



SIEMENS

Technical article

Is 5G already robust enough for industry?

The last 40 years every decade a new mobile wireless network generation was released, and they were mainly focused on enhancing the usage in the public domain like mobile phones. New capabilities allowing the implementation of new solutions within different industries were more a side-effect than an intended outcome. But after a couple minor evolutions for industry in the first four generations we were there right at the start of the development of the 5th Generation cellular network technology to support its standardization with a focus on benefits and possible implantation in different industries.

At this moment we are standing on the verge of the release of a potential industry changing cellular standard, the 5th Generation (5G). The outlook for 5G in the industry is very promising, but there are still some things to go. Siemens is embracing this new communication standard right from the start by supporting its standardization and industrial implementation. Before looking into what the future will bring let's look back at how cellular technology changed the world we live in today:

- 1979: the first commercial cellular network was launched in Japan, retroactively this network was called 1st Generation (1G).

- 1991: the first commercial 2nd Generation (2G) networks were launched in Finland
- 2002: the first commercial 3rd Generation (3G) network launched in South Korea
- 2009: the first commercial 4th Generation (4G) network were launched in Sweden and Norway

All these generations of cellular networks made the mobile experience better with higher bandwidths, higher reliability and lower latencies. Starting with 1G it was possible to communicate instantly via voice while being on the road for the first time. 2G networks allowed sending text messages, 3G brought the internet into the palm of people's hands and 4G did the same for music and video streaming.

1G	2G	3G	4G	5G
Released: 1979 Standards: NMT, AMPS & TACS Capabilities: <ul style="list-style-type: none">Analog voice	Released: 1991 Standards: GSM & CDMA Capabilities: <ul style="list-style-type: none">Digital voiceEncrypted communicationLimited roamingSMS & MMS Extensions: <ul style="list-style-type: none">GPRS (2.5G)CDMA2000 (2.5G)EDGE (2.75G)	Released: 2002 Standards: UMTS & EV-DO Capabilities: <ul style="list-style-type: none">Mobile broadbandLocating servicesMultimedia streamingSeamless global roaming Extensions: HSPA+ (3.5G)	Released: 2009 Standards: LTE Capabilities: <ul style="list-style-type: none">High Speed mobile InternetIP-based packet switchingHD multimedia streamingSeamless global roaming Extensions: <ul style="list-style-type: none">Feature extension through new category/releases	Released: 2019 Standards: 5G Capabilities: <ul style="list-style-type: none">Private networks (local use frequency)(I)IoT ReadyMassive Machine Type communicationUltra-low-latencyUltra-high reliabilityMillimeter wave support Extensions: <ul style="list-style-type: none">Feature extension through new categories/releases
Industry Impact: - <ul style="list-style-type: none">No impact on industrial applications	Industry Impact: 0 <ul style="list-style-type: none">Remote control / TelecontrolText messages from and to remote machines	Industry Impact: + <ul style="list-style-type: none">Video monitoringRemote Access to machines (e.g. for teleservice)Remote Condition Monitoring	Industry Impact: ++ <ul style="list-style-type: none">Mobile service TechniciansService via smartphonesWireless Backhaul	Industry Impact: +++ <ul style="list-style-type: none">Autonomous LogisticsAutonomous MachinesAssisted WorkWireless BackhaulEdge ComputingMobile Equipment

Figure 1: Cellular network standards

Those are all examples of what cellular communication did for consumers in the public, but did it bring the industry something as well? Yes, it did! With 1G the use cases for industry were almost non-existent, mainly due to the high costs, the limitation to analog voice and limited coverage. The next generation brought text message and later even simple data transfer for industrial telecontrol applications. 3G brought semi-live telecontrol and remote access, e.g. for teleservice, where users could interact with applications installed remotely. And finally, 4G brought full and live remote access – and that is not the end. With 5G cellular communications will be getting more enhancements with focus on higher bandwidths, more connected devices, higher reliability and lower latency (Figure 1).

Potential of 5G

If you follow the news around 5G closely you'll probably get the feeling that it is the best communication technology developed as it solves every single-issue while being wireless at the same time. While most likely every potential benefit of 5G you read about is true - what is often forgotten is that not all features of 5G are available right from the start and that in most cases they can't be combined.

