

Simogear & DT konfigurator motor reduktori koji pokreću sv(ij)e(t)!

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GEARBOX LOSES



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- For helical, parallel shaft and bevel helical gearboxes, for a first approximation, a <u>2% drop in</u> <u>efficiency can be assumed for each gear wheel stage</u>.
- The efficiency of gearboxes with worm gear teeth is heavily dependent on the gear ratio and the input speed (the higher the gear ratio, the lower the efficiency)

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Schematic representation of a 3-stage gearbox $\begin{array}{c}
 \hline cw \\
 \hline lnput \\
 \hline lnput \\
 \hline lst stage \\
 \hline iges = i_1 \cdot i_2 \cdot i_3 \cdot \ldots \cdot i_n \end{array}$ **SIEMENS**

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SIMOGEAR Geared motors Precise and powerful



With the **SIMOGEAR Geared motors** you will benefit especially from its ability to deliver the highest level of **flexibility** due to our wide range of gear units and **compact design**.

The SIMOGEAR Geared motors delivers performance from 0.09 kW up to 55 kW¹) with torque up to approx. 20.000 Nm.

SIMOGEAR offers the full range of **helical**, **parallel** shaft, **bevel**, **helical worm** and **worm** gear units. These suitable for all requirements dependending on power requirements, space and technical specification.

Additionally, SIMOGEAR provides a wide portfolio of solutions for specific applications like ATEX, Carwash, EHB, crane, cooling towers, agitators and mixers.

SIMOGEAR geared motors represent a fully integrated SIEMENS portfolio fitting to a wide range of applications including airport logistics and intralogistics, automotive engineering, food and beverage, wood processing, water and waste water, packaging as well as general machine building.

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¹⁾ with adapter and siemens LV motor up to 200kW

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SIMOGEAR Geared motors The top highlights of the system



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Feature / Function		Benefits	
 High power density Finely scaled wide range of ratios High reliability and long service life 			 High performance
 High efficient gearboxes with mechanical efficiency up to 98% 2-stage bevel geared motors with efficiency up to 96%. High efficient geared motors exceeding the IE4 			 High efficiency
 Shorter housing length and lower weight due to a reduced number of joints and sealing points 		→ ← ↑	Compact design
 Compatible with the entire SIEMENS portfolio, suitable for any IEC, NEMA motors and servomotors. Compatible mounting dimensions Integrated in TIA selection tool 			Compatibility

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SIMOGEAR Geared motors Position in the geared motor portfolio

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SIMOGEAR Geared motors Portfolio suitable for every application



Helical geared motor	Parallel shaft geared motor					
E/Z/D	- FZ/FD					
Basic data (at 50 Hz)	Basic data (at 50 Hz)					
Motor power: up to 55 kW Output torque: up to 20,000 Nm gearbox ratio: 1,29 328	Motor power: up to 55 kW Output torque: up to 20,000 Nm gearbox ratio: 3,5 … 330					
Features	Features					
 Single-, two- or three-stage versions Only solid shafts High mechanical efficiency η = 0.94 for 3-stage and 0.98 for 1-stage, independent of the ratio Typical applications: conveyors, packing lines, vertical conveyors Siemens 2020 	 Two- or three-stage version Parallel force transmission Solid and hollow shafts, SIMOLOC High mechanical efficiency η = 0.94 for 3-stage, 0.96 for 2-stage, independent of the ratio Typical applications: agitators, horizontal and vertical conveyors, 					

SIMOGEAR Geared motors Portfolio suitable for every application





Basic data (at 50 Hz)

Motor power: up to 7,5 kW Output torque: up to 450 Nm Gearbox ratio: 3,5 ... 59

Features

- High power density, high ratio, high efficiency
- Force transmission angled through 90°
- Solid and hollow shafts, foot and flange-mounted design
- High mechanical efficiency η = 0.96 independent of the ratio
- Typical applications: conveying systems, packing lines, warehouse logistics lines, mixers

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Κ



Bevel geared motor (3-stage)

Basic data (at 50 Hz)

Motor power: up to 55 kW Output torque: up to 20.000 Nm Gearbox ratio: 5,7 ... 237

