19 RENEWABL

Section

Appendix – General Information

Industrial Controls Product Catalog 2017

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Standards and Approvals

UL and CSA file numbers and guide card numbers

Most control equipment listed in this catalog is designed, manufactured and tested in accordance with the relevant UL and CSA standards as listed on pages 19/2 and 19/3.

- · · ·		CSA		UL-listed			UL-recognized		
Equipment	SEC	© Cuido No	Eilo Na	(l) Cuido No	C@	Eilo NI-	Sui de No.	c 91	Ela NI-
001/	4	Guide No.	File No.	Guide No.	NII DVZ	File No.	Guide No.		File No.
3RV motor starter protectors	1	Class 3211 05	LR 12730	NLRV	NLRV7	E 47705	-		
3RV as self-protected controller (Type E)	1	Class 3211 08	LR 12730	NKJH	NKJH7	E 156943	-		
3RV17, 18, 27 & 28 as circuit breakers	1	Class 1432 01	LR 12730	DIVQ	DIVQ7	E 235044	- NII F0/0	- NII D)(0	-
3RA13 & 23 reversing contactors	2	Class 3211 04	LR 12730	NLDX	NLDX7	E 31519	NLDX2	NLDX8	E31519
3RH control relays	2	Class 3211 03	LR 12730	NKCR	NKCR7	E 44653	- NII DV0	- NII DVO	- -
3RT contactors	2	Class 3211 04	LR 12730	NLDX	NLDX7	E31519	NLDX2	NLDX8	E 31519
3TB contactors	2	Class 3211 04	LR 12730	NLDX	NLDX7	E31519	NLDX2	_	E 31519
3TC4 DC Contactors	2	-	_	NLDX	NLDX7	E31519	-		_
3TC5 DC Contactors		Class 2011 04	LD 10700	NLDX	NLDX7	E31519	NLDX2		E 31519
3TF6 contactors	2	Class 3211 04 Class 3211 03	LR 12730 LR 12730	NLDX	INLUX/	E31519	_		E31519
3TX7 surge suppressors	2			- NICOD	NI/CD7		NKCR2	NKCR8	
3RB20 / 21 solid-state overload relay	3	Class 3211 03	LR 12730	NKCR	NKCR7	E 44653			
3RB22, 23 & 24 solid-state overload relay	3	Class 3211 03	LR 12730	NKCR	NKCR7	E 44653	+		
3RB30 / 31 solid-state overload relay	3	01 0044 00	LD 40700	NKCR	NKCR7	E 44653			
3RU21 thermal overload relay	3	Class 3211 03	LR 12730	NKCR	NKCR7	E 44653	-	_	
3UF7 SIMOCODE intelligent overload relay	3	Class 3211 03	LR 12730	NKCR	NKCR7	E 44653	-	<u>-</u> -	
3RA*1 & *2 combination starters	4	Class 3211 05	LR12730	NLDX	NLDX7	E 31519	-	-	
3RA6 compact starter as manual motor controller	4	Class 3211 05	LR 12730	NLRV	NLRV7	E 47705	-		
3RA6 compact starter as self protected controller (Type E)	4	Class 3211 08	LR 12730	NKJH	NKJH7	E 156943	-	-	
8US1 busbar components	5			NMTR	NMTR7	E328403			
8US1 busbar adapter shoes		2)	2)	-		_	NMTR2	NMTR8	E 328403
FB busbar adapter system	5	2)	2)				NMTR2	NMTR8	E 160776
3RM1 hybrid motor starter	6			NMFT	NMFT7	E 143112			
3RW30 Soft starters	7	Class 3211 06	LR 12730	NMFT	NMFT7	E 143112	-		
3RW30/31 Soft starters	7	Class 3211 06	LR 12730	NMFT	NMFT7	E 143112	-	_	_
3RW40/44 Soft starters	7	Class 3211 06		NMFT	NMFT7	E 143112	-		
73 enclosed soft starters	_	-	_	NJAV	NJAV7	E 43399	-		
74 combination soft starters	7	-		NJAV	NJAV7	E 43399	-		
3RF20, 21 & 22	8			NMFT	NMFT7	E 143112	NRNT2	NRNT8	E44653
3RF23 & 24	8			NRNT	NRNT7	E44653			
3RF24 & 34 solid-state contactors	8	Class 3211 07	LR12730	NMFT	_	E 143112	-	_	_
11 manual starters	9	Class 3211	LR 6535	NLVR	NLRV7	E 10590	-	_	
14, 22, 30, 40, 43 starters & contactors	9	Class 3211	LR 6535	NLDX	NLDX7	E 14900	-		-
17, 18, 25, 26, 32 combination starters	9	Class 3211	LR 6535	NKJH	NKJH7	E 185287	-		
36, 37 reduced voltage starters	9	Class 3211	LR 6535	NLDX	NLDX7	E 14900	-		-
83, 84, 85, 87, 88 pump control panels	9	Class 3211	LR 6535	NKJH	NKJH7	E 185287	-		_
48, 958 overload relays ESP200	9	Class 3211 03	LR 12730	NKCR	NKCR7	E 44653	-	_	-
49 field kits	9	Class 3211	ELR 535	NLDX	-	E 14900	NLDX2		E 14900
CLM lighting contactors	9			NRNT	NRNT7	E 27683			
LC lighting contactors - open	9			NLDX	NLDX7	E 14900			
LC lighting contactors - enclosed	9			NRNT	NRNT7	E 27683			
LEN00B, C, D, E lighting - open	9			NLDX		E 31519			
LEN00F, G, H, lighting - open	9			NRNT	NRNT7	E 27683			
LE lighting contactors - enclosed	9			NRNT	NRNT7	E 27683			
MMS manual switches	9			NLRV		E10590	NLRV2	-	E 10590
SMF manual starters	9			NLRV		E10590	NLRV2	-	E 10590
3SB2 16mm pushbuttons and indicator lights	10	Class 3211 03	LR 12730	-	-	-	NKCR2	=	E 44653
3SU1 22mm pushbuttons and indicator lights	10	Class 3211 03	LR 12730	NKCR	NKCR7	E 44653	-	-	-
50 standard duty pilot devices	10	Class 3211	LR 6535	NKCR	NKCR7	E 22655	NKCR2	NKCR8	E 22655
51 hazardous location pilot devices	10	Class 3218	LR 23889	NOIV	NOIV7	E 39935	-		_
52 30 mm pilot devices	10	Class 3211	LR 6535	NKCR	NKCR7	E 22655	_	=	_
8WD signal columns				NMTR	NMTR7	E 148698			
3RN1 thermistor motor protection	11	Class 3211 03	LR 12730	NKCR	NKCR7	E 44653	-	-	-
3RP2 electronic time-delay relay	11	Class 3211 03	LR 12730	NKCR	NKCR7	E 44653	-	_	_
3RQ3 coupling relays & interfaces		Class 3211 03	LR 12730	NKCR	NKCR7	E 44653	-	-	-
3RS10, 11, 20 & 21 temperature monitoring relay	_	-	_	NKCR	NKCR7	E 44653	-	_	_
3RS17 interface converter	_	1)	1)	NKCR	NKCR7	E 44653	_	_	

 $^{^{\}mbox{\tiny 1)}}$ c@ listing for Canada, instead of CSA certification.

²⁾ c**91** recognition for Canada, instead of CSA certification.

Standards and Approvals

UL and CSA file numbers and guide card numbers / On-line resources for Industrial Control products

