

**NOT SUBJECT TO UPDATE  
ONCE COPIED / PRINTED  
OR DOWNLOADED**

**PRINTED ON 01/11/2006  
ENSURE CORRECT REVISION  
DESTROY AFTER USE**

FRAME TERMINAL BLOCK ASSY: -

ASSEMBLY INSTRUCTIONS: -  
TYPICAL ASSEMBLY DRAWING 2995G10032.  
AT INDICATED POSITIONS FIT AS FOLLOWS:  
T - FIT TRIP ISOLATION CONTACT 2995B10053  
S - FIT STANDARD CONTACT 2995B10054  
SECURE CONTACTS USING FIXING SCREW  
2109F99009.  
POSITIONS SHOWN BLANK ARE UNUSED

30	T	T	29	2	T	T	1
32	T	T	31	4	T	T	3
34	T	T	33	6	T	T	5
36	T	T	35	8	T	T	7
38	T	T	37	10	T	T	9
40	T	T	39	12	T	T	11
42	T	T	41	14	T	T	13
44	T	T	43	16	T	T	15
46			45	18	T	T	17
48			47	20	T	T	19
50			49	22	T	T	21
52			51	24	T	T	23
54			53	26			25
56			55	28	S	S	27

VIEW FROM NUMBERED  
SIDE OF BLOCK

OUTER TERMINAL BLOCK ASSY: -

ASSEMBLY INSTRUCTIONS: -  
TYPICAL ASSEMBLY DRAWING 2995G10029.  
AT INDICATED POSITIONS FIT AS FOLLOWS:  
S - FIT STANDARD CONTACT 2995B10051  
HC - FIT 'HEAVY CURRENT' KIT 2995G10030  
WHERE IS SHOWN FIT CT SHORTING  
KIT 2995G10031  
POSITIONS SHOWN BLANK ARE UNUSED.  
ALL POSITIONS FIT SCREW 2106F12506.

30	S	S	29	2	S	S	1
32	S	S	31	4	S	S	3
34	S	S	33	6	S	S	5
36	S	S	35	8	S	S	7
38	S	S	37	10	S	S	9
40	S	S	39	12	S	S	11
42	S	S	41	14	S	S	13
44	S	S	43	16	S	S	15
46			45	18	S	S	17
48			47	20	S	S	19
50			49	22	S	S	21
52			51	24	S	S	23
54			53	26			25
56			55	28	S	S	27

VIEW FROM INSIDE  
FACE

			Title. TERM. BLOCK & WIRING DIAG. FOR 02M18B LATCHING TRIP RELAY (HRC) E4 CASE		First used on:	
					Similar Articles:	
					Supersedes:	
			Original Scale.		Drg.No.	
1	01/11/06		<b>SIEMENS PROTECTION DEVICES LTD.</b>		NTS 2112W50179	
ISSUE	DATE	MOD.No.				
DRAWN: RDW	CHECKED: RDW	APPROVED: RD.WATSON	DATE: 01/11/06	IE:	OPS:	