Features

- High power density, high ratio, high efficiency
- Force transmission angled through 90°
- Solid and hollow shafts, foot and flange-mounted design
- High mechanical efficiency η = 0.94 independent of the ratio
- Typical applications: conveying systems, packing lines, warehouse logistics lines, mixers

SIMOGEAR Geared motors Portfolio suitable for every application



Helical worm geared motor	Worm geared motor
C	S
Basic data (at 50 Hz)	Basic data (at 50 Hz)
Motor power: up to 7,5 kW Output torque: up to 1.450 Nm gearbox ratio: 6,48 363	Motor power: up to 0,55 kW Output torque: up to 80 Nm gearbox ratio: 5 … 100
Features	Features
 Two-stage version Force transmission angled through 90° Foot, flange-mounted design, shaft mounted design with torque arm, design with integrated mounting flange Mechanical efficiency η = 0.650.93 dependent on the ratio Typical applications: conveying applications, stage systems © Siemens 2020 	 Single stage version Force transmission angled through 90° Low cost geared motors with poor or moderate Efficiency Mechanical efficiency: ŋ = 0,500,93 depending on the ratio Self-locking at certain ratios Typical applications: press applications, stage systems

SIMOGEAR Geared motors Motor portfolio suitable for every application

Reluctance motor VSD 10 IEC Asynchronous motors NEMA MG1 for VSD only for VSD only Motor Motor POWER SIZE **NEMA** energy / 4 poles IE1 IE2 IE3 **VSD 10 VSD 4000** premium 0.09 .. 0.18 63 **LE63** LE63..E LE631) LE71¹⁾ 71 0.25 .. 0.55 LE71 LE71..E LE80 LE80..P LE80 LE80..SV 80 0.55 .. 0.75 LE80..E 1.1 .. 1.5 LE90..E LE90..P LE90 LE90..SV 90 LE100..V 2.2..3 LE100..P 100 LE100..E LE100 LE112..SV²⁾ LE112..E LE112..P LE112 LE112..V 112 132 5.5.9.2 LE132..E LE132...P LE132 LE132...V 160 11..15 LE160..E LE160..P LE160 LE160..V LES180..E LES180..P LES180 LES180..V 180 18..22 LES200..E LES200..P LES200 200 30 LES200..V 225 37..45 LES225..E LES225..P LES225 LES225..V 250 55 LES250..E LES250..P LES250 LES250...V

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¹⁾ FS 63 and 71 no request for efficiency

²⁾Motor power 2,2...3kW set in LE122..SV

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SIMOGEAR Geared motors Portfolio suitable for conveyor applications





SIMOGEAR Geared motors $\overleftarrow{\&x}$ Suitable for applications in gas and dust loaded atmospheres

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SIMOGEAR available with Adapter for EX motors

SIMOGEAR gearboxes with ATEX 2014/34/EU Compatible with SIMOTICS XP Motors suitable for Zone 1,2,21 and 22 Suitable for SIMOTICS XP 1MB1, 1MB5 series



SIMOGEAR Geared motors Flexibility with adapter for gearboxes



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Catalog: Siemens MD 50.11 · 2018

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SIMOGEAR Geared motors KS adapter for all SIEMENS servo drive systems



The KS adapter provides an excellent fit with servo drive systems V90/S-1FL6, S210/S-1FK2, S120/S-1FK7,S-1FT7 and M-1PH8



SIMOGEAR Geared motors Brakes, Encoders and MODULOG





Safety

ntegrated

Feature / Function

Wide selection of brakes

Adjustable brake torque via setting ring

MODULOG Modular motor system

Wide selection of encoders including functionally safe encoders FSD encoder with integrated safety



	Benefits
	 Spring-operated brake Can be used as holding or operating brake High levels of wear reserve Rectifier options (fast opening and closing times) Options for protection against corrosion, dust and moisture
	 Customer-friendly adjustability of the braking torque in a wide range by a setting ring The replacement of the springs to adjust the braking torque is thus rarely required. Largest range of brake torques
►	 Individual mounting shaft system for brakes, encoders and external fans High availability, short delivery times Can be subsequently modified
	Simplified acceptance procedure (SIL 2,PL d)

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DRIVECUO

SIMOGEAR Geared motors Mounting position & Venting of the gearbox



Mounting positions are relevant for decision how much oil is filled and where mounted breather to release internal air pressure is positioned.