	0	CSA		UL-listed			0	UL-recognized	
Equipment	SEC	®		(9)	C®		27	c 91 1	
		Guide No.	File No.	Guide No.		File No.	Guide No.		File No.
3RS18 coupling relays	11			NKCR	NKCR7	E 44653			
3RS70 signal converters	11	Class 3211 03	LR 12730	NKCR	NKCR7	E 44653		_	_
3TG10 power relay	11	1)	1)	NLDX	NLDX7	E31519	-	_	-
3TX71 plug-in relays	11	-	_	_	-	-	NLDX2	NLDX8	E 14900
3TX71 sockets	11	-	_	-	-	-	SWIV2	SWIV8	E 196786
3UG monitoring relay	11	1)	1)	NKCR	NKCR7	E 44653	-	-	_
7PV time-delay relay	11	Class 2211 03	LR 12730	NKCR	NKCR7	E 44653	-	_	-
8WA1 Terminal blocks	12	-	_	-	-	-	XCFR2	_	E 80027
8WA2 & 8WH Terminal blocks	12	Class 3211	LR50181	-	-	_	XCFR2	XCFR8	E 80027
3RK3 MSS	13	Class 3211 03	LR 12730	NKCR	NKCR7	E 44653	-	_	_
3SE03 North American NEMA) limit switches	13	-	_	NKCR	-	E 47512	-	-	-
3SE2 hinge switches	13			NKCR	NKCR7	E 44653			
3SE5 limit switches	13	Class 3211 03	LR 12730	NKCR	NKCR7	E 44653	NKCR2	NKCR8	E 44653
3SE6 magnetic monitoring system	13			NKCR	NKCR2	E 44653			
3SE7 rope pull switches	13	1)	1)	NKCR	-	E 44653	-	_	_
3SK safety relays	13			NKCR	NKCR7	E 44653			
3TK28 safety relay	13	1)	1)	NKCR	NKCR7	E 44653	_	_	_
AS-Interface components for control circuits, e.g. AS-Interface modules, gateways	14	Class 3211 03	LR 12730	NKCR	NKCR7	E 44653	_	_	_
AS-Interface components for power cir-cuits, e.g. AS-Interface motor starters, PROFIBUS motor starters	14	Class 3211 04	LR 12730	NLDX	NLDX7	E31519	-	_	-
6ED1 programmable relays	15			NRAQ	NRAQ7	E 217227			
6EP1 DC power supplies	15	1)	1)	NRAQ	NRAQ7	E 143289	NRAQ2	NRAQ8	E 14328
6GK5 ethernet switches	15			NWGQ	NWGQ7	E 115352			
5SJ4 circuit breakers	16	-	-	DIVQ	DIVQ7	E 243414	-	-	-
5ST Aux switch, fault signal contact, shunt trip,busbar	16	-	_	DIHS	DIHS7	E 321559	DIHS2	DIHS8	E 321559
5SY4 supplementary protectors	16	2)	2)	-	-	-	QVNU2	QVNU8	E 11638
3NW70 Fuse Holder	16	-	_	-	_	_	IZLT2	IZLT8	E 17126
3NW75 Class CC Fuse Holder	16	_	_	IZLT	IZLT7	E 171267	_	-	-
Sentron circuit breakers	17	Class 1432-01	LR 13077	DIVQ	DIVQ7	E 10848	DKPU2	_	3) E1084
VL circuit breakers	17	Class 1432-01	LR 13077	DIVQ	DIVQ7	E 10848	DKPU2	-	3) E1084
WL circuit breakers	17	-		DIVQ	DIVQ7	E 231263	-	_	
3LD2 disconnect switches	18	1)	230576	NLRV	NLRV7	E 47705	-	_	-
CFS fusible disconnect switches	18		222227	WHTY	_	E 121152	WHTY2	_	E 12115
LBR and LBT disconnect switches	18	_	1)	NLRV	-	E 191706	-	_	-
MCS disconnect switches	18		154852	-	_	_	WHTY2	_	E 12115
VBII disconnect switches	18		154852	_		_	WHTY2	_	E 12115
VBII safety switches	18		4)	WIAX	WIAX7	F 4776	1	_	_

¹⁾ c ® listing for Canada, instead of CSA certification.

On-Line Resources for Industrial Control Products

Controls Website

- with links to all sites listed below plus much more

Siemens Industrial Controls Catalog

- with updates to the print Catalog

- Siemens Industry Mall

 Quickly search for Siemens control products

 Configure products for your application

 Create and export a complete Bill of Material for your system

 Find helpful technical Information, such as:

 * Instruction Sheets & Manuals

 * 2D & 3D Dimension Drawings

Industrial Control Panels for North America - Learn the secrets of control panel design

- Improve efficiency in construction and operation of your control panels

Short Circuit Current Ratings (SCCR) to meet UL508A & NEC - Find the latest High Short Circuit testing for combinations of Siemens Power Distribution & Control Products

- Siemens Service and Support Website
 Get answers to technical and application questions
 Receive training on the latest innovations

www.usa.siemens.com/controls

www.usa.siemens.com/iccatalog

www.usa.siemens.com/industrymall

www.usa.siemens.com/controlpaneldesign

http://www.usa.siemens.com/sccr

http://support.automation.siemens.com/US

²⁾ c Na recognition for Canada, instead of CSA certification.

3) Instantaneous only circuit breakers (ETI or MCP).

4) CSA labeled Sws available on request.

No. 250-1979

NEMA Standard Publications

Type 3

Type 3 enclosures are intended for outdoor use, primarily to provide a degree of protection against windblown dust, rain and sleet, and to be undamaged by the formation of ice on the enclosure. They shall meet rain, external icing, dust, and rust resistance design tests. They are not intended to provide protection against conditions such as internal condensation or internal icing.

Type 3R

Type 3R enclosures are intended for outdoor use, primarily to provide a degree of protection against falling rain, and to be undamaged by the formation of ice on the enclosure. They shall meet rod entry, rain, external icing, and rust resistance design tests. They are not intended to provide protection against conditions such as dust. internal condensation, or internal icing.

Type 4

Type 4 enclosures are intended for indoor or outdoor use, primarily to provide a degree of protection against windblown dust and rain, splashing water, and hose directed water, and to be undamaged by the formation of ice on the enclosure. They shall meet hosedown, external icing, and rust resistance design tests. They are not intended to provide protection against conditions such as internal condensation or internal icina.

Type 4X

Type 4X enclosures are intended for indoor or outdoor use, primarily to provide a degree of protection against corrosion, windblown dust and rain, splashing water, and hosedirected water, and to be undamaged by the formation of ice on the enclosure. They shall meet hosedown, external icing, and corrosion resistance design tests. They are not intended to provide protection against conditions such as internal condensation or internal icing.

Shall be manufactured of American Iron and Steel Institute Type 304 Stainless steel, polymerics, or materials with equivalent corrosion resistance to provide a degree of protection against specific corrosive agents.

Type 6

Type 6 enclosures are intended for indoor or outdoor use, primarily to provide a degree of protection against the entry of water during occasional temporary submersion at a limited depth.

Type 6P enclosures are intended for indoor or outdoor use primarily to provide a degree of protection against the entry of water during prolonged submersion at a limited depth.

Type 7 enclosures are for indoor use in locations classified as Class I, Groups C or D, as defined in the National Electrical Code.

Type 7 enclosures shall be capable of withstanding the pressures resulting from an internal explosion of specified gases and contain such an explosion sufficiently that an explosive gas-air mixture existing in the atmosphere surrounding the enclosure will not be ignited. Enclosed heat generating devices shall not cause external surfaces to reach temperatures capable of igniting explosive gas-air mixtures in the

surrounding atmosphere. Enclosures shall meet explosion, hydrostatic. and temperature design tests.

Type 9

Type 9 enclosures are intended for indoor use in locations classified as Class II Groups E, F or G, as defined in the National Electrical Code.

Type 9 enclosures shall be capable of preventing the entrance of dust. Enclosed heat generating devices shall not cause external surfaces to reach temperatures capable of igniting or discoloring dust on the enclosure or igniting dust-air mixtures in the surrounding atmosphere. Enclosures shall meet dust penetration and temperature design tests, and aging of gaskets (if used).

Class I—Flammable gases or vapors.

Class II—Combustible dust.

Class III-Ignitable fibers or flyings.

Division I-Normal situation; the hazard would be expected to be present in everyday repair and maintenance.

Division II—Abnormal situation; the material is expected to be confined within closed containers or closed systems and will be present only during accidental rupture, breakage or unusual faulty operation.

Groups

Class I-Gases and vapors are designed for use in groups C and D, depending on the ignition temperature of the substance, its explosion pressure and other flammable characteristics.

Class II—Dust locations are designed for use in groups E, F, and G, according to the ignition temperature and conductivity of the hazardous substance.

Type 12

Type 12 enclosures are intended for indoor use primarily to provide a degree of protection against dust, falling dirt, and dripping non-corrosive liquids. They shall meet drip, dust, and rust resistance design tests. They are not intended to provide protection against conditions such as internal condensation.

Siemens NEMA 12 may be field modified for outdoor use. NEMA 3 requires the use of watertight conduit hubs. NEMA 3R requires the use of watertight conduit hubs at a level above the lowest live part and drain holes of 1/8" diameter shall be added at the bottom of the enclosure.

Type 13

Type 13 enclosures are intended for indoor use primarily to provide a degree of protection against dust, spraying of water, oil and non-corrosive coolant. They shall meet oil explosion and rust resistance design tests. They are not intended to provide protection against conditions such as internal condensation.





Type 3/3R











Type 3, 4, 7 & 9

Type 12 & 13

IEC enclosure descriptions

Comparison of NEMA Enclosures

This table summarizes the information provided on the previous page.

Provides a Degree of Protection Against						
the Following Environmental Conditions	1	3R	4	4X	12	13
Incidental contact with the enclosed equipment	×	×	×	×	×	×
Rain, snow, and sleet	_	×	×	×	_	_
Windblown dust	_	_	×	×	_	_
Falling dirt	×	_	×	×	×	×
Falling liquids and light splashing	_	_	×	×	×	×
Circulating dust, lint, fibers, and flyings	_	_	×	×	×	×
Settling airborne dust, lint, fibers, and flyings	_	_	×	×	×	×
Hosedown and splashing water	_	_	×	×	_	_
Oil and coolant seepage	_	_	_	_	×	×
Oil or coolant spraying and splashing	_	_	_	_	_	×
Corrosive agents	_	_	_	×	_	_

IEC Environmental Enclosure Ratings for Global Applications

IEC enclosures use a two digit numbering system to define the degree of protection they provide. The first digit specifies the degree of protection against incidental contact and penetration of solid objects. The second digit specifies the level of protection against the ingress of water.

Example: An IP65 enclosure is dust tight and protected against water jets. An IP66 enclosure is dust tight and protected against powerful water jets.