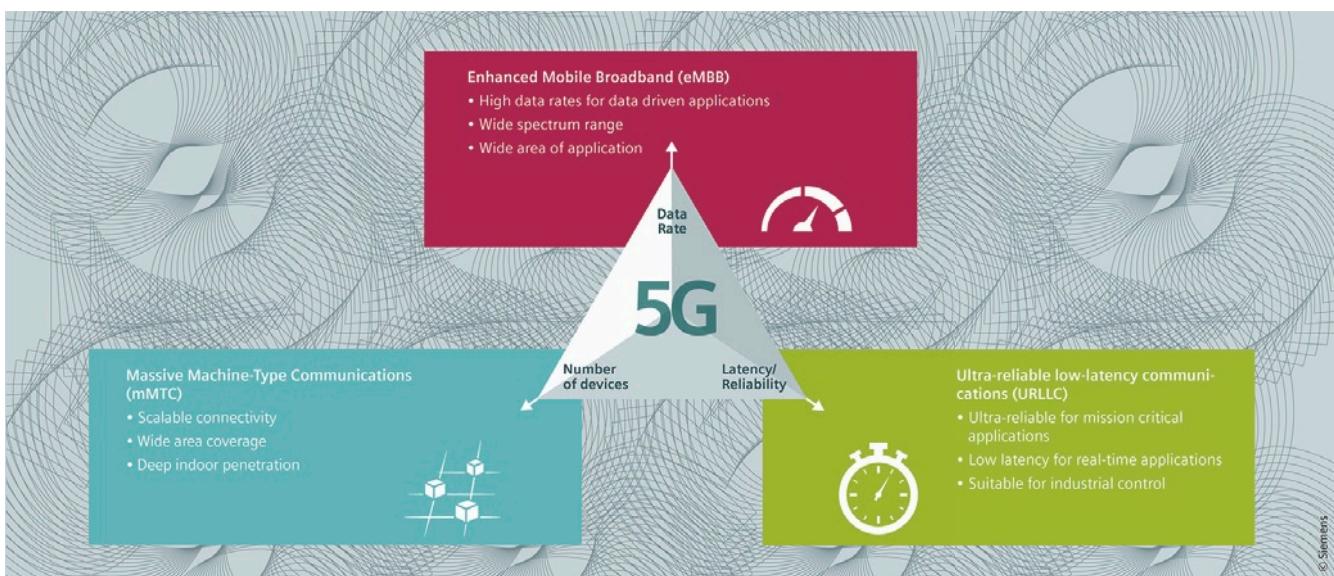


Figure 2: The possibilities of 5G

The 3rd Generation Partnership Project (3GPP) is responsible for the global standardization of cellular networks including the 5th generation. Early in the development of the latest standard a vision for 5G was created. This vision consisted of 3 main scenarios, which were expected to be enabled by the new standard:

- Enhanced Mobile Broadband (eMBB)
- Massive Machine Type Communications (mMTC)
- Ultra Reliable Low Latency Communications (URLLC)

The first main scenario eMBB includes enhancements to 4G. The main objective is to fulfill data-driven use cases requiring high data rates with global/wide coverage areas. A typical example is the growing need for high quality, high definition streaming of music and video to mobile devices like smartphones, virtual reality glasses, etc. In industry one could think of assisted work with augmented reality to support engineers in the field or even faster remote service, maintenance and control than with today's 4G solutions.

Massive Machine Type Communications as the second scenario is focused on connecting a large number of devices in a smaller area. A use case for such a deployment can be found in Industrial Internet of Things applications where typically a lot of connected devices are deployed in a small area which don't need to send and/or receive data continuously. Another example could be process industry where many sensors (e.g. temperature, pressure, flow) are installed to support monitoring of the processes in a plant.

URLLC is the 3rd scenario with high reliability and low-latency requirements for demanding industrial applications. Typical examples include mobile robots, autonomous logistics, automated guided vehicles (AGVs), safety applications, etc.

To meet all the requirements from the three main scenarios eight capabilities were defined for 5G. The table below shows these and lists the relevance to the different scenarios:



Figure 3: Assisted work with support of Augmented reality

To keep the promises and maintain a pre-defined timeline 5G is divided in multiple releases. This year (2019) Release 15 is expected which is focused on the eMBB scenario. Release 16 and 17 will support the remaining 2 scenarios mMTC and ULLC adding relevance for industrial applications.

Public and private networks

As with the earlier described main scenarios there are more variables to deploying a 5G network, probably the most important one will be public versus private networks. The release of public networks is covered with the initial release of 5G, while private networks with ULLC will be part of the upcoming Release 16 which is planned to be released



Figure 4: Cobots, cooperating robots

Capability	Description	Requirement	Scenario
Peak data rate	Maximum data rate	20 Gbit/s (downlink) 10 Gbit/s (uplink)	eMBB
User experienced data rate	Achievable data rate across coverage area	1 Gbit/s	eMBB
Latency	Max. delay by the radio network	1 ms	URLLC
Mobility	Max. speed for hand-offs and QoS requirements	500 km/h	eMBB/URLLC
Density	Total number of devices per unit area	$10^6/\text{km}^2$	mMTC
Energy efficiency	Data sent/received per unit energy consumption (by device or network)	Equal to 4G	eMBB
Spectrum efficiency	Throughput per unit wireless bandwidth and per network cell	3 bis 4 × 4G	eMBB
Area traffic capacity	Total traffic across coverage area	1000 (Mbit/s)/m ²	eMBB