Fig. 10/3 Bevel geared motors

Fig. 10/4 Helical worm geared motors

More info: https://wiki.siemens.com/x/hAZvCQ

SIMOGEAR Geared motors Lubrication - option K06-K16

Permissible temperature Order code Area of application Oil type **Typical use** of oil CLP ISO VG220 -15 +80 Mineral oil, standard for Helical, Parallel and Bevel (3 stage) K06 Standard oil for Bevel (2 stage), helical worm and worm CLP ISO PG VG220 -25 +110 K07 increased service life due to synthetic oil Due to higher viscosity, start of the geared motor is harder, but better CLP ISO PG VG460 -25 +110 K08 suitable for higher oil sum temperature, increased service life More expensive than PG oil, designated for very low temperatures, due to Standard CLP ISO PAO VG68 -40 +60 the low viscosity max oil sump temperature is limited to 60°C, K13 increased service life More expensive than PG oil, better performance for lower temperatures . CLP ISO PAO VG220 -30 +100 K12 increased service life More expensive than PG oil, better performance for lower temperatures . CLP ISO PAO VG 460 -25 110 Due to higher viscosity, start of the geared motor is harder, but better K16 suitable for higher oil sum temperature, increased service life Foodstuff area CLP ISO H1 VG460 -25 +100 K11 increased service life Foodstuff area Foodstuff area -30 +90 dedicated for low temperatures K14 CLP ISO H1 VG100 increased service life Biodegradable oil Biodegradable oil CLP ISO E VG220 -20 +100 K10 increased service life

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More info: https://wiki.siemens.com/x/wL6yBg



SIMOGEAR Geared motors Encoders to determine position of the shaft - option Q42-Q92



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Benefit:

The safety of a machine is increased further with Integrated Safety. PLd / SIL2, PLe / SIL3 are available.

SIMOGEAR Geared motors **Temperature sensor - option M10-M17**

Motor protection	Moto	or frame	e size										Option
	63	71	80	90	100	112	132	160	180	200	225	250	
PTC thermistor disconnection	1	1	√	1	1	1	1	1	1	1	1	1	M10
Winding thermostat, disconnection	1	1	1	1	1	1	√	√	1	1	1	1	M12
Pt1000 resistance thermometer			1	1	1	1	1	1	1	1	1	1	M17
protection for VSD10-Line I	lotor												_
PTC thermistor disconnection						\checkmark	1	1	1	1	1	1	M10
Winding thermostat, disconnection						\checkmark	1	~	1	1	1	1	M12
Pt1000 resistance thermometer					1	1	1	1	1	1	√	1	M17
Motor protection for Reluct	ance m	otor											
Pt1000 resistance thermometr			1	1		1							M17

Pt1000 resistance thermometer

The resistance thermometer has a chip for a temperature sensor, the resistance of which changes in relation to temperature according to a series of reproducible basic values. The changes in resistance are transferred as changes in current. At 0 ° C, the measurement resistances are adjusted to 1000 Ω for the Pt1000, and correspond to the accuracy class B (i.e. the relationship between resistance and temperature). The limit deviation is ± 0.3 ° C, and the admissible deviations are defined in EN 60751.

PTC

M17

The temperature sensor is a positive temperature coefficient (PTC) thermistor which offers comprehensive protection against thermal motor overload. The temperature of the winding can be accurately monitored thanks to its low thermal capacity and the excellent heat contact with the winding. The PTC thermistor exhibits a sudden change in resistance when a rated response temperature is reached.

winding thermostat

The temperature switch is a winding thermostat (NC contact) and is suitable as a protection device for slowly increasing motor temperatures. When the rated response temperature is reached, it can open an auxiliary circuit. When the motor temperature decreases, the winding thermostat closes again as soon as the temperature falls significantly below the rated response temperature.