First Numeral	Second Numeral					
Protection of persons against access to hazardous parts and protection against penetration of solid foreign objects.	Protection against ingress of water under test conditions specified in IEC 529.					
0 Non-protected	0 Non-protected					
1 Back of hand; objects greater than 50 mm in diameter	1 Vertically falling drops of water					
2 Finger; objects greater than 12.5 mm in diameter	Vertically falling drops of water with enclosure tilted 15 degrees					
3 Tools or objects greater than 2.5 mm in diameter	3 Spraying water					
4 Tools or objects greater than 1 mm in diameter	4 Splashing water					
5 Dust-protected (Dust may enter but must not interfere with operation of the equipment or impair safety)	5 Water jets					
Dust tight (No dust observable inside enclosure at end of test)	6 Powerful water jets					
	7 Temporary submersion					
	8 Continuous submersion					

Comparison of NEMA Type Numbers to IEC Classification Designations

This table shows the IP classification designation to which NEMA enclosures may be applied. The table cannot be used to convert IEC designations to NEMA type numbers.

NEMA Enclosure Type Number	IEC Enclosure Classification Designation
1	IP10
3	IP54
3R	IP54
4 and 4X	IP56
6 and 6P	IP67
12	IP52
13	IP54

IEC contactor utilization catagories

Contactors designed for international applications are tested and rated per IEC 947-4. The IEC rating system is broken down into different utilization categories that define the value of the current that the contactor must make, maintain, and break. The following category definitions are the most commonly used for IEC Contactors.

Ratings for Siemens contactors per these categories can be found in Section 3.

AC Categories

AC-1

This applies to all AC loads where the power factor is at least 0.95. These are primarily non-inductive or slightly inductive loads. Breaking remains easy.

AC-3

This category applies to squirrel cage motors where the breaking of the power contacts would occur while the motor is running. On closing, the contactor experiences an inrush which is 5 to 8 times the nominal motor current, and at this instant, the voltage at the terminals is approximately 20% of the line voltage. Breaking remains easy.

AC-4

This applies to the starting and breaking of a squirrel cage motor during an inch or plug reverse. On energization, the contactor closes on an inrush current approximately 5 to 8 times the nominal current. On de-energization, the contactor breaks the same magnitude of nominal current at a voltage that can be equal to the supply voltage. Breaking is severe.

DC Categories

DC-1

This applies to all DC loads where the time constant (L/R) is less than or equal to one msec. These are primarily noninductive or slightly inductive loads.

DC-2

This applies to the breaking of shunt motors while they are running. On closing, the contactor makes the inrush current around 2.5 times the nominal rated current. Breaking is easy.

DC-3

This applies to the starting and breaking of a shunt motor during inching or plugging. The time constant shall be less than or equal to 2 msec. On energization, the contactor sees current similar to that in Category DC-2. On de-energization, the contactor

will break around 2.5 times the starting current at a voltage that may be higher than the line voltage. This would occur when the speed of the motor is low because the back e.m.f. is low. Breaking is severe.

DC-5

This applies to the starting and breaking of a series motor during inching or plugging. The time constant being less than or equal to 7.5 msec. On energization, the contactor sees about 2.5 times the nominal full load current. On denergization, the contactor breaks the same amount of current at a voltage which can be equal to the line voltage. Breaking is severe.

Special Contactor Utilization Categories

Some contactors also have ratings for the following specialty utilization categories.

For specific applications, please contact your local Siemens sales office.

Kind of Current	Utilization Categories	Typical Applications
AC	AC-2	Slip-ring motors: starting, switching off
	AC-5a	Switching of electric discharge lamp controls
	AC-5b	Switching of incandescent lamps
	AC-6a	Switching of transformers, welders
	AC-6b	Switching of capacitor banks
	AC-7a	Slightly inductive loads in household appliances and similar applications
	AC-7b	Motor-loads for household applications
	AC-8a	Hermetic refrigerant compressor motor¹) control with manual resetting of overload releases
	AC-8b	Hermetic refrigerant compressor motor ¹) control with automatic resetting of overload releases
DC	DC-6	Switching of incandescent lamps

Electrical Quantities Symbols According to DIN, VDE and IEC

Symbol	Characteristic Electrical Quantity	Symbol	Characteristic Electrica
U _i	Rated insulation voltage to DIN VDE 0110/DIN VDE 0660	I _{cw}	Rated short-time currer
U _e	Rated operational voltage	I,	Test current (general) to DI
Ǘ	Rated control voltage (IEC 947-1) at which an operating mechanism	ľ	Breaking current (r.m.s.
	or release is rated, e.g. coil voltage to DIN VDE 0660 Part 102	i,	Peak short-circuit current (
U _s	Rated control supply voltage (Control voltage) to DIN VDE 0660 Part 102, IEC 947-1	l,	Sustained (symmetrical) s
U	No-load voltage to IEC 947-2, -3, -5		Rated short-time withst
U_r	Power-frequency recovery voltage (IEC 947)	i,	Let-through current of f
U	Transformer no-load voltage to DIN VDE 0532	P	(maximum instantaneous
U _k	Short-circuit impedance voltage to DIN VDE 0532	l _o	No-load current at the i
Ukr	Rated value of the impedance voltage in % to DIN VDE 0102, 01.90		side) to DIN VDE 0532
I _n	Rated current to IEC 947	l,	Current carrying capaci
I' _{th}	Eight-hour-current to DIN VDE 0660, conventional free-air thermal	l sr	Rated rotor operational
***	current to IEC 947- (defined as eight-hour-current) thermally equivalent	Ĭ,	Setting current ("curren
	short-time current (r.m.s. value) to DIN VDE 0103	I _B	Take-over current
I _{the}	Conventional enclosed thermal current	R	Ohmic resistance
1,,,	Rated uninterrupted current to IEC 947-1	S" _k	Initial symmetrical AC short
l _e	Rated operational current	Χ "	Reactance, reactive imp
١	Selectivity (discrimination) limit current (DIN VDE 0660, IEC 947-1)	Z	Impedance (apparent re
l _{cm}	Rated short-circuit making capacity to IEC 947-1	X	Factor to determine the
I _{cn}	Rated short-circuit breaking capacity to IEC 947-1		
I _{cm}	Rated ultimate short-circuit breaking capacity to IEC 947-1		

1)Hermetic refrigerant compressor motor is a combination consisting of a compressor and a motor, both of which are enclosed in the same housing, with no external shaft or shaft seals, the motor operating in the refrigerant.

	Symbol	Characteristic Electrical Quantity
	I _{cw}	Rated short-time current withstand capacity to IEC 947-1
	I _p	Test current (general) to DIN VDE 0660, prospective current to DIN VDE 0636 Breaking current (r.m.s. value) to DIN VDE 0102
1	i _p I _k	Peak short-circuit current (maximum instantaneous value) to DIN VDE 0102 Sustained (symmetrical) short-circuit current (r.m.s. value), DIN VDE 0102. Rated short-time withstand current to DIN VDE 0660
	i _p	Let-through current of fuses and rapidly operating switching devices (maximum instantaneous value during the break time) to DIN VDE 0102 No-load current at the input side of a transformer (unloaded output side) to DIN VDE
	x sr r B	Current carrying capacity (ampacity) Rated rotor operational current (DIN VDE 0660, IEC 947-1) Setting current ("current setting") to DIN VDE 0660 Take-over current
	R S" _k X Z	Ohmic resistance Initial symmetrical AC short-circuit power (simplified: apparent short-circuit power) Reactance, reactive impedance Impedance (apparent resistance) Factor to determine the peak short-circuit current ip

AC-Control Circuit Classifications—NEMA

NEMA designates Control Circuit Rating with a code letter (for current) and a voltage code.

Ratings & Test Values for AC Control Circuit Contacts at 50 or 60Hz

Contact	Thermal Continuous	Maximum Current, Amperes									
Rating	Test Current.	120 Volts		240 Volts	240 Volts		480 Volts			Voltamperes	
Designation	Amperes	Make	Break	Make	Break	Make	Break	Make	Break	Make	Break
A150	10	60	6	_	_	_	_	_	_	7200	720
A300	10	60	6	30	3	_	_	l —		7200	720
A600	10	60	6	30	3	15	1.5	12	1.2	7200	720
B150	5	30	3	l —	_	_	_	l —		3600	360
B300	5	30	3	15	1.5	_	_	_	_	3600	360
B600	5	30	3	15	1.5	7.5	0.75	6	0.6	3600	360
C150	2.5	15	1.5	l —	_	_	_	l —		1800	180
C300	2.5	15	1.5	7.5	0.75	_	_	_	_	1800	180
C600	2.5	15	1.5	7.5	0.75	3.75	0.375	3	0.3	1800	180
D150	1	3.6	0.6	-	_	_	_	l —		432	72
D300	1	3.6	0.6	1.8	0.3	_	_	_	_	432	72
E150	0.5	1.8	0.3	_	_	_	_	_	_	216	36

DC-Control Circuit Classifications—NEMA

Rating codes for DC Control Circuit Contacts

Contact Rating	Thermal Continuous Test Current,		Maximum Make or Break²) Current, Amperes				
Designation ¹)	Amperes	125 Volt	250 Volt	301 to 600 Volt	Voltamperes at 300 Volts or Less		
N150	10	2.2	_	_	275		
N300	10	2.2	1.1	_	275		
N600	10	2.2	1.1	0.4	275		
P150	5	1.1	_	_	138		
P300	5	1.1	0.55	_	138		
P600	5	1.1	0.55	0.2	138		
Q150	2.5	0.55	_	_	69		
Q300	2.5	0.55	0.27	_	69		
Q600	2.5	0.55	0.27	0.1	69		
R150	1	0.22	_	_	28		
R300	1	0.22	0.11	_	28		

Control Circuit Classifications—IEC3)

IEC 947-5-1 Uses Utilization Categories AC-15 to Specify Control Circuit Ranges. Current at each voltage is specified by the manufacturer, not by the standard.