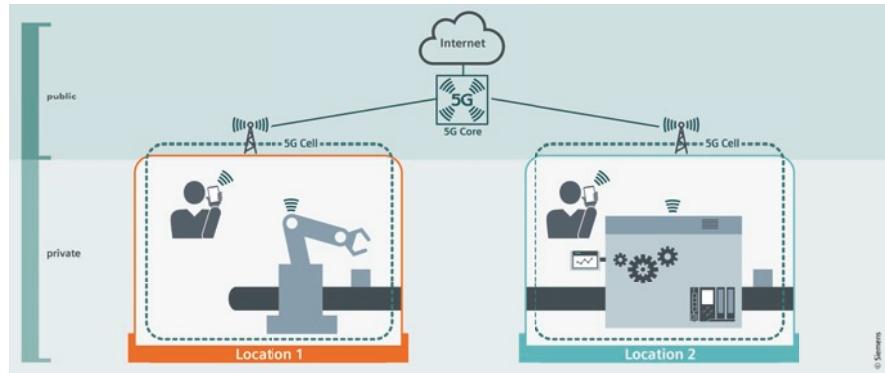


Figure 5: Schematic view of a public 5G network

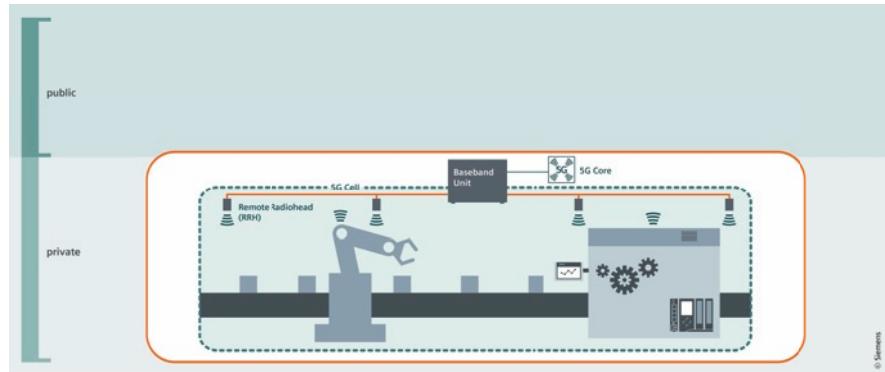


Figure 6: Schematic view of a private 5G network

Security information

In order to protect plants, systems, machines and networks against cyber threats, it is necessary to implement – and continuously maintain – a holistic, state-of-the-art industrial security concept. Siemens' products and solutions only form one element of such a concept. For more information about industrial security, please visit <https://www.siemens.com/industrialsecurity>

Published by
Siemens AG

Digital Industries
Process Automation
Östliche Rheinbrückenstr. 50
76187 Karlsruhe, Germany

PDF
Technical article
DI-PA-18/19-1
BR 0419 4 En
© Siemens AG 2019

Subject to changes and errors. The information given in this document only contains general descriptions and/or performance features which may not always specifically reflect those described, or which may undergo modification in the course of further development of the products. The requested performance features are binding only when they are expressly agreed upon in the concluded contract.

All product designations may be trademarks or product names of Siemens AG or supplier companies whose use by third parties for their own purposes could violate the rights of the owners.

in Q1 2020. Public is the cellular network we know today. It's operated by a Mobile Network Operator (MNO) and all the data which are communicated flow through the MNO's network. This poses a data privacy risk to the user as the data leave the premises.

A private network can be compared to the Wireless LAN networks that are used today. The data stay within the network and do not leave the premises. As a result the data are better protected.

For the deployment of 5G there is a higher demand for spectrum than with the cellular network generations before. The spectrum is owned by governments, some of the spectrum is license exempt but for cellular networks these are auctioned by governments to MNOs as they operate country wide public networks. Such public networks are typically focused on the eMBB use case to deliver consumers the highest possible data rate and bandwidth.

With 5G however the network can be "customized" depending on the use case. For different industries URLLC and mMTC could be more beneficial than eMBB for example. With a private deployment the end-user can determine what parameters are set and run the network in the most optimal way for the specific application. For such private networks the industry needs to have spectrum available.

In Germany the Bundesnetzagentur (BNetzA) has decided to reserve 100 MHz from 3.7 GHz – 3.8 GHz for local use in industry environments. This gives companies in Germany the possibility to rent spectrum for a yearly contribution to use within their own premise and the ability to use the networks by themselves and keep optimal data privacy.

Siemens, a leading company in automation and digitalization, uses this opportunity and is already developing solutions that will enable industrial companies to increase their efficiency, flexibility and productivity and make their plants future-proof with the new 5G technology.