M10

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M12

SIMOGEAR Geared motors Cooling and ventilation - option M21-M23

Motor frame size	Frequency	Rated vo	oltage range		Rated current	Power consumption	Volume flow	Weight
manie ode	Hz	Phase	v	Connection	٨	w	m ³ /h	kg
71	50	1 AC	230 _ 277	1(A)	0.10	27.0	78	1.45
		3 AC	220 303/346 525	AY	0.11/0.06	31.0	2 12 1	
	60	1 AC	230 _ 277	1(A)	0.12	33.0	96	-
		3 AC	220 332/380 575	AY	0.10/0.06	29.0	21) 	
80	50	1 AC	230 _ 277	.i(A)	0.11	29.0	127	:1.50
		3 AC	200	AY	0.11/0.06	31.0	16-	
	60	1 AC	230 _ 277	1(4)	0.14	37.0	148	-
		3 AC	220 332/380 575	AY	0.10/0.06	34.0	-	
90	50	1 AC	230 277	1(A)	0.25	65.0	200	1.90
		3 AC	200 303/346 525	AY	0.38/0.22	91.0		
	60	1 AC	230 _ 277	1(A)	0.29	65.0	240	6
		3 AC	220 332/380 575	AY	0.33(0.19	77.0	a 1.86	
100	50	1 AC	230 _ 277	1(Δ)	0.28	66.0	260	2.05
		3 AC	200 303/346 525	AN	0.37/0.22	91.0		
	60	1 AC	230 _ 277	1(A)	0.30	75.0	310	-
		3 AC	22032/380 575	AY	0.31/0.18	87.0	12	
112	50	1 AC	230 _ 277	1(4)	0.28	71.0	337	2.15
		3 AC	200 303/346 525	AY	0.35/0.20	97.0	<u> </u>	
	60	1 AC	230 277	1(A)	0.37	94.0	411	-
		3 AC	220 332/380 575	AY	0.31/0.18	103.0		
132	50	1 AC	230 _ 277	1(Δ)	0.52	125.0	560	3.00
		3 AC	200 303/346 525	AY	0.64/0.37	160.0	, 200	
	60	1 AC	230 _ 277	1(A)	0.61	163.0	650	-
		3 AC	220	AY	0.35,0.20	180.0		
160	50	1 AC	230 _ 277	1(A)	1.05	246.0	980	
		3 AC	200 _ 303 / 346. 525	AY	1.28/0.74	314.0	1	
	60	1 AC	230 _ 277	1(4)	1.52	390.0	1170	-
		3 AC	220 332 / 380 575	ΔΥ	1.08/0.62	391.0		
180	50	1 AC	230 _ 277	1(A)	1.05	246.0	1166	8.15
		3 AC	200	AY	1.2870.74	314.0		
	60	1 AC	230 277	1(Δ)	1.52	390.0	1306	<u>.</u>
		3 AC	220 332 / 380 575	AY	1.08/0.62	391.0	-	
200	50	1 AC	230 277	1(A)	1.05	246.0	1331	9.75
		3 AC	200 303/346 525	ATY	1.28/0.74	314.0	11	
	60	1 AC	230 _ 277	1(A)	1.52	390.0	1586	-
		3 AC	220	AY	1.06/0.62	391.0	1 1	
225 250	50	3 AC	220 _ 240 / 380 _ 420	AN	2.0 / 1.15	450.0	On request	22.0
2720 C	60	- doorno	440 480	Y	1.05	520.0		

Forced ventilation

M23

Forced ventilation (separately driven fan) can be combined with

almost all brakes and encoders as required.

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Standard fan

As a standard, the motors are equipped with a plastic fan. This can be used for the entire standard ambient temperature range.

Metal fan

M21

Metal fans are used for specific environmental conditions, such as when there are solid or dirt particles, such as wood chips, textile fibers in the cooling air, or in special motor designs for increased ambient temperatures exceeding +60 $^{\circ}$ C.

High inertia fan

M22

When required, 4-pole motors in frame sizes 71 to 132 can be equipped with a high inertia fan. High inertia fans as an additional inertia are finely balanced according to ISO 1940. Typical applications are drives for travelling gear, conveying equipment, or in general for supporting soft starting and/or soft braking in line operations.