AC Control Circuit Utilization Categories	Make		Break		
per IEC 947-5-1	I/I _e	U/U _e	I/I _e	U/U _e	
AC-12	1	1	1	1	
AC-13	2	1	1	1	
AC-14	6	1	1	1	
AC-15	10	1	1	1	

DC Control Circuit Utilization Categories	Make		Break	
per IEC 947-5-1	I/I _e	U/U _e	I/I _e	U/U _e
DC-12	1	1	1	1
DC-13	1	1	1	1
DC-14	10	1	1	1

Example of a Typical IEC Control Circuit Ratings Table⁴)

AC

DC

I _o /AC-12 (Continuous Amps)	U AC Voltage	I _e /AC-15 Amps	
	24V	6A	
10	110V	6A	_
	220/230V	6A	_
	380/440V	4A	_

Voltage	I _e /DC-12	I _e /DC-13
24	6A	3A
60	5A	1.5A
110	2.5A	0.7A
230	1A	0.3A

¹⁾The numerical suffix designates the maximum voltage design values, which are to be 600, 300, and 150 volts for suffixes 600, 300, and 150 respectively. Test voltage shall be 600, 250, or 125 volts. MLLDLL.

²⁾For maximum ratings at 300 volts or less, the maximum make and break ratings are to be obtained by dividing the volt-ampere rating by the application voltage, but the current value is not to exceed the thermal continuous test current.

^{3) [} Rated operational current

Rated operational voltage Current to be made or broken Voltage before make

⁴⁾Example: A control circuit contact having an AC-15 rating of 6 amps at 230 volts is capable of making 60 amps and breaking 6 amps at 230 volts. KRE.

Ampere ratings for 3 phase AC induction motors

Syn Speed 200 230 460 575	230 Volts 60.8 64.8 65.6 67.3 73.7	460 Volts 30.4 32.4 32.8	575 Volts 24.3 25.9
½ 1200 1.61 1.40 0.70 0.56 25 1800 74.5 900 1.84 1.60 0.80 0.64 1200 75.4 1800 1.37 1.19 0.60 0.48 900 77.4 ½ 1200 1.83 1.59 0.80 0.64 3600 84.8 900 2.07 1.80 0.90 0.72 30 1800 86.9 1800 1.98 1.72 0.86 0.69 1200 90.6 ½ 1200 2.47 2.15 1.08 0.86 900 94.1 900 2.74 2.38 1.19 0.95 3600 111 1800 2.83 2.46 1.23 0.98 40 1800 116 ¾ 1200 3.36 2.82 1.46 1.17 1200 117 900 3.75 3.26 1.63 1.30 900 121	64.8 65.6 67.3	32.4	
1/4 1200 1.61 1.40 0.70 0.56 25 1800 74.5 900 1.84 1.60 0.80 0.64 1200 75.4 1800 1.37 1.19 0.60 0.48 900 77.4 1/4 1200 1.83 1.59 0.80 0.64 3600 84.8 900 2.07 1.80 0.90 0.72 30 1800 86.9 1800 1.98 1.72 0.86 0.69 1200 90.6 1200 2.47 2.15 1.08 0.86 900 94.1 900 2.74 2.38 1.19 0.95 3600 111 1800 2.83 2.46 1.23 0.98 40 1800 116 3/4 1200 3.36 2.82 1.46 1.17 1200 117 900 3.75 3.26 1.63 1.30 900 121 1800 <td>64.8 65.6 67.3</td> <td>32.4</td> <td></td>	64.8 65.6 67.3	32.4	
900	65.6 67.3		20.9
1800	67.3		26.2
% 1200 1.83 1.59 0.80 0.64 3600 84.8 900 2.07 1.80 0.90 0.72 30 1800 86.9 1800 1.98 1.72 0.86 0.69 1200 90.6 ½ 1200 2.47 2.15 1.08 0.86 900 94.1 900 2.74 2.38 1.19 0.95 3600 111 1800 2.83 2.46 1.23 0.98 40 1800 116 34 1200 3.36 2.82 1.46 1.17 1200 117 900 3.75 3.26 1.63 1.30 900 121 3600 3.22 2.80 1.40 1.12 3600 138 1 1800 4.09 3.56 1.78 1.42 50 1800 143 1200 4.32 3.76 1.88 1.50 1200 145		33.7	27.0
900 2.07 1.80 0.90 0.72 30 1800 86.9 1800 1.98 1.72 0.86 0.69 1200 90.6 1200 2.47 2.15 1.08 0.86 900 94.1 900 2.74 2.38 1.19 0.95 3600 111 1800 2.83 2.46 1.23 0.98 40 1800 116 1200 3.36 2.82 1.46 1.17 1200 117 900 3.75 3.26 1.63 1.30 900 121 3600 3.22 2.80 1.40 1.12 3600 138 1 1800 4.09 3.56 1.78 1.42 50 1800 143 1200 4.32 3.76 1.88 1.50 1200 145 900 4.95 4.30 2.15 1.72 900 150 3600 5.01 4.36 2.18 1.74 3600 164 1 1800 5.59 4.86 2.43 1.94 60 1800 171 1 200 6.44 5.60 2.80 2.24 900 177 2 3600 6.44 5.60 2.80 2.24 900 177 2 3600 6.44 5.60 2.80 2.24 900 177 2 3600 6.44 5.60 2.80 2.24 900 206 2 1800 7.36 6.40 3.20 2.56 75 1800 210 1200 7.87 6.84 3.42 2.74 1200 212 900 9.09 7.90 3.95 3.16 900 222 3600 9.59 8.34 4.17 3.34 3600 266		36.8	29.4
½ 1200 2.47 2.15 1.08 0.86 900 94.1 900 2.74 2.38 1.19 0.95 3600 111 1800 2.83 2.46 1.23 0.98 40 1800 116 4 1200 3.36 2.82 1.46 1.17 1200 117 900 3.75 3.26 1.63 1.30 900 121 3600 3.22 2.80 1.40 1.12 3600 138 1 1800 4.09 3.56 1.78 1.42 50 1800 143 1200 4.32 3.76 1.88 1.50 1200 145 900 4.95 4.30 2.15 1.72 900 150 3600 5.01 4.36 2.18 1.74 3600 164 ½ 1800 5.59 4.86 2.43 1.94 60 1800 171	75.6	37.8	30.2
½ 1200 2.47 2.15 1.08 0.86 900 94.1 900 2.74 2.38 1.19 0.95 3600 111 1800 2.83 2.46 1.23 0.98 40 1800 116 3/4 1200 3.36 2.82 1.46 1.17 1200 117 900 3.75 3.26 1.63 1.30 900 121 3600 3.22 2.80 1.40 1.12 3600 138 1 1800 4.09 3.56 1.78 1.42 50 1800 143 1200 4.32 3.76 1.88 1.50 1200 145 900 4.95 4.30 2.15 1.72 900 150 3600 5.01 4.36 2.18 1.74 3600 164 1/2 1800 5.59 4.86 2.43 1.94 60 1800 171	78.8	39.4	31.5
900 2.74 2.38 1.19 0.95 3600 111	81.8	40.9	32.7
3/4 1200 3.36 2.82 1.46 1.17 1200 117 900 3.75 3.26 1.63 1.30 900 121 3600 3.22 2.80 1.40 1.12 3600 138 1 1800 4.09 3.56 1.78 1.42 50 1800 143 1200 4.32 3.76 1.88 1.50 1200 145 900 4.95 4.30 2.15 1.72 900 150 3600 5.01 4.36 2.18 1.74 3600 164 120 1800 5.59 4.86 2.43 1.94 60 1800 171 1200 6.07 5.28 2.64 2.11 1200 173 900 6.44 5.60 2.80 2.24 900 177 3600 6.44 5.60 2.80 2.24 3600 206 2 1800	96.4	48.2	38.5
34 1200 3.36 2.82 1.46 1.17 1200 117 900 3.75 3.26 1.63 1.30 900 121 1 3600 3.22 2.80 1.40 1.12 3600 138 1 1800 4.09 3.56 1.78 1.42 50 1800 143 1200 4.32 3.76 1.88 1.50 1200 145 900 4.95 4.30 2.15 1.72 900 150 3600 5.01 4.36 2.18 1.74 3600 164 1200 6.07 5.28 2.64 2.11 1200 173 900 6.44 5.60 2.80 2.24 900 177 3600 6.44 5.60 2.80 2.24 3600 206 2 1800 7.36 6.40 3.20 2.56 75 1800 210 1200 <t< td=""><td>101</td><td>50.4</td><td>40.3</td></t<>	101	50.4	40.3
3600 3.22 2.80 1.40 1.12 3600 138 1 1800 4.09 3.56 1.78 1.42 50 1800 143 1200 4.32 3.76 1.88 1.50 1200 145 900 4.95 4.30 2.15 1.72 900 150 3600 5.01 4.36 2.18 1.74 3600 164 1800 5.59 4.86 2.43 1.94 60 1800 171 1200 6.07 5.28 2.64 2.11 1200 173 900 6.44 5.60 2.80 2.24 900 177 3600 6.44 5.60 2.80 2.24 900 177 2 1800 7.36 6.40 3.20 2.56 75 1800 210 1200 7.87 6.84 3.42 2.74 900 212 900 9.09 7.90 3.95 3.16 900 222 3600 9.59 8.34 4.17 3.34 3600 266	102	50.6	40.4
3600 3.22 2.80 1.40 1.12 3600 138 1 1800 4.09 3.56 1.78 1.42 50 1800 143 1200 4.32 3.76 1.88 1.50 1200 145 900 4.95 4.30 2.15 1.72 900 150 3600 5.01 4.36 2.18 1.74 3600 164 1800 5.59 4.86 2.43 1.94 60 1800 171 1200 6.07 5.28 2.64 2.11 1200 173 900 6.44 5.60 2.80 2.24 900 177 3600 6.44 5.60 2.80 2.24 3600 206 2 1800 7.36 6.40 3.20 2.56 75 1800 210 1200 7.87 6.84 3.42 2.74 1200 212 900 9.99 7.90	105	52.2	41.7
1 1800 4.09 3.56 1.78 1.42 50 1800 143 1200 4.32 3.76 1.88 1.50 1200 145 900 4.95 4.30 2.15 1.72 900 150 1/2 1800 5.59 4.86 2.18 1.74 60 1800 171 1200 6.07 5.28 2.64 2.11 1200 173 900 6.44 5.60 2.80 2.24 900 177 3600 6.44 5.60 2.80 2.24 3600 206 2 1800 7.36 6.40 3.20 2.56 75 1800 210 1200 7.87 6.84 3.42 2.74 1200 212 900 9.09 7.90 3.95 3.16 900 222 3600 9.59 8.34 4.17 3.34 3600 266	120	60.1	48.2
900 4.95 4.30 2.15 1.72 900 150 3600 5.01 4.36 2.18 1.74 3600 164 ½ 1800 5.59 4.86 2.43 1.94 60 1800 171 1200 6.07 5.28 2.64 2.11 1200 173 900 6.44 5.60 2.80 2.24 900 177 3600 6.44 5.60 2.80 2.24 3600 206 2 1800 7.36 6.40 3.20 2.56 75 1800 210 1200 7.87 6.84 3.42 2.74 1200 212 900 9.09 7.90 3.95 3.16 900 222 3600 9.59 8.34 4.17 3.34 3600 266	124	62.2	49.7
3600 5.01 4.36 2.18 1.74 3600 164 1/2 1800 5.59 4.86 2.43 1.94 60 1800 171 1200 6.07 5.28 2.64 2.11 1200 173 900 6.44 5.60 2.80 2.24 900 177 3600 6.44 5.60 2.80 2.24 3600 2.06 2 1800 7.36 6.40 3.20 2.56 75 1800 210 1200 7.87 6.84 3.42 2.74 1200 212 900 9.09 7.90 3.95 3.16 900 222 3600 9.59 8.34 4.17 3.34 3600 266	126	63.0	50.4
½ 1800 5.59 4.86 2.43 1.94 60 1800 171 1200 6.07 5.28 2.64 2.11 1200 173 900 6.44 5.60 2.80 2.24 900 177 3600 6.44 5.60 2.80 2.24 3600 266 2 1800 7.36 6.40 3.20 2.56 75 1800 210 1200 7.87 6.84 3.42 2.74 1200 212 900 9.09 7.90 3.95 3.16 900 222 3600 9.59 8.34 4.17 3.34 3600 266	130	65.0	52.0
1200 6.07 5.28 2.64 2.11 1200 173 900 6.44 5.60 2.80 2.24 900 177 3600 6.44 5.60 2.80 2.24 3600 2.06 2 1800 7.36 6.40 3.20 2.56 75 1800 210 1200 7.87 6.84 3.42 2.74 1200 212 900 9.09 7.90 3.95 3.16 900 222 3600 9.59 8.34 4.17 3.34 3600 266	143	71.7	57.3
900 6.44 5.60 2.80 2.24 900 177 3600 6.44 5.60 2.80 2.24 3600 206 2 1800 7.36 6.40 3.20 2.56 75 1800 210 1200 7.87 6.84 3.42 2.74 1200 212 900 9.09 7.90 3.95 3.16 900 202 3600 9.59 8.34 4.17 3.34 3600 266	149	74.5	59.4
2 1800 6.44 5.60 2.80 2.24 3600 206 2 1800 7.36 6.40 3.20 2.56 75 1800 210 1200 7.87 6.84 3.42 2.74 1200 212 900 9.09 7.90 3.95 3.16 900 222 3600 9.59 8.34 4.17 3.34 3600 266	150	75.0	60.0
2 1800 7.36 6.40 3.20 2.56 75 1800 210 1200 7.87 6.84 3.42 2.74 1200 212 900 9.09 7.90 3.95 3.16 900 222 3600 9.59 8.34 4.17 3.34 3600 266	154	77.0	61.5
1200 7.87 6.84 3.42 2.74 1200 212 900 9.09 7.90 3.95 3.16 900 222 3600 9.59 8.34 4.17 3.34 3600 266	179	89.6	71.7
900 9.09 7.90 3.95 3.16 900 222 3600 9.59 8.34 4.17 3.34 3600 266	183	91.6	73.2
3600 9.59 8.34 4.17 3.34 3600 266	184	92.0	73.5
0000 0100 0101	193	96.5	77.5
3 1800 10.8 9.40 4.70 3.76 100 1800 271	231	115	92.2
0 1000 1010 1110 0110	236	118	94.8
1200 11.7 10.2 5.12 4.10 1200 275	239	120	95.6
900 13.1 11.4 5.70 4.55 900 290	252	126	101
3600 15.5 13.5 5.76 5.41 3600 —	292	146	116
5 1800 16.6 14.4 7.21 5.78 125 1800 —	293	147	117
1200 18.2 15.8 7.91 6.32 1200 —	298	149	119
900 18.3 15.9 7.92 6.33 900 —	305	153	122
3600 22.4 19.5 9.79 7.81 3600 —	343	171	137
½ 1800 24.7 21.5 10.7 8.55 150 1800 —	348	174	139
1200 25.1 21.8 10.9 8.70 1200 — 900 26.5 23.0 11.5 9.19 900 —	350	174	139
	365	183	146
3600 29.2 25.4 12.7 10.1 3600 —	458	229	184
10 1800 30.8 25.8 13.4 10.7 200 1800 —	452 460	226	181 184
1200 32.2 28.0 14.0 11.2 1200 —		230	
900 35.1 30.5 15.2 12.2 900 —	482	241	193
3600 41.9 36.4 18.2 14.5 3600 —	559 569	279	223
15 1800 45.1 39.2 19.6 15.7 250 1800 —	568 573	284	227 229
1200 47.6 41.4 20.7 16.5 1200 — 900 51.2 44.5 22.2 17.8 900 —	573 600	287 300	240
000 0112 1110 2212 1110			271
3600 58.0 50.4 25.2 20.1 300 — 1800 — 1800 — 1200 —	278 684	339 342	271 274
	896	448	358
1200 60.7 52.8 26.4 21.1 400 1800 — 900 63.1 54.9 27.4 21.9	ayn	448	358

Full load ampere ratings of motors vary depending upon a number of factors. The full load currents listed above are "average values" for horsepower rated motors of several manufacturers at the most commonly rated voltages and speeds. These "average values" along with the similar values listed in the N.E.C. should be used as a guide only for selecting suitable components for the motor branch circuit. The rated full load current shown on the motor nameplate

may vary considerably from the listed value, depending on the specified motor design.

Note: RPM shown for 60Hz motors. For 50Hz motors, multiply the 60HZ FLA value by 1.2. Overload Relay Selection Multi-Speed/Part-Winding/Wye-Delta

Special attention should be given to the selection of the overload relay adjustment range for multispeed, part-winding and wye-delta controllers, as follows:

Multi-Speed Controllers: Each speed requires a separate set of overloads. The adjustment range must be selected on the basis of the full-load current for each particular speed.

Part-Winding Controllers: Each winding of the motor must have its own set of overloads. The adjustment range should be selected on the basis of one-half the motor full-load current; that is, the full load current of each winding current.

Wye-Delta Controllers: Only one set of overloads is required. Since the overload relay is located electrically "inside the delta connection," the adjustment range must be selected on the basis of the full-load motor current (delta connection) divided by 1.73.

Single Phase: See page 9/120 for ampere ratings of single phase AC induction motors.