SIMOGEAR Geared motors Bearing Executions - option G20, G30,G31

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The gearboxes can be supplied with a standard design or with a reinforced output shaft bearing design.









G20

Reinforced bearing EF, ZF, DF, FF, KF Output shaft standard

G30

XL plus ZF,DF,FF, KF Output shaft large

ZF, DF, FF, KF Output shaft large

VL plus:



Benefit:

The reinforced bearings allow higher radial and combined forces (radial and axial) to be absorbed. This solution is mainly used for applications like Agitators, mixers or cooling towers.

SIMOGEAR Geared motors SIMOLOC mounting system - option H3J-H3M





Components of the SIMOLOC

- 1. Machine shaft
- 2. Clamping ring
- 3. Bronze bushing
- 4. Hollow shaft of the gear
- 5. V-ring
- 6. Taper bushing
- 7. Rotating protection cover

New way for the gear mounting

SIMOLOC offers a cost-effective, easy-to-install alternative to conventional shaft connections such as a hollow shaft with feather key, shrink disk or with splined shaft

Variability

The same SIMOLOC gear shaft can be used together with several bushing sizes in order to fit the gear a range of different shaft sizes

Quick and easy installation

The clearance between the solid shaft and the hollow shaft ensures a very easy installation of the gearbox

Cost reduction

Cost reduction of the machine shaft manufacturing and the key-way are not necessary

SIMOGEAR Geared motors For ambient temperature up to -40°C - option K92-K98

Ambient Temperature Range Option Low Temperatures **High Temperatures** Helical geared motors Z/D/E Parallel shaft geared motors FZ/FD standard -15 40 Bevel geared motors K (3-stage) Bevel geared motors B (2-stage) Helical worm geared motors C standard -20 40 Worm geared motors S Geared motors with SINAMICS G110M standard motor integrated frequency converter 40 -10

K96	Low Temperature option	-25	40	
K97	Low Temperature option	-30	40	
K98	Low Temperature option	-40	40	
K92	High Temperature option	-20	45	

Options for higher temperature avaialable on request



SIMOGEAR Geared motors Low-backlash solution - option G99



High accuracy for signal input







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High control quality

As the encoder cannot give the right movement information to the inverter with existing gear backlash, an information delay takes place. As a result, the mechanics does not follow the control impulses anymore. Oscillations occur.

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Exact positioning

When using a mechanical gear with backlash, the relative position of the gear output shaft to the motor shaft cannot be defined anymore. The control doesn't know if the left or right gear flank is in contact. This can normally be solved with an encoder on machine's shaft. Additionally, an inverter parameter such as "backlash compensation" can be used.

Lower peak loads

The higher the backlash (bigger air gap between toothed parts), the bigger the peak loads. With reduced backlash the gear can have a longer lifetime.

SIMOGEAR Reduced delivery time - option W50

For a faster delivery of our SIMOGEAR geared motors outside the standard delivery times we offer a fast track option. W50



Delivery time category A:
Unpainted: 2 working days
Painted (C1...C2): 4 working daysDelivery time category B
Unpainted: 3 working days
Painted (C1...C3): 5 working daysNumber of geared motors:
Max. 5 pieces/orderAdditional cost:
With the selection of the option "Fast lane" (W50) the list
price of the gear motor is increased by 30%.

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Benefit

Fast availability of complete spare geared motors

SIMOGEAR Extension of liability for defects - option W80 and W82



W80 Extension of liability for defects: 24 months Liability for defect period extended by 12 months up to a total of 24 months from the initial shipment.

W82 Extension of liability for defects: 36 months Liability for defect period extended by 24 months up to a total of 36 months from the initial shipment.

More information in SIOS Nr.109773208

Benefit

SIMOGEAR offers extension of liability for defects up to 36 months from the initial shipment.

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SIMOGEAR Geared motors MLFB structure

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You can simply configure your geared motor in TST or DT Configurator





Siemens DT Configurator



SIMOGEAR Geared motors Catalogs











SIMOGEAR Geared



Live DEMO- DT konfigurator

Hvala na pozornosti!!





Miroslav Dadić Miroslav.dadic@siemens.com

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