Wire Conversion Table

Comparison of Cross-sectional Areas to Metric and US Standards

Metric Cross- sectional Areas	Amorioon Wire Cours	
(in line with VDE) Cross-sectional Area	American Wire Gauge Equivalent Metric C.S.A.	
mm ²	mm ²	AWG or MCM
	0.635	19 AWG
0.75	0.823	18
	1.04	17
	1.31	16
1.5	1.65	15
	2.08	14
 2.5 	2.62	13
	3.31	12
4	4.17	
	5.26	10
6	6.63	9
	8.37	8
10	10.55	
	13.30	6
 16	16.77	5
	21.15	4
25	26.67	3
35	33.63	2
	42.41	1
 50 	53.48	1/0
70 <u></u>	67.43	2/0
95	85.03	3/0
	107.20	4/0
——— 120 ———	126.64	250 MCM
150	152.00	300
	177.35	350
185 <u></u>	202.71	400
240	253.35	500
300	304.00	600
	354.71	700
 400 	405.35	800
 500 	506.71	1000
625 ———		

Other Conversions

	l	l		
Power Conversions				
1 kilowatt (kW)	=	1.341 horsepower (hp)		
1 horsepower (hp)	=	0.7457 kilowatt (kW)		
Dimensions Conversions	s			
1 inch (in.)	=	25.4 millimeters (mm)		
1 inch (in.)	=	2.54 centimeters (cm)		
1 centimeter (cm)	=	0.3937 inches (in.)		
1 meter (m)	=	39.37 inches (in.)		
Weight Conversions				
1 ounce (oz.)	=	28.35 grams (g)		
1 pound (lb.)	=	0.454 kilograms (kg)		
1 kilogram (kg)	=	2.205 pounds (lbs.)		
Temperature Conversions				
100 Celsius	=	212 Fahrenheit		
80 Celsius	=	176 Fahrenheit		
60 Celsius	=	140 Fahrenheit		
40 Celsius	=	104 Fahrenheit		
20 Celsius	=	68 Fahrenheit		
0 Celsius	=	32 Fahrenheit		
Torque				
1 Newton-meter (Nm)	=	8.85 pound-inches (lb. in.)		

Electrical formulas and grounding requirements

Electrical Formulas for Finding Amperes, Horsepower, Kilowatts and kVA				
To Find	Single-Phase	Alternating Current Two-Phase¹), Four-Wire	Three-Phase	Direct Current
Kilowatts	$\frac{1 \times E \times pf}{1000}$	$\frac{1 \times E \times 2 \times pf}{1000}$	$\frac{1 \times E \times 1.73 \times pf}{1000}$	<u>I × E</u> 1000
kVA	1 × E 1000	1 × E × 2 1000	1 × E × 1.73 1000	_
Horsepower	$I \times E \times \% EFF \times pf$	$I \times E \times 2 \times \% EFF \times pf$	$I \times E \times 1.73 \times \% EFF \times pf$	I × E × % EFF
(Output)	746	746	746	746
Amperes when Horsepower	HP × 746	HP × 746	HP × 746	HP × 746
is Known	E × % EFF × pf	$2 \times E \times \% EFF \times pf$	$1.73 \times E \times \% EFF \times pf$	E × % EFF
Amperes when Kilowatts	KW × 1000	KW × 1000	_KW × 1000_	KW × 1000
is Known	E×pf	$2 \times E \times pf$	1.73 × E × pf	E
Amperes when kVA is Known	kVA × 1000	kVA × 1000 2 × E	kVA × 1000 1.73 × E	_

Average Efficiency and Power Factor Values of Motors

When the actual efficiencies and power factors of the motors to be controlled are not known, the following approximations may be used.

Efficiencies3)

Туре	Power Factor
DC motors, 35 horsepower and less	80% to 85%
DC motors, above 35 horsepower	85% to 90%
Synchronous motors (at 100% power factor)	92% to 95%
"Apparent" Efficiencies (= Efficiency × Power Factor); Three-phase induction motors, 25 horsepower and less	70%
Three-phase induction motors above 25 horsepower	80%

Fault-Current Calculation on Low-Voltage AC Systems

In order to determine the maximum interrupting rate of the circuit breakers in a distribution system, it is necessary to calculate the current which could flow under a three-phase bolted short circuit condition. For a three-phase system the maximum available fault current at the secondary side of the transformer can be obtained by use of the formula:

$$I_{SC} = \frac{kVA \times 100}{KV \times \sqrt{3} \times \% Z}$$

where:

I_{SC} = Symmetrical RMS amperes of fault current.

kVA = Kilovolt-ampere rating of transformers.

KV = Secondary voltage in kilovolts.

% Z = Percent impedance of primary line and transformer.

Minimum Size Grounding Conductors for Grounding Raceways and Equipment (From NEC Table 250-95)2)

Rating or Setting of	Size			
Automatic Overcurrent Device in Circuit Ahead of Equipment, Conduit etc., Not Exceeding (Amperes)	Copper Wire Number	Aluminum or Copper Clad Aluminum Wire Number		
15	14	12		
20	12	10		
30	10	8		
40	10	8		
60	10	8		
100	8	6		
200	6	4		
300	4	2		
400	3	1		
500	2	1/0		
600	1	2/0		
800	1/0	3/0		
1000	2/0	4/0		
1200	3/0	250 kcmil		
1600	4/0	350 kcmil		
2000	250 kcmil	400 kcmil		
2500	350 kcmil	600 kcmil		
3000	400 kcmil	600 kcmil		
4000	500 kcmil	800 kcmil		
5000	700 kcmil	1200 kcmil		
6000	800 kcmil	1200 kcmil		

Grounding Electrode Conductor for AC Systems (From NEC Table 250-94)2)

Size of Largest Service Entrance Equivalent Area for Parallel Cond		Size of Grounding Ele	ctrode Conductor
Copper	Aluminum or Copper Clad Aluminum	Copper	Aluminum or Copper Clad Aluminum
2 or smaller	1/0 or smaller	8	6
1 or 1/0	2/0 or 3/0	6	4
2/0 or 3/0	4/0 or 250 kcmil	4	2
Over 3/0 to 350 kcmil	Over 250 kcmil to 500 kcmil	2	1/0
Over 350 kcmil to 600 kcmil	Over 500 kcmil to 900 kcmil	1/0	3/0
Over 600 kcmil to 1100 kcmil	Over 900 kcmil to 1750 kcmil	2/0	4/0
Over 1100 kcmil	Over 1750 kcmil	3/0	250 kcmil

¹⁾In three-wire, two-phase circuits the current in the common conductor is 1.41 times that in either other conductor.

E = Volts I = Amperes
% EFF = Percent Efficiency pf = Power Factor

²⁾Additional information and exceptions are stated in Article 250—Grounding, National Electric Code.

³⁾These figures may be decreased slightly for singlephase and two-phase induction motors.

Symbols and Terminal Markings—IEC

Per DIN standards, the terminals of auxiliary contacts on contactors and control devices are marked with a two digit number. Terminals that belong together are marked with the same location digit (first digit).

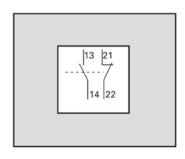
The second digits (called the function digits) identify the function of each contact per the following designation.

Type of Contact	Function Digits	
Normally Open	3 and 4	
Normally Closed	1 and 2	
Normally Open (Special Function) Normally Closed (Special Function)	5 and 6 i.e. Time-Delay or Overload 7 and 8 Contacts	

Symbols and Terminal Markings

Control Circuits	NEMA	IEC
Normally Open (NO)	<u></u>	\
Normally Closed (NC)	#	}
Time Delay Circuits		
On Delay Normally Open (Timed Closed)	${\rm ps}$	-(\
Normally Closed (Timed Open)	o ް	-{-}
Off Delay Normally Open (Timed Open)	$\not \hookrightarrow$	->\
Normally Closed (Timed Closed)	• 10	-)

Example:

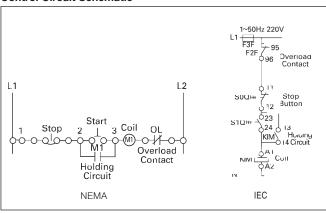


- **1.** The numbers 13 and 14 represent an auxiliary contact
- **2.** The number 1 identifies that this is the first contact in the sequence
- **3.** The numbers 3 and 4 identify this as a normally open contact
- **4.** The numbers 21 and 22 represent another auxiliary contact
- **5.** The number 2 identifies that this is the second contact in the sequence
- **6.** The numbers 1 and 2 identify this as a normally closed contact

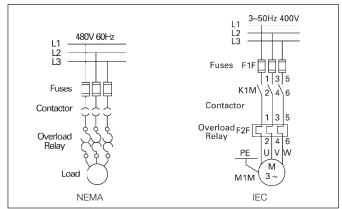
NEMA and IEC Comparisons Contactor/Starter Markings

	NEMA		IEC
Coils	M	M — Defined by type of coil.No Standard terminal designation.	A1
Power Contacts 3-Pole Device	L ₁ L ₂ L ₃	Line Side Connections	1 3 5
		Load Side Connections	2 4 6
Overload Relay	L ₁ L ₂ L ₃	Line Side Connections	1 3 5
		Load Side Connections	

Control Circuit Schematic



Power Circuit Schematic



Electrical symbols

Disconnect

Circuit Interrupter



Thermal

Circuit Breaker





Held Closed

Limit Switch—Spring Return



Held Open

Neutral Position



Maintained



Liquid Level

Normally Open Normally Closed





Vacuum & Pressure

Normally Open Normally Closed





Temperature Activated

Normally Open Normally Closed

Normally Closed





Flow (Air, Water, etc.)

Normally Open Normally Closed





Push Buttons

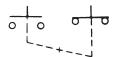
Normally Open

Normally Closed

Double Circuit Mushroom Head



Maintained



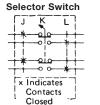
Foot Switch

Normally Open

Normally Closed







0 0 A2 <u>oio</u> B1 O O B2



Lamps



Denote Lens Color by Letter

Time Delay Contact

Normally Open Normally Closed Normally Closed





General Contacts

Normally Open Normally Closed

Conductors

Not Connected

Connected



Magnet Coil



Control Transformer



Meter



Ground

RENEWABLE ENERGY PRODUCTS

Full Wave Rectifier



Horn, Siren



Bell, Buzzer



Motor



Overload Relay

Fuse

Auto Transformer



Adjustable Fixed Res Res

Resistor

Location of Relay Contacts

ICR (2 - 3 - 4) Numbers in parentheses designate the location of relay contacts. A line underneath a location number signifies a normally closed contact.

Control circuit schematics

Figure 1 Three Wire Control Giving Low Voltage Protection Using Single Two Button Station

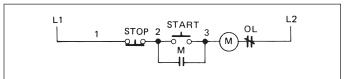


Figure 2 Three Wire Control Giving Low Voltage Protection Using Multiple Two Button Stations

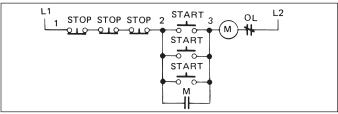


Figure 3 Three Wire Control Giving Low Voltage Protection with Safe-Run Selector Switch

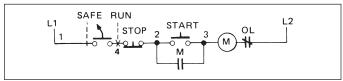


Figure 4 Three Wire Control for Jog or Run Using Start Stop Push Buttons and Jog-Run Selector Switch

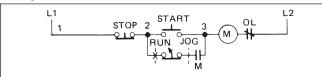


Figure 5 Control for Jog or Run Using Stop Push Button and Jog-Run Selector Push Selector Switch. Selector Push Contacts are Shown for "Run" (Three Wire Operation). Rotate Switch Sleeve and Selector Contact Opens Between "2" and "Stop" Button (Two Wire Operation)

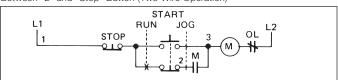


Figure 6 Three Wire Control for Jogging, Start, Stop Using Push Buttons

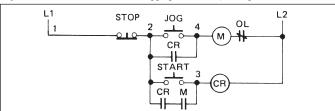


Figure 7 Two Wire Control Giving Low Voltage Release Only Using Hand-Off-Auto Selector Switch

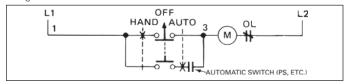


Figure 8 Two Wire Control for Reversing Jogging Using Single Two Button Station

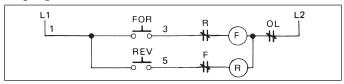


Figure 9 Three Wire Control for Instant Reversing Applications Using Single Three Button Station

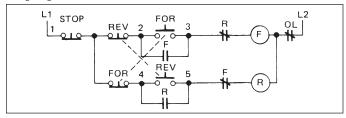


Figure 10 Three Wire Control for Reversing After Stop Using Single Three Button Station

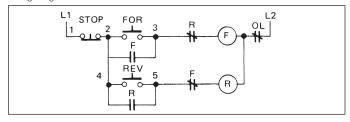


Figure 11 Control for Three Speed with Selective Circuitry to Insure the Stop Button is Pressed Before Going to a Lower Speed

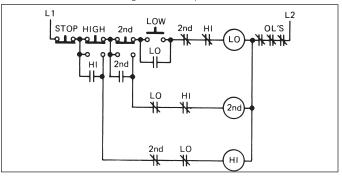
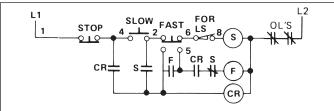


Figure 12 Three Wire Control for Two Speed with a Compelling Relay to Insure Starting on Slow Speed



ENERGY PRODUCTS

Control circuit schematics and wiring diagrams with transformers

Figure 13 Control for Three Speed with a Compelling Relay to Insure Starting

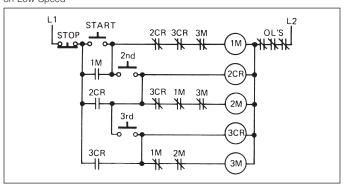


Figure 14 Control for Two Speed to Provide Automatic Acceleration from Low

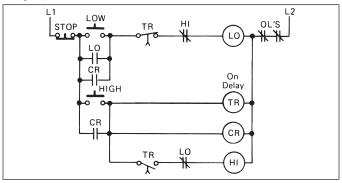


Figure 15 Control for Two Speed to Provide Automatic Deceleration from High to Low Speed

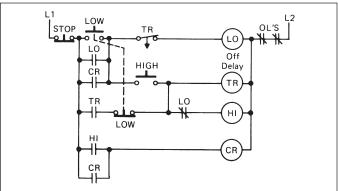
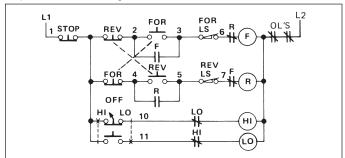
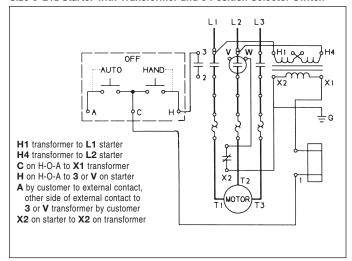


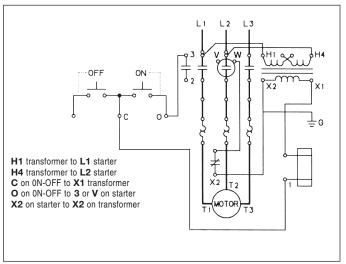
Figure 16 Control for Two Speed Reversing Starter Using Forward, Reverse, Stop Push Buttons and High-Low-Off Selector Switch



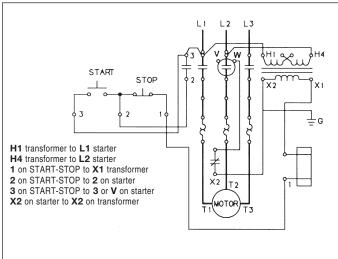
Size 0-21/2 Starter with Transformer and 3 Position Selector Switch



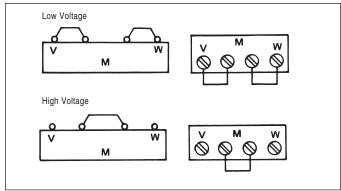
Size 0-21/2 Starter with Transformer and 2 Position Selector Switch



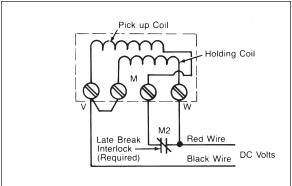
Size 0-21/2 Starter with Transformer and START-STOP Push Button



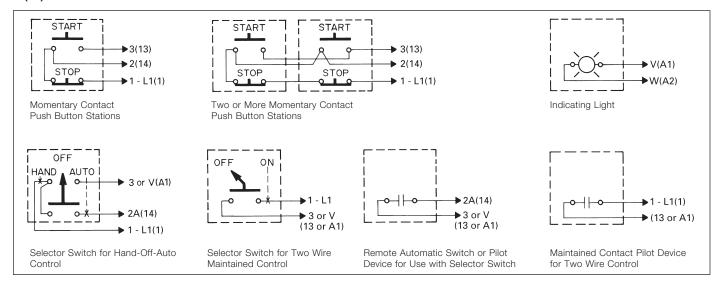
AC Coil—NEMA Size 0-4



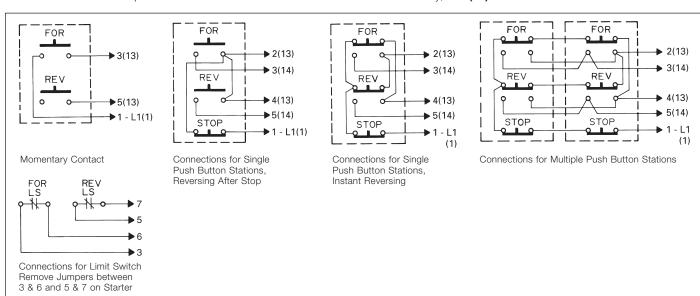
DC Coil—NEMA Size 0-4



Non Reversing Pilot Control Terminal Markings shown in () indicate IEC Style. For separate control voltage source remove Jumper A shown individual in wiring diagrams. Connect separate voltage source to terminal 1 on the pilot device as shown and to the terminal **X2** on the overload relay, or **W(A2)** on the coil if there is no overload.



Reversing Pilot Control For Separate control voltage source remove Jumper A shown in individual wiring diagrams. Connect separate voltage source to terminal 1 on the pilot device as shown and to the terminal **X2** on the overload relay, or **W(A2)** on the coil if there is no overload.



International Control Equipment (IEC)

Quick reference list

Siemens is a manufacturer of equipment for the global market and manufactures products for global applications. The products listed in Sections 1 through 18 of this catalog are the products best suited for application in the U.S., Canada and Mexico. There are a host of other Industrial Control products that can be made available for export applications or for replacement in OEM equipment imported in to the U.S. The most common Siemens components are listed in the table below. We refer to these as Industrial Control Equipment components or ICE products.

If you are trying to identify a Siemens ID that is not listed in the Catalog Number Index on pages 0/12 to 0/15 of this catalog or in the table below, please contact our Call Center at 800-241-4453 or 423-262-5700. The Siemens Call Center maintains an extensive data base on all Siemens Operating Companies, and they can direct you for the appropriate support.

Catalog		Catalog		Catalog	
Number Prefix	Description	Number Prefix	Description	Number Prefix	Description
2CC	Low-Pressure Axial Ventilator Fan	3WY3	3WN Accessories	4FL	Transformer Voltage Regulator
2CF7	Medium-Pressure Radial-flow Fan	4AC	Bell transformers, power supply units	4NC	Window-type Current Transformer
2CQ	Medium-Pressure Axial Ventilator Fan	4AJ	Standard Transformers	4PK	Reactance coils with layer winding of copper flat wire
2CT	Low-Pressure Axial Ventilator Fan	4AM	Control Transformer	5SA	DIAZED Fuse Links (E16) Miniature Fuses 1)
3KA	Disconnect Switch	4AN	Single-phase transformers YUI 1 (UI)	5SB	DIAZED Fuse Links, Size II and III 1)
3KE	Disconnect Switch	4AP	Transformer for rectifier operation	5SC	DIAZED Fuse Links, Size IV and V 1)
3KL	Load Disconnect Switch w/Fuses	4AT	Safety Isolation Transformer, 1 phase	5SD	DIAZED Fuses
3KM	Load Disconnect Switch w/Fuses	4AU	Safety Isolation Transformer, 3 phase	5SE	Fuses 1)
ЗКХ	3KE4 Accessories	4AV	Special Transformers and DC power supplies	5SF	DIAZED Fuse Base
3KY	3KL Accessories	4AW	Ring core transformers	5SG	NEOZED & MINIZED Fuse Disconnectors
3NA	LV HRC Fuses	4AX	Non-Siemens transformers	5SH	DIAZED Fuse Accessories
3NC	SITOR Semiconductor fuse-links to 1000 V 1)	4AY	Transformer housings, accessories and spare parts	5SM	Residual Current Protective Devices 1)
3ND1	LV HRC Fuses	4BT	Transformer > 16 kVA, 1 Phase	5SQ	Miniature Circuit Breaker
3ND2	LV HRC Fuses	4BU	Transformer > 16 kVA, 3 Phase	5SU	Ground Fault and Line-Prot. Circuit Breaker
3NE	SITOR Semiconductor fuse-links to 2500 V 1)	4BV	Special Transformers	5SV8	SFJ Fault and Line-Prot. Circuit Breaker
3NG1	LV HRC Fuses	4BX	Transformer, 3-phase	5SW	Wall Enclosure
3NH	Fuse Bases	4CH	Variac 1 Phase	5SZ	Ground Fault Circuit Breakers
3NJ	Fused Disconnect Switch	4CJ		5TE	Toggle Switch
3NP	Fused Disconnect Switch	4CP	Pillar-type, Variac, 1ph	5TG	Signal Light
3NW1	Fuse Material to BS and NF Standards 1)	4CQ	Pillar-type, Variac, 3ph	5TT	Switch Relay
3NW6	Cylindrical Fuses	4EA	Reactance Coils with Iron-Core Reactors	7KM	Meters
3NW8	Fuse Material to BS and NF Standards	4EF	Reactance Coils with Iron-Core Reactors	7KT	Time meters, impulsing meters and accessories
3NX	Accessories and spare parts for NH-fuses	4EJ	Reactance Coils with Iron-Core Reactors	7LF	Digital time switches and accessories
3NY	3NP Accessories	4EM	Single-phase reactance coils YEI 1 (EI)	7LQ	Quarz-controlled time switches
	Specialty Contactor	4EN9	Choke	7PV	Timers
3UL22	Summation Current Transformers	4EP	Line Reactor	7ZX	Instruction Manual 1)
3VU2	Phase Out Announced	4ET	Single-phase reactance coils YUI 1 (UI)	8JH	Distribution Enclosure Accessories
	Circuit Breaker Accessories and Components	4EU	Three-phase reactance coils YUI 2 (3UI)	8UB	Handle Accessories
3WX	3W Accessories	4EV	RFI Suppression Choke	8WC	Distribution System Accessories
3WY1	3WF Accessories	4FB	Power supplies	8ZX	Instruction Sheets 1)
3WY2	3WE Accessories	4FK	Magnetic Voltage Regulator 1 phase	LZX	Plug-in Relays 1)

¹⁾ Standard Control Product - Not Considered ICE Product.

Connection Technology

Spring loaded terminal technique

Spring Loaded Terminals

As an alternative to screw-type terminals, many products may be supplied with spring loaded terminals. With this screwless connection technique, the wires are clamped securely against shock and vibration by a spring clamp. Solid, stranded and finely-stranded wires can be connected with or without end sleeves.

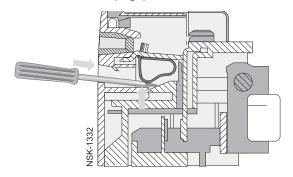
Each terminal connection is equipped with two independently operated spring clamps. Each spring can accept one wire. The clamping force of the spring automatically adjusts to the size of the wire and compensates for any deformation of the wire, such as settling of the strands. The flat clamping face of the spring presses the wire against the current bar without damaging the wire. To prevent stranded or finely-stranded wire from being divided, the end can be tinned or amalgamated using ultrasound.

The terminal is opened by inserting the screwdriver. The wire is then inserted and will remain clamped after the screwdriver is removed (see below). The chromium-nickel steel of the spring clamp provides corrosion-resistant contact of the wire-end in the clamp.

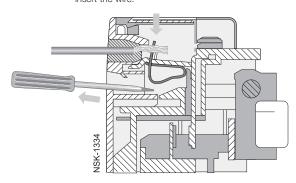
Advantages:

- Quick: The connection is made easily without the need to add on wire end sleeves or torque down terminal screws—reducing wiring time
- Reliable: The terminal is gas-tight and resistant to shock and vibration—for maximum contact reliability
- Maintenance-free: With the spring loaded terminals, there is no need to inspect the connections following transport—eliminating time-consuming and costly inspection

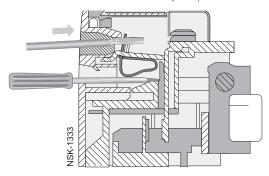
Step 1: Insert screwdriver; spring opens.



Step 2: The screwdriver holds the spring open; insert the wire.



Step 3: Remove the screwdriver; the spring closes and the wire is securely clamped.



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- 12. NON-WAIVER OF DEFAULT. Each shipment made hereunder shall be considered a separate transaction. In the event of any default by Buyer, Siemens may decline to make further shipments. If Siemens elects to continue to make shipments, Siemens' actions shall not constitute a waiver of any default by Buyer or in any way affect Siemens' legal remedies for any such default. Any waiver of Siemens to require strict compliance with the provisions of this contract shall be in writing and any failure of Siemens to require such strict compliance shall not be deemed a waiver of Siemens' right to insist upon strict compliance thereafter.
- 13. FINAL WRITTEN AGREEMENT; MODIFICATION OF TERMS. These terms, together with any quotation, purchase order or acknowledgement issued or signed by Siemens, comprise the complete and exclusive agreement between the parties (the "Agreement") and supersede any terms contained in Buyer's documents, unless separately signed by Siemens. These terms may only be modified by a written instrument signed by authorized representatives of both parties.
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- **16. SEVERABILITY.** If any provision of these terms is held to be invalid, illegal or unenforceable, the validity, legality and enforceability of the remaining provisions will not in any way be affected or impaired, and such provision will be deemed to be restated to reflect the original intentions of the parties as nearly as possible in accordance with applicable law.
- 17. EXPORT COMPLIANCE. Buyer acknowledges that Siemens is required to comply with applicable export laws and regulations relating to the sale, exportation, transfer, assignment, disposal, and usage of the Products provided under the Contract, including any export license requirements. Buyer agrees that such Products shall not at any time directly or indirectly be used, exported, sold, transferred, assigned or otherwise disposed of in a manner which will result in non-compliance with such applicable export laws and regulations. It shall be a condition of the continuing performance by Siemens of its obligations hereunder that compliance with such export laws and regulations be maintained at all times. BUYER AGREES TO INDEMNIFY AND HOLD SIEMENS HARMLESS FROM ANY AND ALL COSTS, LIABILITIES, PENALTIES, SANCTIONS AND FINES RELATED TO NON-COMPLIANCE WITH APPLICABLE EXPORT LAWS AND REGULATIONS.

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